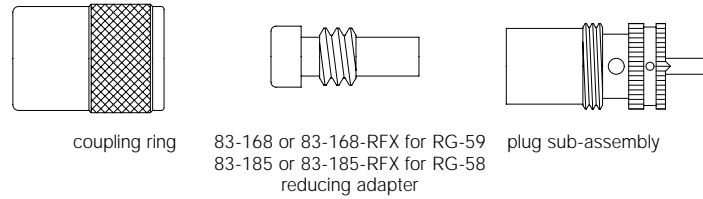


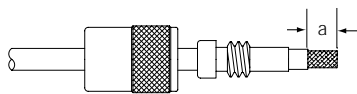
UG STANDARD SOLDER TYPE WITH REDUCING ADAPTER

FOR PLUGS 83-1SP, 83-1SP-1050, 83-1SP-15RFX, 83-822, USING 83-168 83-168-RFX, OR 83-185, 83-185-RFX REDUCING ADAPTER



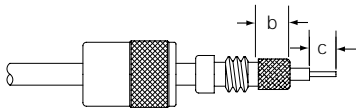
Amphenol Number	Connector Type	Cable RG-/U (using 83-168 or 83-168-RFX)	Cable RG-/U (using 83-185 or 83-185-RFX)	Attachment Data		Using 83-168 or 83-185 Stripping Dims, inches (mm)			Using 83-168-RFX or 83-185-RFX Stripping Dims, inches (mm)		
				Outer	Inner	a	b	c	a	b	c
83-1SP	UHF Plug	59	58	Solder	Solder	.750(19.1)	.375(9.5)	.625(15.9)	.689(17.5)	.375(9.5)	.551(14.0)
83-1SP-1050	UHF Plug	59	58	Solder	Solder	.750(19.1)	.375(9.5)	.625(15.9)	.689(17.5)	.375(9.5)	.551(14.0)
83-1SP-15RFX	UHF Plug	59	58	Solder	Solder	.750(19.1)	.375(9.5)	.625(15.9)	.689(17.5)	.375(9.5)	.551(14.0)
83-750	UHF Plug	59	58	Solder	Solder	.750(19.1)	.375(9.5)	.625(15.9)	.689(17.5)	.375(9.5)	.551(14.0)
83-822	UHF Plug	59	58	Solder	Solder	.750(19.1)	.375(9.5)	.625(15.9)	.689(17.5)	.375(9.5)	.551(14.0)

Step 1



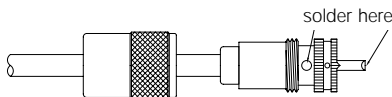
Step 1 Slide coupling ring and adapter onto cable. Cut end of cable even and strip jacket to dimension shown in table.

Step 2



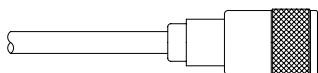
Step 2 Position adapter flush with end of cable jacket. Fan braid slightly and fold back over body of adapter as shown. Press braid down over body and trim to dimension **b**. Bare conductor to dimension **c** shown in table. Tin exposed center conductor and braid, avoiding excessive heat.

Step 3



Step 3 Screw plug sub-assembly onto adapter. Solder braid to shell through solder holes, making a good bond between braid and shell. Solder conductor to contact. Do not use excessive heat.

Step 4



Step 4 For final assembly, screw coupling ring onto plug sub-assembly.