Honeywell

Force Sensors

FSA Series, Compensated/Amplified

Datasheet

Issue B

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DESCRIPTION

The FSA Series are piezoresistive-based force sensors offering a ratiometric analog or digital output for reading force over the specified full scale force span and temperature range. They are fully calibrated and temperature compensated for sensor offset, sensitivity, temperature effects, and nonlinearity using an on-board Application Specific Integrated Circuit (ASIC). Direct mechanical coupling allows for easy interface with the sensor, coupling with tubing, membrane or a plunger, providing repeatable performance and a reliable mechanical interface to the application. The package also provides excellent corrosion resistance and isolation to external package stress. All products are designed and manufactured according to ISO 9001 standards.

VALUE TO CUSTOMERS

The FSA Series are designed to meet the customers' need for a compensated, amplified force sensor that provides analog and digital outputs, a variety of force sensing ranges, and enhanced durability and accuracy. Their flexible design provides multiple standard configurations over a wide operating temperature range.

DIFFERENTIATION

- Multiple force ranges allow the customer to choose the force range to maximize sensitivity and improve system resolution/performance
- Overforce provides enhanced durability in applications where overforce may exist
- Enhanced accuracy includes all errors due to force nonlinearity, force hysteresis, and non-repeatability
- Total Error Band enhances system performance
- Digital output enhances performance through reduced conversion requirements and the convenience of direct interface to microprocessors
- Diagnostics functions allow the user to determine if the sensor is working correctly by detecting if the electrical paths are broken or shorted inside the sensor
- Supply voltage provides customers flexibility of design within the application

FEATURES

- Wide variety of force ranges
 - Newton (N): 5, 7.5, 10, 15, 20, 25
 - pound (lb): 1, 1.5, 2, 3, 5
 - gram (g): 500, 750
 - kilogram (kg): 1, 2
- Total Error Band: ±5 %FSS
- Accuracy: ±3 %FSS
- Ratiometric analog or SPI- or I²C-compatible digital output
- Fully calibrated and temperature compensated over a temperature range of 5°C to 50°C [41°F to 122°F]
- Overforce: 6804 g [15 lb]
- Supply voltage: 3.3 Vdc typ. or 5.0 Vdc typ.
- Low power consumption: 13 mW (analog) or 20 mW (digital)
- Excellent part-to-part repeatability
- Enhanced reliability
- Stable interface plunger
- Internal diagnostic functions available
- REACH and RoHS compliant

POTENTIAL APPLICATIONS

Medical:

- Ambulatory non-invasive pump pressure
- Infusion pumps
- Kidney dialysis machines
- Occlusion detection

Industrial:

Load and compression sensing

PORTFOLIO

The FSA Series joins the FSG Series, FSS Series, FSS-SMT Series, TBF Series, and 1865 Series.

Table 1. Operating Specifications

	Analog			Digital			Unit
Characteristic							
	Min.	Тур.	Max.	Min.	Тур.	Max.	
Supply voltage (V _{supply}): ^{1,2,3} 3.3 Vdc 5.0 Vdc	3.0 4.75	3.3 5.0	3.6 5.25	3.0 4.75	3.3 5.0	3.6 5.25	Vdc
Supply current: 3.3 Vdc 5.0 Vdc		2.0 2.6			2.8 3.9	3.9 4.6	mA
Power input	13		20			mW	
Operating temperature range ⁴	0[32]	_	70 [158]	0[32]	_	70[158]	°C [°F]
Compensated temperature range ⁵	5 [41]	_	50 [122]	5 [41]	_	50 [122]	°C [°F]
Storage temperature range	-40 [-40]	—	85 [185]	-40 [-40]	_	85 [185]	°C [°F]
Startup time (power up to data ready)	_	_	5	-	—	3	ms
Response time	—	1	_	-	0.42	0.84	ms
Clipping limit: upper lower	_ 2.5		97.5 —				o∕oV _{supply}
SPI/I ² C voltage level: low high						20	₀∕₀V _{supply}
Pull up on SDA/MISO, SCL/SCLK, SS	_	_	_	1	_	_	kOhm
Accuracy ⁶	_		±3	-	_	±3	%FSS ⁷ BFSI
Total Error Band ⁸	_	_	±5	_	_	±5	%FSS
Output resolution	_	_	-	12	_	-	bits
Long term stability ⁹	_	±1.3	_	_	±1.3	_	%FSS

¹Sensors are either 3.3 Vdc or 5.0 Vdc based on the catalog listing selected.

²Ratiometricity of the sensor (the ability of the device output to scale to the supply voltage) is achieved within the specified operating voltage.

³The sensor is not reverse polarity protected. Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.

⁴Operating temperature range: The temperature range over which the sensor will produce an output proportional to force.

⁵Compensated temperature range: The temperature range over which the sensor will produce an output proportional to force within the specified performance limits.

⁶Accuracy: The maximum deviation in output from a Best Fit Straight Line (BFSL) fitted to the output measured over the force range at 25°C [77°F]. Includes all errors due to force non-linearity, force hysteresis, and non-repeatability.

⁷Full Scale Span (FSS): The algebraic difference between the output voltage at full scale force and the output at zero force.

⁸Total Error Band (TEB): Combined error from calibration, accuracy and temperature effects over the compensated temperature range at 5.0 V from 15 %FSS to 95 %FSS.

⁹Long-term stability after 1000 hr of operation at 25°C [77°F].

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Table 2. Environmental Specifications

Characteristic	Parameter 0% to 95% RH, non-condensing		
Humidity			
Vibration	MIL-STD-202, Method 214, Condition 1E (16.9 G)		
Shock	MIL-STD-202, Method 213, Condition F (1500 G)		
Life ¹	1 million full scale force cycles minimum		

¹Life may vary depending on specific application in which the sensor is utilized.

Table 3. Materials¹

Component	Material high temperature polyamide		
Covers			
Plunger	stainless steel 316		
Substrate	alumina, ceramic		
Adhesives	epoxy, silicone		
Electronic components	ceramic silicon, glass, solder		

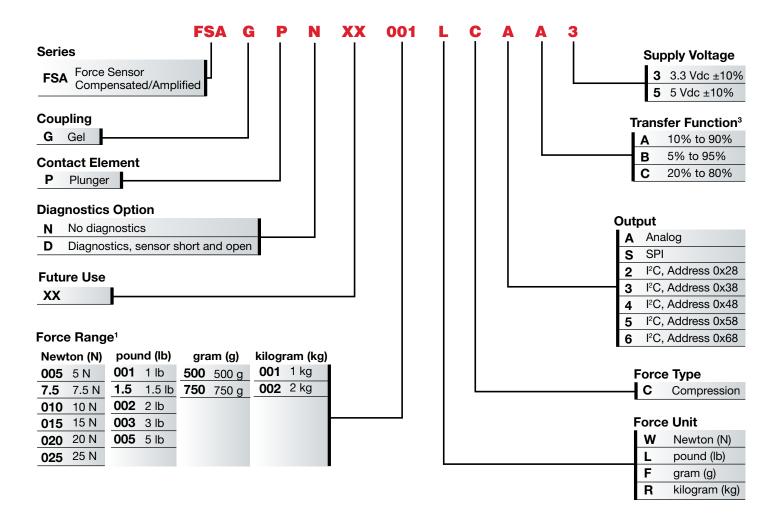
¹Contact Honeywell customer service for detailed material information.

Table 4. Absolute Maximum Specifications

Characteristic	Min.	Max.	Unit	
Supply voltage	-0.3	6.0	Vdc	
Voltage on any pin	-0.3	V _{supply} + 0.3	V	
Digital interface clock frequency: SPI I ² C	50 100	800 400	kHz	
ESD susceptibility (human body model)	2	_	kV	
Storage temperature range	-40 [-40]	85 [185]	°C [°F]	
Overforce limit	_	6804[15]	g [lb]	
Minimum operating voltage	2.8 Vdc			
Lead soldering time and temperature	4 s max. at 220°C [428°F]			

Figure 1. Nomenclature and Order Guide

For example, **FSAGPNXX001LCAA3** defines an FSA Series Force Sensor, gel coupling, plunger contact element, no diagnostics, 2 lb force range, force unit in pounds, compression force type, analog output, 10% to 90% transfer function, 3.3 Vdc supply voltage



¹Custom designations available upon request.

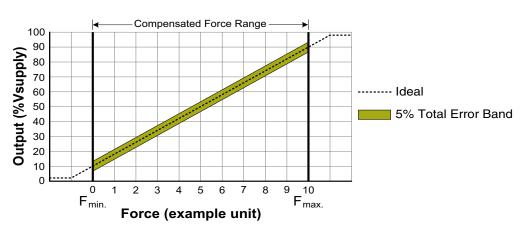
²Consult with factory.

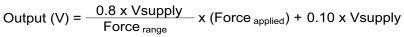
³For other available transfer functions, contact Honeywell customer service.

COMMON CATALOG LISTINGS FSAGPDXX010WCAA5 FSAGPDXX001RCAB5 FSAGPNXX1.5LCAC5 FSAGPNXX003LCAC5 FSAGPNXX010WC2C3 FSAGPNXX001RC4C5 FSAGPDXX005LCSB5 FSAGPDXX05LCSB5

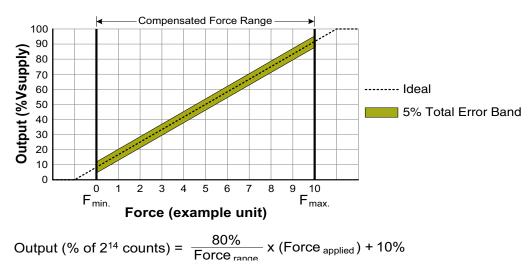
Figure 2. Transfer Function Limits¹

Analog Version





Digital Version

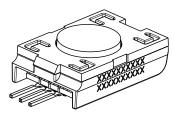


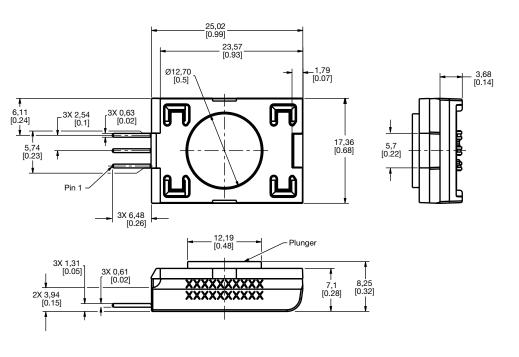
¹Transfer Function "A" is shown. See Figure 1 for other available transfer function options.

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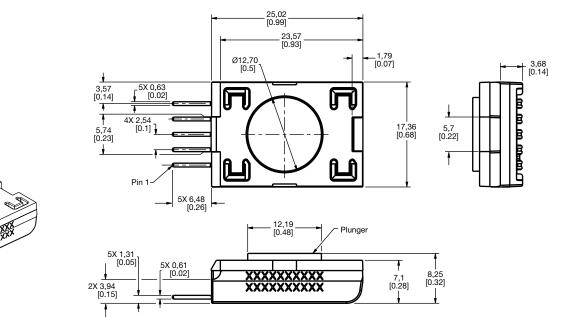
Figure 3. Mounting Dimensions (For reference only: mm/in.)

Analog version





Function	Pin 1	Pin 2	Pin 3
analog	V_{supply}	Vout	GND



Function	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5
SPI	GND	V _{supply}	SS	MISO	SCLK
I ² C	GND	V _{supply}	N/C	SDA	SCL



