

Integrated, Precision Battery Sensor for Automotive Systems

FEATURES

- ▶ High precision ADCs
- ▶ Dual-channel, simultaneous sampling
 - ▶ IADC 20-bit Σ - Δ (minimizes range switching)
 - ▶ VADC/TADC 20-bit Σ - Δ
- ▶ Programmable ADC conversion rate from 4 Hz to 8 kHz
- ▶ On-chip ± 5 ppm/ $^{\circ}$ C voltage reference
- ▶ Current channel
 - ▶ Fully differential, buffered input
 - ▶ Programmable-gain (from 4 to 512)
 - ▶ ADC absolute input range: -200 mV to $+300$ mV
 - ▶ Digital comparator with current accumulator feature
- ▶ Voltage channel
 - ▶ Buffered, on-chip attenuator for 12 V battery input
- ▶ Temperature channel
 - ▶ External and on-chip temperature sensor options
- ▶ Microcontroller
 - ▶ ARM Cortex-M3 32-bit processor
 - ▶ 16.384 MHz precision oscillator with 1% accuracy (high precision)
 - ▶ Serial wire debug (SWD) port supporting code download and debug
- ▶ Automotive qualified integrated LIN transceiver
 - ▶ LIN 2.2A-compatible target, 100 kbaud fast download option
 - ▶ SAE J2602-compatible target
 - ▶ Low electromagnetic emissions
 - ▶ High electromagnetic immunity
- ▶ Memory
 - ▶ 128 kB programmable Flash/EE memory, ECC
 - ▶ 10 kB SRAM, ECC
 - ▶ 4 kB data Flash/EE memory, ECC
 - ▶ 10,000 cycle Flash/EE endurance
 - ▶ 20 year Flash/EE retention
- ▶ In circuit download via SWD and LIN
- ▶ On-chip peripherals
 - ▶ SPI
 - ▶ GPIO port
 - ▶ General-purpose timer
 - ▶ Wake-up timer
 - ▶ Watchdog timer
 - ▶ On-chip, power-on reset
- ▶ Power
 - ▶ Operates directly from 12 V battery supply
 - ▶ Power consumption, 8 mA typical (16 MHz) at $T_A = -40^{\circ}$ C to $+115^{\circ}$ C
 - ▶ Low power monitor mode
- ▶ Package and temperature range
 - ▶ [32-lead, LFCSP, 6 mm x 6 mm package](#)
 - ▶ Fully specified for -40° C to $+115^{\circ}$ C operation, additional specifications for 115° C to 125° C
- ▶ AEC-Q100 qualified for automotive applications
- ▶ The ADuCM342WFS is developed for use in ISO 26262 applications for automotive safety integrity level capability C (ASIL C) supporting single-point fault metric (SPFM) 90% and latent fault metric (LFM) 60% at the IC component level.

APPLICATIONS

- ▶ Battery sensing and management for automotive and light mobility vehicles
- ▶ Auxiliary battery monitoring in xEV
- ▶ Lead acid battery measurement for power supplies in industrial and medical domains

Rev. 0

DOCUMENT FEEDBACK

TECHNICAL SUPPORT

Information furnished by Analog Devices is believed to be accurate and reliable "as is". However, no responsibility is assumed by Analog Devices for its use, nor for any infringements of patents or other rights of third parties that may result from its use. Specifications subject to change without notice. No license is granted by implication or otherwise under any patent or patent rights of Analog Devices. Trademarks and registered trademarks are the property of their respective owners.

TABLE OF CONTENTS

Features.....	1	Terminology.....	15
Applications.....	1	Applications Information.....	16
Functional Block Diagram.....	3	Design Guidelines.....	16
General Description.....	4	Power and Ground Recommendations.....	16
Specifications.....	5	Exposed Pad Thermal Recommendations.....	16
Absolute Maximum Ratings.....	12	General Recommendations.....	16
Thermal Resistance.....	12	Outline Dimensions.....	17
Electrostatic Discharge (ESD) Ratings.....	12	Ordering Guide.....	17
ESD Caution.....	12	Evaluation Boards.....	17
Pin Configuration and Function Descriptions.....	13	Automotive Products.....	17

REVISION HISTORY**2/2023—Revision 0: Initial Version**

FUNCTIONAL BLOCK DIAGRAM

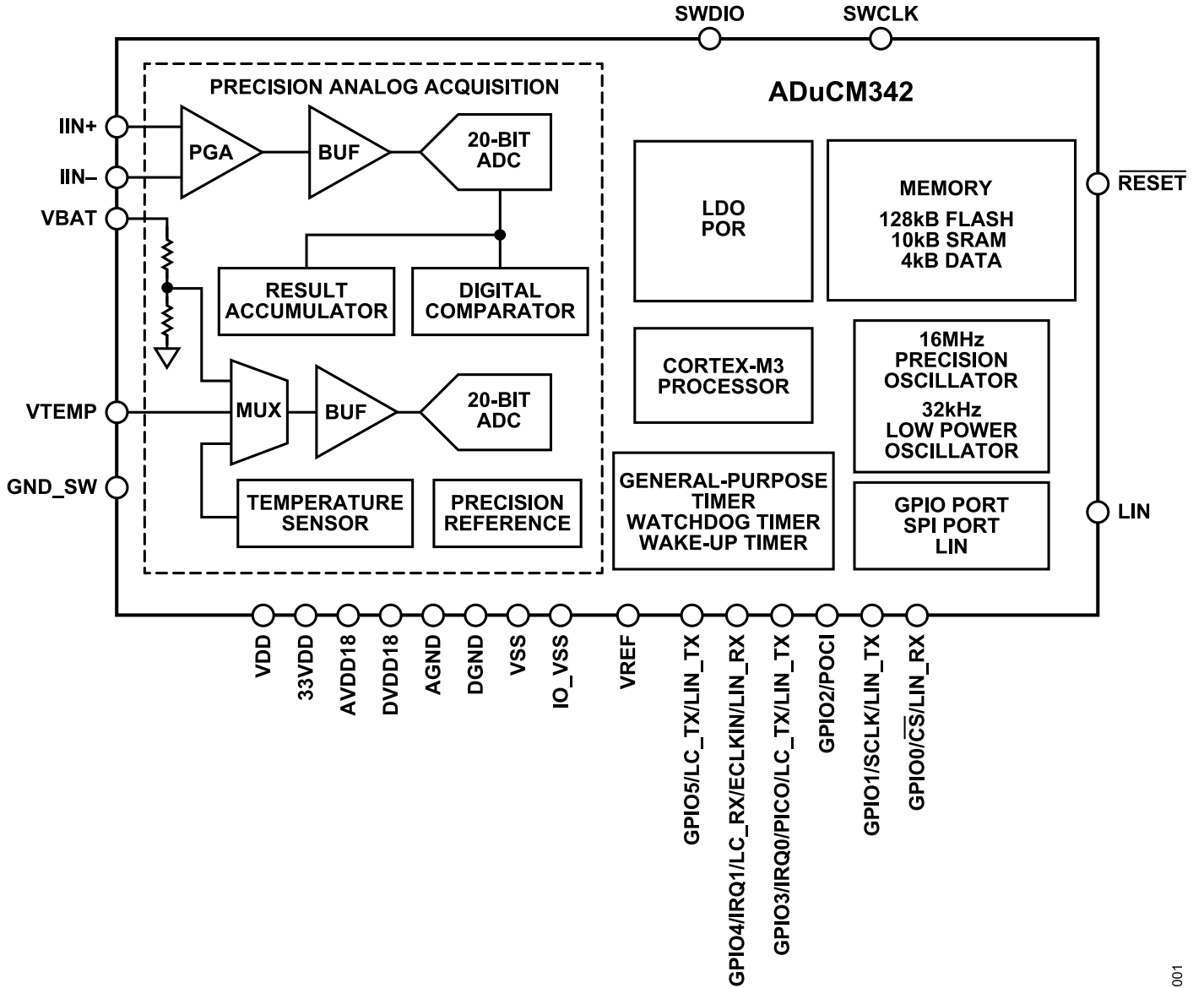


Figure 1. Functional Block Diagram

001

GENERAL DESCRIPTION

The ADuCM342 is a fully integrated, 8 kHz data acquisition system that incorporates dual, high performance, multichannel, Σ - Δ analog-to-digital converters (ADCs), a 32-bit ARM[®] Cortex[™]-M3 processor, and flash. The ADuCM342 has 128 kB Flash/EE memory and a 4 kB data flash. Error correction code (ECC) is available on all flash and SRAM memories.

The ADuCM342 is a complete system solution for battery monitoring in 12 V automotive applications.

The ADuCM342 integrates all features required to precisely and intelligently monitor, process, and diagnose 12 V battery parameters including battery current, voltage, and temperature over a wide range of operating conditions.

Minimizing external system components, the device is powered directly from a 12 V battery. On-chip, low dropout (LDO) regulators generate the supply voltage for two integrated Σ - Δ ADCs. The ADCs precisely measure the battery current, voltage, and temperature to characterize the state of the health and the charge of the car battery.

The device operates from an on-chip, 16.384 MHz high frequency oscillator that supplies the system clock that is routed through a programmable clock divider, from which the core clock operating frequency is generated. The device also contains a 32.768 kHz oscillator for low power operation.

The analog subsystem consists of an ADC with a programmable-gain amplifier (PGA) that allows the monitoring of various current and voltage ranges. The analog subsystem also includes an on-chip precision reference.

The ADuCM342 integrates a range of on-chip peripherals that can be configured under core software control as required in the application. These peripherals include a serial port interface (SPI)

serial input/output communication controller, six general-purpose input/output (GPIO) pins, one general-purpose timer, a wake-up timer, and a watchdog timer. For more information, refer to the [ADuCM342](#) hardware reference manual.

The ADuCM342 is designed to operate in battery-powered applications where low power operation is critical. The microcontroller core can be configured in normal operating mode, which results in an overall system current consumption of 18.5 mA when all peripherals are active. The device can also be configured in a number of low power operating modes under direct program control, consuming <100 μ A.

The ADuCM342 includes a local interconnect network (LIN) physical interface for single-wire, high voltage communications in automotive environments. The LIN transceiver is compliant to LIN 2.2A and society of automotive engineers (SAE) J2602-2.

The device operates from an external 3.6 V to 19 V (on V_{DD} , Pin 26) voltage supply and is specified over the -40°C to $+115^{\circ}\text{C}$ temperature range, with additional typical specifications at $+115^{\circ}\text{C}$ to $+125^{\circ}\text{C}$.

The information in this data sheet is relevant for silicon revision A60.

The ADuCM342 is developed for use in ISO 26262 applications for automotive safety integrity level capability C (ASIL C) supporting single-point fault metric (SPFM) 90% and latent fault metric (LFM) 60% at the IC component level.

The ADuCM342 is a low electromagnetic emissions and high electromagnetic immunity device.

Multifunction pin names may be referenced by the relevant function only.

SPECIFICATIONS

V_{DD} = 3.6 V to 19 V, ARM Cortex-M3 processor frequency (f_{CLK}) = 16.384 MHz, clock divider bits (CD) = 0, normal mode, and reference voltage (V_{REF}) = 1.2 V (internal), unless otherwise stated. Typical values noted reflect the approximate parameter mean at T_A = 25°C under nominal conditions, unless otherwise stated. Safe operation of the device is not guaranteed outside the temperature range of T_A = -40°C to +115°C or outside the specified V_{DD} supply range. Parameters specified in the 115°C to 125°C temperature range of operation are functional within this range but with degraded performance.

Table 1. Electrical Specifications

Parameter	Test Conditions/Comments	T_A = -40°C to +115°C			T_A = +115°C to +125°C ¹			Unit
		Min	Typ	Max	Min	Typ	Max	
ADC SPECIFICATIONS								
Conversion Rate ¹	ADC normal operating mode, chop off	4		8000				Hz
	ADC normal operating mode, chop on	4		2000				Hz
	ADC low power mode, chop on	1		656				Hz
Current Channel (IIN+/IIN- Only)								
No Missing Codes ¹	Valid for all ADC update rates and ADC modes	20						Bits
Integral Nonlinearity (INL) ^{1,2}	ADCFLT = 0x10001, 0x08101, 0x00007	-200	±10	+200		±80		ppm of FSR
Offset Error ^{1,3,4}	Chop off, gain = 4, 8, or 16, external short, after user system calibration at 25°C, 1 LSB = (2.28/gain) μ V	-100	±24	+100				LSBs
	Chop off, gain = 32 or 64, external short, after user system calibration at 25°C, 1 LSB = (2.28/gain) μ V	-160	±48	+160				LSBs
	Chop off, gain = 512, external short, after user system calibration at 25°C, 1 LSB = (2.28/gain) μ V	-1400	±60	+1400				LSBs
Offset Error Drift ^{1,2,5}	Chop on, external short, low power mode, gain = 64 or 512, processor powered down	-300	±50	+250		±250		nV
	Chop on, external short, after user system calibration at 25°C, V_{DD} = 19 V	-0.65		+0.65		±0.1		μ V
	Chop off, gain of 4 to 64, normal mode		±0.48					LSB/°C
Total Gain Error ^{1,3,4,6}	Chop on		±5			±5		nV/°C
	Factory calibrated at a gain of 8, PGASCALE = 0b01, normal mode	-0.5	±0.1	+0.5		±0.15		%
Gain Drift ^{1,7}	Low power mode	-1	±0.2	+1		±0.2		%
			±3			±3		ppm/°C
PGA Gain Mismatch Error			±0.1			±0.1		%
Output Noise ^{1,8}	Register PGASCALE, Bits[11:10] = 0x3							
	Gain = 64, ADCFLT = 0x08101		0.80	1.3		1.2		μ V rms
	Gain = 64, ADCFLT = 0x00007		0.75	1.1				μ V rms
	Gain = 32, ADCFLT = 0x08101		1.00	1.5		1.3		μ V rms
	Gain = 32, ADCFLT = 0x00007		0.80	1.2				μ V rms
	Gain = 16, ADCFLT = 0x08101		1.50	2.6		2.0		μ V rms
	Gain = 16, ADCFLT = 0x00007		1.10	1.9				μ V rms
	Gain = 8, ADCFLT = 0x08101		2.10	4.1		2.5		μ V rms
	Gain = 8, ADCFLT = 0x00007		1.60	2.4				μ V rms
	Gain = 4, ADCFLT = 0x08101		3.40	5.1		4.0		μ V rms
	Gain = 4, ADCFLT = 0x00007		2.60	3.9				μ V rms
	Gain = 64, ADCFLT = 0x10001		1.55	2.0		1.85		μ V rms
	Gain = 32, ADCFLT = 0x10001		1.6	2.3		2.0		μ V rms
Gain = 16, ADCFLT = 0x10001		1.8	2.5		2.1		μ V rms	

SPECIFICATIONS

Table 1. Electrical Specifications (Continued)

Parameter	Test Conditions/Comments	T _A = -40°C to +115°C			T _A = +115°C to +125°C ¹			Unit
		Min	Typ	Max	Min	Typ	Max	
Voltage Channel ^{1,9}	Gain = 8, ADCFLT = 0x10001		2.5	3.5		3.0		μV rms
	Gain = 4, ADCFLT = 0x10001		4.3	6.5		5.0		μV rms
	ADC low power mode, 221 Hz update rate, chop enabled, gain = 64		0.6	0.9		0.8		μV rms
No Missing Codes	Valid at all ADC update rates	20						Bits
INL	From 6 V to 18 V, ADCFLT = 0x10001, 0x08101, 0x00007	-350	±10	+350		±150		ppm of FSR
Offset Error ^{3,4}	Chop off, 1 LSB = 27.4 μV, after two-point calibration	-160	±16	+160				LSB
	Chop on, after two-point calibration, offset measured using 0 V differential into voltage ADC (VADC) auxiliary pins	-16	±4.8	+16		±4.8		LSB
Offset Error Drift ⁵	Chop off		±0.48			±1		LSB/°C
Total Gain Error ^{3,4,6}	After user system calibration at 25°C, includes resistor mismatch	-0.25	±0.06	+0.25		±0.1		%
	T _A = -25°C to +65°C	-0.15	±0.03	+0.15				%
Gain Drift ⁷	Includes resistor mismatch drift		±3			±3		ppm/°C
Output Noise ¹⁰	10 Hz update rate, chop on		50					μV rms
	ADCFLT = 0x00007		180	270				μV rms
	ADCFLT = 0x08101, from 6 V to 18 V		280	350		300		μV rms
	ADCFLT = 0x10001		400	500		470		μV rms
Temperature Channel ¹								
No Missing Codes	Valid at all ADC update rates	20						Bits
INL	ADCFLT = 0x10001, 0x08101, 0x00007	-60	±10	+60		±15		ppm of FSR
Offset Error ^{3,11}	Chop off, 1 LSB = 1.14 μV (unipolar mode), after two-point calibration	-160	±48	+160				LSB
Offset Error ³	Chop on	-80	±16	+80		±16		LSB
Offset Error Drift	Chop off		±0.48			±0.48		LSB/°C
Total Gain Error ^{3,11}		-0.25	±0.06	+0.25		±0.10		%
Gain Drift ⁷			3			3		ppm/°C
Output Noise	1 kHz update rate, ADCFLT = 0x00007		7.5	11.25		10		μV rms
ADC SPECIFICATIONS, ANALOG INPUT	PGASCALE, Bits[11:10] = 0x3							
Current Channel ¹								
Absolute Input Voltage Range	Applies to both IIN+ and IIN-	-200		+300				mV
Differential Input Voltage Range ¹²	Range = V _{REF} /gain, limited by absolute input voltage range		±1.2/gain					V
Input Leakage Current ¹³		-3		+3		±0.2		nA
Input Offset Current ¹³			0.2	0.6		0.4		nA
Voltage Channel								
Absolute Input Voltage Range ¹	Voltage ADC specifications are valid in this range	6		19				V
Input Voltage Range ¹			0 to 28.8					V
V _{BAT} Input Current	V _{BAT} = 18 V	5	9	13		11		μA
Temperature Channel	V _{REF} ¹⁴ = AVDD18 and GND_SW							
Absolute Input Voltage Range ^{1,15}		100		1500				mV

SPECIFICATIONS

Table 1. Electrical Specifications (Continued)

Parameter	Test Conditions/Comments	T _A = -40°C to +115°C			T _A = +115°C to +125°C ¹			Unit
		Min	Typ	Max	Min	Typ	Max	
Input Voltage Range ¹			0 to 1.4					V
VTEMP Input Current ¹			2.5	10		3.5		nA
VOLTAGE REFERENCE								
Internal Reference			1.2			1.2		V
Power-Up Time ¹			0.5			0.5		ms
Initial Accuracy ¹	Measured at T _A = 25°C	-0.15		+0.15				%
Temperature Coefficient ^{1, 16}		-20	±5	+20		±8		ppm/°C
Long-Term Stability ¹⁷			100					ppm/1000 Hr
RESISTIVE ATTENUATOR								
Divider Ratio			24					
Resistor Mismatch Drift	Implicit in the voltage channel gain error specification		±3					ppm/°C
ADC GROUND SWITCH								
Resistor to Ground		45	60	75				kΩ
TEMPERATURE SENSOR ^{1, 18}	Processor in hibernate mode, ADCFLT = chop on							
Accuracy	T _A = 115°C to 125°C	-3.5	±1	+3.5		±1		°C
	T _A = -40°C to +115°C	-3	±1	+3				°C
	T _A = -25°C to +85°C	-2.5	±0.5	+2.5				°C
	T _A = -10°C to +55°C	-2	±0.5	+2				°C
ADC DIAGNOSTICS ¹								
AVDD18/136 Accuracy ^{2, 19}	SM101	12		14		13		mV
Current Channel								
Diagnostic Current		35	50	65				μA
Diagnostic Current Matching		-5	±0.5	+5				μA
Internal Electrostatic Discharge (ESD) Resistor Matching		-120		+120				Ω
Voltage Channel								
Input Test Voltage (V _{BE})	SM91-VBE	525	700	875				mV
Voltage Attenuator Current Source Accuracy	Differential voltage increase on the attenuator when current is on	2.4		3.2		2.8		V
Diagnostic Attenuator Divider Ratio			48					
POWER-ON RESET (POR) ¹	Refers to voltage at the V _{DD} pin							
POR Trip Level	SM8	2.9	3.1	3.4		3.3		V
POR Hysteresis			0.1					V
LOW VOLTAGE FLAG								
Low Voltage Flag Level	Refers to voltage at the V _{DD} pin	2.6	2.75	3.00				V
WATCHDOG TIMER								
Shortest Timeout Period	32,768 Hz clock with a prescaler of 1		122			122		μs
Longest Timeout Period	32,768 Hz clock with a prescaler of 4096		8192			8192		Sec
SRAM SIZE			10					kB
FLASH/EE MEMORY								
Program Flash Size			128					kB
Data Flash Size			4					kB
Endurance ²⁰		10,000						Cycles

SPECIFICATIONS

Table 1. Electrical Specifications (Continued)

Parameter	Test Conditions/Comments	T _A = -40°C to +115°C			T _A = +115°C to +125°C ¹			Unit
		Min	Typ	Max	Min	Typ	Max	
Data Retention ²¹		20						Years
LOGIC INPUTS ¹								
Input Voltage								
Low (V _{INL})				0.4				V
High (V _{INH})		2.0						V
LOGIC OUTPUTS ¹	All logic outputs measured with ±1 mA load							
Output Voltage								
High (V _{OH})		33V _{DD} - 0.4						V
Low (V _{OL})				0.4				V
DIGITAL INPUTS ¹	All digital inputs except $\overline{\text{RESET}}$, SWDIO, and SWCLK							
Logic 1 Input Current (Leakage Current)	V _{INH} = 3.3 V	-10	±1	+10				µA
Logic 0 Input Current (Leakage Current)	V _{INL} = 0 V	-10	±1	+10				µA
Input Capacitance			10					pF
ON-CHIP OSCILLATORS								
Low Frequency Oscillator Accuracy			32,768					Hz
		-30	±5	+30				%
	After a calibration from high frequency oscillator	-6		+6				%
High Frequency Oscillator Accuracy (Calibration Function) ^{1, 22}			16.384					MHz
		-0.75	±0.5	+0.75				%
High Precision Mode		-1		+1				%
Low Precision Mode		-3		+3				%
PROCESSOR START-UP TIME ¹								
At Power-On	Includes kernel power-on execution time, V _{DD} drops to <0.8 V		18					ms
Brownout	V _{DD} drops below power-on reset voltage but not below 0.8 V		1.15					ms
After Reset Event	Includes kernel power-on execution time		1.25					ms
Wake-Up from LIN			0.15					ms
LIN INPUT/OUTPUT GENERAL ¹								
Baud Rate		1000		20,000				Bits/sec
V _{DD}	Supply voltage range for which the LIN interface is functional	6		19				V
LIN Comparator Response Time			38	90				µs
LIN DC PARAMETERS								
Current Limit for Driver when LIN Bus is in Dominant State (I _{LIN_DOM_MAX})	V _{BUS} = V _{BAT} (maximum)	40		200				mA
Driver Off (I _{LIN_PAS_REC}) ¹	6.0 V < voltage of LIN bus (V _{BUS}) < 19 V, V _{DD} = input leakage voltage (V _{LIN}) - 0.7 V			20				µA

SPECIFICATIONS

Table 1. Electrical Specifications (Continued)

Parameter	Test Conditions/Comments	T _A = -40°C to +115°C			T _A = +115°C to +125°C ¹			Unit
		Min	Typ	Max	Min	Typ	Max	
Input Leakage Current at Receiver (I _{LIN_PAS_DOM}) ¹	V _{LIN} = 0 V, V _{BAT} = 12 V, driver off	-1						mA
Control Unit Disconnected from Ground (I _{LIN_NO_GND}) ^{1, 23}	Ground = V _{DD} , 0 V < V _{LIN} < 19 V, V _{BAT} = 12 V	-1		+1				mA
V _{BAT} Disconnected (I _{BUS_NO_BAT}) ¹	V _{DD} = ground, 0 V < V _{BUS} < 19 V			30				μA
LIN Receiver Dominant State (V _{LIN_DOM}) ¹	V _{DD} > 6.0 V			0.4 × V _{DD}				V
LIN Receiver Recessive State (V _{LIN_REC}) ¹	V _{DD} > 6.0 V	0.6 × V _{DD}						V
LIN Receiver Threshold Center (V _{LIN_CNT}) ¹	V _{LIN_CNT} = (receiver threshold of recessive to dominant bus edge (V _{TH_DOM}) + receiver threshold of dominant to recessive bus edge (V _{TH_REC}))/2, V _{DD} > 6.0 V	0.475 × V _{DD}	0.5 × V _{DD}	0.525 × V _{DD}				V
LIN Receiver Threshold Hysteresis (V _{HYS}) ¹	V _{HYS} = V _{TH_REC} - V _{TH_DOM}			0.175 × V _{DD}				V
LIN Dominant Output Voltage (V _{LIN_DOM_DRV_LOSUP}) ¹ R _L = 500 Ω R _L = 1000 Ω	V _{DD} = 6.0 V			1.2				V V
LIN Dominant Output Voltage (V _{LIN_DOM_DRV_HISUP}) ¹ R _L = 500 Ω R _L = 1000 Ω	V _{DD} = 19 V			2				V V
LIN Recessive Output Voltage (V _{LIN_RECESSIVE}) ¹		0.8 × V _{DD}						V
V _{BAT} Shift ^{1, 23}		0		0.115 × V _{DD}				V
Ground Shift ^{1, 23}		0		0.115 × V _{DD}				V
Target Termination Resistance (R _{TARGET})		20	30	47		30		kΩ
Voltage Drop at the Serial Diode (V _{SERIAL_DIODE}) ¹		0.4	0.7	1				V
LIN AC PARAMETERS ¹	Bus load conditions (C _{BUS} R _{BUS}): 1 nF 1 kΩ or 6.8 nF 660 Ω or 10 nF 500 Ω							
Duty Cycle 1 (D1)	Threshold recessive maximum (TH _{REC(MAX)}) = 0.744 × V _{BAT} , threshold dominant maximum (TH _{DOM(MAX)}) = 0.581 × V _{BAT} , supply voltage at transceiver (V _{SUP}) = 6.0 V to 19 V, t _{BIT} = 50 μs, D1 = t _{BUS_REC(MIN)} /(2 × t _{BIT})	0.396						
Duty Cycle 2 (D2)	Threshold recessive minimum (TH _{REC(MIN)}) = 0.284 × V _{BAT} , threshold dominant minimum (TH _{DOM(MIN)}) = 0.422 × V _{BAT} , V _{SUP} = 6.0 V to 19 V, t _{BIT} = 50 μs, D2 = t _{BUS_REC(MAX)} /(2 × t _{BIT})			0.581				
Duty Cycle 3 (D3) ²³	TH _{REC(MAX)} = 0.778 × V _{BAT} , TH _{DOM(MAX)} = 0.616 × V _{BAT} , V _{DD} = 6.0 V to 19 V, t _{BIT} = 96 μs, D3 = t _{BUS_REC(MIN)} /(2 × t _{BIT})	0.417						

SPECIFICATIONS

Table 1. Electrical Specifications (Continued)

Parameter	Test Conditions/Comments	T _A = -40°C to +115°C			T _A = +115°C to +125°C ¹			Unit
		Min	Typ	Max	Min	Typ	Max	
Duty Cycle 4 (D4) ²³	TH _{REC(MIN)} = 0.389 × V _{BAT} , TH _{DOM(MIN)} = 0.251 × V _{BAT} , V _{DD} = 6.0 V to 19 V, t _{BIT} = 96 μs, D4 = t _{BUS_REC(MAX)} /(2 × t _{BIT})			0.590				
Propagation Delay of Receiver (t _{RX_PD}) ²³				6				μs
Symmetry of Receiver Propagation Delay Rising Edge (t _{RX_SYM}) ²³	With respect to falling edge (t _{RX_SYM} = propagation delay rising edge (t _{RX_PDR}) - propagation delay falling edge (t _{RX_PDF}))	-2		+2				μs
POWER REQUIREMENTS								
Power Supply Voltages								
V _{DD} (Pin 26)		3.6		19				V
DVDD33 (Pin 21)		3.2	3.35	3.5	3.3			V
AVDD18 (Pin 19)		1.83	1.88	1.93	1.88			V
DVDD18 (Pin 22)		1.83	1.88	1.93	1.88			V
POWER CONSUMPTION								
Supply Current (I _{DD}) Processor, Normal Mode ²⁴	Clock divider setting 0 (CD0) (peripheral clock (PCLK) = 16 MHz), 16 MHz 1% mode, ADCs off, reference buffer off, executing code from program flash		8	17		9		mA
	Clock divider setting 1 (CD1) (PCLK = 8 MHz), 16 MHz 1% mode, ADCs off, reference buffer off, executing code from program flash		6			7		mA
	CD0 (PCLK = 16 MHz), 16 MHz 1% mode, ADCs on, reference buffer on, executing code from program flash		9.5	18.5		10		mA
I _{DD} Processor, Powered Down	Precision oscillator off, ADC off, external LIN controller pull-up resistor present, measured with wake-up, and watchdog timers clocked from low power oscillator, maximum value is at 105°C, and V _{DD} = 18 V		55	100				μA
I _{DD} LIN			500					μA
I _{DD} Current Channel ADC (IADC)	Gain = 4, 8, or 16		700					μA
	Gain = 32 or 64		800					μA
	Low power mode, gain = 64		350					μA
I _{DD} ADC Temperature and Voltage Channel 1 (ADC1) Voltage ADC (VADC)			550					μA
I _{DD} Internal Reference (1.2 V)			150					μA
I _{DD} High Frequency Oscillator	Reduction from 1% to 3% mode		50					μA

¹ Guaranteed by design, but not production tested.

² Valid for PGA current ADC gain settings of 4, 8, 16, 32, and 64.

³ These specifications include temperature drift.

⁴ A system calibration removes this error at a given temperature (and at a given gain for the current channel).

⁵ The offset error drift is included in the offset error. This typical specification is an indicator of the offset error because of temperature drift. This typical value is the mean of the temperature drift characterization data distribution.

⁶ Includes internal reference temperature drift.

SPECIFICATIONS

- ⁷ The gain drift is included in the total gain error. This parameter is an indicator of the gain error because of the temperature drift in the ADC. The typical value of this parameter is the mean of the temperature drift characterization data distribution.
- ⁸ For data rates of 4 kHz and 8 kHz with a PGA gain = 32 or greater, allow 10 ms settling time after ADC Current Channel 0 (ADC0) wakes up from power-down mode.
- ⁹ Voltage channel specifications include resistive attenuator input stage, unless otherwise stated.
- ¹⁰ RMS noise is referred to the voltage attenuator input. For example, at an ADC data output frequency (f_{ADC}) = 1 kHz, the typical rms noise at the ADC input is 7.5 μ V. Scaling by the attenuator (1:24) yields these inputs referred noise figures.
- ¹¹ Valid after an initial self calibration.
- ¹² The user can extend the ADC input range by up to 10% by modifying the factory set value of the gain calibration register or using system calibration. This approach can also be used to reduce the ADC input range (LSB size).
- ¹³ Valid for a differential input less than 10 mV.
- ¹⁴ The reference voltage, V_{REF} , for the ADC is provided by the signal pair, AVDD18 and GND_SW.
- ¹⁵ The absolute value of the voltage of VTEMP and GND_SW must be 100 mV (minimum) for accurate operation of the temperature ADC (T_{ADC}).
- ¹⁶ Measured using the box method.
- ¹⁷ The long-term stability specification is accelerated and noncumulative. The drift in subsequent 1000 hour periods is significantly lower than in the first 1000 hour period.
- ¹⁸ Die temperature.
- ¹⁹ Valid after an initial self gain calibration.
- ²⁰ Endurance is qualified to 10,000 cycles, as per JEDEC Standard 22 Method A117 and measured at -40°C , $+25^{\circ}\text{C}$, and $+115^{\circ}\text{C}$. Typical endurance at 25°C is 100,000 cycles.
- ²¹ Data retention lifetime equivalent at junction temperature (T_J) = 85°C , as per JEDEC Standard 22 Method A117. Data retention lifetime derates with junction temperature.
- ²² Measured with LIN communication active.
- ²³ Not production tested but are supported by LIN compliance testing.
- ²⁴ Typical additional supply current consumed during Flash/EE memory programming is 3 mA, and typical additional supply current consumed during erase cycles is 1 mA.

ABSOLUTE MAXIMUM RATINGS

The ADuCM342 operates directly from the 12 V battery supply and is fully specified over the -40°C to $+115^{\circ}\text{C}$ temperature range, unless otherwise noted.

Table 2. Absolute Maximum Ratings

Parameter	Rating
AGND to DGND to V_{SS} to IO_{VSS}	$-0.3\text{ V to }+0.3\text{ V}$
V_{BAT} to AGND	$-22\text{ V to }+40\text{ V}$
V_{DD} to V_{SS}	$-0.3\text{ V to }+40\text{ V}$
LIN to IO_{VSS}	$-18\text{ V to }+40\text{ V}$
Digital Input and Output Voltage to DGND	$-0.3\text{ V to }DVDD33 + 0.3\text{ V}$
ADC Inputs to AGND	$-0.3\text{ V to }AVDD18 + 0.3\text{ V}$
Storage Temperature Range	$-55^{\circ}\text{C to }+150^{\circ}\text{C}$
Junction Temperature	
Transient	150°C
Continuous	130°C
Lead Temperature	
Soldering Reflow ¹	260°C
Lifetime ²	
Normal Mode	
At -40°C	480 Hours
At 23°C	1600 Hours
At 60°C	5200 Hours
At 85°C	640 Hours
At 105°C	80 Hours
Standby Mode	
At -40°C	12,648 Hours
At 25°C	60,000 Hours
At 50°C	50,000 Hours

¹ JEDEC Standard J-STD-020.

² Using an activation energy of 0.7 eV, verified using high-temperature operating life (HTOL) at 125°C for 1000 hours.

Stresses at or above those listed under Absolute Maximum Ratings may cause permanent damage to the product. This is a stress rating only; functional operation of the product at these or any other conditions above those indicated in the operational section of this specification is not implied. Operation beyond the maximum operating conditions for extended periods may affect product reliability.

THERMAL RESISTANCE

Thermal performance is directly linked to printed circuit board (PCB) design and operating environment. Close attention to PCB thermal design is required.

θ_{JA} is the natural convection junction-to-ambient thermal resistance measured in a one cubic foot sealed enclosure. θ_{JC} is the junction-to-case thermal resistance.

Table 3. Thermal Resistance

Package Type ¹	θ_{JA}	θ_{JC}	Unit
CP-32-15	40	15	$^{\circ}\text{C/W}$

¹ Test Condition 1: thermal impedance simulated values are based on the JEDEC 4-layer test board.

ELECTROSTATIC DISCHARGE (ESD) RATINGS

The following ESD information is provided for handling of ESD-sensitive devices in an ESD protected area only.

Human body model (HBM) per ANSI/ESDA/JEDEC JS-001.

International Electrotechnical Commission (IEC) electromagnetic compatibility: Part 4-2 (IEC) per IEC 61000-4-2.

ESD Ratings for ADuCM342

Table 4. ADuCM342, 32-Lead LFCSP

ESD Model	Withstand Threshold (V)
HBM (ADI0082) ¹	
LIN	± 6000
V_{BAT}	± 4000
All Other Pins	± 2000
IEC 61000-4-2	
LIN and V_{BAT}	± 8000

¹ Based on ANSI/ESD STM5.1-2007.

ESD CAUTION



ESD (electrostatic discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

PIN CONFIGURATION AND FUNCTION DESCRIPTIONS

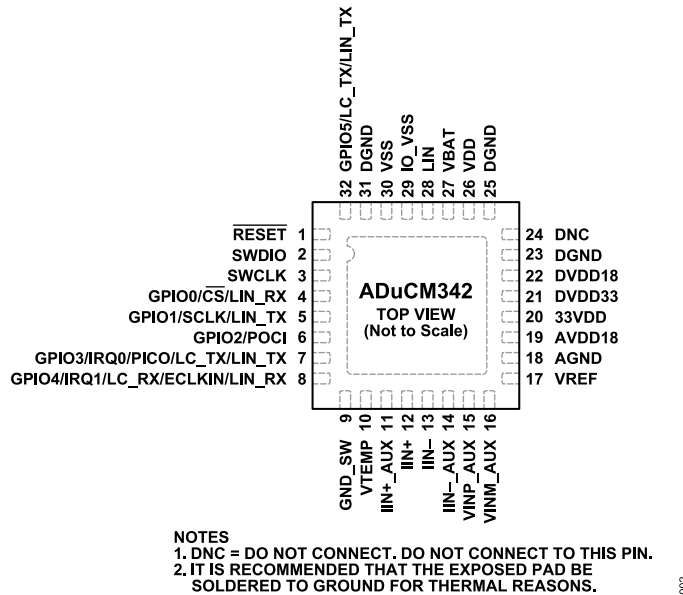


Figure 2. Pin Configuration

Table 5. Pin Function Descriptions

Pin Number	Mnemonic	Type ¹	Description
1	RESET	I	Reset Input. Active low. $\overline{\text{RESET}}$ has an internal pull-up resistor to 33VDD.
2	SWDIO	I/O	ARM Cortex-M3 Processor Debug Data Input and Output. At power-on, this output is disabled and pulled high via an internal pull-up resistor. SWDIO can be left unconnected when not in use.
3	SWCLK	I	ARM Cortex-M3 Processor Debug Clock Input. SWCLK is an input only pin and has an internal pull-up resistor. SWCLK can be left unconnected when not in use.
4	GPIO0/ $\overline{\text{CS}}$ /LIN_RX	I/O	General-Purpose Input/Output 0 (GPIO0). By default, GPIO0/ $\overline{\text{CS}}$ /LIN_RX is configured as an input. GPIO0/ $\overline{\text{CS}}$ /LIN_RX has an internal 25 k Ω pull-up resistor to 33VDD and can be left unconnected when not in use. Chip Select ($\overline{\text{CS}}$). When configured, GPIO0/ $\overline{\text{CS}}$ /LIN_RX also operates the SPI chip select input. Local Interconnect Network Receiver (LIN_RX). GPIO0/ $\overline{\text{CS}}$ /LIN_RX can be configured as the receiver pin for LIN frames in external transceiver mode.
5	GPIO1/SCLK/LIN_TX	I/O	General-Purpose Input/Output 1 (GPIO1). By default, GPIO1/SCLK/LIN_TX is configured as an input. GPIO1/SCLK/LIN_TX is used by the kernel in external mode. For more information, see the ADuCM342 hardware reference manual. GPIO1/SCLK/LIN_TX has an internal 25 k Ω pull-up resistor to 33VDD and can be left unconnected when not in use. Serial Clock Input (SCLK). When configured, GPIO1/SCLK/LIN_TX operates the SPI serial clock input. Local Interconnect Network Transmitter (LIN_TX). GPIO1/SCLK/LIN_TX can be configured as the transmitter pin for LIN frames in external transceiver mode.
6	GPIO2/POCI	I/O	General-Purpose Input/Output 2 (GPIO2). By default, GPIO2/POCI is configured as an input. GPIO2/POCI has an internal 25 k Ω pull-up resistor to 33VDD and can be left unconnected when not in use. Peripheral Output/Controller Input (POCI). When configured, GPIO2/POCI also operates the SPI peripheral output/controller input.
7	GPIO3/IRQ0/PICO/LC_TX/LIN_TX	I/O	General-Purpose Input/Output 3 (GPIO3). By default, GPIO3/IRQ0/PICO/LC_TX/LIN_TX is configured as an input. GPIO3/IRQ0/PICO/LC_TX/LIN_TX is used by the kernel in external mode. For more information, see the ADuCM342 hardware reference manual. GPIO3/IRQ0/PICO/LC_TX/LIN_TX has an internal 25 k Ω pull-up resistor to 33VDD and can be left unconnected when not in use. Interrupt Request (IRQ0). GPIO3/IRQ0/PICO/LC_TX/LIN_TX can also be configured as the External Interrupt Request 0. Peripheral Input/Controller Output (PICO). GPIO3/IRQ0/PICO/LC_TX/LIN_TX can be configured as an SPI peripheral input/controller output. LIN Conformance Transmitter (LC_TX). GPIO3/IRQ0/PICO/LC_TX/LIN_TX can be connected to the LIN physical transmitter for LIN conformance testing.

PIN CONFIGURATION AND FUNCTION DESCRIPTIONS

Table 5. Pin Function Descriptions (Continued)

Pin Number	Mnemonic	Type ¹	Description
8	GPIO4/IRQ1/LC_RX/ ECLKIN/LIN_RX	I/O	Local Interconnect Network Transmitter (LIN_TX). GPIO3/IRQ0/PICO/LC_TX/LIN_TX can also be connected as the transmitter pin for LIN frames in external transceiver mode. General-Purpose Input/Output 4 (GPIO4). By default, GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX is configured as an input. GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX is used by the kernel in external mode. For more information, see the ADuCM342 hardware reference manual. GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX has an internal 25 kΩ pull-up resistor to 33VDD and can be left unconnected when not in use. Interrupt Request (IRQ1). GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX can be configured as the External Interrupt Request 1. LIN Conformance Receiver (LC_RX). GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX can be connected to the LIN physical receiver for LIN conformance testing. External Clock (ECLKIN). GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX can be configured as the external clock input. Local Interconnect Network Receiver (LIN_RX). GPIO4/IRQ1/LC_RX/ECLKIN/LIN_RX can be configured as the receiving pin for LIN frames in external transceiver mode.
9	GND_SW	I	Switch to Internal Analog Ground Reference. GND_SW is the negative input for the external temperature channel.
10	VTEMP	I	External Pin for Negative Temperature Coefficient/Positive Temperature Coefficient Temperature Measurement.
11	IIN+_AUX	S	Auxiliary Positive Differential Input Pin. If not used, connect IIN+_AUX to AGND.
12	IIN+	I	Positive Differential Input for Current Channel.
13	IIN-	I	Negative Differential Input for Current Channel.
14	IIN-_AUX	S	Auxiliary Negative Differential Input Pin. If not used, connect IIN-_AUX to AGND.
15	VINP_AUX	S	Auxiliary Input Voltage Positive Channel. If not used, connect VINP_AUX to AGND.
16	VINM_AUX	S	Auxiliary Input Voltage Negative Channel. If not used, connect VINM_AUX to AGND.
17	VREF	S	Voltage Reference Pin. Connect VREF via a 470 nF capacitor to ground. VREF can also be used to input an external voltage reference. VREF cannot be used to supply an external circuit.
18	AGND	S	Ground Reference for On-Chip Precision Analog Circuits.
19	AVDD18	S	Supply from Analog LDO. Do not connect AVDD18 to a low impedance external circuit. ²
20	33VDD	S	3.3 V Supply. Connect to DVDD33. Do not connect 33VDD to a low impedance external circuit. ²
21	DVDD33	S	3.3 V Supply. Connect to 33VDD. Do not connect DVDD33 to a low impedance external circuit. ²
22	DVDD18	S	1.8 V Supply. Do not connect DVDD18 to a low impedance external circuit. ²
23, 25, 31	DGND	S	Ground Reference for On-Chip Digital Circuits.
24	DNC		Do Not Connect. Do not connect to this pin.
26	VDD	S	Battery Power Supply for On-Chip Regulator.
27	VBAT	S	Battery Voltage Input to Resistor-Divider.
28	LIN	I/O	Local Interconnect Network Physical Interface Input/Output.
29	IO_VSS	S	Ground Reference for LIN.
30	VSS	S	Ground Reference. VSS is the ground reference for the internal voltage regulators.
32	GPIO5/LC_TX/LIN_TX	I/O	General-Purpose Input/Output 5 (GPIO5). By default, GPIO5/LC_TX/LIN_TX is configured as an input. GPIO5/LC_TX/LIN_TX is checked by the kernel on every reset. For more information, see the ADuCM342 hardware reference manual. GPIO5/LC_TX/LIN_TX has an internal 25 kΩ pull-up resistor to 33VDD and can be left unconnected when not in use. LIN Conformance Transmitter (LC_TX). GPIO5/LC_TX/LIN_TX can be connected to the LIN physical transmitter for LIN conformance testing. Local Interconnect Network Transmitter (LIN_TX). GPIO5/LC_TX/LIN_TX can be configured as the transmitter pin for LIN frames in external transceiver mode.
	EPAD	Exposed Pad	It is recommended that the exposed pad be soldered to ground for thermal reasons.

¹ I is input, I/O is input/output, and S is supply.

² Using the 1.8 V or 3.3 V supply to power an external circuit can have POR, electromagnetic compliance (EMC), and self heating implications. Device evaluation and testing are completed without an external load attached.

TERMINOLOGY

Conversion Rate

The conversion rate specifies the rate at which an output result is available from the ADC after the ADC has settled.

The Σ - Δ conversion techniques used on this device mean that, although the ADC front-end signal is oversampled at a relatively high sample rate, a subsequent digital filter is used to decimate the output. Use of a digital filter provides a valid 20-bit data conversion result at output rates from 4 Hz to 8 kHz.

When software switches from one input to another on the same ADC, the digital filter must first be cleared and then allowed to average a new result. Depending on the configuration of the ADC and the type of filter, this averaging can require multiple conversion cycles.

Integral Nonlinearity (INL)

INL is the maximum deviation of any code from a straight line passing through the endpoints of the transfer function. The endpoints of the transfer function are zero scale, which is a point $\frac{1}{2}$ LSB below the first code transition, and full-scale, which is a point $\frac{1}{2}$ LSB above the last code transition (111...110 to 111...111). The error is expressed as a percentage of the full scale.

Positive INL is the deviation from a straight line through $\frac{1}{2}$ LSB above midscale code transition to $\frac{1}{2}$ LSB above the last code transition.

Negative INL is the deviation from a straight line from a point $\frac{1}{2}$ LSB below the first code transition to a point $\frac{1}{2}$ LSB above the midscale code transition.

No Missing Codes

No missing codes is a measure of the differential nonlinearity of the ADC. The error is expressed in bits and specifies the number of codes (ADC results) as 2^N bits, where N equals no missing codes, guaranteed to occur through the full ADC input range.

Offset Error

Offset error is the deviation of the first code transition ADC input voltage from the ideal first code transition.

Offset Error Drift

Offset error drift is the variation in absolute offset error with respect to temperature. This error is expressed as LSB/ $^{\circ}$ C or nV/ $^{\circ}$ C.

Gain Error

Gain error is a measure of the span error of the ADC. Gain error is a measure of the difference between the measured and the ideal span between any two points in the transfer function.

Output Noise

The output noise is specified as the standard deviation (or $1 \times \Sigma$) of ADC output code distribution collected when the ADC input voltage is at a DC voltage. The output noise is expressed as μ V rms or nV rms. The output, or rms noise, is used to calculate the effective resolution of the ADC, as defined by the following equation, measured in bits:

$$\text{Effective Resolution} = \log_2 \left(\frac{\text{Full-Scale Range}}{\text{rms Noise}} \right) \quad (1)$$

The peak-to-peak noise is defined as the deviation of codes that fall within $6.6 \times \Sigma$ of the distribution of ADC output codes collected when the ADC input voltage is at DC. The peak-to-peak noise is therefore calculated as $6.6 \times$ the rms noise.

The peak-to-peak noise can be used to calculate the ADC noise free code resolution for which there is no code flicker within a $6.6 \times \Sigma$ limit as defined by the following equation, measured in bits:

$$\begin{aligned} \text{Noise Free Code Resolution} \\ = \log_2 \left(\frac{\text{Full-Scale Range}}{\text{Peak-to-Peak Noise}} \right) \end{aligned} \quad (2)$$

APPLICATIONS INFORMATION

DESIGN GUIDELINES

Before starting design and layout of the ADuCM342 on a PCB, it is recommended that the designer become familiar with the following guidelines that describe any special circuit considerations and layout requirements needed.

POWER AND GROUND RECOMMENDATIONS

Place capacitors that are connecting to the ADuCM342 as close to the pins of the device as possible, with minimal trace length.

Capacitors connected to the 33VDD pin, AVDD18 pin, and DVDD18 pin must have a low equivalent series resistance (ESR) rating.

All components must be rated accordingly to the temperature range expected by the application.

EXPOSED PAD THERMAL RECOMMENDATIONS

The exposed pad on the underside of the ADuCM342 must be connected to ground to achieve the best electrical and thermal

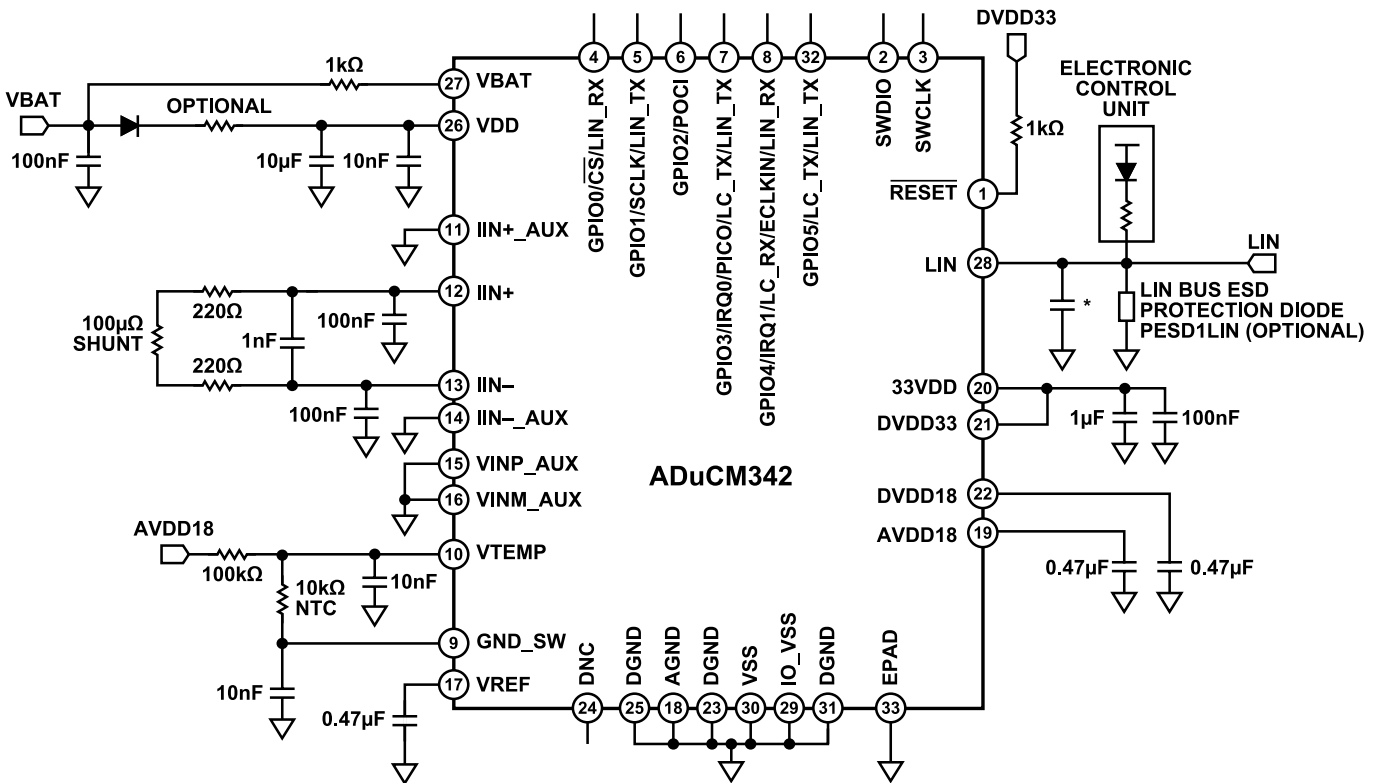
performance. It is recommended that the user connect an exposed continuous copper plane on the PCB to the ADuCM342 exposed pad, and that the copper plane have several vias to achieve the lowest possible resistive thermal path for heat dissipation to flow through the bottom of the PCB. It is recommended that these vias be solder filled or plugged.

GENERAL RECOMMENDATIONS

It is highly recommended to use the schematic given with the component values shown in Figure 3. The component values shown in Figure 3 are chosen from the characterization tests and evaluated for optimum performance of the ADuCM342.

Configure the GPIOs as inputs with pull-up resistors enabled to obtain the lowest possible current consumption in shutdown mode.

Set the ARM Cortex-M3 processor clock speed to the minimum required to meet the application requirements.



*LIN 2.2 PHYSICAL TEST PASSED WITH 220pF CAPACITOR.

Figure 3. External Components Recommended for Proper Operation