

3M™ Link Connector

Cabling work procedures

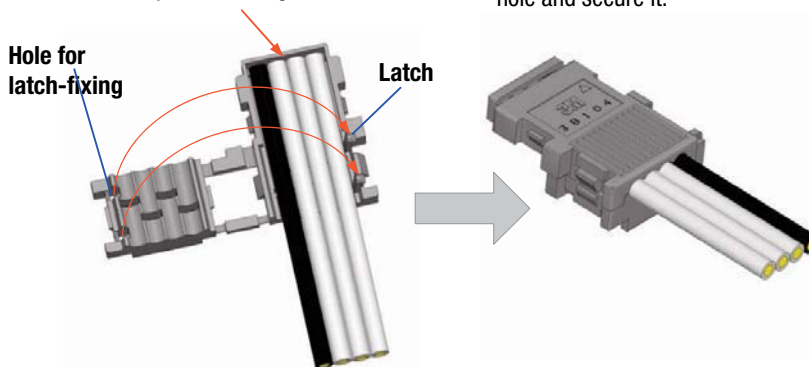
Components



Work procedure < wire harnessing >

1. Setting cable on cover

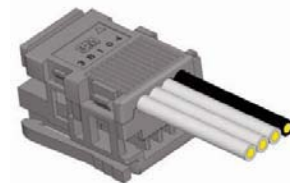
- 1) Look for pin numbers on the groove of cover and cable direction.
- 2) Press cable edge onto the insulation cap of cover edge.



- 3) Fold cover into two and insert in cable.
- 4) Fit the latch edge into the hole and secure it.

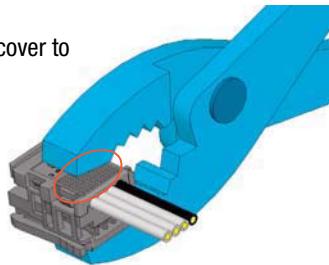
2. Fix to the body temporarily

Adjust 4 latches of the body to fit the 4 grooves on the cover, and press till the latch engages the 1st step.



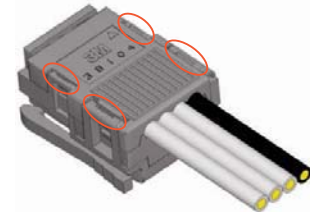
3. Squeeze

Use a pair of pliers to secure the cover to the body at the surface and back with notches.



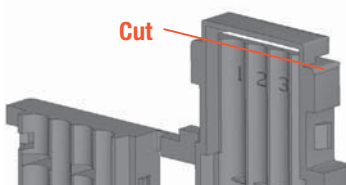
4. Check

Lastly, check if all 4 latches are engaged.



Work procedures < T-split fabrication >

A) Cut the insulation cap base at the edge of cover with a nipper.



B) Check pin numbers of cover slot and cable direction to set the cable.



C) The terminal edge fabrication work sequence is 1-3), 1-4), 2~4).



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