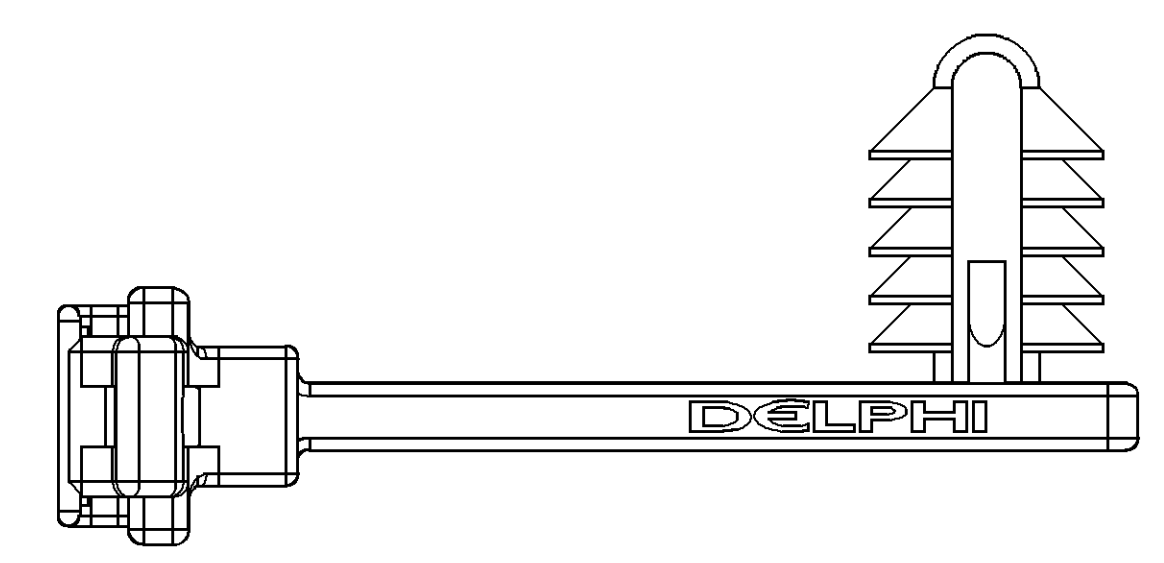
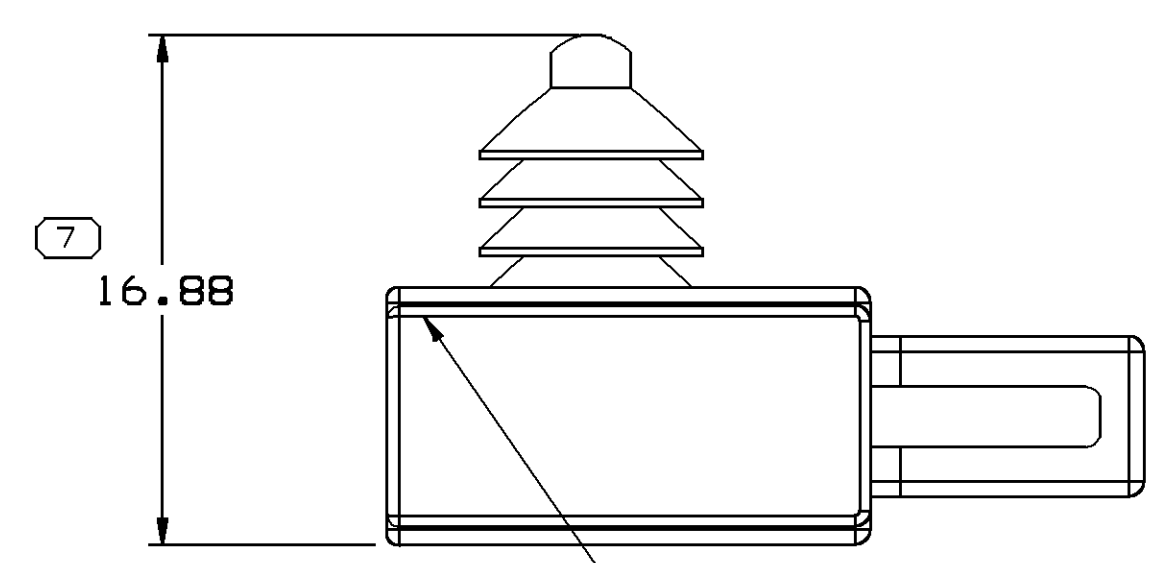
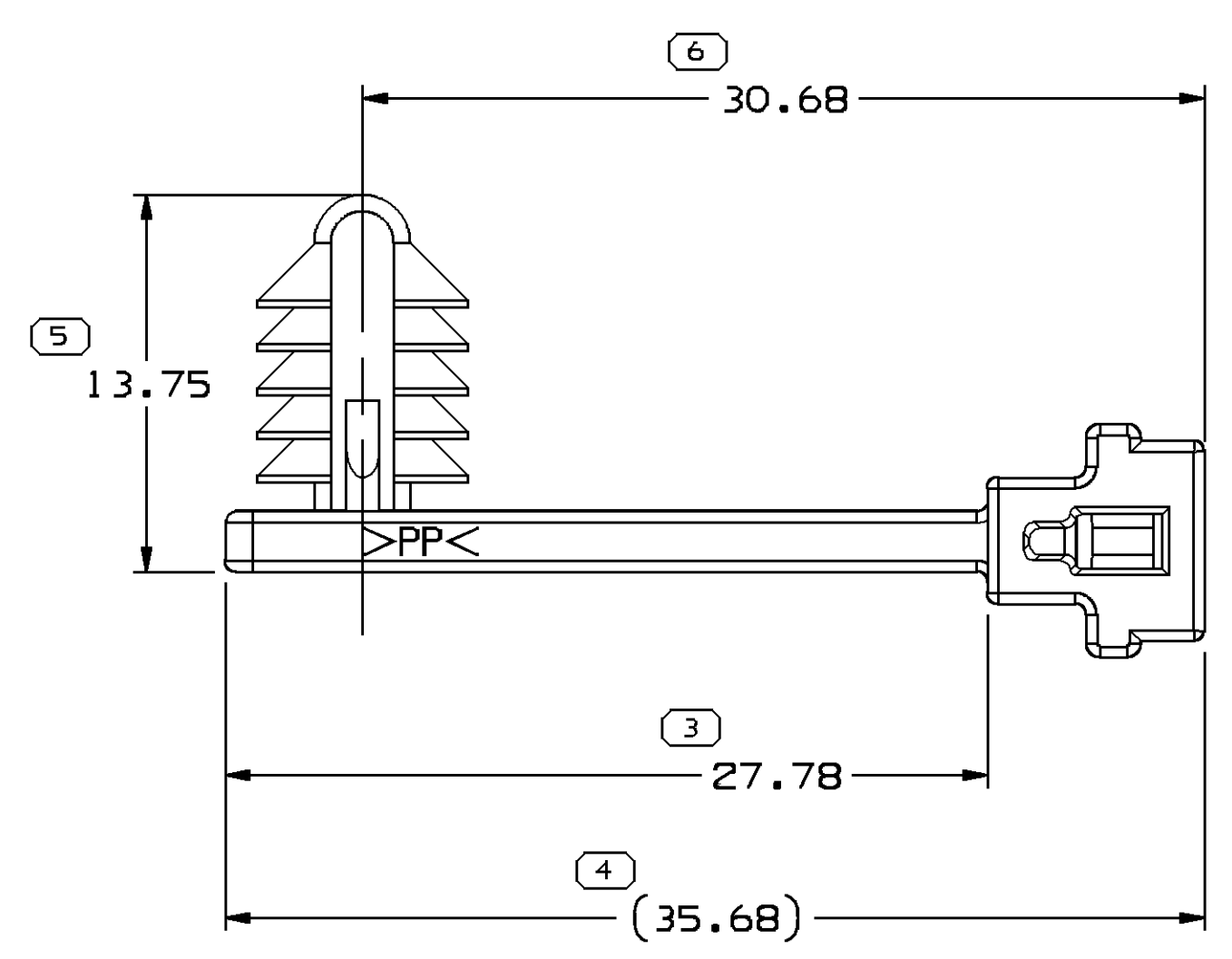
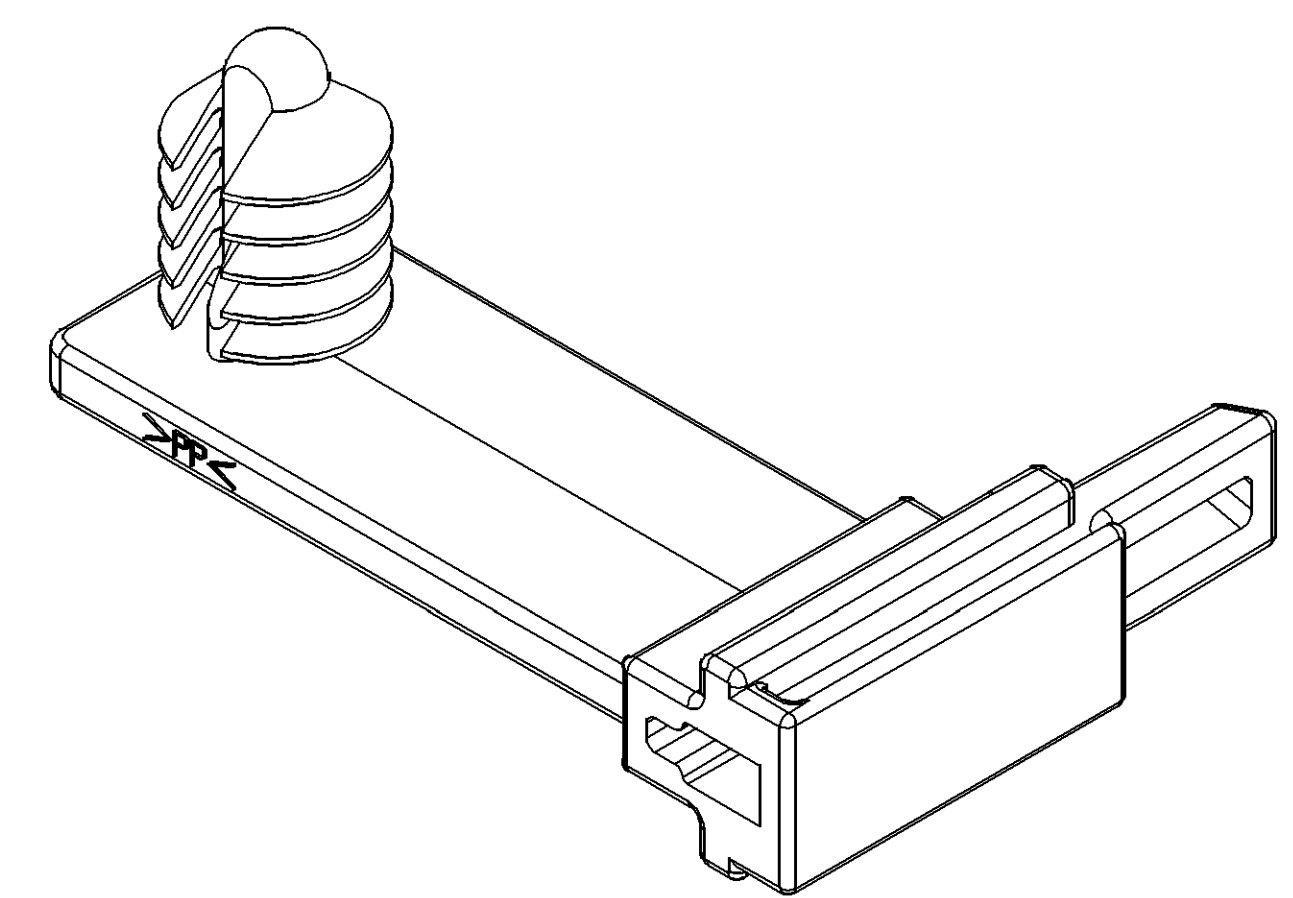
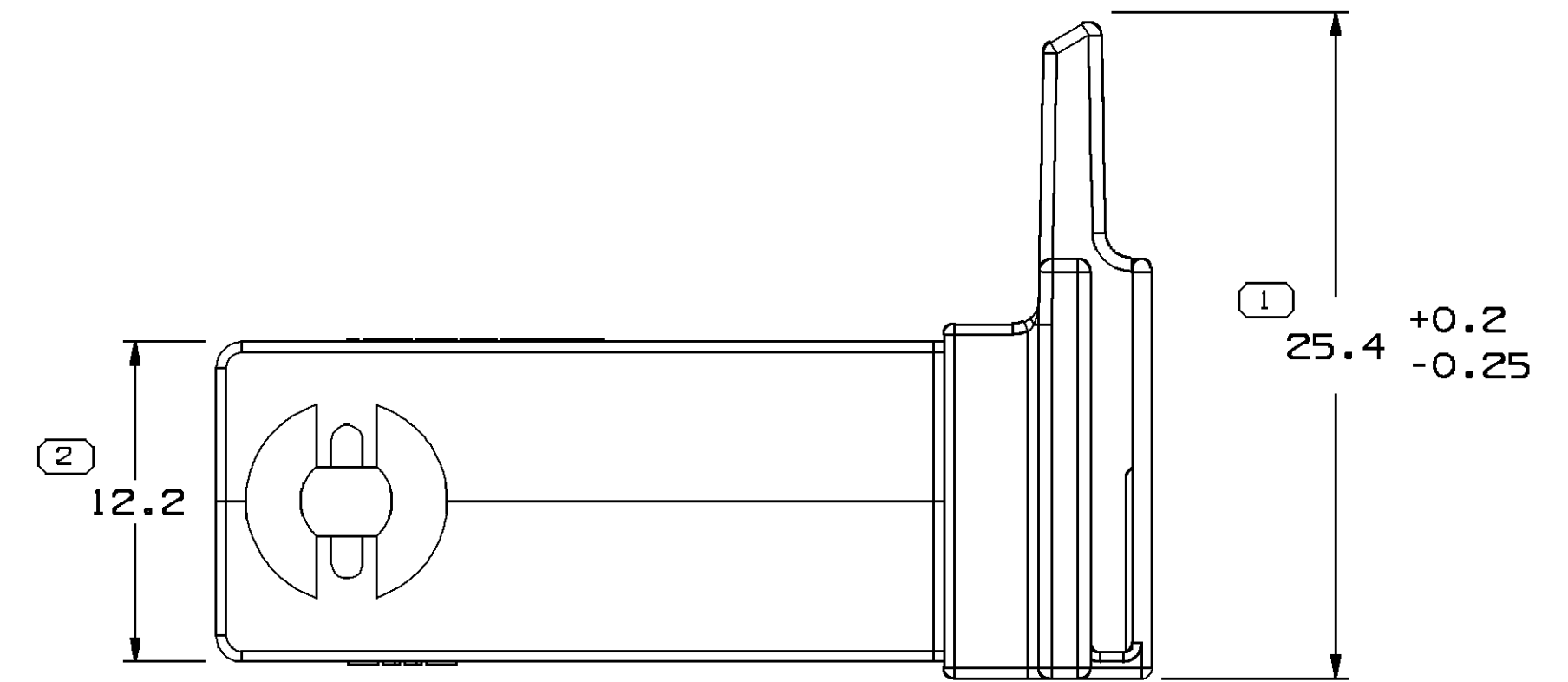


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	NO MISSING SYMBOL NUMBER	
	7		
	LAST NO. USED		
	7		

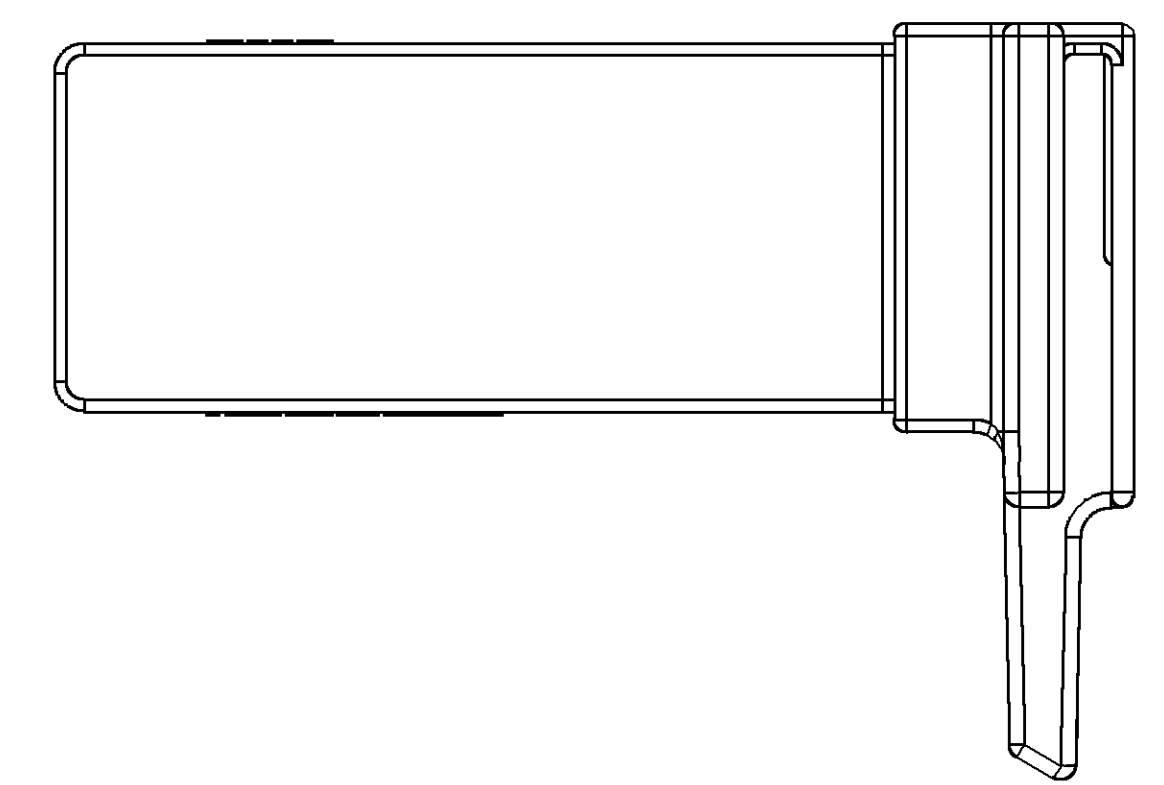
DWG STATUS					REVISION HISTORY			AUTH	DR	APVD1	APVD2
DATE	STG	REV	N/P	CHG	ZONE						
23JN11	R	01	-	-		CREATED PART DRAWING		414652	OAF	FOO	OAF
29JN11	R	01	AA	-		UPDATED PDM ATTRIBUTES		414688	JHP	JHP	JHP
29SE11	R	01	AB	-		UPDATED PDM ATTRIBUTES		415626	JHP	JHP	JHP
01MR13	R	01	AC	-		ADDED NOTE 6 & 7		421632	JSM	TBR	JSM



SINK MARKS PERMISSIBLE ON THIS SURFACE

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- MATERIAL RECYCLING CODE PER ISO 11469. (2.3)(0.1) RAISED CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE. OPTIONAL CONSTRUCTION TO BE NO MATERIAL RECYCLING CODE.
- (1.0)(0.1) RAISED DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION TO BE "PED" OR NO LOGO.
- RECOMMENDED HOLE SIZE 6.35 DIA IN 4.6 MAX THICK STOCK.
- THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
- THE MINIMUM FORCE TO EXTRACT THE CLIP FROM THE PANEL THICKNESS IS 65 N.
- THE MINIMUM FORCE TO EXTRACT THE CLIP FROM THE CLIP SLOT FEATURE CONNECTOR IS 65 N.



<small>LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.</small> <small>PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.</small> <small>CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.</small>	
DWG TYPE: PART DRAWING	
STYLE	
VOLUME (CPI): 1.565	DISTR CODE: D
<small>UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.</small>	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	

DELPHI
 DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
 WARREN, OH
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DR	DATE
APVD1 OSCAR A. FONSECA	23JN11
APVD2 FRANCISCO OLIVAS	23JN11
APVD3 OSCAR A. FONSECA	23JN11
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: POLYESTER COMPOUND BLK

DRAWING NAME: MOUN CLIP CONN NAIL

DRAWING NUMBER: 13892009

SIZE: A1	SCALE: 1:1	FRAME NO: 1 OF 1	SHEET NO: 1 OF 1	STG: R	REV: 01	N/P: AC
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<small>(7) PROCESS SENSITIVE DIMENSION</small> <small>DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED</small>																																														
<small>UNLESS OTHERWISE SPECIFIED</small> <small>TOLERANCE UNLESS OTHERWISE SPECIFIED</small> <small>ANGULAR TOLERANCE ±2°</small>																																														
<table border="1"> <thead> <tr> <th colspan="2">DIMENSIONAL RANGE (MM)</th> <th colspan="2">CHART E1</th> </tr> <tr> <th>FROM</th> <th>TO</th> <th>></th> <th>></th> </tr> </thead> <tbody> <tr> <td>> 0</td> <td>> 20</td> <td>30</td> <td>70</td> </tr> <tr> <td>> 20</td> <td>> 30</td> <td>70</td> <td>100</td> </tr> <tr> <td>> 30</td> <td>> 70</td> <td>100</td> <td>150</td> </tr> <tr> <td>> 70</td> <td>> 100</td> <td>150</td> <td>200</td> </tr> <tr> <td>> 100</td> <td>> 150</td> <td>200</td> <td>250</td> </tr> <tr> <td>> 150</td> <td>> 200</td> <td>250</td> <td>300</td> </tr> <tr> <td>> 200</td> <td>> 250</td> <td>300</td> <td>400</td> </tr> </tbody> </table>	DIMENSIONAL RANGE (MM)		CHART E1		FROM	TO	>	>	> 0	> 20	30	70	> 20	> 30	70	100	> 30	> 70	100	150	> 70	> 100	150	200	> 100	> 150	200	250	> 150	> 200	250	300	> 200	> 250	300	400	<table border="1"> <tr> <td>±0.15</td> <td>±0.2</td> <td>±0.3</td> <td>±0.4</td> <td>±0.5</td> <td>±0.6</td> <td>±0.8</td> <td>±1</td> <td>±1.2</td> </tr> </table>	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
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