

DATA SHEET

GAS DISCHARGE TUBES
TELEPHONE INTERFACE

4532 series

RoHS compliant & free



Product specification— July 12, 2023 V.1



Gas Discharge Tube (GDT) Data Sheet

Features

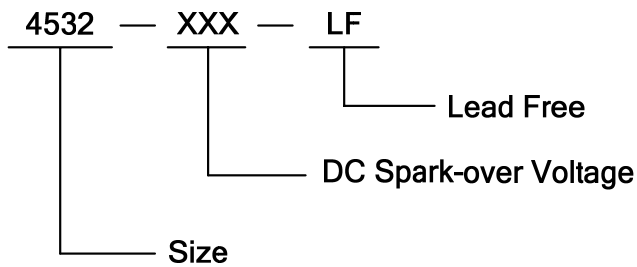
- High insulation resistance
- Low capacitance ($\leq 0.5\text{pF}$)
- 2KA 8/20 μs maximum surge current capacity in accordance with IEC 61000-4-5& IEC 61643-311
- 4KV 10/700 μs maximum surge rating in accordance with ITU-TK.21
- Surface mounted gas arrester
- Micro-Gap Design
- Size 4532(1812)
- Storage and operating temperature: $-40^{\circ}\text{C} \sim +90^{\circ}\text{C}$
- Meets MSL level 1, per J-STD-020
- Safety certification: UL & TUV



Applications

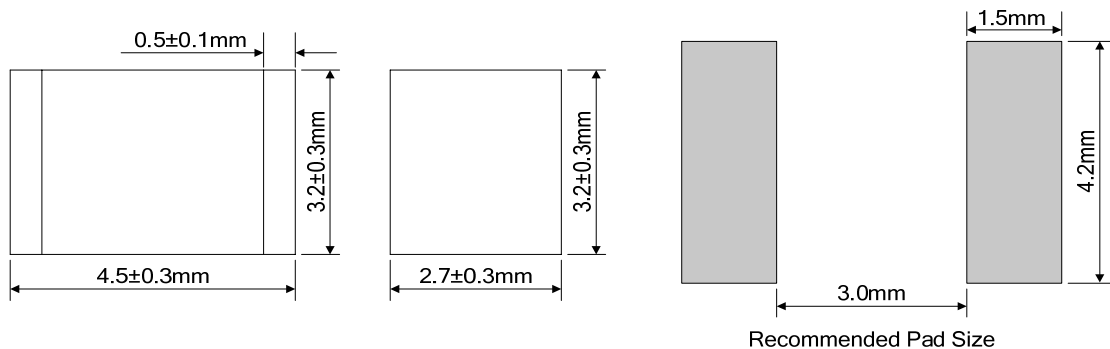
- Repeaters, Modems
- Telephone Interface, Line cards
- Data communication equipment
- Line test equipment

Part Number Code and Marking



090: Device Marking Code

Dimensions



Electrical Characteristics

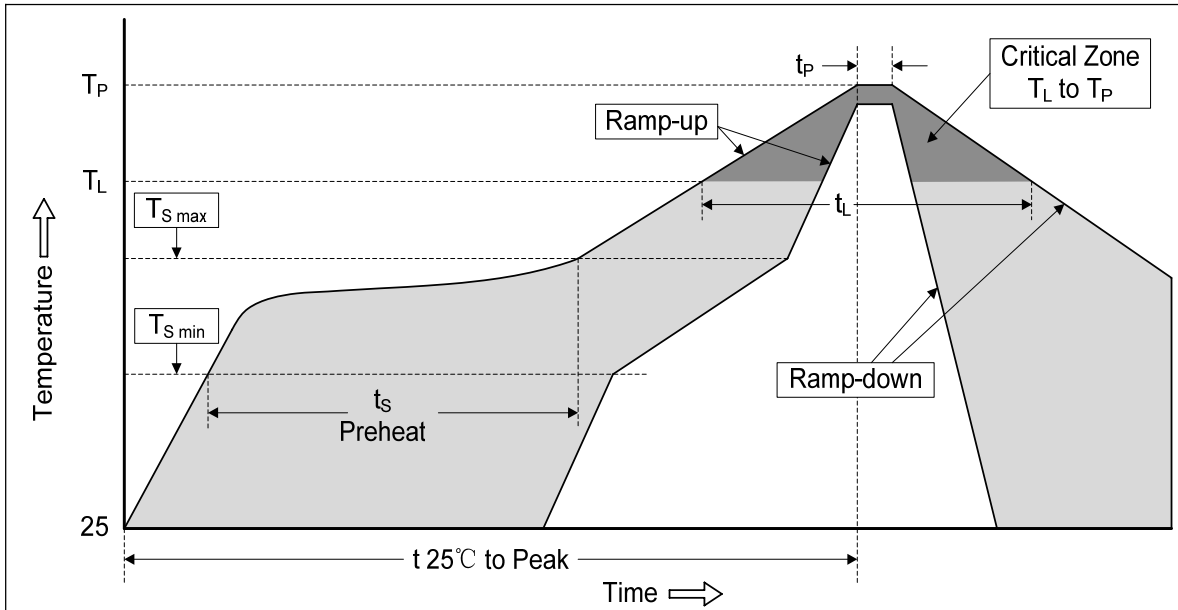
| Part Number | DC Spark-over Voltage | Maximum Impulse Spark-over Voltage | Nominal Impulse Discharge Current | Impulse Withstanding Voltage Capacity | Minimum Insulation Resistance | | Maximum Capacitance | Device Marking Code |
|--------------|-----------------------|------------------------------------|-----------------------------------|---------------------------------------|-------------------------------|---------------|---------------------|---------------------|
| | 100V/s | 1000V/ μ s | 8/20 μ s 10times | 10/700 μ s 10times | Test Voltage | (G Ω) | (1MHz 1V) | |
| | (V) | (V) | (KA) | (KV) | DC(V) | | (pF) | |
| 4532-075-LF | 75 \pm 30% | 600 | 2 | 4 | 50 | 1 | 0.5 | 075 |
| 4532-091-LF | 90 \pm 30% | 700 | 2 | 4 | 50 | 1 | 0.5 | 090 |
| 4532-121-LF | 120 \pm 30% | 700 | 2 | 4 | 50 | 1 | 0.5 | 120 |
| 4532-151-LF | 150 \pm 30% | 700 | 2 | 4 | 50 | 1 | 0.5 | 150 |
| 4532-201-LF | 200 \pm 30% | 750 | 2 | 4 | 100 | 1 | 0.5 | 200 |
| 4532-231-LF | 230 \pm 30% | 750 | 2 | 4 | 100 | 1 | 0.5 | 230 |
| 4532-301-LF | 300 \pm 30% | 900 | 2 | 4 | 100 | 1 | 0.5 | 300 |
| 4532-351-LF | 350 \pm 30% | 900 | 2 | 4 | 100 | 1 | 0.5 | 350 |
| 4532-401-LF | 400 \pm 30% | 1000 | 2 | 4 | 100 | 1 | 0.5 | 400 |
| 4532-421-LF | 420 \pm 30% | 1000 | 2 | 4 | 100 | 1 | 0.5 | 420 |
| 4532-471-LF | 470 \pm 30% | 1000 | 2 | 4 | 100 | 1 | 0.5 | 470 |
| 4532-501-LF | 500 \pm 30% | 1100 | 2 | 4 | 100 | 1 | 0.5 | 500 |
| 4532-601-LF | 600 \pm 30% | 1200 | 1 | 4 | 100 | 1 | 0.5 | 600 |
| 4532-801-LF | 800 \pm 30% | 1600 | 1 | 4 | 100 | 1 | 0.5 | 800 |
| 4532-1000-LF | 1000 \pm 20% | 2400 | 1 | 4 | 100 | 1 | 0.5 | 102 |
| 4532-1200-LF | 1200 \pm 20% | 2600 | 1 | 4 | 100 | 1 | 0.5 | 122 |
| 4532-1500-LF | 1500 \pm 20% | 2800 | 1 | 4 | 100 | 1 | 0.5 | 152 |

Electrical Ratings

| Items | Test Condition/Description | Requirement |
|------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|
| DC Spark-over Voltage | The voltage is measured with voltage ramp dv/dt=100V/s. | To meet the specified value |
| Maximum Impulse Spark-over Voltage | The maximum impulse spark-over voltage is measured with voltage ramp dv/dt=1000V/ μ s. | |
| Insulation Resistance | The resistance of gas tube shall be measured between two electrodes. | |
| Capacitance | The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz | |
| Impulse Discharge Current | Maximum 8/20 μ s surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time. | |
| Impulse Withstanding Voltage | The maximum 10/700 μ s surge that can be applied to the Gas Tube, 5 positive and 5 negative surges, with 1 minute interval time. | |

Recommended Soldering Conditions

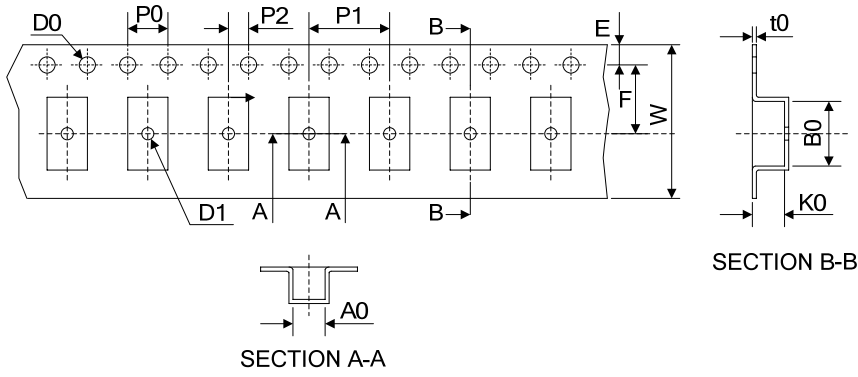
Reflow Soldering



| Profile Feature | Pb-Free Assembly |
|-------------------------------------------------------------------------------------------------------------------|----------------------------------|
| Average ramp-up rate (T_L to T_P) | 3°C/second max. |
| Preheat -Temperature Min ($T_{S\ min}$) -Temperature Max ($T_{S\ max}$) -Time (min to max) (t_s) | 150°C 200°C 60-180 seconds |
| $T_{S\ max}$ to T_L -Ramp-up Rate | 3°C/second max. |
| Time maintained above: -Temperature (T_L) -Time (t_L) | 217°C 60-150 seconds |
| Peak Temperature (T_P) | 260°C |
| Time within 5°C of actual Peak Temperature (t_P) | 20-40 seconds |
| Ramp-down Rate | 6°C/second max. |
| Time 25°C to Peak Temperature | 8 minutes max. |

Packaging

Tape



| Items | Dimension (mm) | |
|-------------------|----------------|-----------|
| | Spec. | Tolerance |
| W | 12.00 | ±0.20 |
| P0 | 4.00 | ±0.10 |
| P1 | 8.00 | ±0.20 |
| P2 | 2.00 | ±0.10 |
| D0 | 1.55 | ±0.10 |
| D1 | 1.00 | ±0.10 |
| E | 1.75 | ±0.10 |
| F | 5.50 | ±0.10 |
| A0 | 3.80 | ±0.10 |
| K0 | 3.20 | ±0.10 |
| B0 | 4.90 | ±0.10 |
| t0 | 0.40 | ±0.10 |
| D | 330.00 | ±2.00 |
| d | 13.00 | ±0.50 |
| L | 16.00 | ±2.00 |
| t | 2.00 | ±0.20 |
| Quantity: 2500pcs | | |

Reel

