

## HCT SERIES

### 4 to 20mA loop LVDT Transmitter

#### SPECIFICATIONS

- ◆ 4-20mA, 2-wire current loop operation
- ◆ Stroke ranges from 0.25 to 10 inches
- ◆ Hermetically sealed, all welded
- ◆ Stainless steel housing
- ◆ MS style connector
- ◆ Shock and vibration tolerant
- ◆ IEC IP68 rating to 1,000 PSI [70 bars]
- ◆ Captive core option (*most models*)

The HCT Series LVDT transmitters are the perfect choice for high performance measurements in environments containing moisture, dirt, and fluid contaminants. Operating on a +10.5 to +28VDC loop voltage, the HCT delivers a smooth 4-20mA current loop output. True hermetic sealing of the coil assembly and electronics provides premium protection against adverse environments.

The integral electrical connector (welded, glass-sealed MS type) provides for easy installation and allows replacing a damaged cable without sacrificing the sensor.

Available in a number of standard linear measurement ranges from 0.25 to 10 inches, the HCT is ideal for process industries and power plant applications, or wherever high accuracy measurements are required in electrically noisy environments. The 2-wire 4-20mA current loop output is compatible with most PLCs.

Like in most of our LVDTs, the HCT windings are vacuum impregnated with a specially formulated, high temperature, flexible resin, and the coil assembly is potted inside its housing with a two-component epoxy. This provides excellent protection against hostile environments such as high vibration and shock.

Captive core option: The HCT features an optional captive core design (available for most models) that greatly simplifies installation. The core rod and bearing assembly includes a Bronze bearing on the front end for self-alignment, while a PTFE sleeve allows low-friction travel through the stainless steel boreliner (spool tube).



#### FEATURES

- ◆ 4-20mA current loop output
- ◆ All-welded stainless steel construction
- ◆ MS type connector (MIL-C-5015)
- ◆ Imperial or metric threaded core
- ◆ Reverse polarity protection
- ◆ Calibration certificate supplied with each unit

#### APPLICATIONS

- ◆ Process industries
- ◆ Power plants
- ◆ Valve position monitoring
- ◆ Rolling mill roller gap feedback
- ◆ Ideal for electrically noisy environments
- ◆ Outdoor use with long cable

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### PERFORMANCE SPECIFICATIONS

ELECTRICAL SPECIFICATIONS						
Parameter	HCT 250	HCT 500	HCT 1000	HCT 2000	HCT 5000	HCT 10000
Stroke range	0.25 [6.35]	0.5 [12.7]	1 [25.4]	2 [50.8]	5 [127]	10 [254]
Sensitivity, mA/inch [mA/mm]	64 [2.52]	32 [1.26]	16 [0.63]	8 [0.315]	3.2 [0.126]	1.6 [0.063]
Non-linearity, % of FR max.	±0.5%					±1%
Temp. coefficient of sensitivity	0.022%/°F [0.04%/°C]					
Loop supply voltage	+10.5 to +28VDC					
Output	4 to 20mA (Output increases when the core is displaced from null towards the connector)					
Output at null position	12mA (null position is defined as the mid-stroke position)					
Max loop resistance	540 ohms @ +24VDC (see loop resistance chart below)					
Output noise and ripple	25 µA, peak-to-peak maximum					
Stability	0.05% of FSO, after 30 minute warm up					
Frequency response	50Hz @ -3db					

ENVIRONMENTAL AND MATERIAL SPECIFICATIONS	
Operating temperature range	-13°F to +185°F [-25°C to +85°C]
Survival temperature	-65°F to +250°F [-55°C to 125°C]
Shock survival	250 g (11ms half-sine)
Vibration tolerance	10 g up to 2kHz
Housing material	AISI 400 Series stainless steel
Electrical connector	6-pin MS type connector (MIL-C-5015)
IEC 60529 rating	IP68 to 1,000 PSI [70 bars] with use of proper mating connector plug

**Notes:**

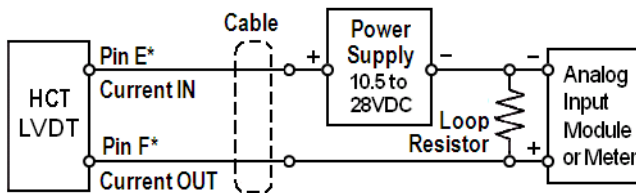
All values are nominal unless otherwise noted

Dimensions are in inch [mm] unless otherwise noted

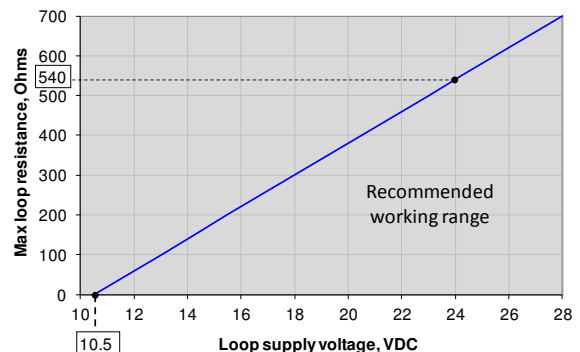
FR: Full Range is the stroke range, end to end; FR=S for 0 to S stroke range

FSO (Full Scale Output): Largest absolute value of the outputs measured at the ends of the range

### WIRING SCHEMATIC & LOOP RESISTANCE CHART



\* Pins A through D: No connection

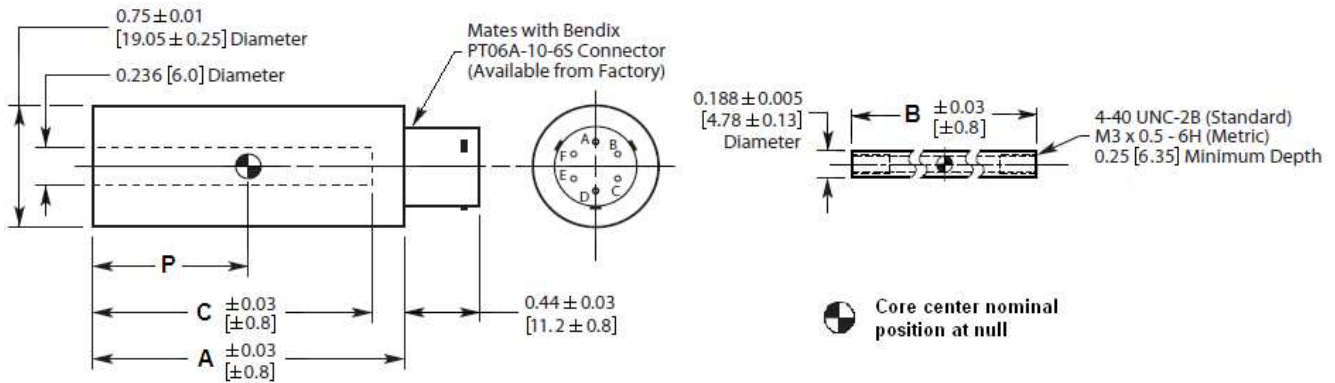


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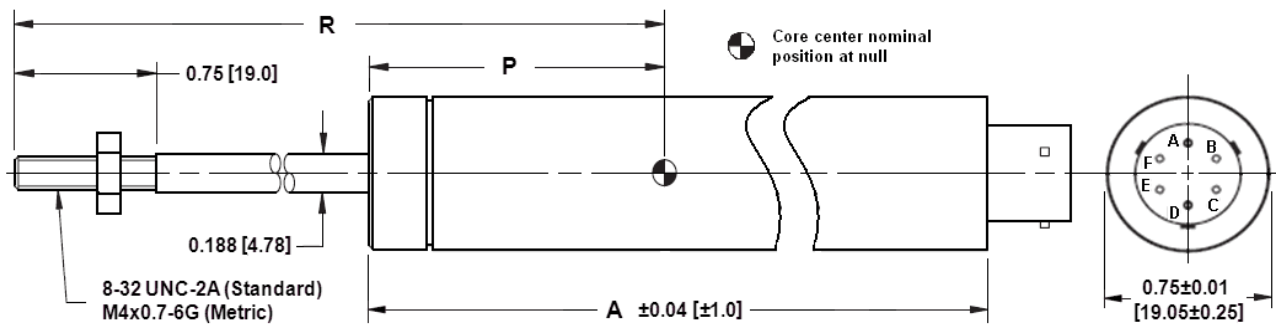
### MECHANICAL SPECIFICATIONS – NON CAPTIVE CORE (STANDARD)

Parameter	HCT 250	HCT 500	HCT 1000	HCT 2000	HCT 5000	HCT 10000
Main body length "A"	4.39 [111.4]	5.51 [140]	6.92 [175.8]	9.18 [233.1]	12.28 [311.9]	21.59 [548.3]
Core length "B"	1.25 [31.8]	1.80 [45.7]	3.00 [76.2]	3.80 [96.5]	3.80 [96.5]	6.2 [157.5]
Bore depth "C"	1.91 [48.5]	3.11 [79.0]	4.46 [113.3]	6.72 [170.7]	9.90 [251.5]	19.22 [488.2]
Core center at null "P"	0.96 [24.4]	1.52 [38.6]	2.23 [56.6]	3.36 [85.2]	4.91 [124.7]	9.56 [242.8]
Weight, body, oz [gram]	3.04 [86]	3.63 [103]	4.38 [124]	5.38 [153]	6.51 [185]	12.93 [367]
Weight, core, oz [gram]	0.11 [3]	0.18 [5]	0.29 [8]	0.38 [11]	0.38 [11]	0.62 [18]



### MECHANICAL SPECIFICATIONS – CAPTIVE CORE OPTION

Parameter	HCT 250	HCT 500	HCT 1000	HCT 2000	HCT 5000
Main body length "A"	4.72 [119.9]	5.84 [148.3]	7.25 [184.2]	9.51 [241.6]	12.62 [320.5]
Core center at null "P"	1.30 [33.0]	1.86 [47.2]	2.57 [65.3]	3.68 [93.5]	5.25 [133.4]
Core rod position at null "R"	4.36 [110.7]	4.75 [120.7]	6.04 [153.4]	7.87 [199.9]	12.36 [313.9]
Weight, oz [gram]	3.74 [106]	4.66 [132]	5.47 [155]	6.85 [194]	9.6 [272]



Dimensions are in inch [mm]