Overview

The BNC series are most widely used as 50Ω coaxial connectors, and compact size, light weight, and quick mounting and dismounting (bayonet lock coupling). Suitable for coaxial cables (RG-55.58/U) with a finished outside diameter of $\phi 3-\phi 8$.

Applicable standards

Defense Agency (NDS XC 6103, DSP C 6202) Japanese Industrial Standards (JIS C 5412) NTT (Model 2095 3C connector)

*Meets MIL Specifications. (See Products Meeting MIL Specifications Index Table, pages 220-221.)

Electrical Specifications

ltem	Standard
Characteristic impedance	50Ω(*1)
Withstand voltage	1,500Vr.m.s. for 1min.
Insulation resistance	$5,000M\Omega$ or more at $500VDC$
Contact resistance	$3m\Omega$ or less at 1ADC
Applicable frequency range	DC-4GHz
Voltage standing wave	1.2 or less (DC-2GHz)

^(*1) Not different in electrical specifications from the 50Ω cable when connected to the 75Ω coaxial cable (3C-2V) for use at low fraquencies (DC-200MHz).

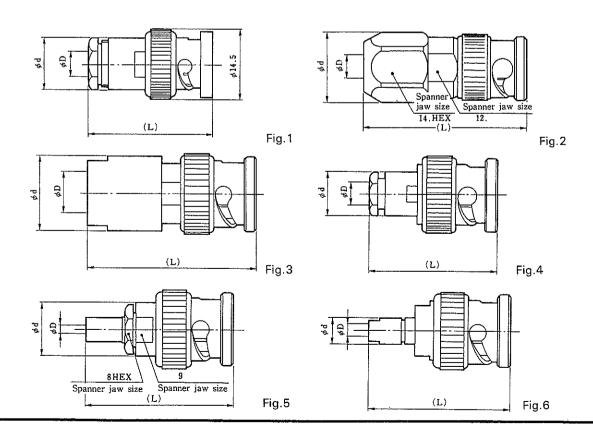
Main Materials/Finish

Part	Material	Finish(*2)		
Armor(shell)	Brass	Silver plated, Nickel-plated		
Male terminal	Brass	Silver plated, Gold-plated		
Female terminal	Beryllium copper	Silver plated, Gold-plated		
Insulation	Tetraflouride resin	·		
Gasket	Silicon rubber	_		

^(*2) Surface treatment differs according to the product number unit. For details, see the BNC Connector List.

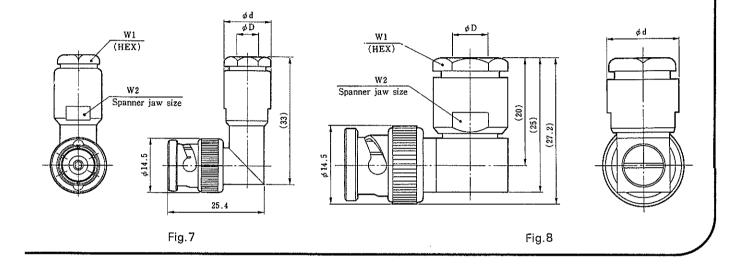
Plug

Applicable cable	Part No.	HRS No.		Dimensio	n	
Applicable cable	гап ио.	HRS NO.	φD	φd	L	Shape
	UG-88/U(40)	302-0001-0-40	5.4	11.1	26.5	Fig.1
RG-55/U, 58/U	UG-88D/U(40)	302-0070-3-40	5.6	12.7	28.8	Fig.1
	3CA-P2(40)	302-0203-5-40	5.6	13.7	29.5	Fig.1
RG-59/U, 62/U	UG-260/U(40)	302-0002-3-40	6.6	11.1	26.0	Fig.1
RG-188A/U	BNC-P-188A/U(40)	302-0216-7-40	3.0	8.0	25.0	Fig.4
RG-196A/U	BNC-P-196/U(40)	302-0214-1-40	2.3	5.0	27.3	Fig.6
5D-2W	BNC-P-5DW-1(40)	302-0189-6-40	8.5	14.0	35.0	Fig.3
5D-2W, 5C-2W	BNC-P-5DW-SA(40)	302-0217-0-40	8.7	15.0	33.7	Fig.2
5D-2V	BNC-P-5DV(40)	302-0132-9-40	7.8	15.0	31.0	Fig.1
5D-2V, 5C-2V	BNC-P-5DV-SA(40)	302-0218-2-40	8.0	15.0	33.7	Fig.2
3C-2Z	3CZ-P(40)	302-0215-4-40	6.5	13.7	29.5	Fig.1
	3CT-P(40)	302-0210-0-40	8.0	14.2	29.7	Fig.1
3C-2T	3CT-P-1(40)	302-0208-9-40	8.4	14.0	30.0	Fig.3
	3CT-P3(40)	302-0270-2-40	8.4	14.0	30.0	Fig.3
3C-2W	3DW-P(40)	302-0209-1-40	7.1	14.2	29.7	Fig.1
3D-2V, 3C-2V	BNC-P-3DV-SA(40)	302-0219-5-40	6.3	15.0	33.7	Fig.2
	3CV-P2(40)	302-0202-2-40	6.3	13.7	29.5	Fig.1
3C-2V	BNC-P-3(40)	302-0030-9-40	6.4	11.1	26.5	Fig.1
	3CV-P3(40)	302-0269-3-40	6.8	14.0	30.0	Fig.3
1.5D-2W, 1.5C-2W	BNC-P-1.5WCR(40)	302-0295-3-40	1.8	10.0	28.1	Fig.5
1.5D-2W	BNC-P-1.5W(40)	302-0299-4-40	3.9	8.0	25.0	Fig.4
1.5D-2V, 1.5C-2V	BNC-P-1.5CR(40)	302-0294-0-40	1.8	10.0	28.1	Fig.5
1.5D-2V	BNC-P-1.5(40)	302-0257-4-40	3.5	8.0	25.0	Fig.4



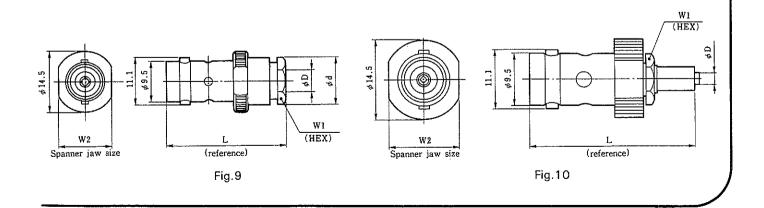
L-shaped Plug

8 1: bl bl-	D. A.N.	LIDE No.		01			
Applicable cable	Part No.	HRS No.	φD	φd	W1	W2	Shape
BG-55/U, 58/U	UG-913/U(42)	302-0043-0-42	5.4	12.7	11.1	11.1	Fig.7
RG-59/U, 62/U	BNC-LP-59/U(40)	302-0075-7-40	6.6	12.7	11.1	11.1	Fig.7
3C-2W	3CW-PL(40)	302-0158-2-40	7.1	14.2	13.0	13.0	Fig.8
3C-2V	3CV-PL(40)	302-0157-0-40	6.3	13.7	12.0	12.0	Fig.8



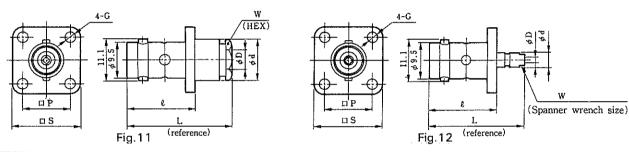
Jack

Anniinahla sahla	0 N -	UDG N		<u></u>				
Applicable cable	Part No.	HRS No.	φD	φd	W1	W2	L	Shape
RG-55/U, 58/U	UG-89/U(40)	302-0034-0-40	5.4	11.1	9.5	12.7	28.7	Fig.9
RG-59/U, 62/U	UG-261/U(40)	302-0035-2-40	6.6	11.1	9.5	12.7	30.0	Fig.9
3C-2V	3CV-J(40)	302-0006-4-40	6.3	11.1	9.5	11.5	28.7	Fig.9
1.5D-2W,1.5C-2W	BNC-J-1.5WCR(40)	302-0297-9-40	1.8		8.0	13.0	31.0	Fig.10
1.5D-2V,1.5C-2V	BNC-J-1.5CR(40)	302-0296-6-40	1.8		8.0	13.0	31.0	Fig.10

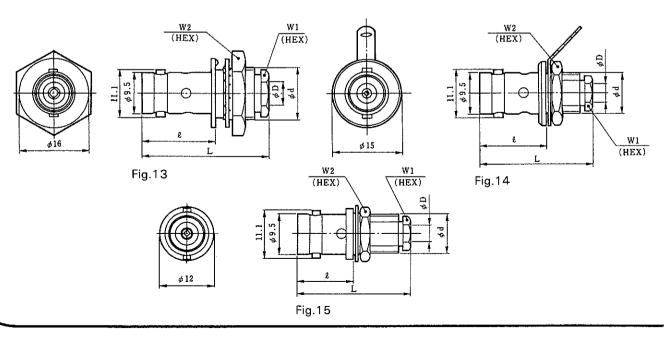


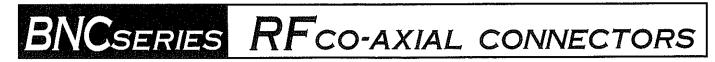
Panel Jack

A 12 1-1 1-1 -	0	1100 1				Dime	nsion				۵.	Mounting
Applicable cable	Part No.	HRS No.	φD	φd	L	e	□Р	□s	G	W		hole dimensions
RG-55/U, 58/U	UG-291/U(40)	302-0036-5-40	5.4	11.1	28.2	18.1	12.7	17.5	M2.6 ×0.45	9.5	Fig.11	1-1
NG-95/U, 56/U	3CA-PJ2(40)	302-0205-0-40	5.4	11.1	28.7	18.1	12.7	17.5	φ3	9.5	Fig.11	1-2
RG-59/U, 62/U	UG262/U(40)	302-0007-7-40	6.6	11.1	28.4	18.1	12.7	17.5	M2.6 ×0.45	9.5	Fig.11	1-1
RG-188A/U	BNC-PJ-188/U(40)	302-0230-8-40	3.0	9.0	26.8	18.1	12.7	17.5	M2.6 ×0.45	7.0	Fig.11	1-3
RG-196A/U	BNC-PJ-196/U(40)	302-0194-6-40	2.3	5.0	28.0	18.1	12.7	17.5	M2.6 ×0.45	4.0	Fig.11	1-4
3C-2W	3CW-PJ(40)	302-0139-8-40	7.2	14.0	31.4	18.1	12.7	17.5	φ3	13.0	Fig.11	1-6
3C-2V	3CW-PJ2(40)	302-0204-8-40	6.3	11.1	28.7	18.1	12.7	17.5	φ3	9.5	Fig.11	1-2
2.5D-2V	BNC-PJ-1.5DV(40)	302-0238-0-40	4.7	11.1	28.7	18.1	12.7	17.5	φ3	9.5	Fig.11	1-2
	BNC-PJ-1.5(40)	302-0228-6-40	4.5	9.5	26.8	18.1	12.7	17.5	M2.6 ×0.45	7.0	Fig.11	1-7
1.5D-2W	BNC-PJ-1.5W-1(40)	302-0260-9-40	4.5	9.5	26.8	20.1	12.7	17.5	φ 2.9	7.0	Fig.11	1-8
	BNC-PJ-1.5W-2(40)	302-0282-1-40	4.5	9.5	26.8	20.1	12.7	17.5	M2.6×0.45 φ3	7.0	Fig.11	1-9
1.5D-2V	BNC-PJ-1.5DV-1(40)	302-0285-0-40	3.4	9.5	26.8	18.1	12.7	17.5	φ3	7.0	Fig.11	1-8



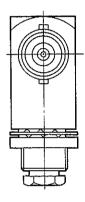
Applicable cable	Down No.	LIDON	Dimension							Mounting
Applicable cable	Part No.	HRS No.	φD	φd	Ļ	e	W1	W2		hole dimensions
RG-55/U, 58/U	BNC-PJ-58(40)	302-0108-4-40	5.4	1/2-28NEF-2A	28.5	16.9	9.5	17.0	Fig.13	4-1
1.5D-2W	BNC-BPJ-1.5W(40)	302-0284-7-40	4.5	3/8-32NEF-2A	26.8	12.8	7.0	11.0	Fig.15	3-3
1.50-244	BNC-BPJ-1.5W-1(40)	302-0289-0-40	4.5	3/8-32NEF-2A	26.8	15.2	7.0	12.7	Fig.14	2-1
1.5D-2V	BNC-BPJ-1.5-1(40)	302-0252-0-40	3.5	3/8-32NEF-2A	26.8	15.2	7.0	12.7	Fig.14	2-1





L-shaped Jack

					Dime	nsion				Mounting
Applicable cable	Part No.	HRS No.	φD	φd	L	<i>ℓ</i> 1	é 2	W1	W2	hole dimensions
1.5D-2V	BNC-LPJ-1.5(40)	302-0255-9-40	3.5	3/8-32NEF-2A	33.3	21.7	14.0	7.0	12.7	2-1



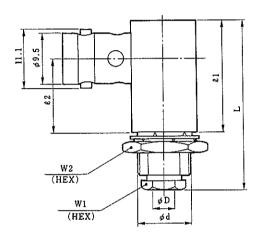


Fig. 16

CSERIES RFCO-AXIAL CONNECTORS

Receptacles

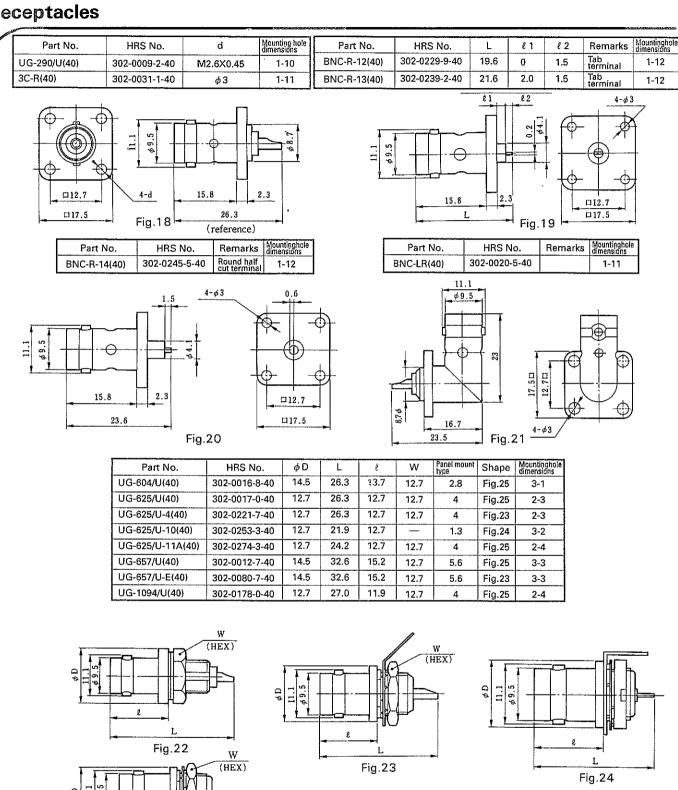
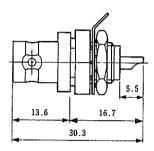


Fig.25

Part No.	HRS No.	Shape	Mounting hole dimensions
BNC-FBR(41)	302-0268-0-41	Fig.27	2.3
BNC-FBR-W(40)	302-0279-7-40	Fig.29	





Outside-insulating connector

Fig.27

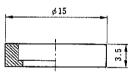
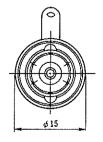


Fig. 29

Washer mounted on BNC-FBR(01), shown in Fig.28, to connect the panel to the connector external conductor.

Plug receptacles

Part No.	HRS No.	Mounting hole dimensions
BNC-BPR-3(40)	302-0249-6-40	2-1



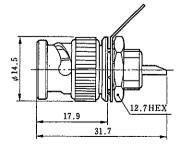


Fig.30

Printed-circuit-board mounting type

Part No.	HRS No.	Shape	L	€1	€2	Mounting hole dimensions
BNC-R-PC(40)	302-0241-4-40	Fig.31	23.1	18.1	5.0	6-1
BNC-R-PC-2(40)	302-0243-0-40	Fig.32	20.4	17.1	3.3	7-2
BNC-R-PC-7(40)	302-0280-6-40	Fig.31	23.1	20.64	2.46	6-1

Part No.	HRS No.	Shape	Mounting hole dimensions
BNC-LR-PC(40)	302-0242-7-40	Fig.33	6-1
BNC-LR-PC-1(40)	302-0262-4-40	Fig.34	7-1
BNC-LR-PC-3(40)	302-0276-9-40	Fig.35	6-1

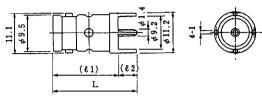


Fig.31

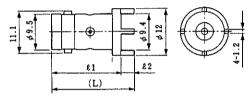
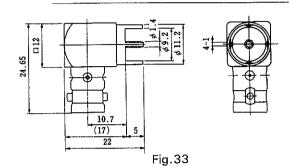
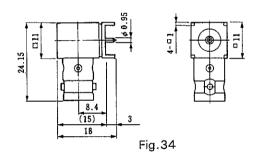
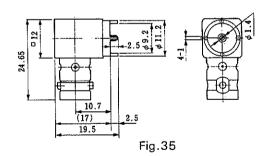


Fig.32

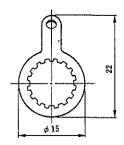






Lug terminal

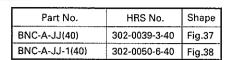
Part No.	HRS No.	Remrks		
BNC-EL	302-0079-8	Earth Lug		



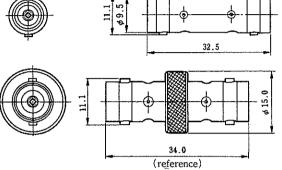
0.5

Fig.36

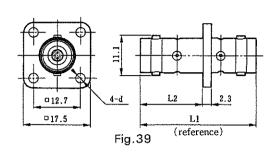
Adapters



Part No.	HRS No.	L	l	d	Shape
BNC-PA-JJ(40)	302-0052-1-40	34	15.85	φ3	Fig.39
UG-414/U(40)	302-0040-2-40	32.54	17.6	M2.6X0.45	Fig.39



ig.38



Part No. HRS No. Remarks UG-491/U(40) 302-0022-0-40 A-PP



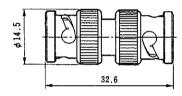
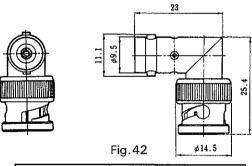


Fig.40

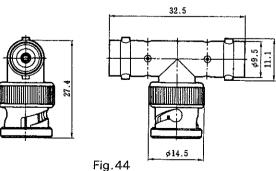
Part No.	HRS No.	Remarks
UG-306/U(40)	302-0023-3-40	LA-PJ

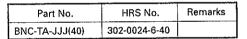


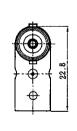
	25.4
Fig.42	φ14.5
LIDC No.	Domesto

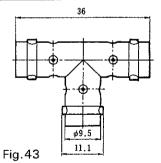
~ vi_	
49.5	
	35.4
	28

Part No.	HRS No.	Remarks				
UG-274/U(40)	302-0025-9-40	TA-JPJ				
	32.5					

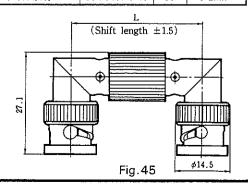


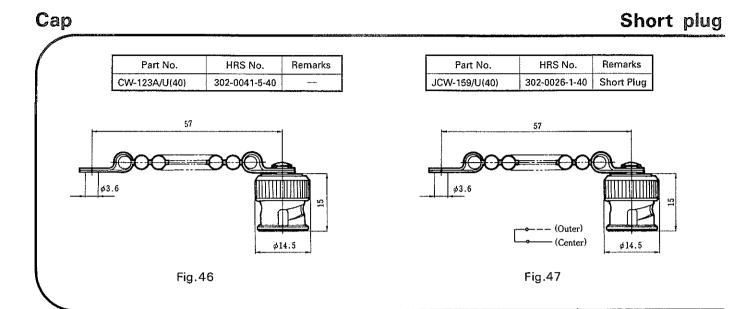






Part No.	HRS No.	L	Remarks
BNC-UPA(40)	302-0167-3-40	35	U Link





Model BNC Connector List

				Surface treatment				
Туре	Part No.	HRS No.	Applicable cable	Armor		Center contact		Remarks
				Silver	Nickel	Silver	Gold	
	UG-88/U(40)	302-0001-0-40		0		0		
	UG-88D/U(40)	302-0070-3-40	RG-55/U, 58/U	0		0		
	3CA-P2(40)	302-0203-5-40		0		0		
	UG-260/U(40)	302-0002-3-40	RG-59/U, 62/U	0		0		
	BNC-P-188A/U(40)	302-0216-7-40	RG-188A/U	0		0		
	BNC-P-196/U(40)	302-0214-1-40	RG-196A/U	0			0	
	BNC-P-5DV-SA(40)	302-0218-2-40	5D-2V, 5C-2V	0		0		
	BNC-P-5DW-1(40)	302-0189-6-40	5D-2W	0		0		
	BNC-P-5DW-SA(40)	302-0217-0-40	5D-2W, 5C-2W	0		0		
Straight	BNC-P-3(40)	302-0030-9-40	3C-2V	0		0		
plug	BNC-P-3DV-SA(40)	302-0219-5-40	3D-2V, 3C-2V	0		0		
	3CV-P2(40)	302-0202-2-40	3C-2V	0		0		
	3CV-P3(40)	302-0269-3-40		0		0		
	BNC-P-1.5WCR(40)	302-0295-3-40	1.5D-2W, 1.5C-2W		0	0		
	BNC-P-1.5(40)	302-0257-4-40	1.5D-2V		0	0		
	BNC-P-1.5W(40)	302-0299-4-40	1.5D-2W		0	0		
	BNC-P-1.5CR(40)	302-0294-0-40	1.5D-2V, 1.5C-2V		0	0		
	3CZ-P(40)	302-0215-4-40	3C-2Z	0		0		
	3CT-P(40)	302-0210-0-40		0		0		
	3CT-P-1(40)	302-0208-9-40	3C-2T	0		0		
	3CT-P3(40)	302-0270-2-40		0		0		
	3CW-P(40)	302-0209-1-40	3C-2W	0		0		

	Part No.		Surface treatment					
Туре		HRS No.	Applicable cable	Armor		Center contact		Remarks
				Silver	Nickel	Silver	Gold	
	UG-913/U(42)	302-0043-0-42	RG-55/U, 58/U	0		0		,
L-shaped	BNC-LP-59/U(40)	302-0075-7-40	RG-59/U, 62/U	0		0		
plug	3CV-PL(40)	302-0157-0-40	3C-2V	0		0		
	3CW-PL(40)	302-0158-2-40	3C-2W	0		0		
	UG-89/U(40)	302-0034-0-40	RG-55/U, 58/U	0		0		
	UG-261/U(40)	302-0035-2-40	RG59/U, 62/U	0		0		
Jack	3CV-J(40)	302-0006-4-40	3C-2V	0		0		
	BNC-J-1.5WCR(40)	302-0297-9-40	1.5D-2W, 1.5C-2W		0	0		
	BNC-J-1.5CR(40)	302-0296-6-40	1.5D-2V, 1.5C-2V		0	0		
	UG-291/U(40)	302-0036-5-40	RG-55/U, 58/U	0		0		
[3CA-PJ2(40)	302-0205-0-40	RG-58/U, 58/U	0		0		
	UG-262/U(40)	302-0007-7-40	RG-59/U, 62/U	0		0		
	BNC-PJ-58(40)	302-0108-4-40	RG-55/U, 58/U	0		0		
	BNC-PJ-188/U(40)	302-0230-8-40	RG-188A/U		0	0		
	BNC-PJ-196/U(40)	302-0194-6-40	RG-196A/U	0			0	
Panel Jack	3CW-PJ(40)	302-0139-8-40	3C-2W	0		0		
Taller Jack	BNC-PJ-2.5DV(40)	302-0238-0-40	2.5D-2V	0		0		
	BNC-PJ-1.5(40)	302-0228-6-40			0	0		
	BNC-PJ-1.5W-1(40)	302-0260-9-40			0	0		
	BNC-PJ-1.5W-2(40)	302-0282-1-40	1.5D-2W		0	0		
	BNC-BPJ-1.5W(40)	302-0284-7-40	-1.JD-Z##		0	0		
	BNC-BPJ-1.5W-1(40)	302-0289-0-40			0	0		
	BNC-BPJ-1.5DW(40)	302-0400-6-40	1		0		0	

··········					Surface t	reatment			
Туре		Part No.	HRS No.	Applicable cable	Arr	пог	Center contact		Remarks
					Silver	Nickel	Silver	Gold	
Panel jack		BNC-PJ-1.5DV-1(40)	302-0285-0-40			0	0		
		BNC-BPJ-1.5-1(40)	302-0252-0-40	1.5D-2V		0		0	
		BNC-BPJ-1.5DV(40)	302-0393-2-40			0			
		3CV-PJ2(40)	302-0204-8-40	3C-2V	0		0		
L-shaped Panel jack		BNC-LPJ-1.5(40)	302-0255-9-40	1.5D-2V		0	0		
	Flange	U-290/U(40)	302-0009-2-40	4-M2.6X0.45	0		0		
		3C-R(40)	302-0031-1-40	4-¢3	0		0		
		BNC-R-12(40)	302-0229-9-40			0		0	
	type	BNC-R-13(40)	302-0239-2-40			0		0	
d)		BNC-R-14(40)	302-0245-5-40			0	0		
Receptacle		UG-604/U(40)	302-0016-8-40		0		0		
Jecel		UG-625/U(40)	302-0017-0-40		0		0		
_	Bulk	UG-625/U-4(40)	302-0221-7-40			0	0		
	head	UG-625/U-10(40)	302-0253-3-40	Folk terminal		0	0		
	type	UG-625/U-11A(40)	302-0274-3-40			0	0		
		UG-657/U(40)	302-0012-7-40	drip-proof type	0		0		
		UG-657/U-E(40)	302-0080-7-40	drip-proof type	0		0		

						Surface tr			
1	Туре	Part No.	HRS No.	Applicable cable	Armor		Center contact		Remarks
					Silver	Nickel	Silver	Gold	
	Bulk	UG-1094/U(40)	302-0178-0-40		0		0		
	head type	BNC-FBR(41)	302-0268-0-41	Insulation type PPO		0	0		
	, ypc	BNC-FBR-W(40)	302-0279-7-40	Metal washer for BNC-FBR		0			
	L-shaped type	BNC-LR(40)	302-0020-5-40		0		0		
.	Plug type	BNC-BPR-3(40)	302-0249-6-40			0		0	
Receptacle	Straight	BNC-R-PC(40)	302-0241-4-40			0	0		
deceb	type for	BNC-R-PC-2(40)	302-0243-0-40			0	0		
<u> </u>	PCB	BNC-R-PC-7(40)	302-0280-6-40			0	0		
	L-	BNC-LR-PC(40)	302-0242-7-40			0	0		
	shaped type for	BNC-LR-PC-1(40)	302-0262-4-40			0	0		
	PCB	BNC-LR-PC-3(40)	302-0276-9-40			0	0		
	Ground lug plate	BNC-EL	302-0079-8		0				

Туре	Part No.	HRS No.	Applicable cable	Surface treatment				
				Armor		Center contact		Remarks
				Silver	Nickel	Silver	Gold	
Adaoter	BNC-A-JJ(40)	302-0039-3-40		0		0		
	BNC-A-JJ-1(40)	302-0050-6-40		0		0		
	BNC-PA-JJ(40)	302-0052-1-40		0		0		
	UG-414/U(40)	302-0040-2-40	PA-JJ type	0		0		
	UG-491/U(40	302-0022-0-40	A-PP type	0		0		
L-shaped adapter	UG-306/U(40)	302-0023-3-40	LA-PJ type	0		0		
T-shaped adapter	BNC-TA-JJJ(40)	302-0024-6-40		0		0		
	UG-274/U(40)	302-0025-9-40	(TA-JP type)	0		0		
U ring	BNC-UPA(40)	302-0167-3-40	35-mm movable	0		0		
Сар	CW-123A/U(40)	302-0041-5-40	For jack	0		0		
Plug shot	JCW-159/U(40)	302-0026-1-40		0		0		

Fig.6

BNCseries RFco-axial connectors

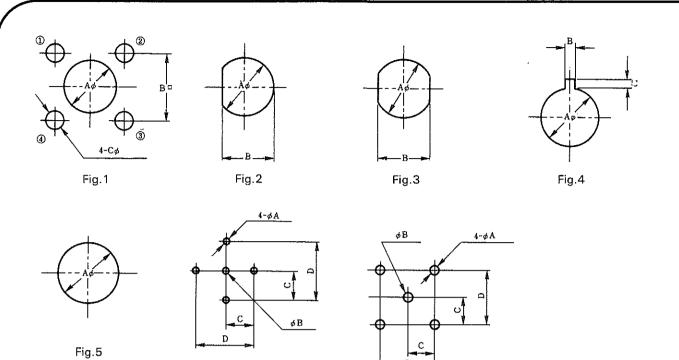


Fig.	No.	Α	В	С	D	
	1-1	11.4	12.7	3		
	1-2	11.4	12.7	3.2	_	
	1-3	9.8	12.7	3	_	
	1-4	5.3	12.7	3		
	1-5	12.3	12.7	3.2		
	1-6	14.3	12.7	3.2	_	
1	1-7	9.8	12.7	3		
'	1-8	9.8	12.7	3.2	_	
	1-9	9.8	12.7	①-③ ②-④ 3 3.2	_	
	1-10	9	12.7	3		
	1-11	9	12.7	3.2	_	
	1-12	4.3	12.7	3.2	_	
	1-13	15	18.2	3.4	_	
	1-14	7	12.7	3	_	

Fig.	No.	А	В	С	D
2	2-1	9.6 ^{+0.1}	9 +0.1		_
	2-2	9.6 ^{+0.1}	8.5 ^{+0.1}	_	
	2-3	11.3 ^{+0.1}	10.3 ^{+0.1}		_
	2-4	9.6 ^{+0.1}	8.8 ^{+0.1}		_
	2-5	12.1 + 0.1	11.1 ^{+0.1}		
3	3-1	9.6 ^{+0.1}	8.1 ^{+0.1}		
	3-2	9.6 ^{+0.1}	8.3 ^{+0.1}	<u> </u>	_
	3-3	9.6 ^{+0.1}	8.6 ^{+0.1}	_	_
4	4-1	12.7 +0.1	1.3 ^{+0.1}	1.8 ^{+0.1}	_
5	5-1	12.7 ^{+0.1}	_		
6	6-1	1.6 ^{+0.1}	1.6 ^{+0.1}	5.08 ^{±0.05}	10.16 ^{±0.05}
7	7-1	1.8+0.1	1.8 ^{+0.1}	5.08 ^{±0.05}	10.16 ^{±0.05}
	7-2	1. ^{+0.1}	1.4 +0.1	3.81 ^{±0.05}	7.62 ^{±0.05}

Fig.7

BNC SERIES RFCO-AXIAL CONNECTORS

Functional drawing

Typical part numbers are enclosed in parentheses

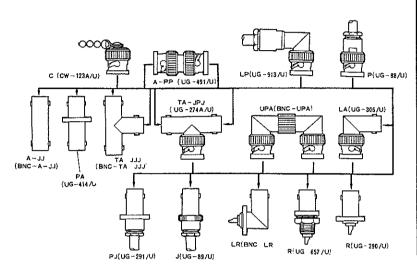
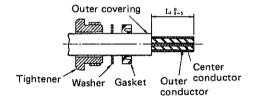


Table 1. End processing dimensions arranged by part number

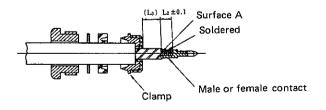
(Unit:mm)

HRS No.	Part No.	L10.5	L₂±0.1	L,
CL302-0001-0-40	UG-88/U(40)	7.5	3	2.9
CL302-0002-3-40	UG-260/U(40)	7.6	3	2.9
CL302-0006-4-40	3CV-J(40)	7,4	3	3.2
CL302-0007-7-40	UG-262/U(40)	7.3	3	2.9
CL302-0034-0-40	UG-89/U(40)	7,5	3	2.9
CL302-0035-2-40	UG-261/U(40)	7.3	3	2.9
CL302-0036-5-40	UG-291/U(40)	7.5	3	2.9
CL302-0043-0-42	UG-913/U(42)	7.4	3	2.4
CL302-0070-3-40	UG-88D/U(40)	7.6	3	2.7
CL302-0129-4-40	3DW-P2(40)	10	3	5
CL302-0132-9-40	BNC-P-5DV(40)	11.4	2.5	5
CL302-0152-6-40	3CF-P(40)	10	3	5
CL302-0157-0-40	3CV-PL(40)	9.4	1.8	5.3
CL302-0202-2-40	3CV-P2(40)	9.6	3	5
CL302-0203-5-40	3CA-P2(40)	9.6	3	5
CL302-0204-8-40	3CV-PJ2(40)	7	3	2.8
CL302-0205-0-40	3CA-PJ2(40)	7	3	2.8
CL302-0209-1-40	3CW-P(40)	10.4	3	5
CL302-0210-0-40	3CT-P(40)	10.9	3	5

Connecting methods



The ends are processed as shown in the drawing (refer to Table 1). For the end processing dimensions L_1 , refer to Table 1, End processing dimensions arranged by part number.



- Insert clamp from tip of cable and fold outer conductor of cable back onto clamp. Using a knife, cut off excess outer conductor left at this time.
- (2) Cut off center conductor of cable at L₂, from surface A of cable insulation. For end processing dimensions L₂, L₈, refer to Table 1, End processing dimensions arranged by part (L₃ is a reference dimension.)

(Note: Be careful not to damage center conductor.)

(3) Solder contact and center conductor. It is a good idea at this time to solder the terminal preliminarily in advance. (Note: There must be no gap between the end and the cable insulation.)



Insert cable and parts into shell and tighten tightening nut sufficiently.