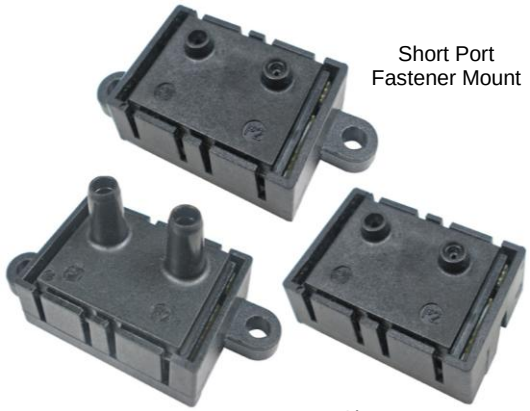
Honeywell

Honeywell Zephyr™ Analog Airflow Sensors: HAF Series–High Accuracy

±50 SCCM to ±750 SCCM



DESCRIPTION

Honeywell Zephyr™ HAF Series sensors provide an analog interface for reading airflow over specified full-scale flow and compensated temperature ranges. The thermally isolated heater and temperature sensing elements help these sensors provide a fast response to air or gas flow.

Zephyr sensors are designed to measure mass flow of air and other non-corrosive gases. Standard flow ranges are available at ±50, ±100, ±200, ±400 or ±750 SCCM. Custom flow ranges are also available. The sensors are fully calibrated and temperature compensated with an onboard Application Specific Integrated Circuit (ASIC).

The HAF Series is compensated over the temperature range of 0 °C to 50 °C [32 °F to 122 °F] and operates across a temperature range of -20 °C to 70 °C [-4 °F to 158 °F]. The state-of-the-art ASIC-based compensation provides analog outputs with a response time of 1 ms.

These sensors operate on the heat transfer principle to measure mass airflow. They consist of a microbridge Microelectronic and Microelectromechanical System (MEMS) with temperature-sensitive resistors deposited with thin films of platinum and silicon nitride. The MEMS sensing die is located in a precise and carefully designed airflow channel to provide repeatable response to flow.

Zephyr sensors provide the customer with enhanced reliability, high accuracy, repeatable measurements and the ability to customize sensor options to meet many specific application needs. The combination of rugged housings with a stable substrate makes these products extremely robust. They are designed and manufactured according to ISO 9001 standards.

FEATURES AND BENEFITS (★=competitive differentiator)

- ★Total error band as low as ±0.25 %FSS allows for precise airflow measurement, often ideal for demanding applications with high accuracy requirements
- ★Fast response time allows a customer's application to respond quickly to airflow change, important in critical medical (e.g., anesthesia) and industrial (e.g., fume hood) applications
- ★Wide range of airflows: Zephyr measures mass flow at standard flow ranges of ±50, ±100 ±200, ±400 or ±750 SCCM, or custom flow ranges, increasing the options for integrating the sensor into the application
- ★Customizable flow ranges and configurable package styles to meet specific end-user needs
- Full calibration and temperature compensation typically allow customer to remove additional components associated with signal conditioning from the PCB, reducing PCB size as well as costs often associated with those components (e.g., acquisition, inventory, assembly)
- High sensitivity at very low flows provides for faster response time at the onset or cessation of flow
- ★Linear output provides more intuitive sensor signal than the raw output of basic airflow sensors, which can help reduce production costs, design, and implementation time
- ★High stability reduces errors due to thermal effects and null shift to provide accurate readings over time, often eliminating need for system calibration after PCB mount and periodically over time
- ★Low pressure drop typically improves patient comfort in medical applications, and reduces noise and system wear on other components such as motors and pumps
- 0.039 %FS resolution increases ability to sense small airflow changes, allowing customers to more precisely control their application
- Low 3.3 Vdc operating voltage option and low power consumption allow for use in battery-driven and other portable applications
- Insensitivity to mounting orientation allows customer to position sensor in most optimal point in the system, eliminating concern for positional effects
- Insensitivity to altitude eliminates customer-implemented altitude adjustments in the system, easing integration and reducing production costs by not having to purchase additional sensors for altitude adjustments
- Small size occupies less space on PCB, allowing easier fit and potentially reducing production costs; PCB size may also be reduced for easier fit into space-constrained applications
- RoHS-compliant materials meet Directive 2002/95/EC

Honeywell Zephyr™ Analog Airflow Sensors HAF Series–High Accuracy

POTENTIAL APPLICATIONS

Medical

- Anesthesia delivery machines
- Ventricular assist devices (heart pumps)
- Hospital diagnostics (spectrometry, gas chromatography)
- Nebulizers
- Oxygen concentrators
- Patient monitoring systems (respiratory monitoring)
- Sleep apnea machines
- Spirometers
- Ventilators
- Laparoscopy

Industrial

- Air-to-fuel ratio
- Analytical instrumentation (spectrometry, chromatography)
- Fuel cells
- Gas leak detection
- VAV system on HVAC systems
- Gas meters
- HVAC filters

Table 1: Absolute Maximum Ratings[1]

Characteristic	Parameter
Supply voltage	-0.3 Vdc to 6.0 Vdc
Voltage on output pin	-0.3 V to Vsupply
Storage temperature range	-40 °C to 125 °C [-40 °F to 257 °F]
Maximum flow change	5.0 SLPM/s
Maximum common mode pressure	25 psi at 25 °C [77 °F]
Maximum flow	10 SLPM

CAUTION
IMPROPER USE
Do not use these products to sense liquid flow.
Failure to comply with these instructions may result in product damage.

Note 1: Using the sensor at or beyond the Absolute Maximum Ratings may affect the reliability of the device or cause permanent damage. This is a stress rating only. Using the sensor beyond the operational characteristic ranges may still affect the functional operation of the device.

Table 2: Operating Characteristics

Characteristic	Parameter	Note
Supply voltage	3.3 Vdc ±10%; 5.0 Vdc ±10%	–
Current draw	16 mA max. (no load)	–
Power: 3.3 Vdc 5.0 Vdc	 40 mW typ. (no load) 55 mW typ. (no load)	–
Operating temperature range	-20 °C to 70 °C [-4 °F to 158 °F]	–
Compensated temperature range	0 °C to 50 °C [32 °F to 122 °F]	1
Accuracy	*See Figure 1*	2, 4
Total error band (TEB)	*See Figure 2*	3, 4
Null accuracy	±0.08 %FSS	4, 8
Response time	1 ms typ.	5
Resolution	11 bit	–
Warm up time	15 ms	6
Calibration media	gaseous nitrogen	7
Null stability	±0.06 FSS max. deviation from null output after 1000 hrs at 25 °C	–
Reverse polarity protection	no	–

Notes:

1. Custom and extended compensated temperature ranges are possible. Contact Honeywell for details.
2. Accuracy is the maximum deviation from the nominal digital output over the compensated flow range at a reference temperature of 25 °C. Errors include offset, span, non-linearity, hysteresis and non-repeatability (see Figure 1 for the Accuracy Error Band vs Flow).
3. Total error band includes all errors over the compensated flow range including all effects due to temperature over the compensated temperature range (see Figure 2 for the Total Error Band).
4. Full Scale Span (FSS) is the algebraic difference between the digital output at the forward Full Scale (FS) flow and the digital output at the reverse FS flow. Forward flow is defined as flow from P1 to P2 as shown in Figure 8. The references to mass flow (SCCM) refer to gas flows at the standard conditions of 0 °C and atmospheric pressure 760 (101.3 kPa).
5. Response time: time to electrically respond to any mass flow change at the microbridge airflow transducer (response time of the transducer may be affected by the pneumatic interface).
6. Warm-up time: time to the first valid flow measurement after power is applied.
7. Default calibration media is dry nitrogen gas. Please contact Honeywell for other calibration options.
8. Null accuracy is the maximum deviation in output at 0 SCCM from the ideal transfer function over the compensated temperature range. This includes offset errors, thermal airflow hysteresis and repeatability errors.

±50 SCCM to ±750 SCCM

Figure 1. Accuracy Error Band for Bidirectional Forward Flow Optimized

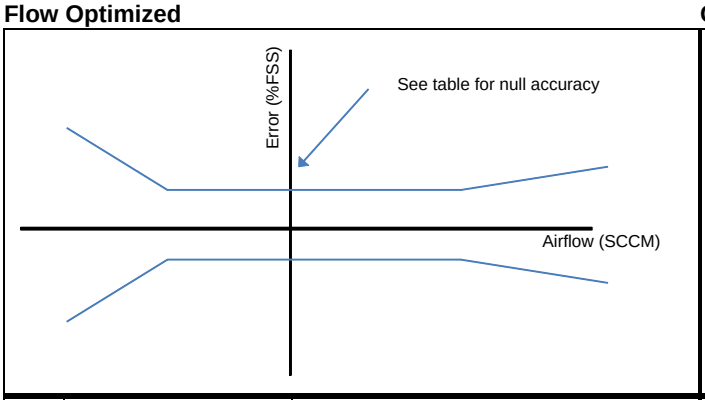
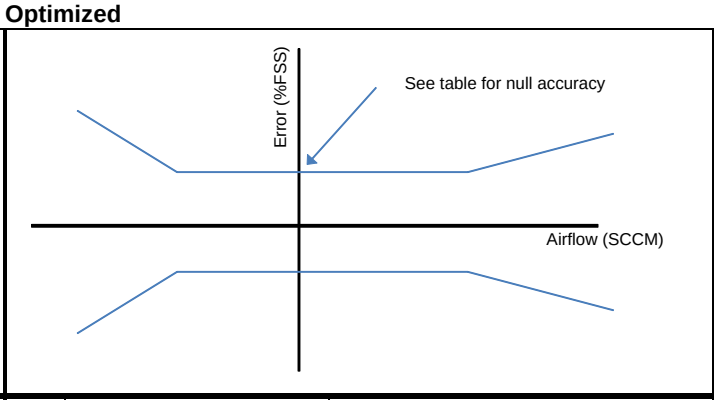


Figure 2. Total Error Band for Bidirectional Forward Flow Optimized



	Applied Flow (SCCM)	Error (%FSS)
±50 SCCM Sensor Range	-50 to -14.3	±0.07 x flow (±7% reading)
	-14.3 to 0	±1
	0	±0.32
	0 to 20	±1
	20 to 50	±0.05 x flow (±5% reading)
±100 SCCM Sensor Range	-100 to -11.1	±0.045 x flow (±9% reading)
	-11.1 to 0	±0.5
	0	±0.16
	0 to 16.7	±0.5
	16.7 to 100	±0.03 x flow (±6% reading)
±200 SCCM Sensor Range	-200 to -6.7	±0.0375 x flow (±15% reading)
	-6.7 to 0	±0.25
	0	±0.08
	0 to 40	±0.25
	40 to 200	±0.0063 x flow (±2.5% reading)
±400 SCCM Sensor Range	-400 to -32	±0.0125 x flow (±10% reading)
	-32 to 0	±0.4
	0	±0.08
	0 to 80	±0.4
	80 to 400	±0.005 x flow (±4.0% reading)
±750 SCCM Sensor Range	-750 to -25	±0.01 x flow (±15% reading)
	-25 to 0	±0.25
	0	±0.08
	0 to 37.5	±0.25
	37.5 to 750	±0.0067 x flow (±10% reading)

	Applied Flow (SCCM)	Error (%FSS)
±50 SCCM Sensor Range	-50 to -11.1	±0.09 x flow (±9% reading)
	-11.1 to 0	±1
	0	±0.32
	0 to 11.1	±1
	11.1 to 50	±0.09 x flow (±9% reading)
±100 SCCM Sensor Range	-100 to -8.3	±0.06 x flow (±12% reading)
	-8.3 to 0	±0.5
	0	±0.16
	0 to 16.7	±0.5
	16.7 to 100	±0.03 x flow (±6% reading)
±200 SCCM Sensor Range	-200 to -6.7	±0.0375 x flow (±15% reading)
	-6.7 to 0	±.25
	0	±0.08
	0 to 22.2	±.25
	22.2 to 200	±0.01125 x flow (±4.5% reading)
±400 SCCM Sensor Range	-400 to -30	±0.015 x flow (±12% reading)
	-30 to 0	±0.45
	0	±0.08
	0 to 60	±0.45
	60 to 400	±0.0075 x flow (±6% reading)
±750 SCCM Sensor Range	-750 to -25	±0.01 x flow (±15% reading)
	-25 to 0	±.25
	0	±0.08
	0 to 37.5	±.25
	37.5 to 750	±0.0067 x flow (±10% reading)

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Table 3. Suggested Load

Characteristic	Parameter
Minimum suggested resistance:	
3.3 Vdc	3.3 kOhm
5.0 Vdc	5.0 kOhm
Maximum suggested capacitance:	
3.3 Vdc	10 nF
5.0 Vdc	10 nF

CAUTION

LARGE PARTICULATE DAMAGE

Use a 5-micron filter upstream of the sensor to keep media flow through the sensor free of condensing moisture and particulates. Large, high-velocity particles or conductive particles may damage the sensing element.

Failure to comply with these instructions may result in product damage.

Table 4. Environmental Characteristics

Characteristic	Parameter
Humidity	0% to 95% RH, non-condensing
Shock	100 g, 11 ms
Vibration	15 g at 20 Hz to 2000 Hz
ESD	Class 3B per MIL-STD 883G
Radiated immunity	Level 3 from (80 MHz to 1000 MHz) per spec IEC61000-4-3

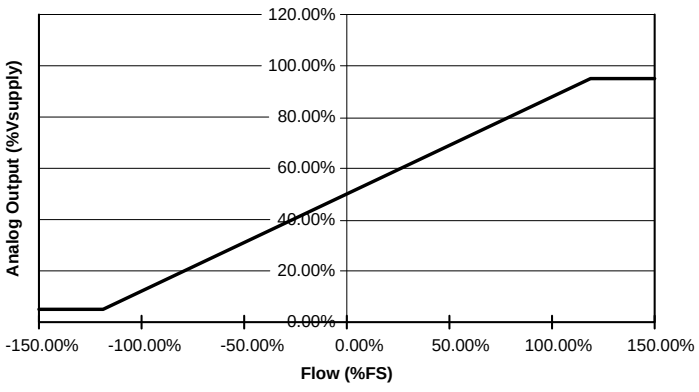
Table 5. Wetted Materials

Characteristic	Parameter
Covers	high temperature polymer
Substrate	PCB
Adhesives	epoxy
Electronic components	silicon, gold
Compliance	RoHS, WEEE

Table 6. Recommended Mounting and Implementation

Characteristic	Parameter
Mounting screw size	5-40
Mounting screw torque	0.68 N m [6 in-lb]
Tubing for long port style	70 durometer, size 0.125 inch inside diameter, 0.250 inch outside diameter silicone tubing
O-ring for short port style	AS568A, Size 7, Silicone, Shore A 70
O-ring for long port style	AS568A, Size 10, Silicone, Shore A 70
Filter recommendation	5-micron filter upstream of the sensor

Figure 3. Nominal Analog Output



Ideal Transfer Function

$$V_o = V_s\left(0.5 + 0.4\,\frac{F_A}{F_{FS}}\right)$$

$$F_A = \frac{F_{FS}(V_O/V_S - 0.5)}{0.4}$$

Where:

V_O = Output voltage of the device

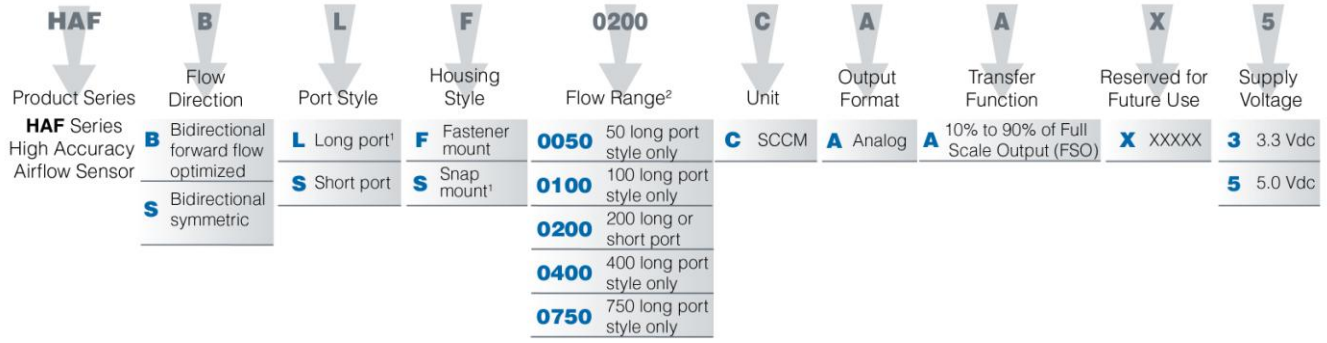
V_S = Supply voltage measured at the device

F_A = Flow applied across the device

F_{FS} = Full scale flow specified for the device

Figure 4. Nomenclature and Order Guide

For example, a **HAFBLF0200CAAX5** part number defines a Honeywell Zephyr™ Analog Airflow Sensor, bidirectional forward flow optimized, long port, fastener mount, 200 SCCM, analog output, 10% to 90% transfer function, 5.0 Vdc supply voltage.



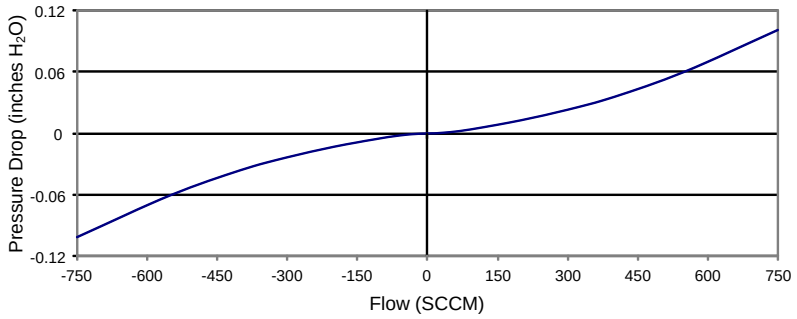
Notes:

1. The Long Port **Port Style** with the Snap Mount **Housing Style** is not a valid configuration.
2. The 200 SCCM **Flow Range** is available in the long and short **Port Styles**.

Customer-specific Requirements

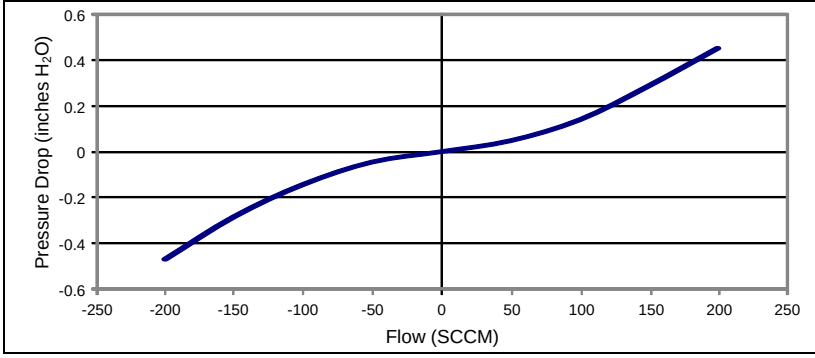
Apart from the general configuration required, other customer-specific requirements are also possible. Please contact Honeywell.

Figure 5. Long Port Style Flow vs Pressure



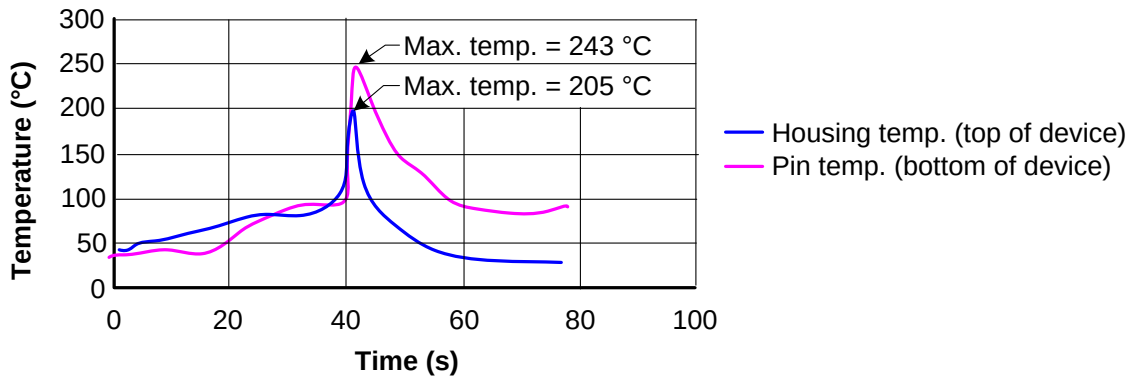
Flow (SCCM)	Typ. Pressure Drop for Long Port	
	in H_2O	mbar
-750	-0.1011	-0.2517
-550	-0.0602	-0.1499
-400	-0.0358	-0.0891
-300	-0.0232	-0.0578
-200	-0.0129	-0.0321
-100	-0.0046	-0.0114
-50	-0.0014	-0.0035
-20	-0.0003	-0.0007
0	0.0000	0.0000
20	0.0003	0.0007
50	0.0014	0.0035
100	0.0046	0.0014
200	0.0129	0.0321
300	0.0232	0.0578
400	0.0358	0.0891
550	0.0602	0.1499
750	0.1011	0.2517

Figure 6. Short Port Style Flow vs Pressure



Flow (SCCM)	Typ. Pressure Drop for Short Port	
	inH_2O	mbar
-200	-0.470	-1.1707
-150	-0.284	-0.7074
-100	-0.143	-0.3562
-50	-0.045	-0.1120
0	0.000	0.0000
50	0.048	0.1196
100	0.139	0.3462
150	0.287	0.7149
200	0.452	1.2589

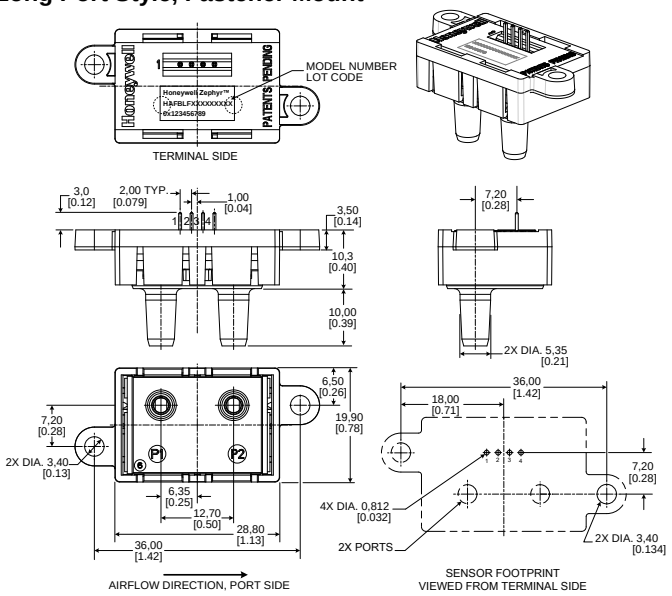
Figure 7. Wave Solder Profile



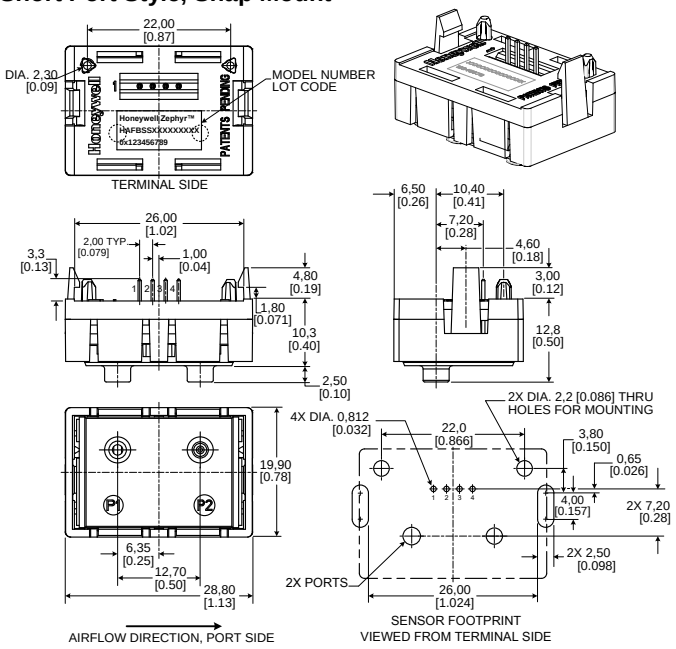
±50 SCCM to ±750 SCCM

Figure 8. Mounting Dimensions (For reference only: mm [in]). Additional port and housing styles are available.

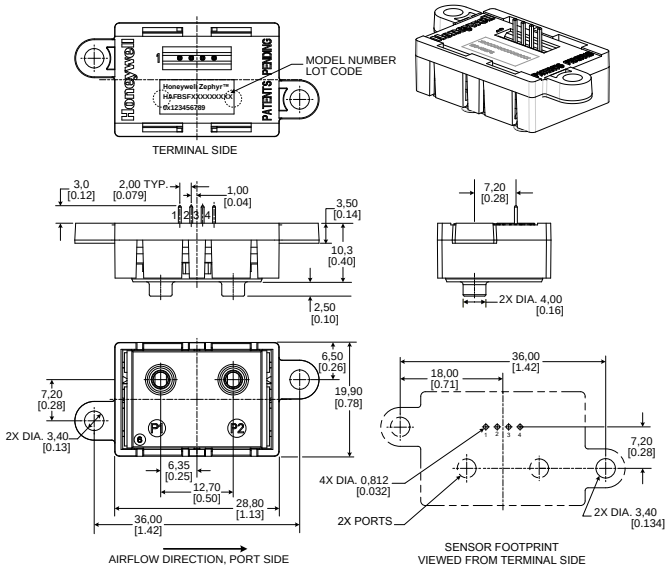
Long Port Style, Fastener Mount



Short Port Style, Snap Mount



Short Port Style, Fastener Mount



Pinout (analog function)

1 = Vout
2 = Vsupply
3 = Ground
4 = NC