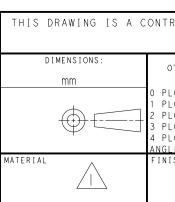


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		D I S T	REVISIONS								
	АD		Р	LTR		DESCRIPTION		DATE	DWN	APVD	
·				D	REV PER ECO-	2-0 89 4		2 NOV20 2	WS	RΡ	
				ĿЛ	REV PER ECO-	12-020324		5JAN20 3	WS	RΡ	
				F	REVISED PER	ECO-19-012987		04SEP2019	ΑP	SY	
				G	REVISED PER	ECO-20-009694		13JUL2020	ΑP	SY	

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MATERIAL:

CONTACT AND SHIELD - PHOS BRONZE HOUSING AND CHICKLET - LCP, UL 94V-0, COLOR - BLACK

CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III APPLICATIONS IN CONTROLLED

ENVIRONMENTS (CENTRAL OFFICE).

CONNECTOR MARKED ON EITHER SIDE OF HOUSING WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN.

A DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.

5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.

6. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE I, NOVEMBER 1995.

7 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.

THE GROUNDS IN EACH COLUMN ARE COMMONED.

9 FINISH:

CONTACT: MATING AREA - 0.76μm MIN GOLD OVER Ι.27μm MIN NICKEL COMPLIANT PIN AREA - 0.5μm MIN MATTE TIN OVER Ι.27μm MIN NICKEL SHIELD: Ι.27μm MIN NICKEL

FINISH: CONTACT MATING AREA 0.076μm MIN GOLD OVER 0.68μm PdNi (TOTAL 0.76μm MIN) OVER 1.27μm NICKEL. COMPLIANT PIN AREA 0.5μm MIN MATTE TIN OVER 1.27μm MIN NICKEL. SHIELD: 1.27μm MIN NICKEL.
SHOWN LOGO OR OTHER TE OWNED LOGOS IN APPROXIAMATE AREA

				<u>_9</u>		206	5783-	2
					2	206	5783-	
				FINISH	4	PART	NUMB	ER
ROLLED DOCUMENT.	DWN 2 MAY2009 B.CARBO снк 2 MAY2009 R.PATTERSON	Ţ	ET	TE Connectivity				
TOLERANCES UNLESS THERWISE SPECIFIED: C ±- C ±- C ±- C ±- C ±- C ±-	APVD 21MAY2009 R.PATTERSON PRODUCT SPEC - APPLICATION SPEC	RECEPT		ASSEMBLY COLUMN -	, 4	PAIR	,	
c ±- <u>es ±-</u> ^{sh} SEE TABLE		size cage code $A \downarrow 0 0 7 7 9$	drawing no				RESTRICTI	ED TO
	CUSTOMER DRAWING			SCALE G. L	SHEET	OF	REV	G

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