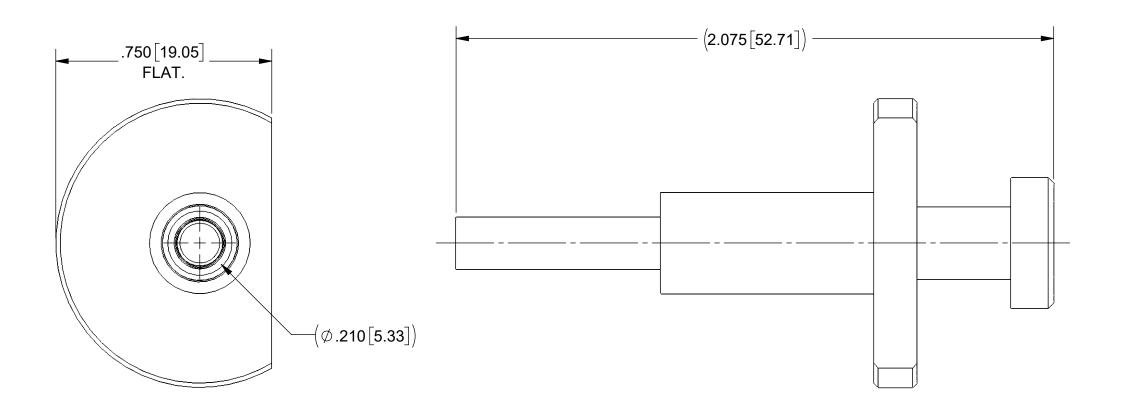
PRODUCT DATA DRAWING

	REVISION HISTORY					
REV	DESCRIPTION	DATE	APPROVED			
-	DCN 38042	03/11				
Α	DCN 51147	01/22	SEE PDM			
		·				



MATERIAL:

PUSH ROD & PLUNGER:

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

STAINLESS STEEL PER ASTM A564, ALLOY UNS S17400, COND. A BODY:

COMPRESSION SPRING: **MUSIC WIRE**

FINISH:

PUSH ROD & PLUNGER:

PASSIVATED PER AMS-2700

BODY: NICKEL PER SAE AMS 2404, CLASS 1

NOTES:

1. FOR USE ON SF3211-6001

MATERIAL: SEE NOTES FINISH: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0′ X°X′ ±15′ DECIMAL: X ±.030 xx ±.010 xx ±.010 xx ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA: S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS		Amphenol Www.svmicrowave.com		
SURFACE AREA: N/A PROPRIETARY				SMPM PANEL MOUNT		
THE INFORMATION CONTAINED IN THIS DRAWING	THIRD ANGLE PROJECTION	DRAWN:	FED 03/01/11	REMOVAL TOOL		
IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF	⊕ €	CHECKED:	SEE PDM	SIZE DWG. NO. 500-3		2-004
SV MICROWAVE, INC IS PROHIBITED.		APPROVED:	SEE PDM	SCALE: 3:1		SHEET 1 OF 1