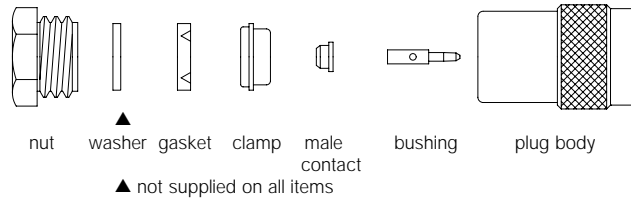
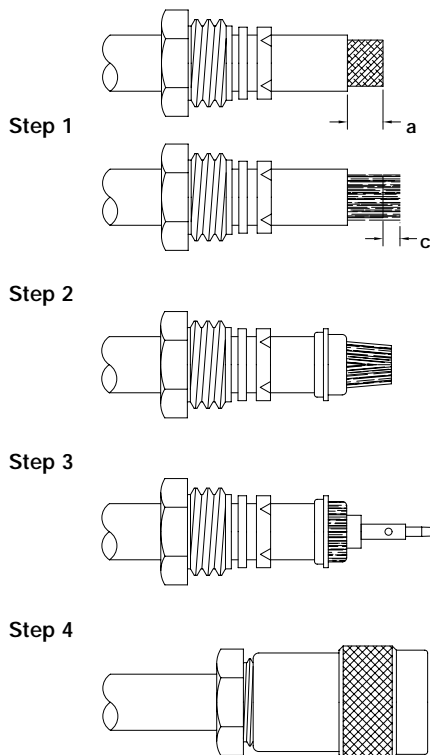


CLAMP TYPES



Amphenol Number	Conn. Type	Cable	Stripping Dimensions, In.(mm)	
			a	c
79075	TNC Angle Plug	RG-58	.281(7.1)	.109(2.8)
79875	TNC Plug	RG-58	.281(7.1)	.109(2.8)
79600	TNC Jack	RG-58	.300(7.5)	.110(2.8)



Step 1 Place nut, washer (when supplied) and gasket over cable and strip jacket to dimension **a** shown in table above.

Step 2 Comb out braid and fold out. Trim insulation off center conductor to dimension **c** shown in table above. Tin center conductor. Pull braid wires forward and taper toward center conductor. Place clamp over braid and push back against cable jacket.

Step 3 Fold back braid wires as shown, trim to proper length [.125" (3.2mm)] and form over clamp as shown. Solder contact to center conductor.

Step 4 Insert cable and parts into connector body. Make sure sharp edge of clamp seats properly in gasket. Tighten nut.