



DESIGNED FOR USE WITH	RG-174, 316/U
CABLE ENTRY DIAMETER MINIMUM	
CONTACT	.021
HOUSING	.067
FERRULE	.213

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
01 <sub>1</sub>	REVISED	9/17/86	<i>[Signature]</i>

ELECTRICAL	MECHANICAL	ENVIRONMENTAL
Nominal Impedance (Ohms) <u>50</u>	Interface Dimensions MIL-STD-348A, Fig. <u>310.1</u>	Temperature Rating <u>-65°C to +165°C</u>
Frequency Range (GHz) DC to <u>12.4</u>	Recommended Mating Torque <u>7 - 10 in-lbs</u>	Vibration MIL-STD-202, Method 204, Condition D.
Volt Rating (VRMS MAX) @ Sea Level <u>250</u>	Mating Characteristics: Insertion (MAX Lbs) <u>N/A</u>	Shock MIL-STD-202, Method 213, Condition I.
VSWR <u>1.15 ± .02 f(GHz)</u>	Withdrawal (MIN Oz) <u>N/A</u>	Thermal Shock MIL-STD-202, Method 107, Condition B.
Insertion Loss (dB MAX) <u>.06 √f(GHz)</u>	Force to Engage and Disengage (In-Lbs MAX) <u>2.0</u>	Except High Temp 85°C
RF Leakage (dB MIN) <u>-60 @ 2-3 GHz</u>	Center Contact Captivation Axial (Lbs) <u>6.0</u>	Moisture Resistance MIL-STD-202, Method 106
Corona, 70,000 Ft (VRMS MIN) <u>190</u>	Radial (In-Oz) <u>N/A</u>	Corrosion - MIL-STD-202, Method 101, Condition B, 5% salt spray
Dielectric Withstanding Voltage (VRMS MIN) @ Sea Level <u>750</u>	Cable Retention Axial Force (Lbs MIN) <u>20</u>	
Contact Resistance (Milliohms MAX) Center Contact <u>3.0</u>	Torque (In-Oz) <u>N/A</u>	
Outer Contact <u>2.0</u>	Weight (Grams) <u>TBD</u>	
Cable to Housing <u>0.5</u>		
RF High Potential @ Sea Level (VRMS MIN @ 5 MHz) <u>500</u>		
LR.(Megohms MIN) <u>5,000</u>		

COMPONENT	MATERIAL	FINISH
HOUSING COUPLING NUT	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER QQ-P-35
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
RETAINING RING	BERYLLIUM COPPER PER ASTM-B-194, ALLOY C17200, CONDITION H	N/A
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON	DRAWN BY	DATE		<b>AMP Incorporated</b> 140 Fourth Avenue Waltham, MA 02451-7599
	FRAC. DEC. ANGLES	CHECKED BY		
± 1/64 ±.005 ± °	EH	1/16/86	LB	1/17/86
These drawings and specifications are the property of M/A-COM Incorporated and shall not be reproduced or copied or used in whole or in part as the basis for the manufacture or sale of item(s) without written permission.	APPD BY	DATE	TITLE OSM STRAIGHT CABLE PLUG CRIMP ATTACHMENT M39012/55-3112 CAT. B	
	RG	1/20/86	NO. AP.	REV
			408-04936 (20-513)	01 <sub>1</sub>
	USE ASS'Y PROCEDURE		SIZE B	CODE IDENT NO. 26805
			SCALE 10 : 1	2031-8112-92
				SHEET 1 OF 1