



						DELETED		(11)
	1	1	1	1	003-0861-0001	SEALING SLEEVE	SILICONE RUBBER MIL-R-5847	(10)
4	1	1	1	1	003-0938-0002	MIDDLE SLEEVE	LEADED COPPER	(9)
4	1	1	1	1	003-0939-0002	INNER SLEEVE	BRASS, QP-B-626	(8)
	1	1	1	1	003-0937-0001	CABLE INSULATOR	TEFLON PER L-P-403	(7)
	1	1	1	1	003-1301-0001	BODY INSULATOR	TEFLON PER L-P-403	(6)
4	1	1	1	1	003-0807-0002	PIN CONTACT	COPPER ALLOY	(5)
5	4				003-1295-0004	HOUSING SUB-ASSY NUT-1/4" HEX W/WIRE HOLES		(4)
4		1			003-1295-0003	HOUSING SUB-ASSY NUT-1/4" HEX		(3)
4			1		003-1295-0002	HOUSING SUB-ASSY NUT-1/4" KNURL		(2)
4				1	003-1295-0001	HOUSING SUB-ASSY NUT-1/4" PARTIAL HEX		(1)
	4	3	2	1	COMPONENT	NOMENCLATURE	MAT'L & SPEC.	ITEM
	DASH NO. *				No.			

7. CABLE ACCOMMODATION DIMS:  
 JACKET DIA. ----- .110 MAX  
 DIELECTRIC DIA. ----- .057-.070  
 INNER CONDUCTOR DIA. - .009-.019  
 FOR USE WITH EXTRUDED OR WRAPPED JACKET

6. FOR ELECTRICAL & MECHANICAL SPECS. SEE MALCO CATALOG.

5. .016 DIA. WIRE HOLE 3 PLACES

4. GOLD PLATE PER MIL-G-45204 TYPE II, GRADE C, CLASS I.

3. DELETED

2. SEE RF-ASMB-8 ASSY INSTRUCTIONS. SPECIAL TOOL REQUIRED: CONTACT CRIMP: 010-0134-0000 & LOCATOR 001-0104-0000. ALTERNATE TOOL 010-0065-0000 (NO LOCATOR REQUIRED) HOUSING CRIMP: 010-0082-0000.

1. THIS CONNECTOR MATES WITH ALL 50 Ω GOLDEN CRIMP, CRIMP SILVER & ALL S-50 JACKS & RECEPTACLES AS LISTED IN MALCO CATALOG.

NOTES: UNLESS OTHERWISE SPECIFIED

K 2317		REVISED & REDRAWN 3-3-78		3-15-78		RD		STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED		MALCO A MICRODOT COMPANY, INC. 220 PASADENA AVE., SO. PASADENA, CALIF.	
L 24132		NOTE 2 WAS: ... ASSY TOOL REQ'D 010-0065-0000 OR 010-0134-0000 FOR CONTACT, 010-0082-0000 FOR HOUSING. NOTE 3 WAS: ... CENTER CONDUCTOR 5-1-75 2man		5/14/78		DM		DEC. ± _____		SURFACE TREATMENT NOTED	
M 38493		UPDATE REV. LETTER.		TL 1/22/78		PK		FRAC. ± _____		MATERIAL NOTED	
								ANGLES ± _____		APP _____	
								ECCENTRICITY _____		CHECKED BY CH	
								MAX. T.I.R. _____		DRAWN BY D.D.	
								HOLE DIA. ± _____		SCALE WT DATE	
								SURFACE ROUGHNESS _____ MICRO INCHES		3-3-78	
								THREADS TO MIL-S-7742		DRAWING NUMBER	
								COMMERCIAL TOLERANCES APPLY TO STOCK DIMENSIONS		CDM 132-0114-000* M	
ASSEMBLY NO. REQ'D		LET ECO		REVISION DESCRIPTION		BY DATE APP		PLUG ASSEMBLY NON-ENVIRONMENTAL GOLDEN CRIMP 50Ω (RG-188)		CODE 941	