

## Type DPL12 Series

### Key Features

12mm rotary encoder

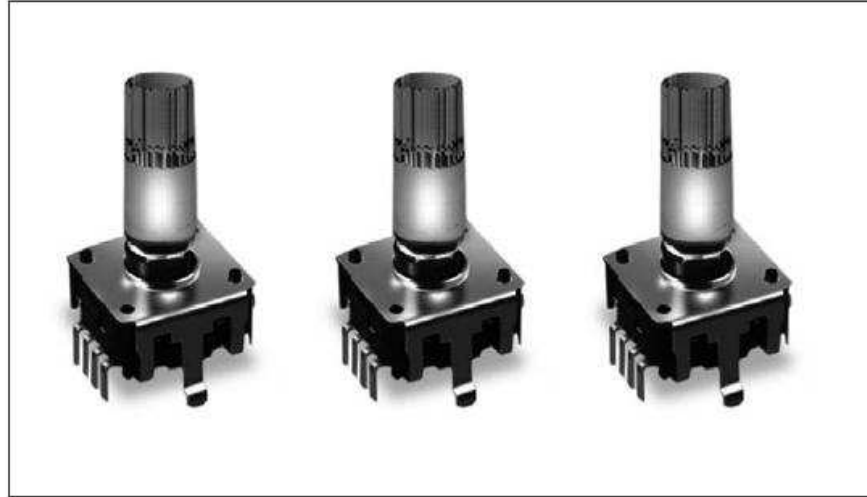
Incremental type

Push switch option

Various shaft lengths

LED color options

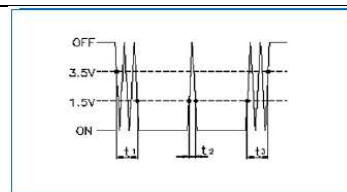
Detent Options



12mm rotary incremental encoder with LED for use in electronic equipment.  
Can be supplied with or without switch with customization to standard options.

### Characteristics – Electrical

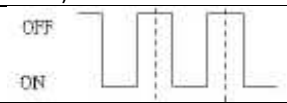

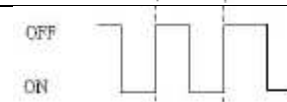
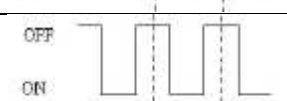
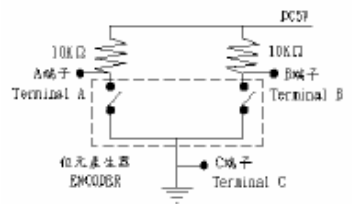
Pulse	24 / 360°
Contact Rating	0.5mA 5VDC
Dielectric Strength	300VAC / 1mA, 1 minute
Insulation Resistance (min)	100MΩ at 250VAC
Operating Speed (RPM)	60 RPM
Electrical Travel	Continuous
Rotational Noise	t <sub>2</sub> = 2.0ms max (see below)
Chattering	t <sub>1</sub> & t <sub>3</sub> = 3.0ms max (see below)

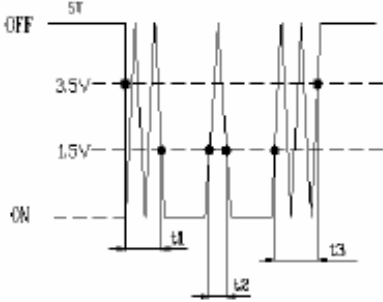
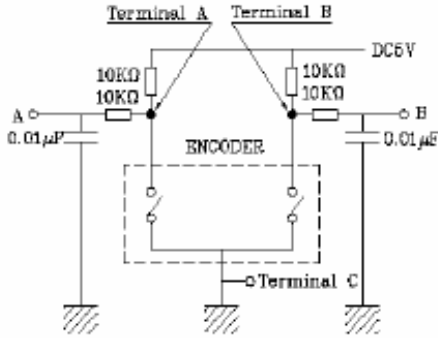
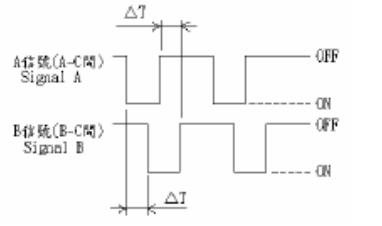


Code off Area V=3.5V or more  
Code on Area V=1.5V or less

LED	With Switch – Dual color (see below) No Switch – Single color (see below)
Color Options	Switch – 1 = Blue / Green, 2 = Blue / Orange, 3 = Green / Red No Switch – White, Red, Green, Blue
Switch Power Rating (where fitted)	5VDC 10mA
Switch contact Resistance	100MΩ max.
Operating Temperature	-10°C ~ +85°C
Storage Temperature	-40°C ~ +70°C

## Electrical Characteristics

Item	Conditions		Specifications
Output Signal Format			2 Phase different signals (signal A & signal B) Details shown below (broken line shows detent position where fitted)
	C/W	A (Terminal A-C)	
		B (Terminal B-C)	
	C C/W	A (Terminal A-C)	
B (Terminal B-C)			
Resolution	Number of pulses in 360° rotation		24 pulses / 360° each phase
Switching Characteristics	Measurement shall be made under the following conditions: 1. Shaft rotational speed: 360°/S 2. Test Circuit: See below 		
Sliding Noise	Chattering Specified by the signal's passage time from 3.5V to 1.5V or from 1.5V to 3.5V of each switching position (Code OFF → ON or ON → OFF) NB To avoid chattering ( $t_1 - t_3$ ) please consider masking time and adding C/R filters to your circuit for pulse count design.		$t_1, t_3 \leq 3\text{ms}$
	Bounce Specified by the time of voltage change exceed 1.5V in code ON area. When the bounce has code ON time less than 1ms between chattering ( $t_1$ or $t_3$ ) the voltage change shall be regarded as part of chattering, When the code ON time between two bounces is less than 1ms they are regarded as one linked bounce		$T_2 \leq 2\text{ms}$

<p>Sliding Noise (continued)</p> 	<p>Sliding Noise The voltage change in OFF area</p>  <p>3.5V min.</p>	
<p>(t<sub>1</sub>, t<sub>3</sub>) Masking time to avoid chattering Code OFF area – The area in which the voltage is 3.5V or more Code ON area – The area in which the voltage is 1.5V or less</p>		
<p>Phase Difference</p>	<p>Measurement shall be made in the condition in which the shaft is rotated in 360° / S (constant speed)</p> <p>Rotational direction</p>  <p>Rotational Direction →</p> <p>Note: The test is conducted using equipment at constant speed 360° / S according to spec. The test result could be different under manual conditions. In order to prove the interoperability between the firmware and the encoder please test the part in real conditions</p>	<p><math>\Delta T \geq 3.5\text{msec}</math></p>
<p>Insulation Resistance</p>	<p>Measurement shall be made under the condition which a voltage of 250V D.C is applied between individual terminals and attaching plate</p>	<p>Between individual terminals and attaching Plate:100MΩ MIN</p>
<p>Dielectric Strength</p>	<p>A voltage of 300V A.C. shall be applied for 1 min or a voltage of 360 VA.C. shall be applied for 2 sec between individual terminals and attaching plate ( Leak current : 1mA )</p>	<p>Without arcing or breakdown</p>
<p>Number and position of detents</p>		<p>24 detents Step angle: 15°±3°</p>
<p>Terminal Strength</p>	<p>Push and pull static load of 5Kgf shall be applied to the shaft in the axial direction for 10sec .( After soldering of the PC board )</p>	<p>Without damage to. or excessive play in shaft .No excessive abnormality in rotational feeling and electrical characteristics shall be satisfied.</p>
<p>Rotation play at the click position</p>	<p>Measure with jig for rotational angle</p>	<p>4°Max</p>

## Endurance Characteristics

Item	Conditions	Specification
Rotational Life	The shaft of the encoder shall be rotated to 30,000 cycles at a speed of 600 ~ 1000 cycles per hour without electrical load, after which measurement shall be made (1 cycle : rotate 360° C.C.W. rotate 360° C.W.)	Chattering: $t_1, t_3 \leq 5\text{ms}$ Bounce: $t_2 \leq 3\text{ms}$ Phase-difference: $\Delta T \geq 2.5\text{msec}$ Where applicable detent feeling remains. All electrical specification shall be met

## Soldering Condition

Item	Conditions	Specifications
Hand Soldering	Bit temperature: 350°C or less Dwell time: 3S max.	There shall be no deformation or cracks in molded part. No excessive abnormality in rotational feeling
Dip soldering	Preheating: PCB surface temp: 100°C or less Preheating time: 2 minutes Max. Soldering: Solder temperature: 260°C±5°C Immersion time: 5±1S 2 times max.	

## Switch Electrical Characteristics (Where fitted)

Item	Conditions	Specification
Contact resistance	Measured by the electric current D.C. voltage drop method	100 mΩ MAX
Chattering	Switch is operated at the rate of 1 cycle 1 sec. The 1 cycle shall be OFF - ON - OFF	Less than 10 msec
Insulation Resistance	Measurement shall be made under the condition which a voltage of 250V D.C. is applied between individual terminals and attaching plate.	Between individual terminals and attaching plate. 100MΩ MIN .
Dielectric Strength	A voltage of 300V A.C. shall be applied for 1 min. or a voltage of 360V A.C. shall be applied for 2 sec between individual terminals and attaching plate. ( Leak current : 1mA )	Without damage to parts arcing or breakdown.
Switch rating (Resistor load)		D.C.5V 10mA
Note	Shaft is insulated from switch terminal	

## Switch Mechanical Characteristics (Where fitted)

Item	Conditions	Specification
Contact arrangement		S.P.S.T Push On
Switching stroke		0.5+0/-0.3mm

## Switch Mechanical Characteristics (Continued)

Item	Conditions	Specification
Switch strength		450 ± 200gf

## Switch Endurance Characteristics

Item	Conditions	Specification
Operating life	The shaft of switch shall be operated 20,000 times without electronic load, after which measurements shall be made	Switch contact resistance : 200mΩ MAX Switch strength: Relative to the previously Specified value +10% / -30%. Except above items specification as shown above

## LED Common Specifications

### Single color (No Switch)

#### Circuit



## LED Characteristics

### Reverse Voltage: 5V

Emitted Colour	Power Dissipation	DC Forward Current	Test Conditions IF = 20mA	
			Forward Voltage (V)	
			Typ.	Max.
Red	60mW	30mA	1.8	2.6
Lawn Green	100mW	30mA	2	2.6
Blue	72mW	20mA	3.2	3.6
Orange	100mW	30mA	2.1	2.6
White	72mW	20mA	3.2	3.6
Green	72mW	20mA	3.2	3.6
Dark Orange	100mW	30mA	2.1	2.6



