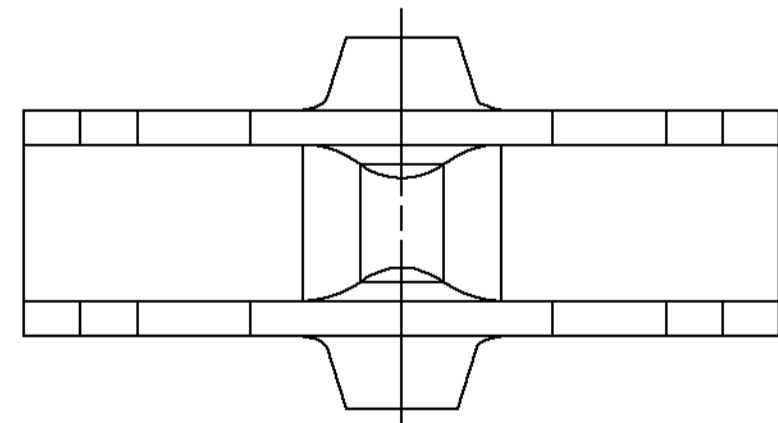
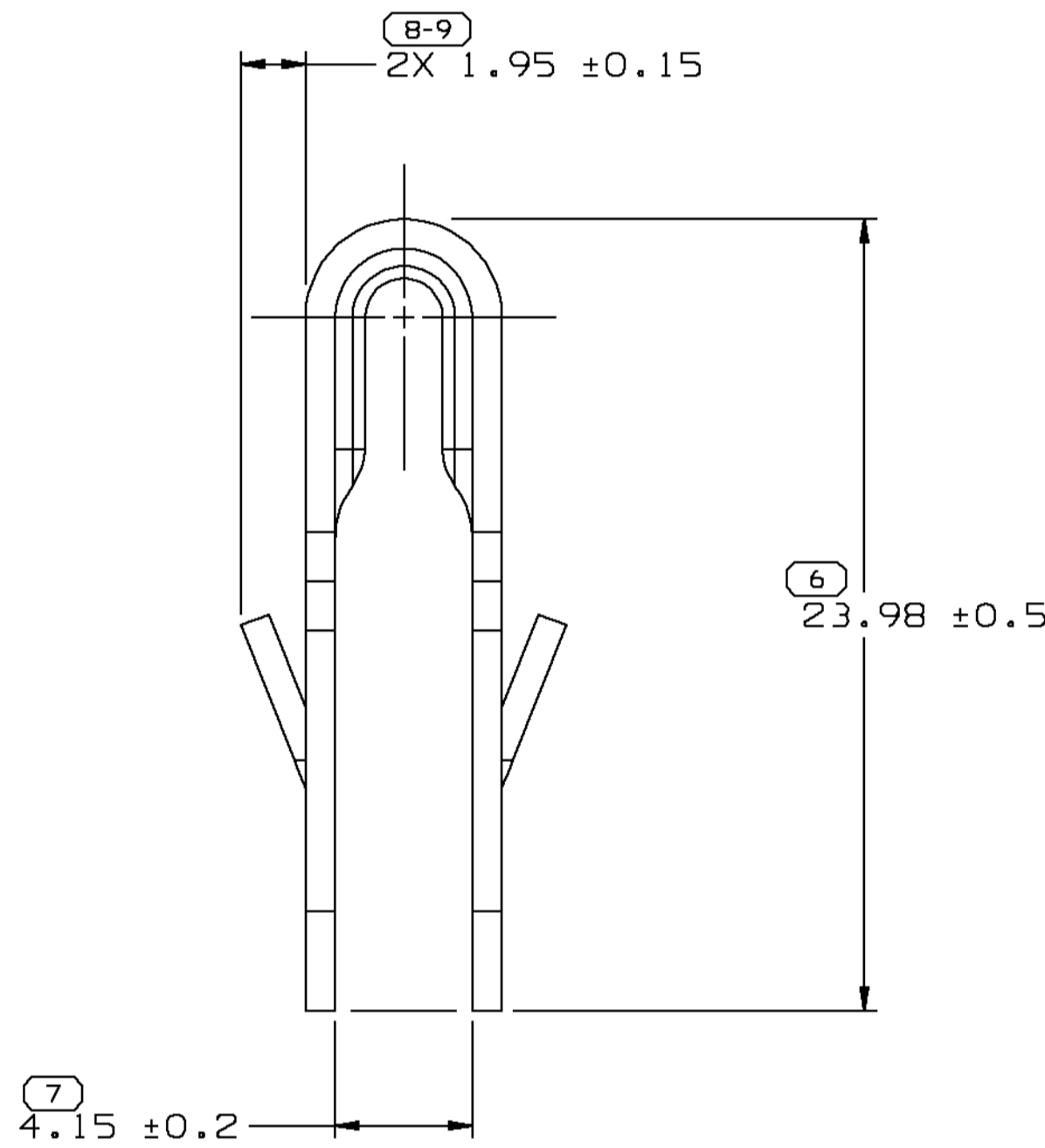
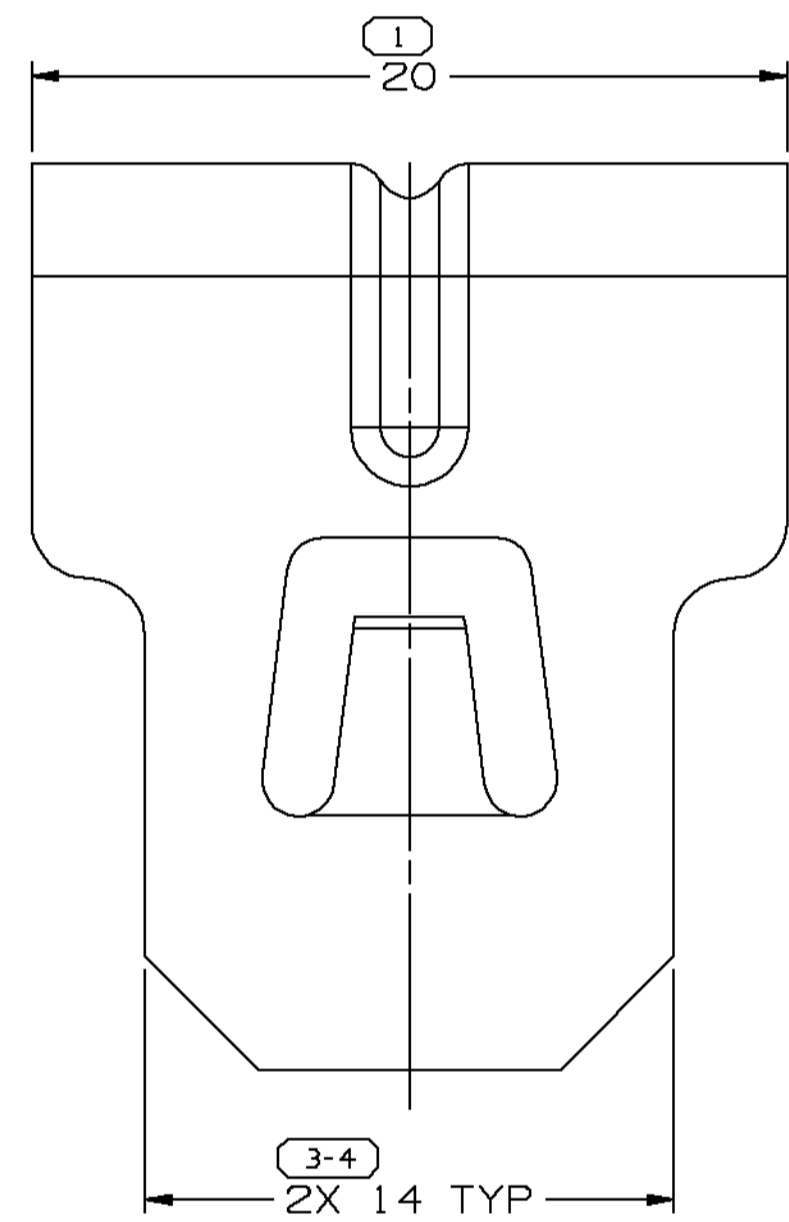
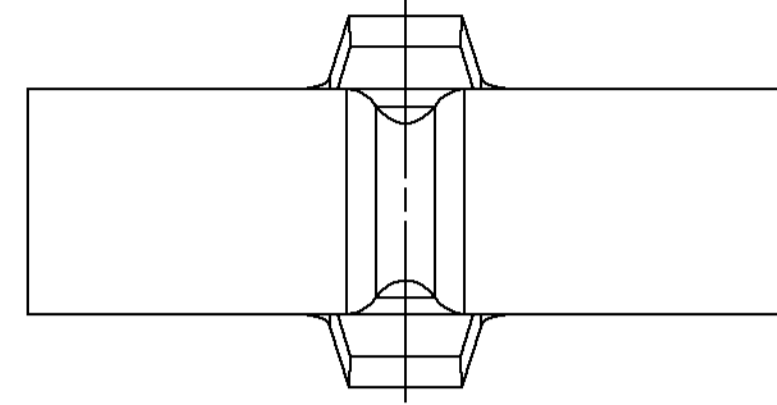


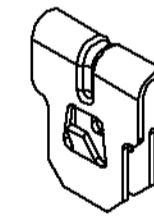
SYMBOL DEFINITION		MISSING NUMBERS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING	TOTAL NO. OF SYMBOLS ON DRAWING	5	2,5,
	LAST NO. USED	9	

DWG STATUS		ZONE	REVISION HISTORY		AUTH	DR	APVD1	APVD2					
DATE	STG	REV	N/P	CHG									
11AU99	R	01	-	-					WAS PE073227 AND RELEASED	990005	EVV	GGI	MC
24SE99	R	01	AA	-					MATL SPEC WAS SAE01008 STL	196691	JTV	AUG	MC
29N000	R	01	AB	-					MATL SPEC WAS PM000929 555	204933	CJP	CJP	MC
22JA01	R	01	AC	-					MATL SPEC WAS PM000936 555	205949	TLD	TLD	MC
16FE01	R	01	AD	-					REVISED MATL SPEC & ADDED PROCESS NOTE	206716	TLD	TLD	MC
23AP01	R	01	AE	-					REMOVED DIMS (2 PLCS), ADDED 2X 1.95 DIM AND 2X 23.98 +/-0.5 WAS 23.98	208261	AMG	GGI	MC
04JN01	R	01	AF	-					DIM 2X 1.95 +/-0.15 WAS 2X 1.95	209889	HAM	HAM	MC
27SE02	R	02	-	-					MAT'L SPEC WAS PM00936 925 AND REVISED PROCESS NOTE	230479	ESF	EAR	FR
27SE02	R	02	AA	-					REVISED MAT'L SPEC	231327	ESF	EAR	FR



PROCESS NOTE - *

MATERIAL IS PRE-PLATED G-90 BLACK. PLATING TO WITHSTAND 240 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SIGNIFICANT SURFACE



NOTES

- 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 2. MATING COMPONENTS OR EQUIVALENT: CONNECTOR CLIP

DIMENSIONAL RANGE (MM)	CHART E1			
	FROM	TO	CHART E1	CHART E1
> 0	> 20	> 30	> 70	> 100
> 20	30	70	100	150
> 30	70	100	150	200
> 70	100	150	200	250
> 100	150	200	250	300
> 150	200	250	300	400
> 200	250	300	400	
> 250	300	400		
> 300	400			

TOLERANCE UNLESS OTHERWISE SPECIFIED

±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
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ANGULAR TOLERANCE ±2°

DWG TYPE		PART DRAWING	
STYLE			
VOLUME (CM ³)	DISTR CODE		
ROUTING	D		
6900			
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.			
ALL DIMENSIONS ARE IN MILLIMETERS			
THIRD ANGLE PROJECTION		DO NOT SCALE	
USE MATH DATA		UNIGRAPHICS	

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 ELIAS VAZQUEZ V.	11AU99
APVD2 G.G. IZQUIERDO	16AU99
APVD3 MAL CULP	23AU99
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL	M48XXX ASTM A-653 STEEL SHEET WITH G90 AND BLACK TOP COAT. MATERIAL 0.91 THICK
DRAWING NAME	CLIP METAL
DRAWING NUMBER	15355555
SIZE	SCALE
A1	5:1
FRAME NO	SHEET NO
1 OF 1	1 OF 1
STG	REV
R	02
N/P	AA