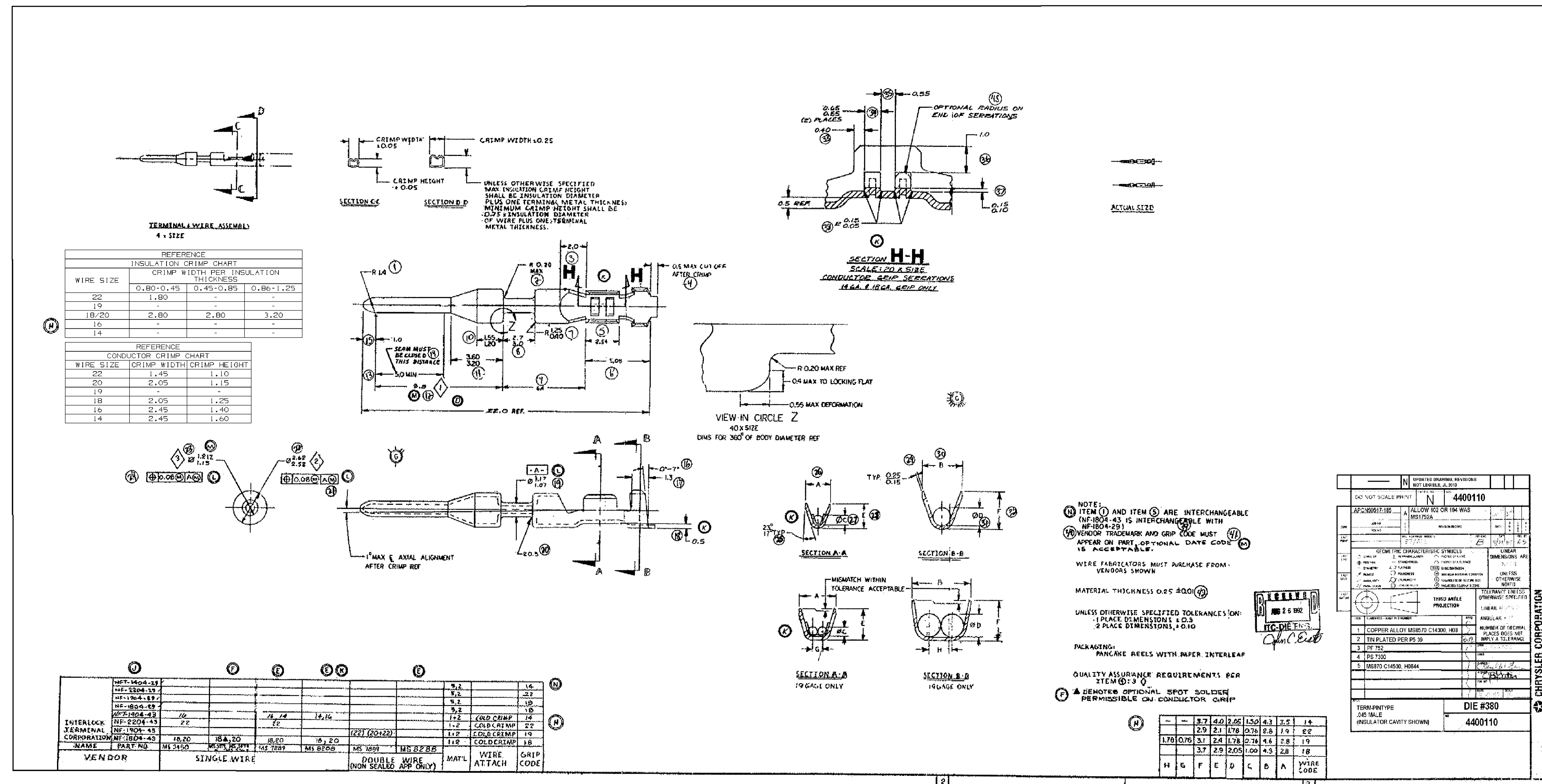


DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD	APV2
08JUL13	R	01	-	-	-	ALL PARTS - RELEASED TOOL QUALIFICATION DRAWING	423197	CGD	JAA	JAA
05AUG13	R	02	-	-	-	33110320 - RELEASED	423477	CGD	JAA	JAA



WIRE SIZE	CRIMP WIDTH	CRIMP HEIGHT	WIRE SIZE	CRIMP WIDTH	CRIMP HEIGHT
22	1.45	1.10	22	1.45	1.10
20	2.05	1.15	20	2.05	1.15
19	-	-	19	-	-
18	2.05	1.25	18	2.05	1.25
16	2.45	1.40	16	2.45	1.40
14	2.45	1.60	14	2.45	1.60

DO NOT SCALE PRINT

4400110

APCS00012185

1. COPPER ALLOY MSB70 C14300 H08

2. TIN PLATED PER PS 39

3. PS 753

4. PS 750

5. MSB70 C14300 H0844

TERMPARTTYPE: 240 MILE (INSULATOR CAVITY SHOWN)

DIE #380

4400110

CHRYSLER CORPORATION

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. DIFFERENCE BETWEEN BOTH WINGS TO BE 0.3 MAX.

PART NUMBER	REV	PART NUMBER	REV	N/P	REWIND PART NUMBER	REV	N/P	MAT'L SPEC
NFT-1404-43	N	33110320	01	-	-	-	-	M6554K74
NF-1804-29RWA	N	-	-	-	33503463	01	-	15518466
NF-1804-29	N	15518466	01	-	-	-	-	M6554K74
NFT-1404-29	N	15518467	01	-	-	-	-	M6554K74
NF-2204-29	N	15518318	01	-	-	-	-	M6554K74

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WARREN, OH
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TOOL QUALIFICATION DRAWING

DATE: 08JUL13

OR: CARLOS DELGADILLO, J. S. ALVARADO, RAFAEL LOPEZ

UNLESS OTHERWISE SPECIFIED:
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ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE:

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DRAWING NUMBER: 15521596

SHEET NO: 1 OF 1

STG: R 02