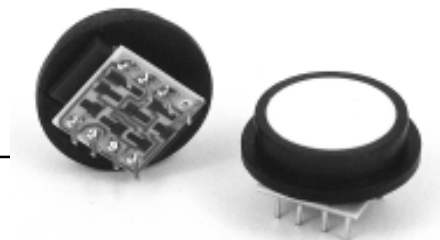


Model 1865



Force/Pressure transducer

DESCRIPTION

The Model 1865 is a high-performance transducer specifically designed to address the needs of medical and specialized OEM applications. Offering laser-trimmed compensation, the Model 1865 may be specified to operate with either a constant current or voltage supply.

The Model 1865 employs a solid state piezoresistive pressure transducer mounted in a plastic package. For applications where force is applied by a flexible membrane to the sensor, such as found in infusion pumps, the Model 1865's precision height silicone diaphragm provides long life and is a reliable replacement for older force or load cell transducers. Utilizing a silicon rubber diaphragm, the 1865 is compatible with some liquid media applications.

The Model 1865 provides access to important safety features in critical care medical instrumentation, such as occlusion pressure or infiltration detection. The pressure data can

provide medical personnel with useful diagnostic information regarding the condition of the patient's circulatory system. These force/pressure transducers can also be used with other medical dispensing devices, such as syringe pumps, to improve safety and accuracy.

May be operated in either current or voltage excitation, the Model 1865's output can be amplified or signal conditioned, as required. The semiconductor-based sensor offers high resolution using its Wheatstone Bridge strain gauge design. The height of the unit's patented, poured-in-place silicon rubber diaphragm is controlled to ensure sensitivity to low pressure. This diaphragm is bonded to a plastic header and transmits force applied through a special silicone gel to the diaphragm of a silicon piezoresistive die. The back of the die is exposed to atmospheric pressure, which results in a gauge pressure output.

FEATURES

- Silicon pressure/force interface diaphragm
- Force measurement for infusion pump applications
- Pressure measurement for liquid media
- Medical-grade materials
- 8-pin DIP electrical connection
- Laser trimmed
- Choice of voltage or constant current excitation

TYPICAL APPLICATIONS

- Infusion pumps
- Anesthesia monitors
- Non-corrosive, nonpressurized media-level sensors
- Ventilation systems
- Blood pressure equipment
- Syringe pumps
- Drug delivery systems

Model 1865 Series

ELECTRICAL SPECIFICATIONS

	Ratings
Input impedance	
Current excitation	2.0 kOhm min. to 8.0 kOhm max.
Voltage excitation	8.0 kOhm min. to 40 kOhm max.
Output impedance	
Current excitation	3.5 kOhm min. to 6.0 kOhm max.
Voltage excitation	3.5 kOhm min. to 6.0 kOhm max.
Input excitation	
Current	< 2.0 mA
Voltage	< 15.0 Vdc
Effect of excitation change	Ratiometric
Response time (10% to 90%)	≤ 5 milliseconds
Insulation resistance	≥ 100 MOhm at 50 Vdc
Output common mode voltage	50 % of input typical

PHYSICAL SPECIFICATIONS

	Specification
Pressure over-range protection	3X span or 60 psi, whichever is least
Media/materials compatibility	
Top side	Room atmosphere, directly applied force, and liquids compatible with dimethyl silicon, polyetherimide (Ultem)
Bottom side	Non-corrosive dry gasses and fluids compatible with silicon, Pyrex, RTV silicone, and ceramic
Mass	3.0 g with laser-trim board

ENVIRONMENTAL CONDITIONS

	Specification
Position effect	≤ 0.05 % of zero or span shift for 90° tilt in any direction
Vibration effect	No change in performance at 10 Gs RMS, 20 Hz to 2,000 Hz
Shock	100 Gs for 11 milliseconds
Life	1 million cycles
Humidity	0% to 95%RH, non condensing

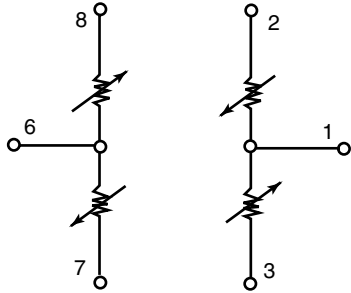
Preliminary data*

PERFORMANCE SPECIFICATIONS

	Min.	Typ.	Max.	Unit
Temperature Compensated Performance				
Nonlinearity	-	0.10	0.25	% of Span, BFSL
Hysteresis	-	0.0125	0.015	% of Span, BFSL
Repeatability	-	0.0125	0.015	% of Span, BFSL
Output (laser trimmed normalized)				
Current excitation	98	100	102	mVdc
Voltage Excitation	38	40	42	mVdc
Zero pressure	-2	0	2	mVdc
Temperature Performance				
Compensated temperature range	-1 °C to 54 °C [30 °F to 129 °F]			
Operating temperature range	-28 °C to 54 °C [-19 °F to 129 °F]			
Maximum zero error			0.5	% of Span in reference to 27 °C [80.6 °F]
Maximum span error			0.5	% of Span in reference to 27 °C [80.6 °F]
Thermal hysteresis			0.2	% of Span, compensated temperature range
Long-term stability			± 0.3	% of Span per six months
Storage temperature range	-28 °C to 54 °C [-19°F to 129 °F]			

Force/Pressure transducer

FIGURE 1. SENSING ELEMENTS



Pin	Connection	Pin	Connection
1	+ Output	5	+ Input
2	NC	6	- Output
3	- Input	7	NC
4	NC	8	NC

REFERENCE CONDITIONS

	Specification
Media temperature	27 °C ± 1 °C [80 °F ± 2 °F]
Ambient temperature	27 °C ± 1 °C [80 °F ± 2 °F]
Vibration	0.1 G (1 m/s/s) max.
Humidity	50 % ± 10 %
Ambient pressure	12.8 psi to 16.5 psi [860 mBar to 1060 mBar]
Excitation source	1.5 mAdc ± 0.0015 mAdc or 10.0 Vdc ± 0.01 Vdc

FIGURE 2. MOUNTING DIMENSIONS IN MM (INCHES), FOR REFERENCE ONLY

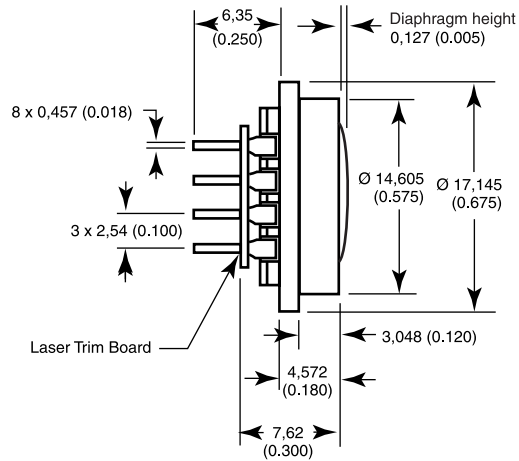
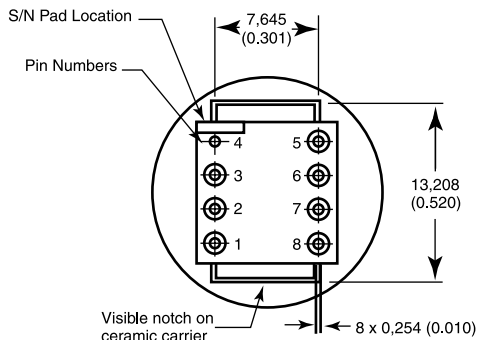


FIGURE 3. LASER TRIM BOARD

Current Excitation, Normalized Output

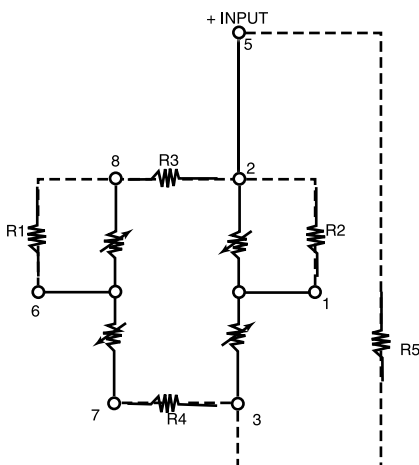


FIGURE 4. LASER TRIM BOARD

Voltage, Normalized Output

