

# CG/CG2 Series











#### **Agency Approvals**

AGENCY	AGENCY FILE NUMBER		
<b>7U</b>	E1286621		
c <b>'71</b> 0° us	E320116 <sup>2</sup>		

#### NOTES:

- 1. Certified to UL 497B.
- 2. Only CG2300, CG2470, CG2600, CG2800 and CG221000. Certified to UL 1449.

# 2 Electrode GDT Graphical Symbol



# **Additional Information**







Resources



Samples

### **Description**

Littelfuse's highly reliable CG/CG2 Series GDTs provide a high degree of surge protection in a small size ideal for board level circuit protection.

GDTs function as switches which dissipate a minimum amount of energy and therefore handle currents that far surpass other types of transient voltage protection. Their gas-filled, rugged ceramic metal construction make them well suited to adverse environments.

The CG/CG2 series comes in a variety of forms including surface mount, core, straight and shaped leads, to serve a variety of mounting methods.

The CG Series (75V-110V) is ideal for protection of test and communication equipment and other devices in which low voltage limits and extremely low arc voltages are required.

The CG2 Series (145V-1000V) is ideal for protecting equipment where higher voltage limits and holdover voltages are necessary.

#### **Features**

- RoHS and Lead-free compliant
- Rugged Ceramic-Metal construction
- Low Capacitance (< 1.5pf)
- Meets REA PE-80
- Available in surface mount, and a variety of lead options options
- RoHS Compliant and Lead-Free

#### **Applications**

- Communication lines and equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies

- Instrumentation circuits
- Medical electronics
- ADSL equipment
- Telecom SLIC protection

# Gas Discharge Tubes CG/CG2 Series

# **Electrical Characteristics**

	Device Specifications (at 25°C)					Life Ratings										
Part		Breakd in Volt @100V/s	s	Impulse Break- down in Volts (@100V/µs)	Impulse Break- down In Volts (@1 Kv/µsec)	Insulation Resistance	Capaci- tance (@1MHz)	Arc Voltage (on state Voltage) @1Amp Min	Surge Life (@500A 10/1000µs)	Nominal Impulse Discharge Current (8/20µs)	Nominal AC Discharge Current (10x1sec @50-60Hz)	AC Dischage Current (9 cycle @50Hz)	DC Holdover Voltage <sup>2</sup>	Max Impulse Discharge Current (1 Application @ 10/350µs)		
Number	MIN	TYP	MAX	MAX		MIN	MAX	TYP					TYP			
CG75	60	75	90	400	650											
CG90	72	90	108	400	600	10 <sup>10</sup> Ω							52 V	4kA		
CG90 SN	72	90	108	400	600	(at 50V)										
CG110	88	110	132	450	600											
CG2145	116	145	174	500	600								80 V			
CG2145 SN	120	145	174	500	600											
CG2230 <sup>1</sup>	195	230	265	600	700											
CG2230 SN <sup>1</sup>	184	230	276	600	700											
CG2250	213	250	288	625	725							F -14-				
CG2250 SN	200	250	300	625	725				400 shots	5 shots (@20kA)	20 A	100 A		2.5kA		
CG2300	255	300	345	700	800		1.5 pf	1.5 pf   15 V								
CG2300 SN	240	300	360	700	800	10¹0 Ω										
CG2350	297	350	403	750	900	(at 100V)	(at 100V)								2.010 (	
CG2350 SN	280	350	420	750	900								135 V			
CG2420	357	420	483	800	1000											
CG2470 <sup>1</sup>	400	470	540	850	1200											
CG2470 SN <sup>1</sup>	376	470	564	850	1200											
CG2600 <sup>1</sup>	510	600	690	1000	1400											
CG2600 SN <sup>1</sup>	480	600	720	1000	1400											
CG2800 <sup>1</sup>	680	800	920	1200	1500					10 shots	10 A					
CG21000 <sup>1</sup>	850	1000	1150	1500	1600					(@10kA)	1071	65 A				

- NOTES:

  1. Certified to UL 1449.

  2. Reference REA PE-80, 0.2A. Tested to ITU-T Rec K.12 and REA PE 80 < 150 mSec.

  5. (5.4) and lightings 20kA 8/20uSec. (75 to 600 volt devices.)
- 3.  $5 \times [5 (+) \text{ or } 5 (+)]$  applications 20kA 8/20 $\mu$ Sec. (75 to 600 volt devices.) 10  $\times [5 (+) \text{ and } 5 (+)]$  applications 10kA 8/20 $\mu$ Sec. (800 and 100 volt devices.)

# **Product Characteristics**

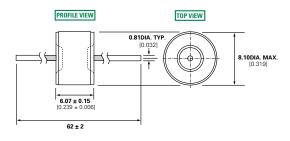
Materials	LS, Axial: Device: Tin Plated 2–5 Microns Lead Wires: Tin Plated 17.5 ± 12.5 Microns Construction: Ceramic Insulator Core: Device: Tin Plated 17.5 ± 12.5 Microns. Construction: Ceramic Insulator MS: Device: Dull Tin Plated 7–9 Microns Construction: Ceramic Insulator
Product Marking	LF Logo, Voltage and date code; Black in positive print

Glow to arc transition current	< 0.5Amps	
Glow Voltage	60-160 Volts	
Storage and Operational Temperature	-40 to +90	
Maximum Follow On Current <sup>1</sup>	230 Volts r.m.s, 200 Amps. (800V and 1000V devices tested to UL1449 3rd edition)	

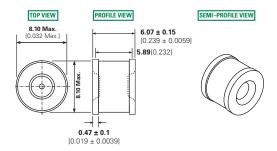


#### **Device Dimensions**

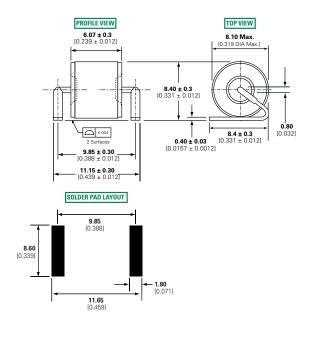
#### Leaded 'L' Type Straight Axial Devices



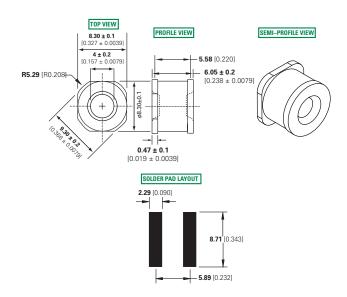
#### **Core Devices**



#### Leaded 'LS' Type Shaped Lead Devices



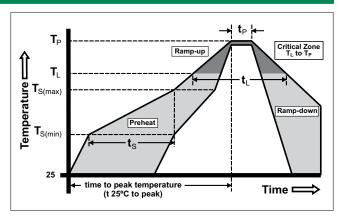
#### 'MS' Type Devices



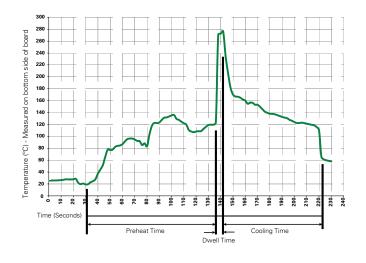


# **Soldering Parameters - Reflow Soldering (Surface Mount Devices)**

Reflow Co	ndition	Pb – Free assembly		
	-Temperature Min (T <sub>s(min)</sub> )	150°C		
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C		
	-Time (Min to Max) (t <sub>s</sub> )	60 – 180 secs		
Average ra	amp up rate (LiquidusTemp k	3°C/second max		
T <sub>S(max)</sub> to T <sub>L</sub>	- Ramp-up Rate	5°C/second max		
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C		
	-Temperature (t <sub>L</sub> )	60 – 150 seconds		
PeakTemp	erature (T <sub>P</sub> )	260 <sup>+0/-5</sup> °C		
Time with Temperatu	in 5°C of actual peak ure (t <sub>p</sub> )	10 – 30 seconds		
Ramp-dov	vn Rate	6°C/second max		
Time 25°C	to peakTemperature (T <sub>P</sub> )	8 minutes Max.		
Do not exc	ceed	260°C		



# **Soldering Parameters - Wave Soldering (Thru-Hole Devices)**



# **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	280° C Maximum		
Solder DwellTime:	2-5 seconds		

# **Soldering Parameters - Hand Soldering**

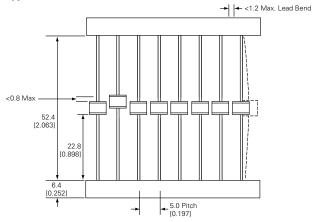
Solder Iron Temperature: 350° C +/- 5°C

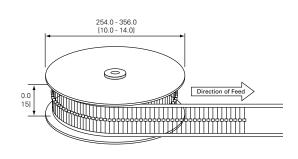
Heating Time: 5 seconds max.



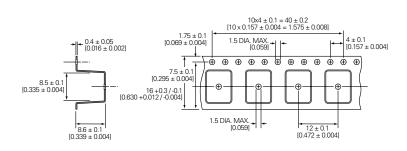
# **Packaging Dimensions**

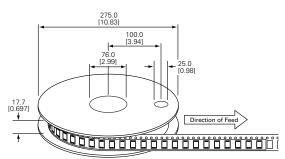
#### For 'L' Type Axial Lead Items





#### Core and 'MS' Type Items





# For 'LS' Type Shaped Lead Items

