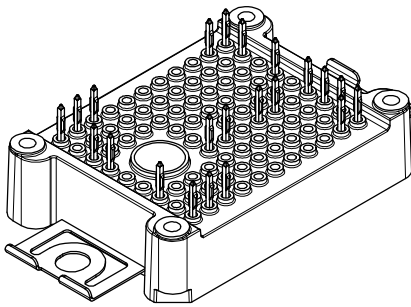
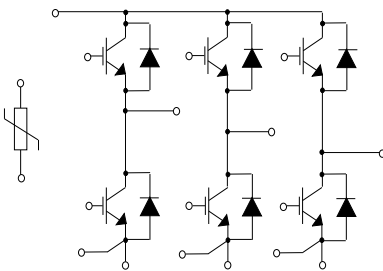


ACEPACK™ 1 sixpack topology, 1200 V, 35 A, trench gate field-stop M series IGBT with soft diode and NTC



ACEPACK™ 1



Features

- ACEPACK™ 1 power module
 - DBC Cu Al₂O₃ Cu
- Sixpack topology
 - 1200 V, 35 A IGBTs and diodes
 - Soft and fast recovery diode
- Integrated NTC

Applications

- Inverters
- Industrial
- Motor drives

Description

This power module is a sixpack topology in an ACEPACK™ 1 package with NTC, integrating the advanced trench gate field-stop technologies from STMicroelectronics. This new IGBT technology represents the best compromise between conduction and switching loss, to maximize the efficiency of any converter system up to 20 kHz.



Product status

A1P35S12M3-F

Product summary

| | |
|---|------------------------|
| Order code | A1P35S12M3-F |
| Marking | A1P35S12M3-F |
| V_{CES}, I_C ratings | 1200 V, 35 A |
| Package | ACEPACK™ 1 |
| Packing | Press fit contact pins |

1 Electrical ratings

1.1 IGBT

Limiting values at $T_J = 25\text{ °C}$, unless otherwise specified.

Table 1. Absolute maximum ratings of the IGBT

| Symbol | Parameter | Value | Unit |
|----------------|---|------------|------|
| V_{CES} | Collector-emitter voltage ($V_{GE} = 0\text{ V}$) | 1200 | V |
| I_C | Continuous collector current ($T_C = 100\text{ °C}$) | 35 | A |
| $I_{CP}^{(1)}$ | Pulsed collector current ($t_p = 1\text{ ms}$) | 70 | A |
| V_{GE} | Gate-emitter voltage | ± 20 | V |
| P_{TOT} | Total power dissipation of each IGBT ($T_C = 25\text{ °C}$, $T_J = 175\text{ °C}$) | 250 | W |
| T_{JMAX} | Maximum junction temperature | 175 | °C |
| T_{Jop} | Operating junction temperature range under switching conditions | -40 to 150 | °C |

1. Pulse width limited by maximum junction temperature.

Table 2. Electrical characteristics of the IGBT

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-----------------------------|--------------------------------------|---|-------------------------------------|-------------|-----------|---------------|
| $V_{(BR)CES}$ | Collector-emitter breakdown voltage | $I_C = 1\text{ mA}$, $V_{GE} = 0\text{ V}$ | 1200 | | | V |
| $V_{CE(sat)}$ (terminal) | Collector-emitter saturation voltage | $V_{GE} = 15\text{ V}$, $I_C = 35\text{ A}$ $V_{GE} = 15\text{ V}$, $I_C = 35\text{ A}$, $T_J = 150\text{ °C}$ | | 1.95 2.3 | 2.45 | V |
| $V_{GE(th)}$ | Gate threshold voltage | $V_{CE} = V_{GE}$, $I_C = 1\text{ mA}$ | 5 | 6 | 7 | V |
| I_{CES} | Collector cut-off current | $V_{GE} = 0\text{ V}$, $V_{CE} = 1200\text{ V}$ | | | 100 | μA |
| I_{GES} | Gate-emitter leakage current | $V_{CE} = 0\text{ V}$, $V_{GE} = \pm 20\text{ V}$ | | | ± 500 | nA |
| C_{ies} | Input capacitance | $V_{CE} = 25\text{ V}$, $f = 1\text{ MHz}$, $V_{GE} = 0\text{ V}$ | | 2154 | | pF |
| C_{oes} | Output capacitance | | | 164 | | pF |
| C_{res} | Reverse transfer capacitance | | | 86 | | pF |
| Q_g | Total gate charge | $V_{CC} = 960\text{ V}$, $I_C = 35\text{ A}$, $V_{GE} = \pm 15\text{ V}$ | | 163 | | nC |
| $t_{d(on)}$ | Turn-on delay time | $V_{CC} = 600\text{ V}$, $I_C = 35\text{ A}$, $R_G = 10\text{ }\Omega$, $V_{GE} = \pm 15\text{ V}$, | | 122 | | ns |
| t_r | Current rise time | | | 17 | | ns |
| $E_{on}^{(1)}$ | Turn-on switching energy | $di/dt = 1900\text{ A}/\mu\text{s}$ | | 1.21 | | mJ |
| $t_{d(off)}$ | Turn-off delay time | $V_{CC} = 600\text{ V}$, $I_C = 35\text{ A}$, $R_G = 10\text{ }\Omega$, $V_{GE} = \pm 15\text{ V}$, | | 142 | | ns |
| t_f | Current fall time | | | 150 | | ns |
| $E_{off}^{(2)}$ | Turn-off switching energy | | $dv/dt = 7800\text{ V}/\mu\text{s}$ | | 2.19 | |

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit | |
|-----------------|--------------------------------------|--|------|------|------|---------------------------|----|
| $t_{d(on)}$ | Turn-on delay time | $V_{CC} = 600\text{ V}$, $I_C = 35\text{ A}$, $R_G = 10\ \Omega$, $V_{GE} = \pm 15\text{ V}$, $di/dt = 1533\text{ A}/\mu\text{s}$, $T_J = 150\text{ }^\circ\text{C}$ | | 124 | | ns | |
| t_r | Current rise time | | | 18 | | ns | |
| $E_{on}^{(1)}$ | Turn-on switching energy | | | | 1.8 | | mJ |
| $t_{d(off)}$ | Turn-off delay time | $V_{CC} = 600\text{ V}$, $I_C = 35\text{ A}$, $R_G = 10\ \Omega$, $V_{GE} = \pm 15\text{ V}$, $dv/dt = 6700\text{ V}/\mu\text{s}$, $T_J = 150\text{ }^\circ\text{C}$ | | 142 | | ns | |
| t_f | Current fall time | | | | 256 | | ns |
| $E_{off}^{(2)}$ | Turn-off switching energy | | | | 3.1 | | mJ |
| t_{SC} | Short-circuit withstand time | $V_{CC} \leq 600\text{ V}$, $V_{GE} \leq 15\text{ V}$, $T_{Jstart} \leq 150\text{ }^\circ\text{C}$ | 10 | | | μs | |
| R_{THj-c} | Thermal resistance junction-to-case | Each IGBT | | 0.55 | 0.60 | $^\circ\text{C}/\text{W}$ | |
| R_{THc-h} | Thermal resistance case-to-heat-sink | Each IGBT, $\lambda_{grease} = 1\text{ W}/(\text{m}\cdot^\circ\text{C})$ | | 0.70 | | $^\circ\text{C}/\text{W}$ | |

1. Including the reverse recovery of the diode.
2. Including the tail of the collector current.

1.2 Diode

Limiting values at $T_J = 25\text{ }^\circ\text{C}$, unless otherwise specified.

Table 3. Absolute maximum ratings of the diode

| Symbol | Parameter | Value | Unit |
|----------------|---|------------|------------------|
| V_{RRM} | Repetitive peak reverse voltage | 1200 | V |
| I_F | Continuous forward current at $T_C = 100\text{ }^\circ\text{C}$ | 35 | A |
| $I_{FP}^{(1)}$ | Pulsed forward current ($t_p = 1\text{ ms}$) | 70 | A |
| T_{JMAX} | Maximum junction temperature | 175 | $^\circ\text{C}$ |
| T_{Jop} | Operating junction temperature range under switching conditions | -40 to 150 | $^\circ\text{C}$ |

1. Pulse width limited by maximum junction temperature.

Table 4. Electrical characteristics of the diode

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|---------------------|--------------------------|--|------|------|------|---------------|
| V_F (terminal) | Forward voltage | $I_F = 35\text{ A}$ | - | 2.95 | 4.1 | V |
| | | $I_F = 35\text{ A}$, $T_J = 150\text{ }^\circ\text{C}$ | - | 2.3 | | |
| t_{rr} | Reverse recovery time | $I_F = 35\text{ A}$, $V_R = 600\text{ V}$, $V_{GE} = \pm 15\text{ V}$, $di/dt = 1900\text{ A}/\mu\text{s}$ | - | 140 | | ns |
| Q_{rr} | Reverse recovery charge | | - | 2.62 | | μC |
| I_{rrm} | Reverse recovery current | | - | 54 | | A |
| E_{rec} | Reverse recovery energy | | - | 1.2 | | mJ |

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|-------------|-------------------------------------|---|------|------|------|---------------------------|
| t_{rr} | Reverse recovery time | $I_F = 35\text{ A}$, $V_R = 600\text{ V}$, $V_{GE} = \pm 15\text{ V}$, $di/dt = 1533\text{ A}/\mu\text{s}$, $T_J = 150\text{ }^\circ\text{C}$ | - | 350 | | ns |
| Q_{rr} | Reverse recovery charge | | - | 6.6 | | μC |
| I_{rrm} | Reverse recovery current | | - | 63 | | A |
| E_{rec} | Reverse recovery energy | | - | 3.2 | | mJ |
| R_{THj-c} | Thermal resistance junction-to-case | Each diode | - | 0.8 | 0.9 | $^\circ\text{C}/\text{W}$ |
| R_{THc-h} | Thermal resistance case-to-heatsink | Each diode, $\lambda_{grease} = 1\text{ W}/(\text{m}\cdot^\circ\text{C})$ | - | 0.75 | | $^\circ\text{C}/\text{W}$ |

1.3 NTC

Table 5. NTC temperature sensor, considered as stand-alone

| Symbol | Parameter | Test conditions | Min. | Typ. | Max. | Unit |
|--------------|-----------------------------|-------------------------|------|------|------|------------------|
| R_{25} | Resistance | $T = 25^\circ\text{C}$ | | 5 | | $\text{k}\Omega$ |
| R_{100} | Resistance | $T = 100^\circ\text{C}$ | | 493 | | Ω |
| $\Delta R/R$ | Deviation of R_{100} | | -5 | | +5 | % |
| $B_{25/50}$ | B-constant | | | 3375 | | K |
| $B_{25/80}$ | B-constant | | | 3411 | | K |
| T | Operating temperature range | | -40 | | 150 | $^\circ\text{C}$ |

Figure 1. NTC resistance vs temperature

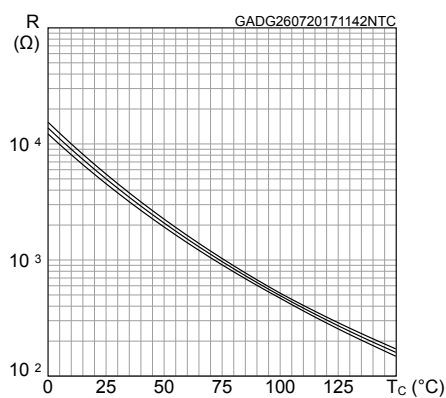
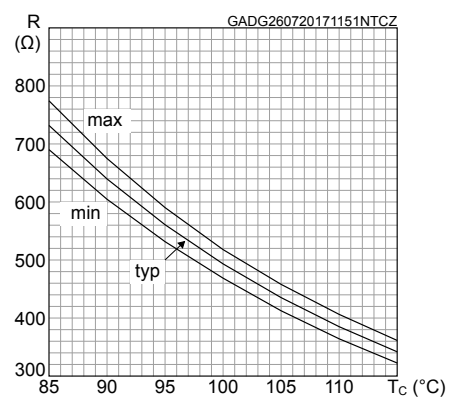


Figure 2. NTC resistance vs temperature, zoom



1.4 Package

Table 6. ACEPACK™ 1 package

| Symbol | Parameter | Min. | Typ. | Max. | Unit |
|------------|---|------|------|------|------|
| V_{isol} | Isolation voltage (AC voltage, $t = 60$ s) | | | 2500 | Vrms |
| T_{stg} | Storage temperature | -40 | | 125 | °C |
| CTI | Comparative tracking index | 200 | | | |
| L_s | Stray inductance module P1 - EW loop | | 28.7 | | nH |
| R_s | Module single lead resistance, terminal-to-chip | | 3.9 | | mΩ |

2 Electrical characteristics (curves)

Figure 3. IGBT output characteristics ($V_{GE} = 15V$, terminal)

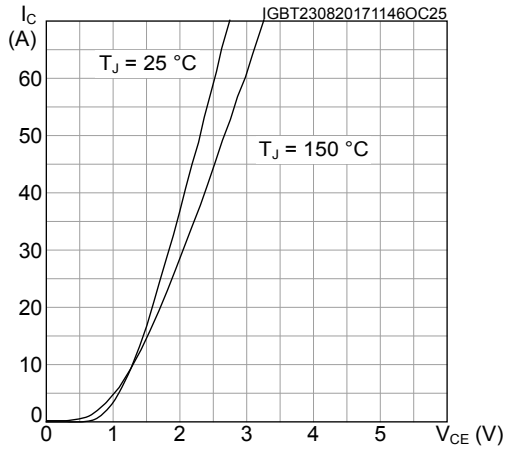


Figure 4. IGBT output characteristics ($T_J = 150\text{ °C}$, terminal)

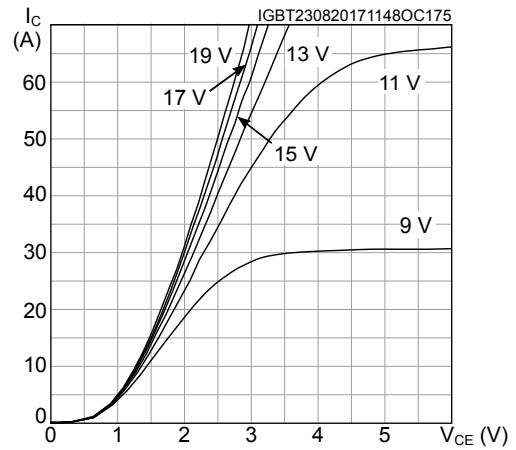


Figure 5. IGBT transfer characteristics ($V_{CE} = 15V$, terminal)

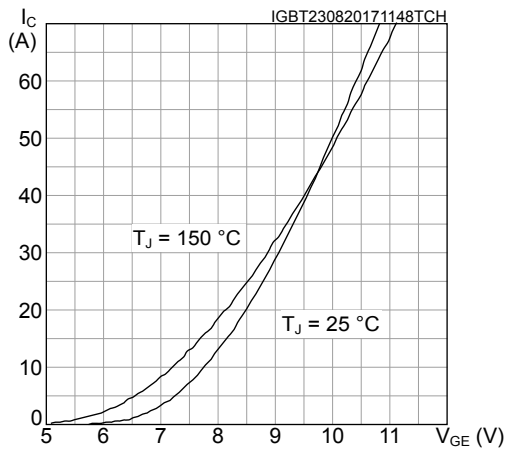


Figure 6. IGBT collector current vs case temperature

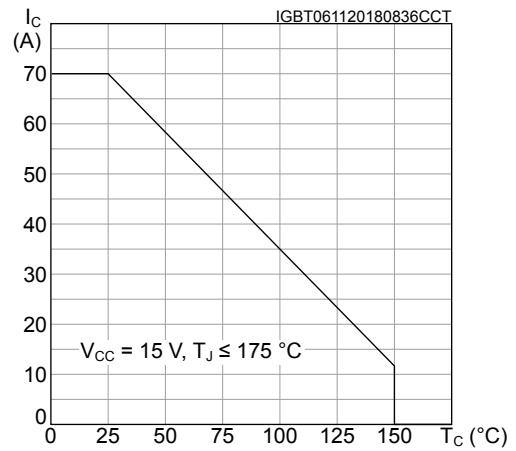


Figure 7. Switching energy vs gate resistance

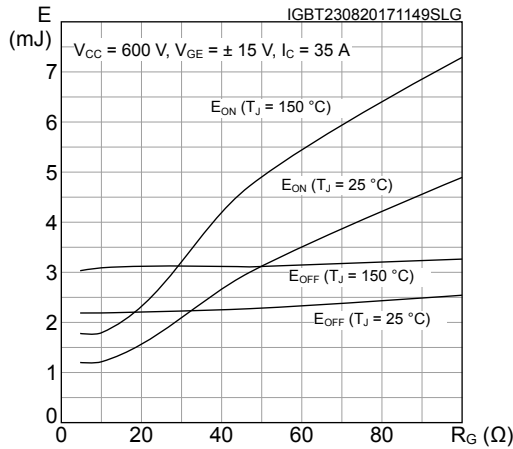


Figure 8. Switching energy vs collector current

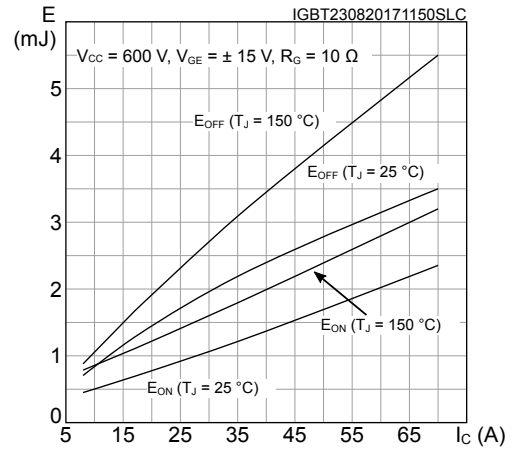


Figure 9. IGBT reverse biased safe operating area (RBSOA)

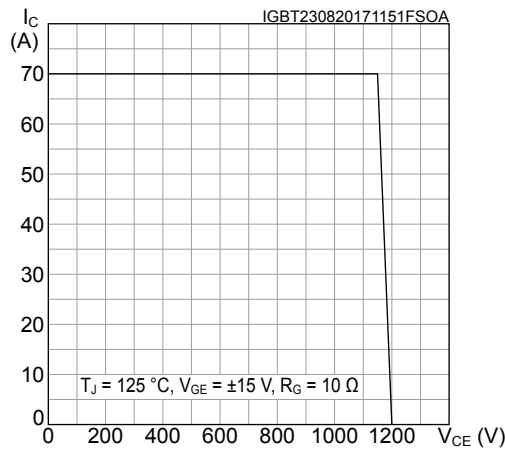


Figure 10. Diode forward characteristics (terminal)

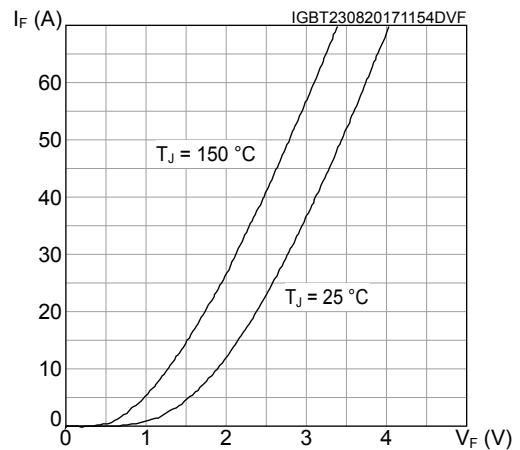


Figure 11. Diode reverse recovery energy vs diode current slope

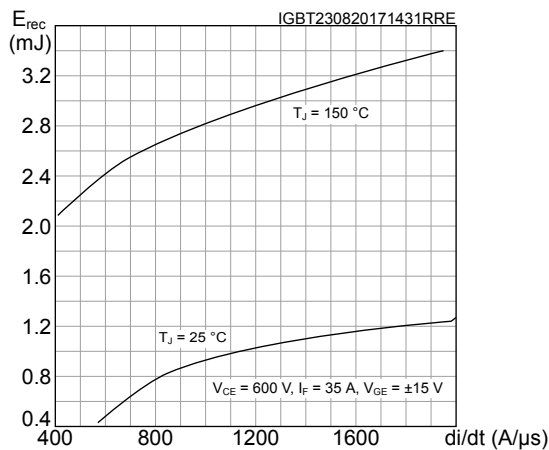


Figure 12. Diode reverse recovery energy vs forward current

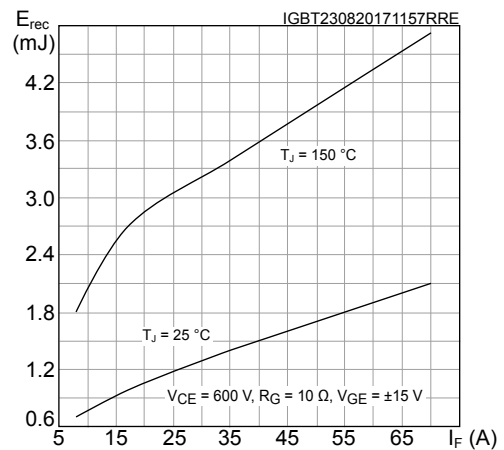


Figure 13. Diode reverse recovery energy vs gate resistance

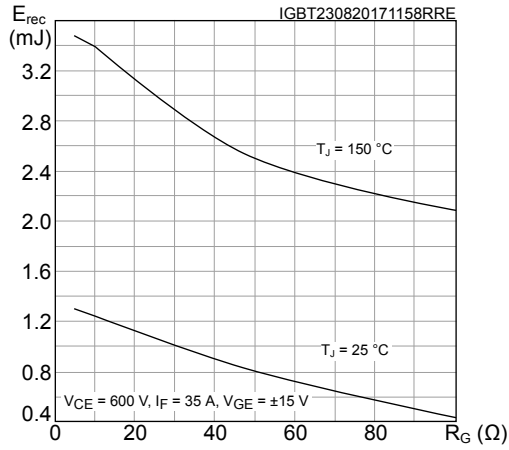


Figure 14. Inverter diode thermal impedance

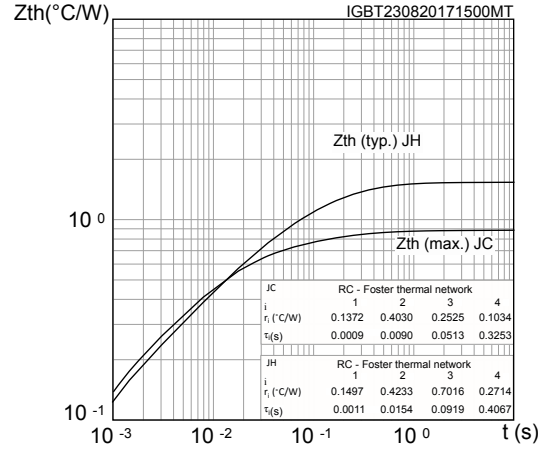
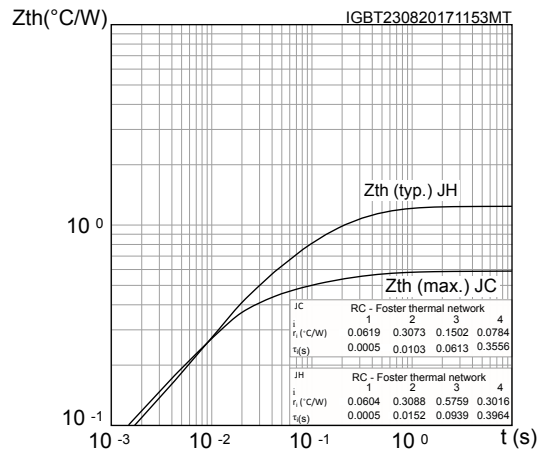
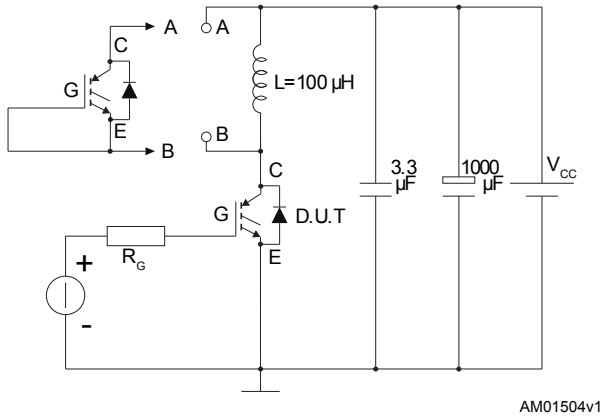
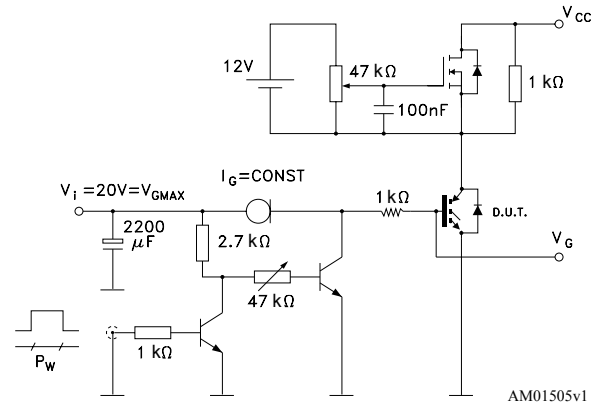
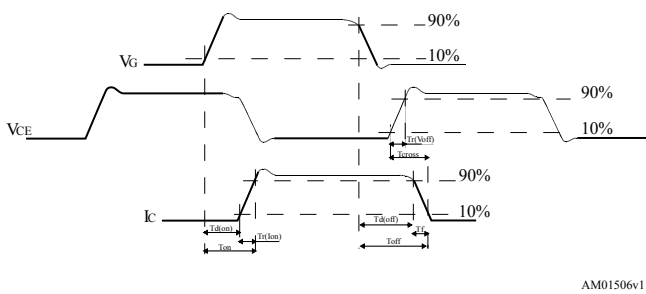
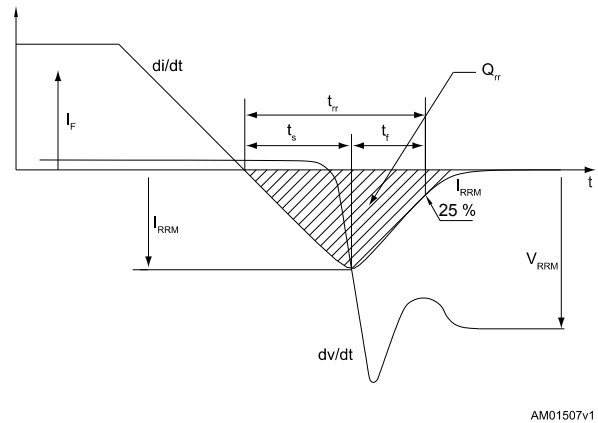


Figure 15. IGBT thermal impedance



3 Test circuits

Figure 16. Test circuit for inductive load switching

Figure 17. Gate charge test circuit

Figure 18. Switching waveform

Figure 19. Diode reverse recovery waveform


4 Topology and pin description

Figure 20. Electrical topology and pin description

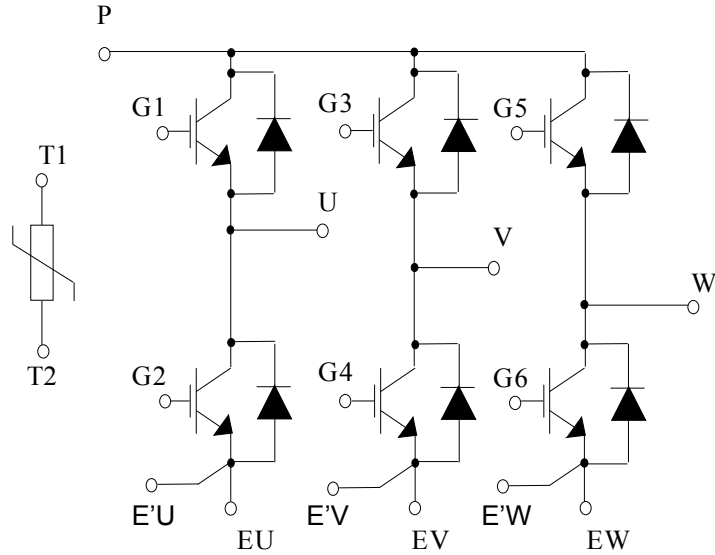
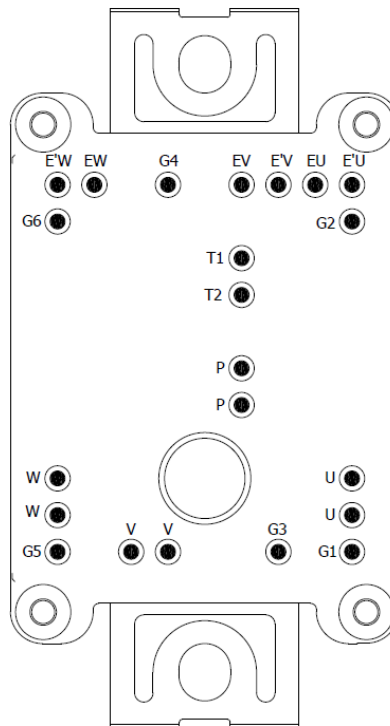


Figure 21. Package top view with sixpack pinout

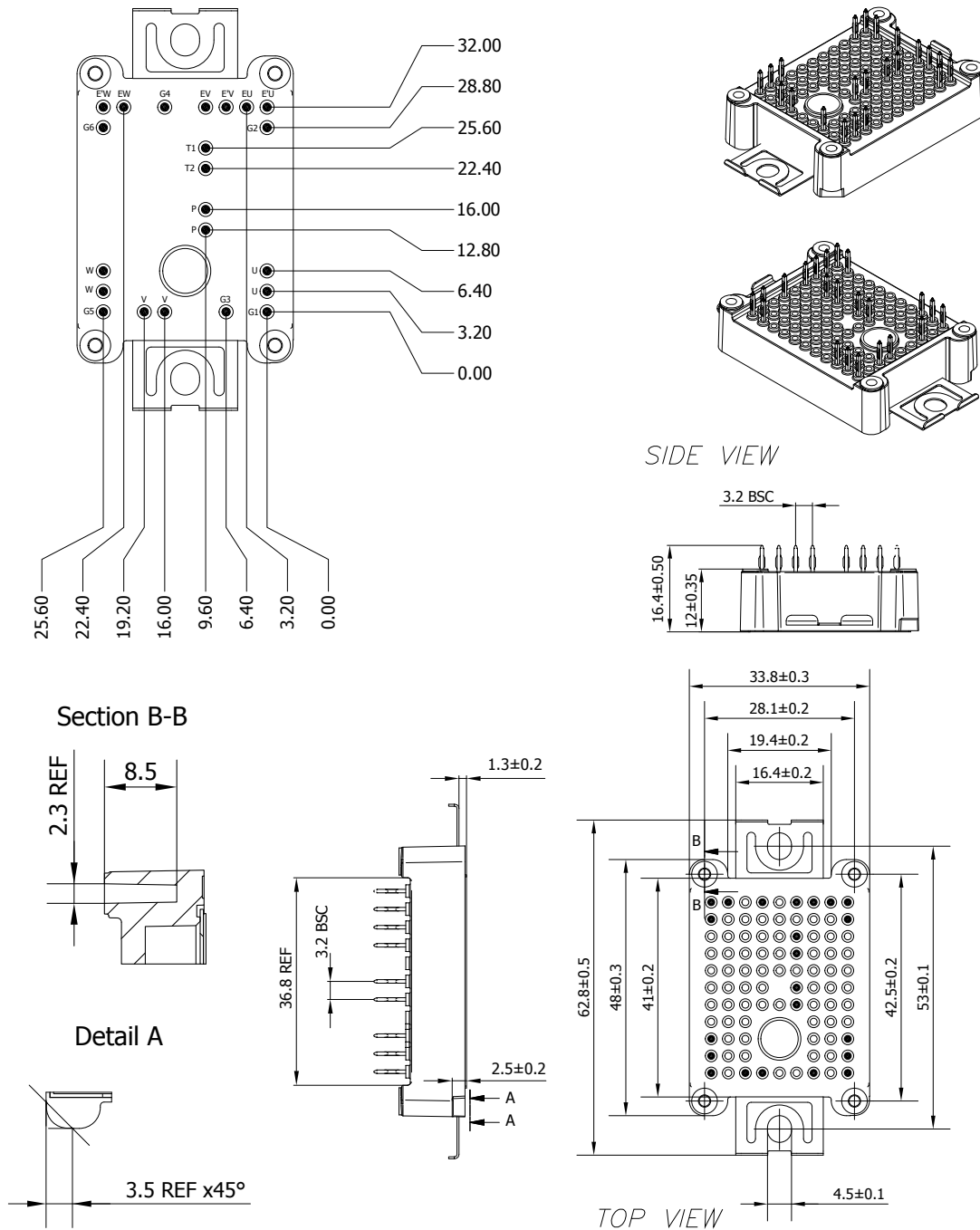


5 Package information

In order to meet environmental requirements, ST offers these devices in different grades of **ECOPACK®** packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: www.st.com. ECOPACK® is an ST trademark.

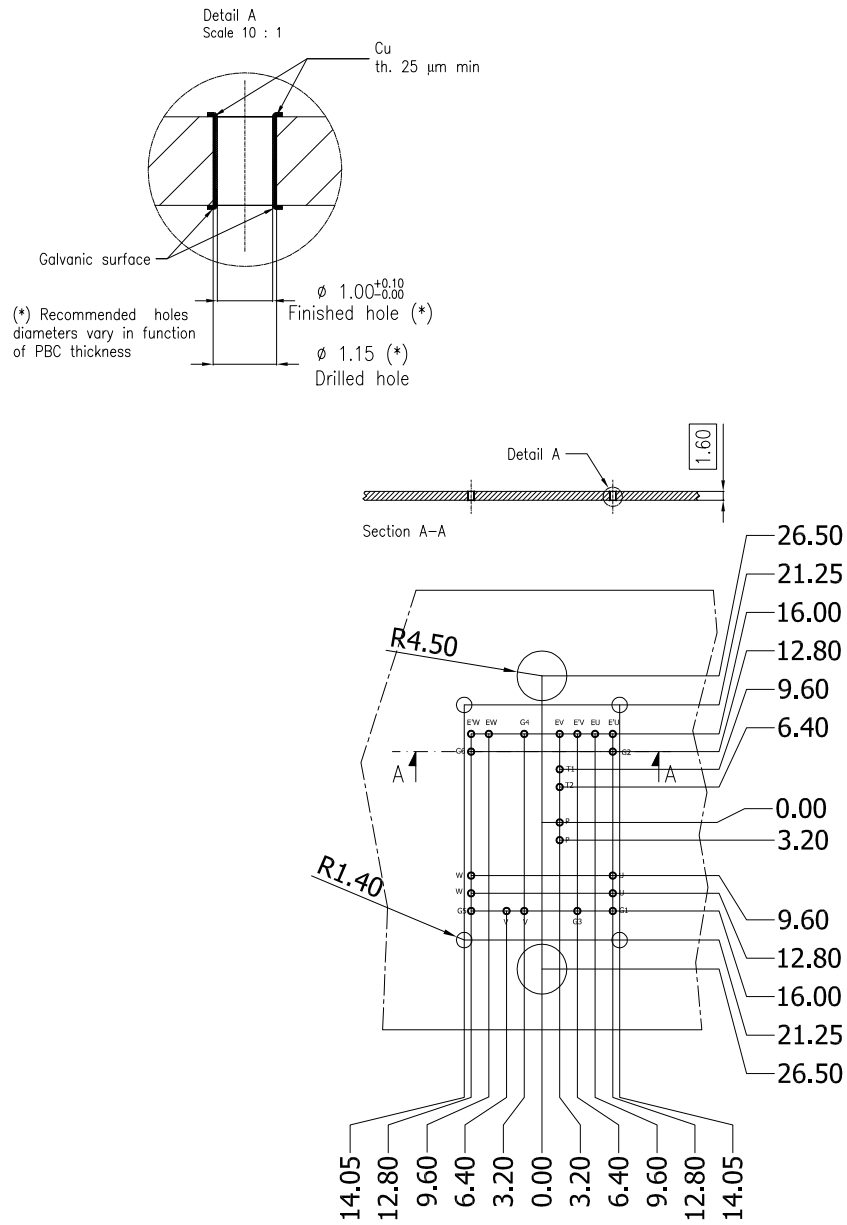
5.1 ACEPACK™ 1 sixpack press fit pins package information

Figure 22. ACEPACK™ 1 sixpack press fit pins package outline (dimensions are in mm)



GADG260220181307MT_8569715_4

- The lead size includes the thickness of the lead plating material.
- Dimensions do not include mold protrusion.
- Package dimensions do not include any eventual metal burrs.

Figure 23. ACEPACK™ 1 sixpack press fit pins recommended PCB holes layout (dimensions are in mm)


GADG260220181409MT_8569715_4

Revision history

Table 7. Document revision history

| Date | Revision | Changes |
|-------------|----------|---|
| 04-May-2016 | 1 | Initial release. |
| 24-Aug-2017 | 2 | Updated title, features, description and Table 1: "Device summary" in cover page. Updated Section 1: "Electrical ratings". Added Section 2: "Electrical characteristics curves", Section 3: "Test circuits", Section 4: "Topology and pin description" and Section 5: "Package information". Minor text changes. |
| 03-Oct-2017 | 3 | Updated Table 7: "ACEPACK™ 1 package" and Section 2: "Electrical characteristics curves". Minor text changes. |
| 02-Mar-2018 | 4 | Removed maturity status indication from cover page. The document status is production data. Updated silhouette in cover page and <i>Section 5.1 ACEPACK™ 1 sixpack press fit pins package information</i> . Minor text changes. |
| 14-Nov-2018 | 5 | Added Figure 6. IGBT collector current vs case temperature . Minor text changes |

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