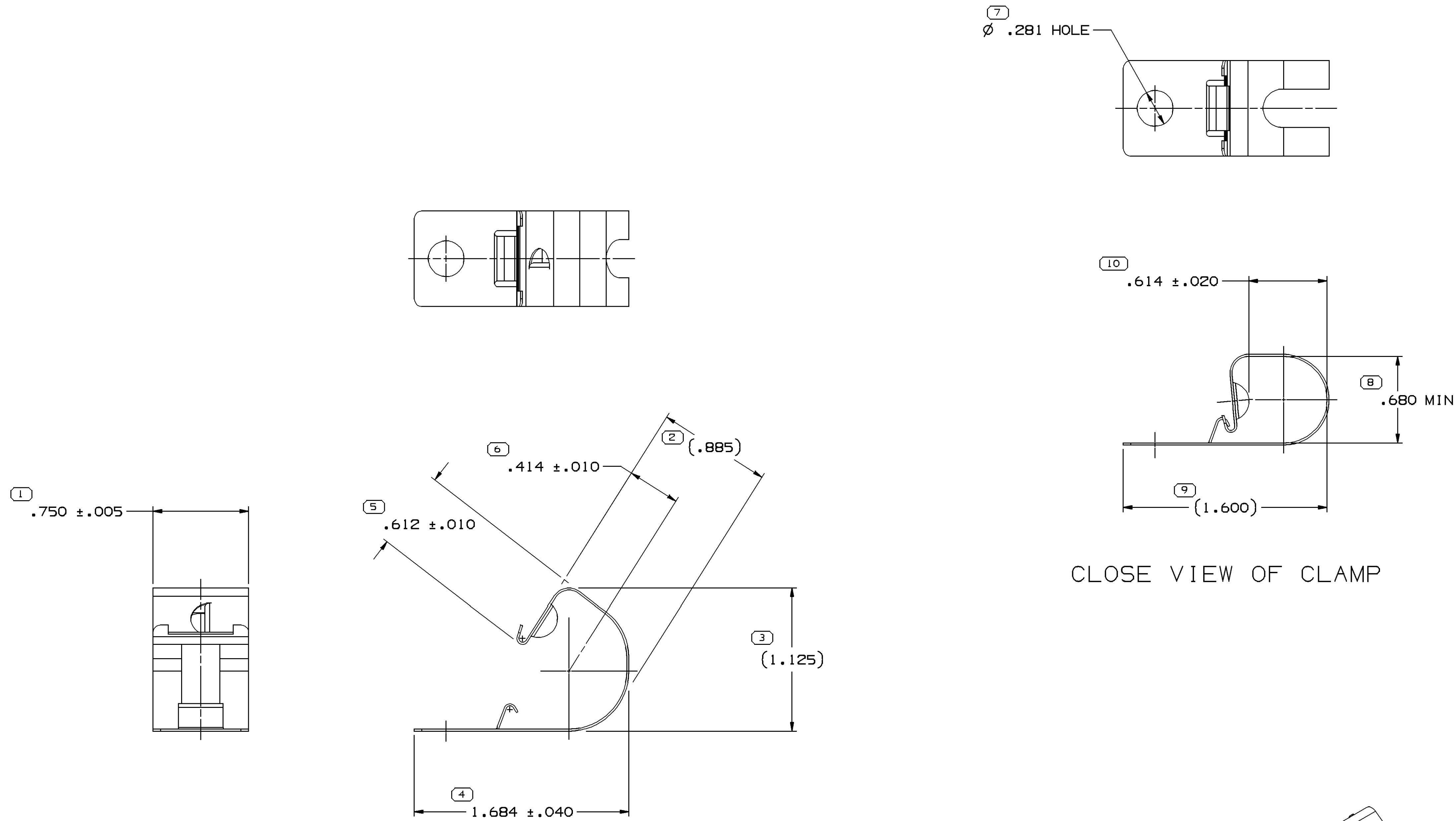
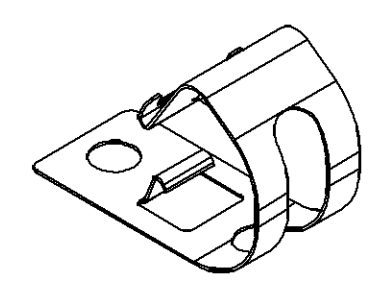


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	NO MISSING SYMBOL NUMBER	
	10		
	LAST NO. USED		
	10		

DWG STATUS				ZONE	REVISION HISTORY			AUTH	DR	APVD1	APVD2
DATE	STG	REV	N/P		CHG						
02AU04	R	01	-	-	08917257, 12034183 & 12089178 - WERE SEPARATE DRAWINGS; 15495908 - RELEASED			257551	ECB	AUG	TP
280C05	R	02	-	-	08917257 - OBSOLETE			273406	JTZ	JAA	P0D
08MY06	R	03	-	-	ALL ACTIVE PARTS - ADDED CONDUIT SIZE COLUMN TO CHART			280315	GPS	FRG	TP



CLOSE VIEW OF CLAMP



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

PROCESS NOTES

- TEMPER TO ROCKWELL "15N" 83-86.
- PLATE PER GM-6173-M (BLACK).
- TIN PLATE 0.0003 MAX-0.0001 MIN OVER COPPER OR NICKEL PLATE 0.0003 MAX-0.0001 MIN, THEN RELIEVE HYDROGEN EMBRITTLEMENT FOR 4 HOURS AT 375F° -450° F.
- ZINC AND CHROMATE (OLIVE DRAB) PER GM-4345 120 192/96.
- PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME & TOPCOAT.
- PLATING MUST WITHSTAND 400 HRS., MINIMUM TO RED RUST IN NEUTRAL SALT FOG.

PART NO	REV	N/P	STATUS	PROCESS NOTES	CONDUIT SIZE
15495908	01	AA	-	1,5,6	13MM
12089178	B	-	OBSOLETE	1,4	-
12034183	C	-	OBSOLETE	1,3	-
08917257	F1	-	OBSOLETE	1,2	-

1 PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED.	
DIMENSIONAL RANGE (IN)	CHART
FROM 0	>.500
TO .500	>.500
TOLERANCE UNLESS OTHERWISE SPECIFIED	±.010
±.005	±.010
ANGULAR TOLERANCE	±2°

DWG TYPE PART DRAWING	
STYLE	
VOLUME (QTY)	DISTR CODE
	D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 3M GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE BAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN INCHES	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
USE MATH DATA	UNIGRAPHICS

**DELPHI**  
DELPHI PACKARD ELECTRIC SYSTEMS  
WARREN, OH

DR	DATE
APVD1 E.A. CACHO	16N004
APVD2 A UGALDE G	17N004
APVD3 THOMAS PERSSON	18N004
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL  
.016 THK. SAE 1050 C.R. STEEL

DRAWING NAME  
TAXI MOUN CLAMP CDT 13MM

DRAWING NUMBER  
12034208

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	2:1	1 OF 1	1 OF 1	R	03	-