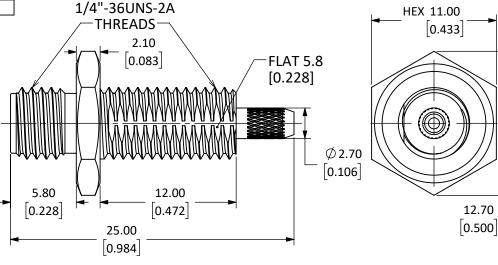


WASHER

	REVISIONS					
REV	DESCRIPTION	DATE	APPV			
Α	INITIAL RELEASE OF LINX INTERNAL DRAWING	01/MAR/19	CLL			



20.00 Ø 1.24 0.787 Ø 0.50 Ø 3.00 14.90 0.049 0.020 0.118 0.587 **SPACER HEAT** SOCKET **SUPPORT** 0.2x2x2 GROOVE SHRINK

O-RING

EXPLODED VIEW SCALE 2:1

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. ALL DIMENSIONS ARE IN mm [INCHES].
- 2. DIMENSIONS APPLY AFTER FINISHING.
- 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE, USE MATERIALS THAT DO NOT CONTAIN REACH SUBSTANCES OF VERY HIGH CONCERN >1000ppm, AND USE DRC CONFLICT-FREE SOURCED MATERIALS.
- 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES 0.5 MAXIMUM.
- 5 SEE TABLE I FOR ELECTRICAL SPECIFICATIONS. (SHEET 2)
- SEE TABLE II FOR ENVIRONMENTAL SPECIFICATIONS. (SHEET 2)
- SEE TABLE III FOR MECHANICAL SPECIFICATIONS. (SHEET 2)
- 8. SEE PARTSLIST. "*" INDICATES FINISH TYPE.



NUT

SCALE 1:1

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MATERIAL: PROJECTION: TOLERANCES: 0.50 [.020]-5.00 [.200]=±0.20 [.008] 5.00 [.200]-30.00 [1.200]=±0.40 [.016] 30.0 [1.20]-120.0 [4.75]=±0.60 [0.24] 120.0 [4.75]-315.0 [12.40]=±1.0 [.040] ⊕) ANGLES: ±1 FINISH:

DRAWN: M. SCHULTE ENGR: D. VARATHARAJAN DT: 08/MAR/19

DT: 21/JAN/19

159 ORT LANE **MERLIN, OR 97532**

SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP W/O-RING FOR RG-178 CABLE

DWG. NO. SIZE REV CONSMA015-R178-* Α SCALE: 3:1 SHEET 1 OF 2 DO NOT SCALE DRAWING

5 TABLE I

Electrical Data	Detail
Impedance	50 Ω
Frequency Range	0 to 6 GHz
Insulation Resistance	5 000 M Ω min.
Voltage Rating	1 000 V RMS
Contact Resistance	Center: $\leq 3.0 \text{ m }\Omega$ Outer: $\leq 2.5 \text{ m }\Omega$
VSWR: f (GHz)	RG-178/U, or Equivalent 1.20+0.025f
Working Voltage	RG-178, or Equivalent → 250 V RMS max.
Dielectric Withstanding Voltage	RG-178, or Equivalent → 500 V RMS max.

6 TABLE II

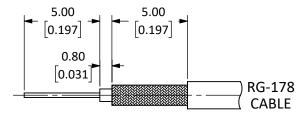
Environmental Data	Detail		
Corrosion (Salt spray)	ASTM B-117		
Thermal Shock	MIL-STD-202 Method 107 test condition B		
Vibration	MIL-STD-202 Method 204 test condition D		
Mechanical Shock	MIL-STD-202 Method 213 test condition I		
Temperature Range	-55 °C to +155 °C		
Environmental Compliance	RoHS		

7 TABLE III

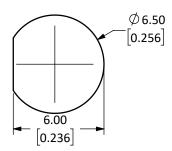
Mechanical Data	Detail
Mounting Type	Bulkhead Front Mount w / O-Ring & Cable End Crimp
Fastening Type	1/4"-36 Threaded Coupling
Recommended Torque	0.57 N·m (5.0 in·lbs)
Coupling Nut Retention	60 lbs. min.
Connector Durability	500 cycles min.
Weight	4.5 g (0.16 oz)

ASSEMBLY INSTRUCTIONS

- 1. Strip the cable to the recommended dimensions.
- 2. Solder the support onto the braid.
- 3. Place the spacer onto the center-conductor.
- 4. Solder, or crimp the socket onto the center-conductor.
- Insert the socket, center-conductor, spacer and support into the body until the top of the socket is flush with the white insulation in the body.
- 6. Crimp the tail of the body onto the support with a 0.093" hex crimp tool.



RECOMMENDED CABLE STRIPPING DIMENSIONS CAN ALSO BE USED WITH: RG-196



RECOMMENDED MOUNTING HOLE