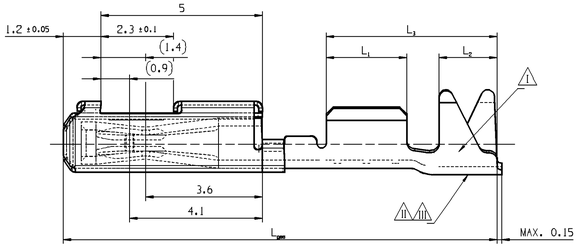
KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

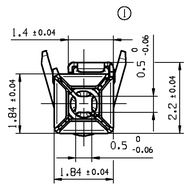
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

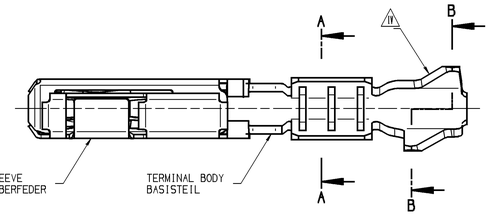
L_{ges}	L_3	L_2	L_1	$R_2 \pm 0.1$	$R_1 \pm 0.1$	$H_2 \pm 0.2$	$H_1 \pm 0.2$	$B_2 \pm 0.2$	$B_1 \pm 0.2$	PITCH TRANSPORT	SURFACE SLEEVE/UEBERFEDER OBERFLAECHE	MATERIAL SLEEVE/UEBERFEDER WERKSTOFF	MATERIAL BODY/BASISTEIL WERKSTOFF	VERSION AUSFUEHRUNG	SURFACE BODY/BASISTEIL OBERFLAECHE	CROSS SECTION QUERSCH.	PART-NO.:	PART-REV	DATE DATUM
13.50	5.30	1.80	2.50	0.90	0.60	2.64	1.90	2.57	1.93	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg			0.35-0.50	15426816	01	30SE03
13.50	5.30	1.80	2.50	0.90	0.80	3.23	2.52	2.82	2.57	10.16	BLANK	X10CrNi18 8	CuNi3Si1Mg		f.Sn3	0.60-0.75	15426818	01	30SE03
14.60	6.20	2.00	3.25	1.20	1.00	3.80	3.45	3.75	3.10	10.16	BLANK	X10CrNi18 8	CuNi3Si1Mg			1.00-1.50			
13.50	5.30	1.80	2.50	0.90	0.60	2.64	1.90	2.57	1.93	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg			0.35-0.50	15426815	01	30SE03
13.50	5.30	1.80	2.50	0.90	0.80	3.23	2.52	2.82	2.57	10.16	BLANK	X10CrNi18 8	CuNi3Si1Mg	BASIC	sel.Au	0.60-0.75	15426817	01	30SE03
14.60	6.20	2.00	3.25	1.20	1.00	3.80	3.45	3.75	3.10	10.16	BLANK	X10CrNi18 8	CuNi3Si1Mg			1.00-1.50			
13.50	5.30	1.80	2.50	0.90	0.60	2.64	1.90	2.57	1.93	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg		gal.Ag (2)	0.35-0.50	13627447	01	12JA07
13.50	5.30	1.80	2.50	0.90	0.80	3.23	2.52	2.82	2.57	10.16	BLANK	X10CrNi18 8	CuNi3Si1Mg			0.60-0.75	13627448	01	12JA07
14.60	6.20	2.00	3.25	1.20	1.00	3.80	3.45	3.75	3.10	10.16	BLANK	X10CrNi18 8	CuNi3Si1Mg			1.00-1.50			
14.10	5.75	2.35	1.5	---	---	---	---	---	---	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg		f.Sn3	---	13653606	01	19JN07
14.10	5.75	2.35	1.5	---	---	---	---	---	---	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg	FPC (3)	sel.Au	---	13653607	01	19JN07
14.10	5.75	2.35	1.5	---	---	---	---	---	---	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg		gal.Ag	---	13653608	01	19JN07
13.50 (4)	5.10	1.90	2.50	0.90	0.80	3.23	2.15	2.82	2.15	5.08	BLANK	X10CrNi18 8	CuNi3Si1Mg	BASIC	f.Sn3	0.50-0.75	13914404	01	21FE13
															sel.Au		13913309	01	21FE13
															gal.Ag		13914406 (4)	01	21FE13

DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	AP/D1	AP/D2
30SE03		01				INITIAL RELEASE / FREIGABE		W.SAC	C.CVA	R.WIS
22JN06		01	AA		J11 D11	DIMENSIONS OF CONTACT POINTS ADDED VERMASSUNG DER KONTAKTIERUNG HINZU		W.SAC	E.CVA	F.MIC
12JA07		02		--	L5	SURFACE GxL.AG ADDED OBERFLAECHE GxL.AG HINZU		W.SAC	E.CVA	W.SKR
19JN07		03		--	E13	VERSION FPC ADDED AUSFUEHRUNG FPC HINZU		W.SAC	E.CVA	W.SKR
25MR08		03	AA		L6	CONFORM MATERIAL IDENTIFICATION MATERIALBEZEICHNUNG ANGEPASST		W.SAC	E.CVA	W.SKR
04JL08	R	03	AB		H/C9	TOLERANCES ADDED / TOLERANZEN HINZU		L.KOT	W.SAC	W.SKR
21FE13	R	04		--	L4	DPN139133091; 13914404; 13914406 ADDED / HINZU		W.PHI	E.CVA	SYS
04JL13	R	04	AA		L11	DIN 13.50 WAS 12.90 / WASS 13.50 WAR 12.90		W.PHI	E.CVA	SYS
09JN15	R	04	AB			PART IDENTIFICATION REMOVED TEILEBESCHRIFTUNG ENTFERNT		W.PHI	E.CVA	SYS
21SE17	R	04	AC		H13	PART IDENTIFICATION ADDED TEILEKENNZEICHNUNG HINZU		W.PHI	R.GUT	SYS

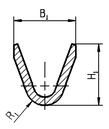
BASIC APPLICATION / STANDARD VARIANTE



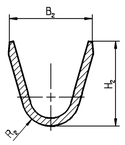


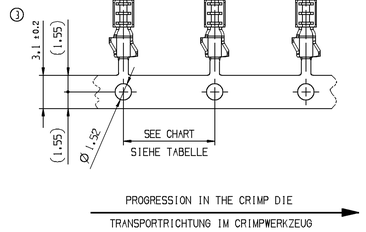


A-A ↷ 90°



B-B ↷ 90°



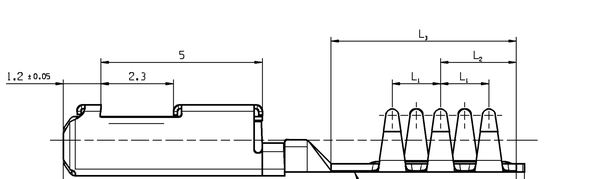


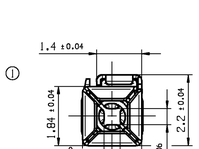
VIEW OF THE CARRIER STRIP
IS NOT IN SCALE

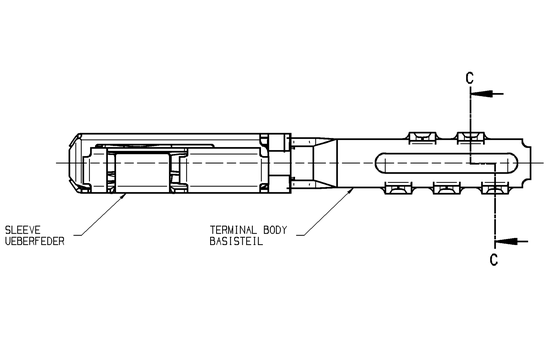
ABBILDUNG DES ANBINDUNGS-
STREIFENS NICHT MASSTAEBLICH

FLEXIBLE PRINTED CIRCUIT APPLICATION / FPC VARIANTE

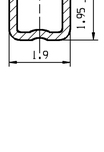
MISSING DIMENSIONS, SEE
BASIC APPLICATION
FEHLENDE MASSE, SIEHE
STANDARD VARIANTE





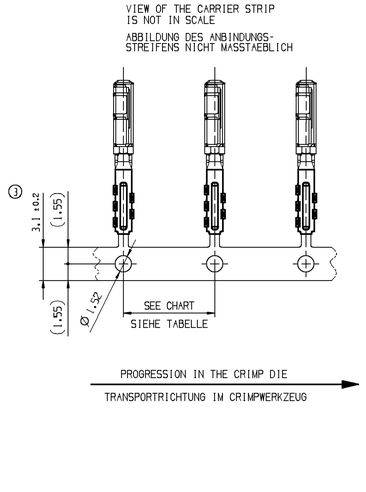


C-C ↷ 90°



VIEW OF THE CARRIER STRIP
IS NOT IN SCALE

ABBILDUNG DES ANBINDUNGS-
STREIFENS NICHT MASSTAEBLICH



REMARKS / BEMERKUNGEN

- CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION
  CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION
- ⚠1 SURFACE INDEX: Sn=I / Ag=II / Au=III
  OBERFLAECHEN-KENNZEICHNUNG: Sn=I / Ag=II / Au=III
- ⚠II COMPANY LABEL
  FIRMENZEICHEN
- ⚠III DATECODE: WWYY
  DATUMSCODE: WWJJ
- ⚠II REVISION STATUS OUTSIDE OF ISOCRIMP
  REVISIONSSTAND IM AUSSENBEREICH DES ISOCRIMP

CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION

CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION

⚠ LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

MIT EINER ——— LINE DURCHGESTRICHENE PART-NR. GEKENNZEICHNET, DASS DIESE PART-NR NICHT BESTELLT WERDEN KANN.

PART-NR. DIE KEINE LINIE ZEIGEN, KENNZEICHNEN, DAS TEILE ZUR BESTELLUNG VERFUEGBAR SIND.

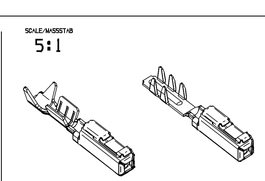
FUER VERFUEGBARKEIT DER PARTS DEN EINKAUF VON DELPHI KONTAKTIEREN.

DIMENSIONAL RANGE (MM) MENNMASSBEREICH (MM)		
FROM	0	>12
TO	12	
TOLERANCE UNLESS OTHERWISE SPECIFIED ALLGEMEINTOLERANZEN	±0.1	±0.2
ANGULAR TOLERANCE ± 2° WINKELTOLERANZ ± 2°		

DIN TO CHECK PRUEFMASSE
DIN FOR HELP HILFSMASSE
THEORETIC DIN THEORE. MASSE

SCALE/MASSSTAB 1:1

SCALE/MASSSTAB 5:1



DRG TYP PART DRAWING
WEIGHT (GR)
VOLUME (CM³)
ROUTING
DISTR CODE D

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:
SEE CHART
SIEHE TABELLE

GD&T ACCORDING TO:
ISO 1101

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI
DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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		DATE
DR	M.SACH	29SE03
AP/D1	E.CVASA	30SE03
AP/D2	R.WISNIEWSKI	28JA04
AP/D3		
AP/D4		
AP/D5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 1094/9001
POTENTIELL BEDENKLICHE STOFFE UND RECYKLATANTEIL
GEMAESS DELPHI 1094/9001

MATERIAL
SEE CHART / SIEHE TABELLE

DRAWING NAME
MICRO TERMINAL SYSTEM
FEMALE TERMINALBODY BLOCKSEALING

MICRO TERMINAL SYSTEM
STECKHUELSE BLOCKDICHTUNG

DRAWING NUMBER
15426814

SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P
A0	20:1	1 OF 1	1 OF 1	R	04	AC

ARCHIVES = DRAWIS

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