



Thin Film Platinum RTDs
HEL-700 Series



Thin Film Platinum RTDs

The HEL-700 Series Thin Film Platinum RTDs (Resistance Temperature Detectors) are designed to monitor or control critical temperatures in industrial applications. They provide a linear change in resistance versus temperature, combining high linearity, stability, accuracy, and wide temperature range in a small, fast-response package.

The HEL-700 Series is designed to measure temperatures from -75 °C to 540 °C [-100 °F to 1000 °F] with high accuracy. These fully-assembled elements are ready-to-use in probe assemblies, without the need for fragile splices to extension leads.

These products are manufactured using a thin layer of platinum deposited on an alumina substrate and are laser trimmed to a resistance interchangeability of a standard $\pm 0.2\%$ (± 0.5 °C accuracy) or optional $\pm 0.1\%$ (± 0.3 °C accuracy). The sensor chip is then glassed, wired and potted or ceramic fired to result in a cylindrical alumina package with either TFE Teflon®- or fiberglass-insulated lead wires.

Key Features

- Wide temperature range
- Interchangeable
- Accurate
- Linear resistance vs temperature
- Fast response
- Laser trimmed
- Ceramic case material
- TFE Teflon® or fiberglass leadwires
- Multiple small sizes
- Ready-to-use, fully assembled elements

Potential Applications

Temperature sensing for monitoring, compensation and regulation in:

INDUSTRIAL

- HVAC equipment
- Instrument and probe assemblies
- Process control
- Motor windings and bearings
- Battery packs
- Environmental chambers
- Ovens and kilns
- Drill holes in large objects

MEDICAL

- Autoclaves

AEROSPACE/DEFENSE

- Aircraft
- Space vehicles

WIDE TEMPERATURE RANGE • INTERCHANGEABLE • ACCURATE

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Table 1. Specifications

Characteristic	Condition	Parameter
Alpha: R ₀ = 1000 Ω R ₀ = 100 Ω	0 °C	0.00375 Ω/Ω/°C 0.00385 Ω/Ω/°C
Temperature range: TFE Teflon fiberglass	—	-70 °C to 260 °C [-94 °F to 500 °F] -75 °C to 540 °C [-100 °F to 1000 °F]
Temperature accuracy: R ₀ ±0.2% trim (standard) R ₀ ±0.1% trim (optional)	—	±0.5°C or 0.8% of temperature, whichever is greater ±0.3°C or 0.6% of temperature, whichever is greater
Base resistance and interchangeability, R ₀ ±ΔR ₀ : R ₀ ±0.2% trim (standard) R ₀ ±0.1% trim (optional)	0 °C	1000 Ω ±2 Ω 1000 Ω ±1 Ω
Linearity: -40 °C to 125 °C -75 °C to 540 °C	—	±0.1% of full scale ±2.0% of full scale
Time constant	water at 3 ft/s still water	<0.5 s for 0.086 in O.D. <1.0 s for 0.086 in O.D.
Operating current	—	2 mA max. minimal self heating errors of 1 °C; 1 mA recommended
Stability	occupied environments	<0.25 °C /year; 0.05 °C /5 years
Self heating	—	<15 mW/°C typ. for 0.086 in O.D.
Insulation resistance	50 Vdc at 25 °C	>50 MΩ
Construction/material: case Teflon®-insulated leads fiberglass-insulated leads	—	high purity alumina nickel-coated stranded copper, epoxy potting nickel-coated stranded copper, ceramic potting

Table 2. Constant Values (β = 0 and C = 0 for T > 0 °C)

Constant	1000 Ω	100 Ω	Functional Behavior
Alpha α (°C ⁻¹)	0.00375 ±0.000029	0.003850 ±0.000010	$R_T = R_0(1 + AT + BT^2 - 100CT^3 + CT^4)$ Where: R _T = Resistance (Ω) at temperature T (°C) R ₀ = Resistance (Ω) at 0 °C T = Temperature (°C) $A = \alpha + \frac{\alpha\delta}{100}$ $B = -\frac{\alpha\delta}{100^2}$ $C_{T<0} = -\frac{\alpha\beta}{100^4}$
Delta δ (°C)	1.605 ±0.009	1.4999 ±0.007	
Beta β (°C)	0.16	0.10863	
A (°C ⁻¹)	3.81 x 10 ⁻³	3.908 x 10 ⁻³	
B (°C ⁻²)	-6.02 x 10 ⁻⁷	-5.775 x 10 ⁻⁷	
C (°C ⁻⁴)	-6.0 x 10 ⁻¹²	-4.183 x 10 ⁻¹²	

CAUTION PRODUCT DAMAGE

- Ensure proper ESD (Electrostatic Discharge) precautions are followed when handling this product.

Failure to comply with these instructions may result in product damage.

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Table 3. Accuracy vs Temperature

Temperature (°C)	Tolerance			
	Standard Trim (±0.2%)		Optional Trim (±0.1%)	
	±ΔR ¹ (Ω)	±ΔT (°C)	±ΔR ¹ (Ω)	±ΔT (°C)
-100	2.9	0.8	2.4	0.6
0	2.0	0.5	1.0	0.3
100	2.9	0.8	2.2	0.6
200	5.6	1.6	4.3	1.2
300	8.2	2.4	6.2	1.8
400	11.0	3.2	8.3	2.5
500	12.5	4.0	9.6	3.0
600	15.1	4.8	10.4	3.3

¹1000 Ω RTD. Divide Δ by 10 for 100 Ω RTD.

Table 4. NIST Calibration

Temperature (°C)	Standard Temperature Point (±ΔT (°C))		
	1	2	3
-100	0.5	0.27	0.15
0	0.03	0.03	0.03
100	0.4	0.11	0.07
200	0.8	0.02	0.08
300	1.2	0.33	6.2
400	1.6	0.5	8.3
500	2.0	0.8	9.6
600	2.6	1.2	10.4

¹NIST-traceable calibration provides resistance readings at 1, 2 or 3 standard temperature points to yield a resistance versus temperature curve with 10x better accuracy.

Figure 1. Resistance vs Temperature



Figure 2. Nomenclature and Ordering Guide

For example, a **HEL-705-U-0-12-C1** part number defines an HEL-700 Series Thin Film RTD with two, 28 gauge TFE Teflon[®] insulated leadwires, an alpha of 1000 Ω: 0.00375 Ω/Ω/°C, a standard ±0.2% trim resistance, 12 inch leadwires, and a NIST calibration report at 0 °C.

HEL-	705-	U-	0-	12-	C1
Product Series	Leadwire Insulation Material, Gauge and Number	Resistance and Alpha	Resistance Trim	Leadwire Length	NIST Calibration Report
HEL-700 Series Thin Film Platinum RTDs	705 TFE Teflon [®] , 28 gauge; 1000 Ω: 2-wire, 100 Ω: 2-wire	U 1000 Ω: 0.00375 Ω/Ω/°C	0 Standard: ±0.2%	12 12 inches	00 none
	707 fiberglass, 28 gauge; 1000 Ω: 2-wire, 100 Ω: 2-wire	T 100 Ω: 0.00385 Ω/Ω/°C (DIN Standard)	1 Optional: ±0.1%		C1 at 0 °C
	711 TFE Teflon [®] , 28 gauge; 1000 Ω: 2-wire, 100 Ω: 3-wire				C2 at 0 °C and 100 °C
	712 fiberglass, 28 gauge; 1000 Ω: 2-wire, 100 Ω: 3-wire				C3 at 0 °C, 100 °C and 260 °C
	716 TFE Teflon [®] , 24 gauge; 1000 Ω: 2-wire, 100 Ω: 3-wire				
	717 fiberglass, 24 gauge; 1000 Ω: 2-wire, 100 Ω: 3-wire				

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Figure 3. All Available Standard Configurations

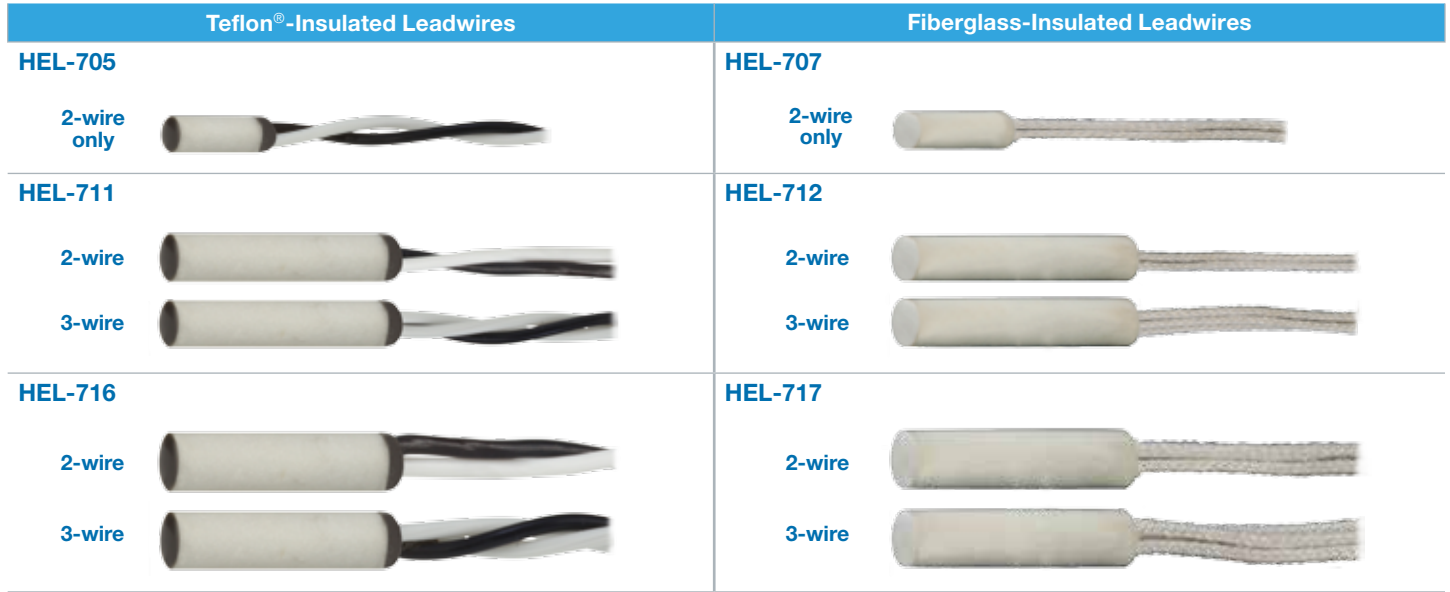


Figure 4. Dimensional Drawings (For reference only: mm [in].)



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Figure 5. Circuits

Wheatstone Bridge 2-Wire Interface



Linear Output Voltage



Adjustable Point (Comparator) Interface

