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INFORMATION FOR MATING WITH
84854 METRAL 1000 RECEPTACLES
PIN CODES
DIM

	PIN CODES														
						DIM B									
		4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10					
	5.00	*	22	30	5	35	48	40	6.5	9					
	5.75	2*	44	31	6	36	49	25	66	10					
DIM A	6.50	3*	45	32	7	37	50	4	24	11					
	7.25	4*	46	33	8	38	51	42	67	12					
	8.00	9*	47	34	20	39	52	43	68	21					

RESTRIC	CTION	ON CUR	CUIT B	OARD T	HICKNE:	SS RANGE
E	OR PI	N POST	ZMOLT	ΛR	C D 8	F

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					DIM B				
	4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10
MIN THICKNESS	1.60	2.95	2.95	2.95	3.05	3.80	4.30	5.00	5.70
MAX THICKNESS	NONE	3.80	4.55	5.30	6.05	6.80	7.30	8.00	8.70

RESTRICTION ON CURCUIT BOARD THICKNESS RANGE FOR PIN POSITION 'GND' ** DIM B 4.30 12.20 12.95 13.70 14.45 15.20 15.70 16.40 17.10 MIN 1.60 2.95 3.25 4.00 4.75 5.50 6.00 6.70 7.40 THICKNESS MAXNONE 4.20 4.95 5.70 6.45 7.20 7.70 8.40 9.10 THICKNESS

А

- * STUB PINS NO REAR PLUG-UP
- ** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

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								.XXXX =	E.0020					HEADER ASS 'Y STR. P.F. EXT. 5-ROW						v	
						angles	0° ±2°			7	ナモ	7	31K. F.F. EXT. 3-KOW								
						dr	E. KF	OPER.	1/2	5/01		MM		produ	ict fam	nily	METR	AL I	000	code	
						engr	J. VOLSTORF 6/13/01		3/01	-	1 V 11 V 1	•	size	dwg	no				2	l 3	
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12.20

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12.95

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4.30

5.00

INFORMATION FOR MATING WITH 52062 METRAL 4000 RECEPTACLES PIN CODES

13.70

5

DIM B

14.45

35

15.20

48

15.70

40

16.40

65

17.10

9

Д

		*								~ ~	-					
		5.75	2*	4 4	31	6	36	49	25	66	10					
	DIM A	6.50	3*	45	32	7	37	50	4	24	11					
		7.25	4*	46	33	8	38	51	42	67	12					
		8.00	19*	47	34	20	39	52	43	68	21					
			RESTRI		ON CUR PIN POS				SS RAN	GE						
							DIM B									
			4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10					
		MIN THICKNESS	1.60	2.95	2.95	3.30	4.05	4.80	5.30	6.00	6.70					
		MAX THICKNESS	NONE	3.80	4.55	5.30	6.05	6.80	7.30	8.00	8.70					
		RESTRICTION ON CURCUIT BOARD THICKNESS RANGE FOR PIN POSITION C														
							DIM B									
			4.30	12.20	12.95	13.70	14.45	15.20	15.70	16.40	17.10					
\ 		MIN THICKNESS	1.60	2.95	2.95	2.95	3.05	3.80	4.30	5.00	5.70					
		MAX THICKNESS	NONE	3.80	4.55	5.30	6.05	6.80	7.30	8.00	8.70					
)			RESTRI		ON CUR R PIN F			HICKNE)′**	SS RAN	GE						
							DIM B									

12.95 | 13.70 |

4.00

5.70

3.25

4.95

14.45

4.75

6.45

15.20 | 15.70 |

6.00

7.70

5.50

7.20

16.40

6.70

8.40

17.10

7.40

9.10

* STUB PINS - NO REAR PLUG-UP

MIN

THICKNESS

 MAX

THICKNESS

4.30

1.60

NONE

** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

1 2

12.20

2.95

4.20

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	angles 0° ±2′				±2°		7	ケト	\Box	\	ЭΙΝ.	Γ,	Γ.	E A I	. J	- N O I	٧				
					dr	E. KR	OPER.	1/2	5/01		MM		produ	ct fam	iily	METR	AL I	000	code		
						engr	J. VOLSTORF 6/13/01		-	1 V 11 V 1	-	size	dwg	no				2	13		
						chr	J. V0I	STORF	1/2	5/01	scale		_ \	98 2 2 shee				et			
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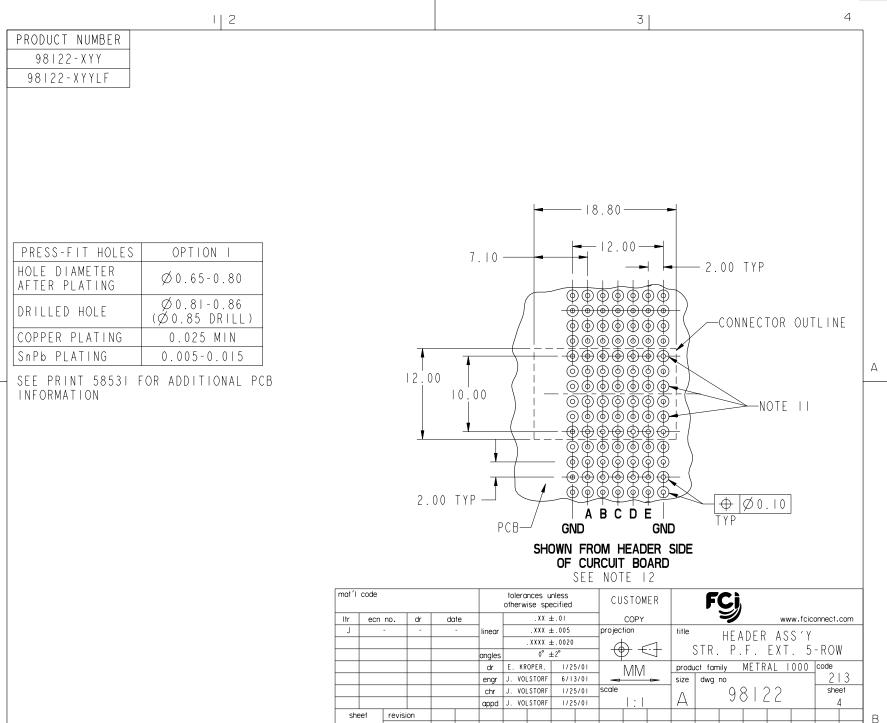
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NOTES:

- I. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING. CURCUIT BOARD DESIGN CONSIDERATIONS. REPAIR PROCEDURES AND PRODUCT OFFERINGS.
- 2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
- 3. SEE FCI PUBLICATION 950511-029 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
- 4. UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME YI4.5M, 1994
- 5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-VO.
- 6. PIN MATERIAL: PHOSPHER BRONZE
- 7. GROUND SPRING MATERIAL: PHOSPHER BRONZE
- 8. PLATING INFORMATION: SEE TABLE
- 9. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
 - FOR MATING WITH METRAL 1000 RECEPTACLES DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-E
 - DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
 - DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-E
 - DIM C: 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
 - FOR MATING WITH METRAL 4000 RECEPTACLES
 - DIM A: 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D & E
 - DIM A : 5.00mm MIN. 8.00mm MAX FOR ROW C
 - DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
 - DIM C: 5.00mm MIN. 7.00mm MAX FOR ROWS A. B. D &E
 - DIM C : 5.00mm MIN. 8.00mm MAX FOR ROW C
- DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A IO. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm
- SINCE THE COMPLAINT SECTIONS OF THE GROUNG SPRING OF THE HEADER DIRECTLY OPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.
- II. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
- 12. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS. SEE APPLICATION SPECIFICATION GS-20-010.
- 13. CURRENT RATING : I AMP PER PIN
- 14. TEMPERATURE RANGE : -55°C TO +105°C
- 15. P/N 98122-X ZZZ

-PIN POSITIONS -PLATING CODE

16. P/N 98122-X01ZZZ SHOWN.

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					engr	J. V0	LSTORF	6/1	3/01			•	size	dwg	no				21	13
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