



## SPECIFICATION FOR APPROVAL

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**Customer** \_\_\_\_\_

**Description** DC FAN

**Part No.** \_\_\_\_\_ **Rev.** \_\_\_\_\_

**Delta Model No.** AFB1224EHE-EP **Rev.** 00

**Sample Issue No.** \_\_\_\_\_

**Sample Issue Date.** Jun 28, 12

PLEASE SEND ONE COPY OF THIS SPECIFICATION  
BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION  
PRE-ARRANGEMENT.

APPROVED BY : \_\_\_\_\_

DATE : \_\_\_\_\_

**DELTA ELECTRONICS (THAILAND) PUBLIC COMPANY LIMITED.**  
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**SPECIFICATION FOR APPROVAL**  
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Customer:

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 Description: DC FAN  
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 Customer P/N: REV:  
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 Delta Model NO.: AFB1224EHE-EP DELTA SAFETY MODEL NO.: AFB1224EHE  
 -----  
 Sample Rev: 00 Issue NO:  
 -----  
 Sample Issue Date: Jun 28, 12 Quantity:  
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1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ALL CHARACTERS ARE MEASURED UNDER THE STANDARD ENVIRONMENTAL CONDITION (25°C AND 1 ATM).

ITEM	DESCRIPTION
RATED VOLTAGE	24 VDC
OPERATION VOLTAGE	21.6 - 26.4VDC
MINIMUM START DUTY	30% (MAX) @24V, 25KHZ
INPUT CURRENT	0.85 (MAX. 1.05) A (SAFETY CURRENT 1.05A)
INPUT POWER	20.40 (MAX. 25.20 ) W
SPEED	4600 ± 10% R.P.M.
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	6.019 (MIN. 5.417) M <sup>3</sup> /MIN. 212.573 (MIN. 191.315) CFM
MAX.AIR PRESSURE (AT ZERO AIRFLOW)	21.427 (MIN. 17.364 ) mmH <sub>2</sub> O 0.844 (MIN. 0.683) inchH <sub>2</sub> O
ACOUSTICAL NOISE (AVG.)	58.5 (MAX. 62.5) dB-A
INSULATION TYPE	UL: CLASS A
INGRESS PROTECTION	IP56 (IEC60529 STANDARD)
SALT FOG PROTECTION	30 DAYS (GR-487)

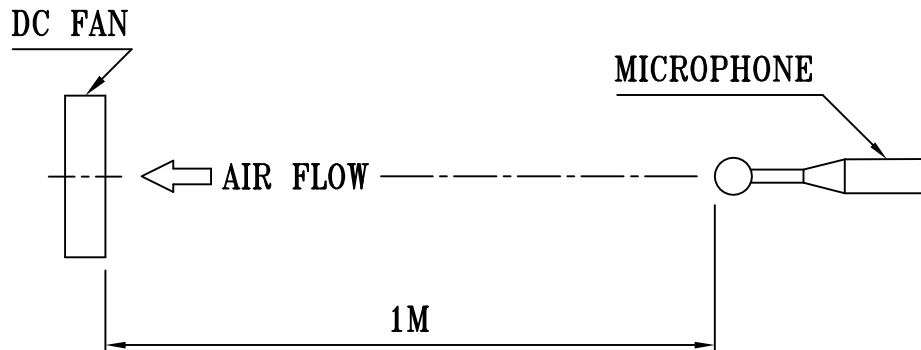
(continued)

PART NO:

DELTA MODEL: AFB1224EHE-EP

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	L10, 70,000 HOURS AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR
LEAD WIRE	UL 1061 AWG #24 BLACK WIRE NEGATIVE(GND) RED WIRE POSITIVE(Vcc) BLUE WIRE FREQUENCY SIGNAL(F00) YELLOW WIRE SPEED CONTROL(PWM)

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
2. THE VALUES WRITTEN IN PARENS , ( ), ARE LIMITED SPEC.
3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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PART NO:  
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DELTA MODEL:     AFB1224EHE-EP  
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3. MECHANICAL:

- 3-1. DIMENSIONS ----- SEE DIMENSIONS DRAWING
- 3-2. FRAME ----- PLASTIC UL: 94V-0
- 3-3. IMPELLER ----- PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM ----- TWO BALL BEARINGS
- 3-5. WEIGHT ----- 350 GRAMS (REF.)

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE ----- -10 TO +70 DEGREE C
- 4-2. STORAGE TEMPERATURE ----- -40 TO +75 DEGREE C
- 4-3. OPERATING HUMIDITY ----- 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY ----- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

- 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

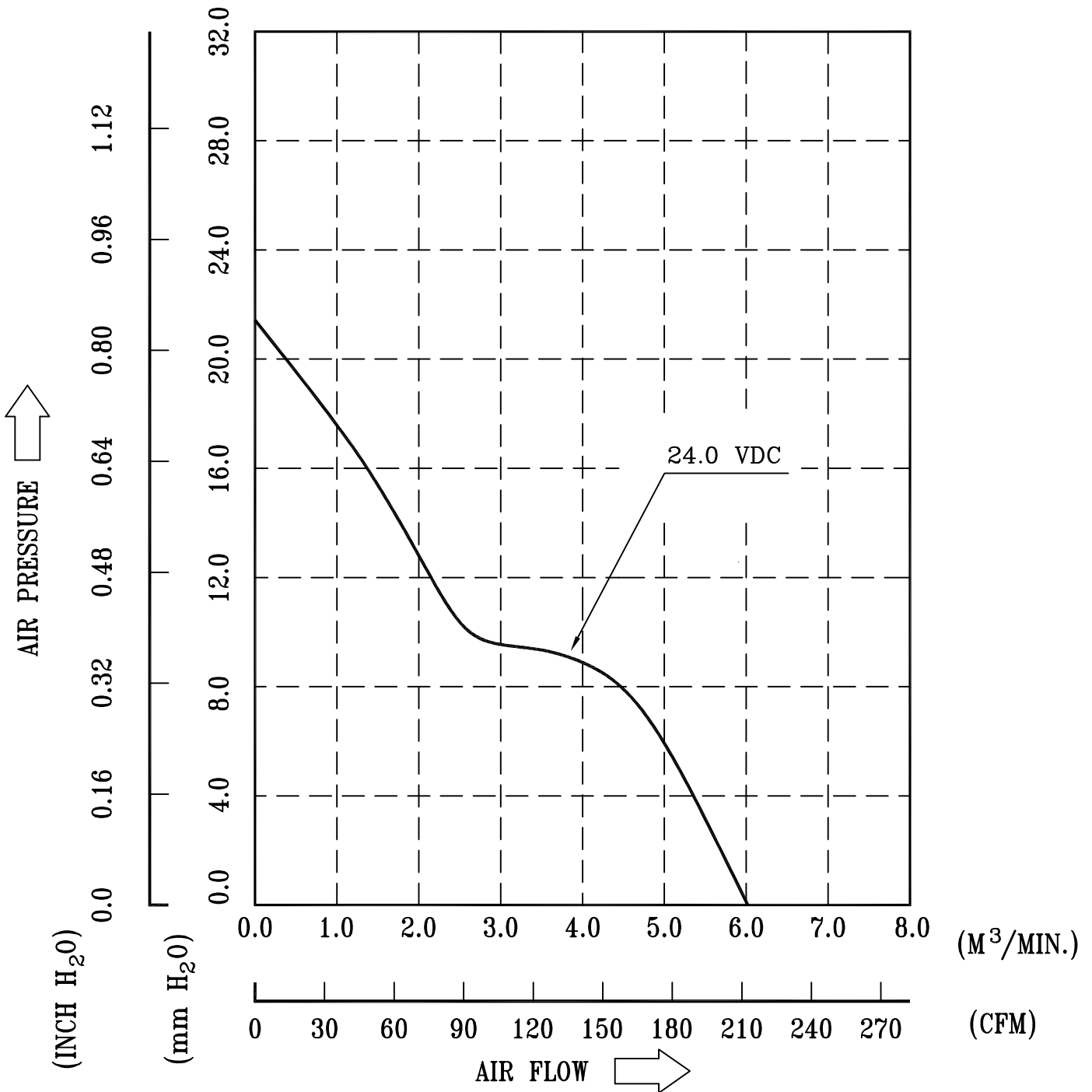
7. PRODUCTION LOCATION

- 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

PART NO:

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8. P & Q CURVE:



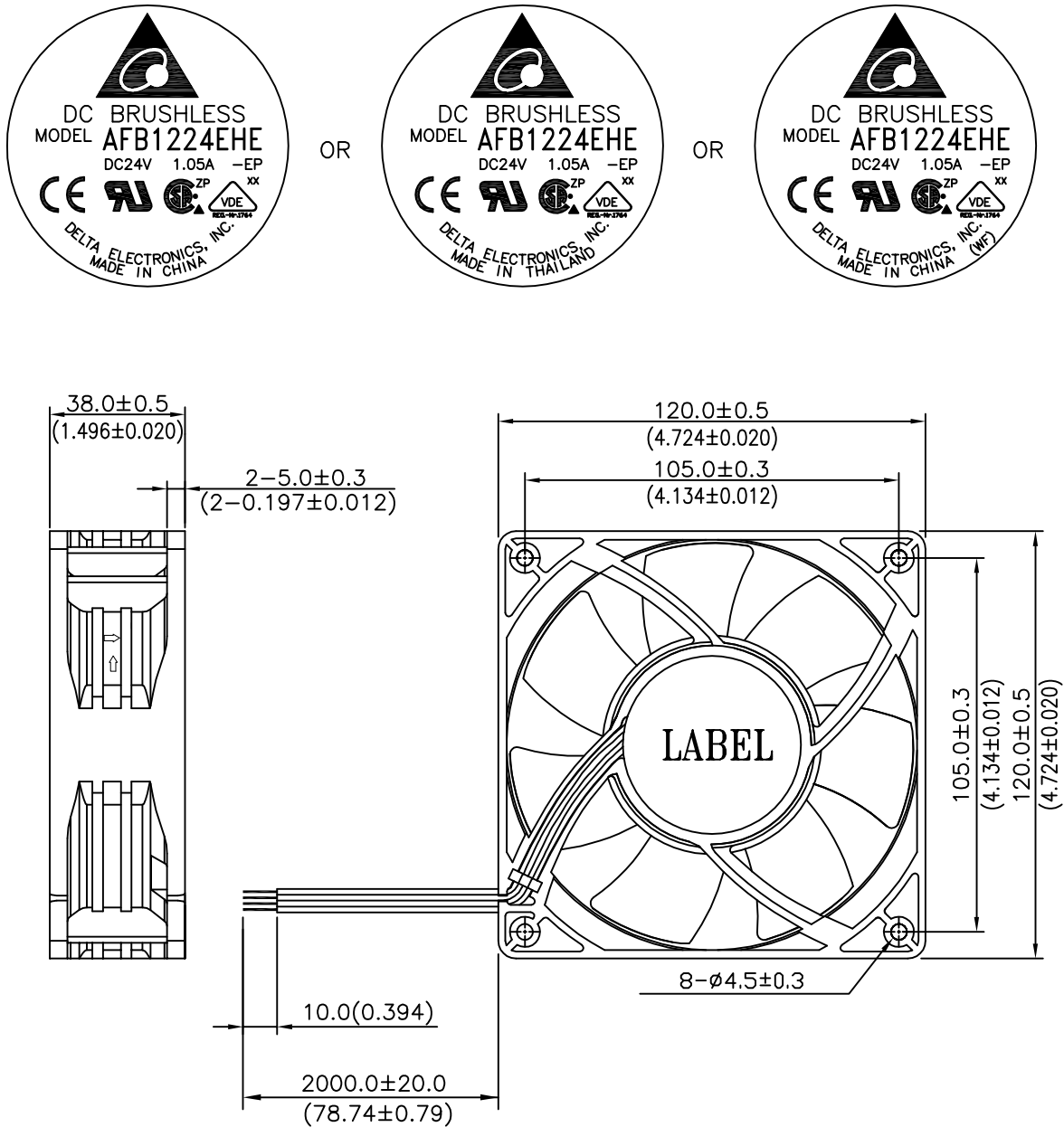
\* TEST CONDITION: INPUT VOLTAGE ----- RATED VOLTAGE  
TEMPERATURE ----- ROOM TEMPERATURE  
HUMIDITY ----- 65%RH

PART NO:

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9. DIMENSION DRAWING:

LABEL:



NOTES:

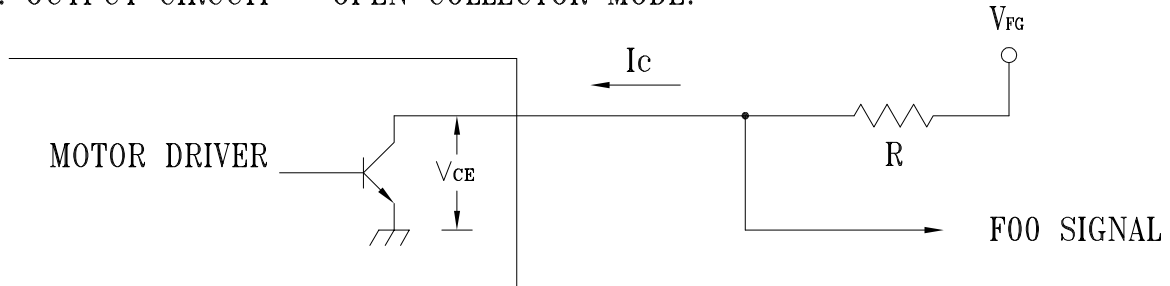
1. WIRE UL1061 AWG#24  
RED WIRE-----(+)  
BLACK WIRE-----(-)  
BLUE WIRE----- (F00)  
YELLOW WIRE----- (PWM)
2. THIS PRODUCT IS RoHS COMPLIANT

PART NO:

DELTA MODEL: AFB1224EHE-EP

10. FREQUENCY GENERATOR (F00) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH  
THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

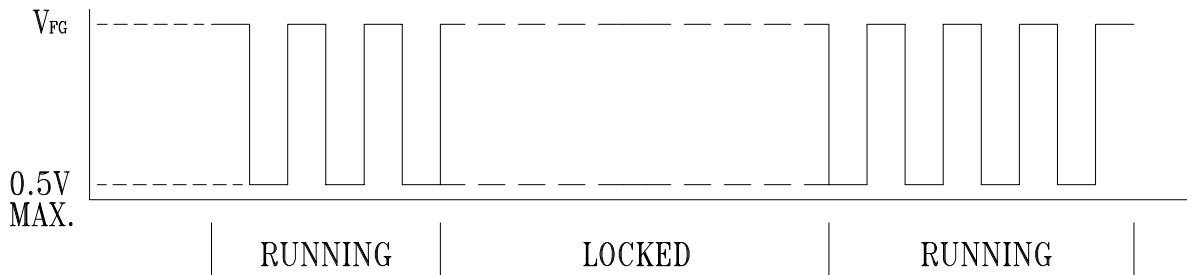
$V_{CE} (sat) = 0.5V \text{ MAX.}$

$V_{FG} = 5.0 \text{ TYP.}(V_{CC} \text{ MAX.})$

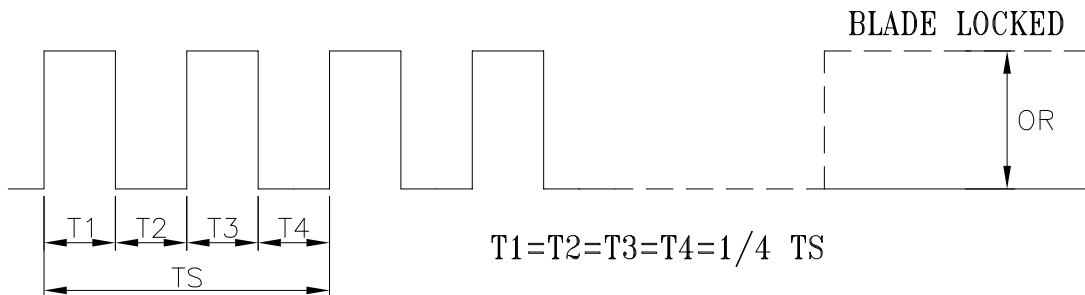
$I_c = 5mA \text{ MAX.}$

$R \geq V_{FG} / I_c$

3. FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 4 POLES



$N = \text{R.P.M}$

$TS = 60 / N (\text{SEC})$

\*VOLTAGE LEVEL AFTER BLADE LOCKED

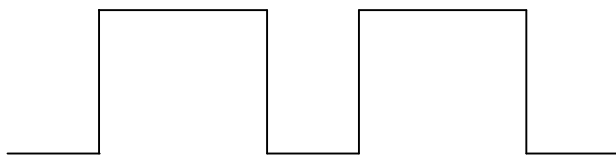
\*4 POLES

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11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~20 VDC



----- HIGH SIGNAL: 20 VDC MAX.  
2.8 VDC MIN.

----- LOW SIGNAL: 0.8 VDC MAX.  
0 VDC MIN.

$$\text{DUTY CYCLE} = \frac{t}{T} * 100(\%)$$

- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE,THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0 % DUTY CYCLE,THE ROTOR WILL SPIN AT STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED,THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT RATED VOLTAGE ,25KHZ ,30% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=25KHZ)

DUTY CYCLE (%)	SPEED R.P.M.	CURRENT (A) TYP.
100	4600±10%	0.85
0	0	0.01

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:

