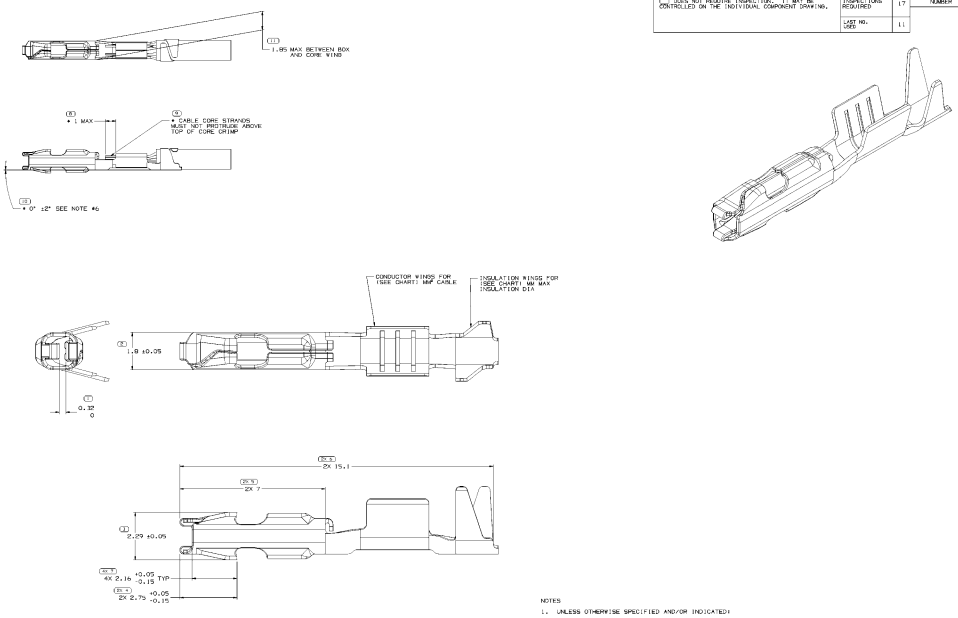

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY TOOLED BY CAVITY/ON FOR INSPECTION (SEE MODEL FOR PROGRAM DIMENSIONS). DO NOT EDIT. ANY DIMENSION OR PROGRAM SHOULD BE USED FOR TOOL BUILD. SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. RECOMMENDED MATING BLADE THICKNESS 0.6 ±0.05 mm. RECOMMENDED MATING BLADE WIDTH NOT TO EXCEED 1.3 mm.
3. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
4. MAXIMUM CURRENT CAPACITY IS 12 AMPS WITH 0.8 mm² COPPER CABLE.
5. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
6. BLUE ANGLE IS WIRE BOTTOM SURFACE ROTATED COUNTERCLOCKWISE AGAINST THE BOX BOTTOM SURFACE.
7. PLATING TYPES:
   I. REFLOW TIN 1.9 - 3.3 MICROMETERS THICK OVER COPPER UNDERPLATE 0.5 - 1 MICROMETERS THICK.
   II. SELECTIVE SILVER 2 - 3 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13 - 0.51 MICROMETERS THICK AND EVASPRITE.

   PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

PART NO	REV	AVP	MAT'L SIZE	MAT'L SPEC	MATING AREA PLATING TYPE (SEE NOTE 7)	MATING AREA PLATING THK (SEE NOTE 7)	CONTACT RETAINING	CONTACT PLATING	PLATING T.O.	WIRE SIZE (MM²)	CC	DIA
13886440	01	AA	0.178 X 28	COPPER ALLOY		II		II	SILVER	AS	0.8	BE	1.7 - 2.18
13886439	01	AA	0.178 X 28	COPPER ALLOY		II		II	SILVER	AS	0.75 - 0.5	2	1.47 - 1.83
13877050	01	AA	0.178 X 28	COPPER ALLOY		I		I	TIN	SN	0.8	BE	1.7 - 2.18
13877069	01	AA	0.178 X 28	COPPER ALLOY		I		I	TIN	SN	0.75 - 0.5	2	1.47 - 1.83

SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (...) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF INSPECTIONS REQUIRED	17
	LAST NO. USED	11

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

REVISIONS									
LTR	ZONE	ECN	CAT	CHK	REVISION HISTORY	APPR	DR	APPROVED
A					ALL PARTS RELEASED	417438	AMF	08JAN
B					ALL PARTS - UPDATED PER ATTRIBUTES (SECTION 6.1.3)Added 1.7 SQ MM CABLE (SEE NOTE 11, 1.7)	417668	JTV	07JAN

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE

PART NAME: TAB TERMINAL
PART NUMBER: 13886441
TAXI TERM F PCFF PACK 1.2 SEALED
DRAWING SIZE: A2
SHEET: 1 OF 1
REVISION: B