

4

3

2

1

COMPONENT	MATERIAL	FINISH
COUPLING NUT	STAINLESS STEEL PER ASTM-A-484 OR ASTM-A-582 TYPE 303	PASSIVATED PER ASTM-A-380
DIELECTRIC	PTFE FLUOROCARBON PER ASTM-D-1457	---
CENTER CONTACT	BRASS PER ASTM-B-16 HALF HARD	GOLD PLATED PER ASTM-B-488
HOUSING CAP	STAINLESS STEEL PER ASTM-A-484 OR ASTM-A-582 TYPE 303	GOLD PLATED PER ASTM-B-488
GASKET	SILICONE RUBBER PER ZZ-R-765	---
FERRULE	COPPER OR BRASS ALLOY, ROCKWELL F65 MAX	GOLD PLATED PER ASTM-B-488
RETAINING RING	BERYLLIUM COPPER PER ASTM-B-194 ALLOY C17200, CONDITION H	---
---	---	---
---	---	---

ENVIRONMENTAL

TEMPERATURE RATING: -65°C TO +165°C

VIBRATION: MIL-STD-202, METHOD 204, CONDITION D

SHOCK: MIL-STD-202, METHOD 213, CONDITION 1

MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CORROSION: MIL-STD-202, METHOD 101, CONDITION B. 5% SALT SPRAY

THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B EXCEPT HIGH TEMP 85°C

MECHANICAL

INTERFACE DIMENSIONS: MIL-STD-348A FIG. 310.1

RECOMMENDED MATING TORQUE: 7-10 IN-LBS

FORCE TO ENGAGE & DISENGAGE (IN-LBS MAX:): 2.0

WEIGHT (GRAMS): TBD

MATING CHARACTERISTICS: INSERTION (MAX LBS) N/A
WITHDRAWAL (MIN OZ): N/A

CABLE RETENTION: AXIAL FORCE (LBS) 10 MIN
TORQUE (IN-OZ): N/A

CENTER CONTACT CAPTIVATION: AXIAL (LBS): 6.0
RADIAL (IN-OZ): N/A

ELECTRICAL

NORMAL IMPEDANCE (OHMS): 50

FREQUENCY RANGE (GHz): DC TO 12.4

VOLT RATING @ SEA LEVEL (VRMS MAX): 170

VSWR: 1.20+0.03f(GHz)

INSERTION LOSS: (dB MAX): .06 $\sqrt{f(\text{GHz})}$

RF LEAKAGE (dB MIN): -60 @ 2-3 GHz

CORONA 70,000 FT (VRMS MIN): 125

DIELECTRIC WITHSTANDING VOLTAGE (VRMS MIN) AT SEA LEVEL: 500

I.R. (MEGOHMS MIN): 5,000

RF HIGH POTENTIAL AT SEA LEVEL (VRMS MIN @ 5 MHz): 335

CONTACT RESISTANCE (MILLIOHMS MAX):
CENTER CONTACT: 4.0
OUTER CONTACT: 2.0
CABLE TO HOUSING: 0.5

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
DF	XO	O RELEASED	9-02	JMK	JL

AS SHIPPED TO CUSTOMER

ASSEMBLED VIEW

DESIGNED TO USE RG-178/U OR EQUIVALENT CABLE ENTRY DIAMETER MIN	HOUSING: .037 [0.94]	CONTACT SLOT: .041 [1.04]	FERRULE: .099 [2.51]
--	----------------------	---------------------------	----------------------

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. KAISER 9/24/02
DIMENSIONS: INCHES [mm]		CHK J. LIPPERT 10-18-02
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. LIPPERT 10-18-02
0 PLC ± -		PRODUCT SPEC
1 PLC ± -		APPLICATION SPEC
2 PLC ± -		408-4932
3 PLC ± .005 [0.13]		WEIGHT TBD
4 PLC ± -		CUSTOMER DRAWING
ANGLES ± -		
MATERIAL SEE TABLE	FINISH SEE TABLE	

1052179-1 PART NO.		tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105	
SMA RIGHT ANGLE CABLE PLUG-SOLDER ATTACHMENT (M39012/56-3106) CAT A		SIZE A2	CAGE CODE 00779
DRAWING NO. 1052179		RESTRICTED TO	
SCALE 5:1	SHEET 1 OF 1	REV 0	

AMP 1471-9 REV 31MAR2000

J:\DEPT1733\U.DIES\john lippert\1052160_1_c.dwg

MA/COM # 2037-8106-92

1052179

B

A