RENESAS

DATASHEET

ISL3332, ISL3333

3.3V, ±15kV ESD Protected, Two Port, Dual Protocol (RS-232/RS-485) Transceivers

FN6362 Rev 1.00 Jan 21, 2021

The ISL3332, ISL3333 are two port interface ICs where each port can be independently configured as a single RS-485/422 transceiver, or as a dual (2 Tx, 2 Rx) RS-232 transceiver. With both ports set to the same mode, two RS-485/RS-422 transceivers, or four RS-232 transceivers are available.

If either port is in RS-232 mode, the onboard charge pump generates RS-232 compliant \pm 5V Tx output levels from a single V_{CC} supply as low as 3.15V. The transceivers are RS-232 compliant, with the Rx inputs handling up to \pm 25V.

In RS-485 mode, the transceivers support both the RS-485 and RS-422 differential communication standards. The receivers feature "full fail-safe" operation, so the Rx outputs remain in a high state if the inputs are open or shorted together. The transmitters support up to three data rates, two of which are slew rate limited for problem free communications. The charge pump disables when both ports are in RS-485 mode, thereby saving power, minimizing noise, and eliminating the charge pump capacitors.

Both RS-232 and RS-485 modes feature loopback and shutdown functions. Loopback internally connects the Tx outputs to the corresponding Rx input, to facilitate board level self test implementation. The outputs remain connected to the loads during loopback, so connection problems (e.g., shorted connectors or cables) can be detected. Shutdown mode disables the Tx and Rx outputs, disables the charge pumps, and places the IC in a low current (35µA) mode.

The ISL3333 is a QFN packaged device that includes two additional user selectable, lower speed and edge rate options for EMI sensitive designs, or to allow longer bus lengths. It also features a logic supply pin (V_L) that sets the V_{OH} level of logic outputs, and the switching points of logic inputs, to be compatible with another supply voltage in mixed voltage systems. The QFN also adds RS-232 mode Tx EN pins (DEN), and active low Rx enable pins (\overline{RXEN}) to increase design flexibility. In RS-485 applications, active low Rx enable pins allow Tx/Rx direction control, via a single signal per port, by connecting the corresponding DE and \overline{RXEN} pins together.

For a single port version of these devices, please see the ISL3330, ISL3331 data sheet.

Features

- ±15kV (HBM) ESD Protected Bus Pins (RS-232 or RS-485)
- Operates From a Single 3.3V Supply
- Two Independent Ports, Each User Selectable for RS-232 (2 Transceivers) or RS-485/RS-422 (1 Transceiver)
- True Flow-Through Pinouts Simplify Board Layouts
- Pb-free (RoHS compliant)
- Full Failsafe (Open/Short) Rx in RS-485/422 Mode
- · Loopback Mode Facilitates Board Self Test Functions
- User Selectable RS-485 Data Rates (ISL3333 Only)
- Fast RS-232 Data Rate Up to 400kbps
- · RS-232 Tx and Rx Enable Pins (ISL3333 Only)
- Small Charge Pump Caps 4 x 0.1µF
- QFN Package Saves Board Space (ISL3333 Only)
- Logic Supply Pin (V_L) Eases Operation in Mixed Supply Systems (ISL3333 Only)

Applications

- · Gaming Applications (such as Slot Machines)
- Single Board Computers
- Factory Automation
- Security Networks
- Industrial/Process Control Networks
- Level Translators (such as RS-232 to RS-422)
- · Point of Sale Equipment
- Dual Channel RS-485 Interfaces

PART NUMBER	NO. OF PORTS	PACKAGE OPTIONS	RS-485 DATA RATE (bps)	RS-232 DATA RATE (kbps)	V _L PIN?	RS-232 Tx ENABLE?	ACTIVE H or L Rx ENABLE?	
ISL3332	2	28 Ld SSOP	20M	400	NO	NO	NONE	YES
ISL3333	2	40 Ld QFN (6 x 6mm)	20M, 460k, 115k	400	YES	YES	L	YES

TABLE 1. SUMMARY OF FEATURES

Ordering Information

PART NUMBER (Notes <u>2</u> , <u>3</u>)	PART MARKING	TEMP. RANGE (°C)	TAPE AND REEL (Units) (Note <u>1</u>)	PACKAGE (RoHS Compliant	PKG. DWG. #
ISL3332IAZ	3332 IAZ	-40 to +85	-	28 Ld SSOP	M28.209
ISL3332IAZ-T	3332 IAZ	-40 to +85	1k	28 Ld SSOP	M28.209
ISL3333IRZ	3333 IRZ	-40 to +85	-	40 Ld QFN	L40.6x6
ISL3333IRZ-T	3333 IRZ	-40 to +85	4k	40 Ld QFN	L40.6x6
ISL3333IRZ-T7A	3333 IRZ	-40 to +85	250	40 Ld QFN	L40.6x6

NOTES:

1. See <u>TB347</u> for details about reel specifications.

- 2. These Pb-free plastic packaged products employ special Pb-free material sets, molding compounds/die attach materials, and 100% matter tin plate plus anneal (e3 termination finish, which is RoHS compliant and compatible with both SnPb and Pb-free soldering operations). Pb-free products are MSL classified at Pb-free peak reflow temperatures that meet or exceed the Pb-free requirements of IPC/JEDEC J STD-020.
- 3. For Moisture Sensitivity Level (MSL), see the ISL3332, ISL3333 device pages. For more information about MSL, see TB363.

Pinouts

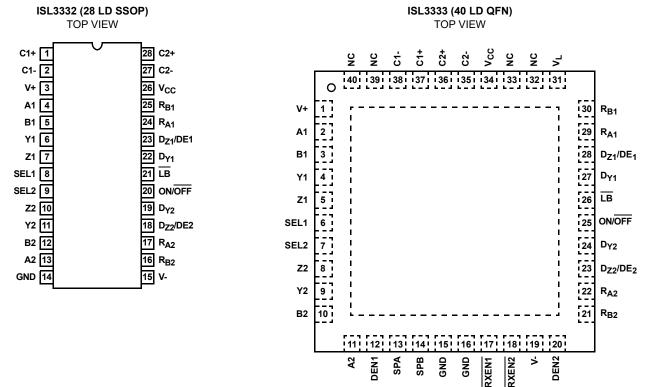




TABLE 2. ISL3332 FUNCTION TABLE

	INPUTS		RECEIVER OUTPUTS		DRIVER (OUTPUTS	CHARGE PUMPS					
SEL1 or 2	ON/OFF	DE 1 or 2	R _A	R _B	Y	Z	(Note <u>4</u>)	MODE				
0	1	N.A.	ON	ON	ON	ON	ON	RS-232				
Х	0	Х	High-Z	High-Z	High-Z	High-Z	OFF	Shutdown				
1	1	0	ON	High-Z *	High-Z	High-Z	OFF	RS-485				
1	1	1	ON	High-Z *	ON	ON	OFF	RS-485				

NOTE:

4. Charge pumps are off if SEL1 = SEL2 = 1, or if ON/OFF = 0. If ON = 1, and either port is programmed for RS-232 mode, then the charge pumps are on.

ISL3332 Truth Tables (FOR EACH PORT)

	RS-232 TRANSMITTING MODE									
	INP	OUTI	PUTS							
SEL1 or 2	ON/OFF	Y	Z							
0	1	0	0	1	1					
0	1	0	1	1	0					
0	1	1	0	0	1					
0	1	1	1	0	0					
0	0	Х	Х	High-Z	High-Z					

	RS-232 RECEIVING MODE									
	INP	OUTPUT								
SEL1 or 2	ON/OFF	Α	В	R _A	R _B					
0	1	0	0	1	1					
0	1	0	1	1	0					
0	1	1	0	0	1					
0	1	1	1	0	0					
0	1	Open	Open	1	1					
0	0	х	Х	High-Z	High-Z					

	RS-485 TRANSMITTING MODE									
	INP	OUTPUTS								
SEL1 or 2	ON/OFF	DE1 or 2	Y	Z						
1	1	1	0	1	0					
1	1	1	1	0	1					
1	1	0	Х	High-Z	High-Z					
1	0	Х	Х	High-Z	High-Z					

	RS-485 RECEIVING MODE										
	IN	IPUTS	OUTPUT								
SEL1 or 2	ON/OFF	R _A	R _B *								
1	1	\ge -40mV	1	High-Z							
1	1	≤ - 200mV	0	High-Z							
1	1	Open or Shorted together	1	High-Z							
1	0	Х	High-Z	High-Z							

 * Internally pulled high through a 40k Ω resistor.



			INPUTS					EIVER PUTS	DRI OUT	VER PUTS	CHARGE	DRIVER DATA	
SEL1 or 2	ON/OFF	SPA	SPB	RXEN 1 or 2	DEN 1 or 2	DE 1 or 2	R _A	R _B	Y	z	PUMPS (Note <u>5</u>)	RATE (Mbps)	MODE
0	1	Х	Х	0	0	N.A.	ON	ON	High-Z	High-Z	ON	0.46	RS-232
0	1	х	х	0	1	N.A.	ON	ON	ON	ON	ON	0.46	RS-232
0	1	х	х	1	0	N.A.	High-Z	High-Z	High-Z	High-Z	ON	0.46	RS-232
0	1	х	х	1	1	N.A.	High-Z	High-Z	ON	ON	ON	0.46	RS-232
х	0	х	х	Х	х	Х	High-Z	High-Z	High-Z	High-Z	OFF	N.A.	Shutdown
1	1	х	х	0	N.A.	0	ON	High-Z *	High-Z	High-Z	OFF	N.A.	RS-485
1	1	0	0	0	N.A.	1	ON	High-Z *	ON	ON	OFF	0.46	RS-485
1	1	0	1	0	N.A.	1	ON	High-Z *	ON	ON	OFF	0.115	RS-485
1	1	1	0	0	N.A.	1	ON	High-Z *	ON	ON	OFF	20	RS-485
1	1	1	1	0	N.A.	1	ON	High-Z *	ON	ON	OFF	20	RS-485
1	1	Х	Х	1	N.A.	0	High-Z	High-Z *	High-Z	High-Z	OFF	N.A.	RS-485
1	1	0	0	1	N.A.	1	High-Z	High-Z *	ON	ON	OFF	0.46	RS-485
1	1	0	1	1	N.A.	1	High-Z	High-Z *	ON	ON	OFF	0.115	RS-485
1	1	1	0	1	N.A.	1	High-Z	High-Z *	ON	ON	OFF	20	RS-485
1	1	1	1	1	N.A.	1	High-Z	High-Z *	ON	ON	OFF	20	RS-485

TABLE 3. ISL3333 FUNCTION TABLE

NOTE:

5. Charge pumps are off if SEL1 = SEL2 = 1, or if ON/OFF = 0. If ON = 1, and either port is programmed for RS-232 mode, then the charge pumps are on.

	RS-232 TRANSMITTING MODE										
		INPUTS			OUTI	PUTS					
SEL1 or 2	EL1 or 2 ON/OFF DEN1 or 2 D _Y D _Z										
0	1	1	0	0	1	1					
0	1	1	0	1	1	0					
0	1	1	1	0	0	1					
0	1	1	1	1	0	0					
0	1	0	Х	Х	High-Z	High-Z					
0	0	Х	Х	Х	High-Z	High-Z					

ISL3333 Truth Tables (FOR EACH PORT)

	RS-232 RECEIVING MODE										
	INPUTS										
SEL1 or 2	SEL1 or 2 ON/OFF or 2 A B										
0	1	0	0	0	1	1					
0	1	0	0	1	1	0					
0	1	0	1	0	0	1					
0	1	0	1	1	0	0					
0	1	0	Open	Open	1	1					
0	1	1	Х	Х	High-Z	High-Z					
0	0	х	Х	Х	High-Z	High-Z					

	RS-485 TRANSMITTING MODE											
		INPU	ουτι	DATA RATE								
SEL1 or 2	ON/ OFF	DE 1 or 2	SPA	SPB	DY	Y	z	Mbps				
1	1	1	0	0	0/1	1/0	0/1	0.46				
1	1	1	0	1	0/1	1/0	0/1	0.115				
1	1	1	1	Х	0/1	1/0	0/1	20				
1	1	0	Х	Х	х	High-Z	High-Z	N.A.				
1	0	Х	Х	Х	х	High-Z	High-Z	N.A.				

	RS-485 RECEIVING MODE										
	INPUTS										
SEL1 or 2	ON/OFF	R _A	R _B *								
1	1	0	≥ - 40mV	1	High-Z						
1	1	0	\leq -200mV	0	High-Z						
1	1	0	Open or Shorted together	1	High-Z						
1	1	1	х	High-Z	High-Z						
1	0	Х	Х	High-Z	High-Z						

* Internally pulled high through a 40k $\!\Omega$ resistor.

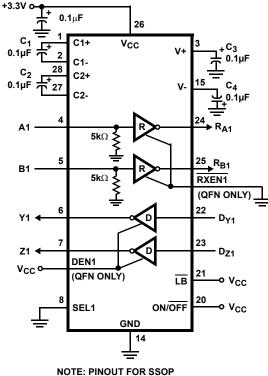


Pin Descriptions

PIN	MODE	FUNCTION
GND	BOTH	Ground connection.
LB	BOTH	Enables loopback mode when low. Internally pulled-high.
NC	BOTH	No Connection.
ON/OFF	BOTH	If either port is in RS-232 mode, a low on ON/OFF disables the charge pumps. In either mode, a low disables all the outputs, and places the device in low power shutdown. Internally pulled-high. ON = 1 for normal operation.
RXEN	BOTH	Active low receiver output enable. The corresponding port's Rx is enabled when $\overline{\text{RXEN}}$ is low; Rx is high impedance when $\overline{\text{RXEN}}$ is high. Internally pulled low. (QFN only)
SEL	BOTH	Interface Mode Select input. High puts corresponding port in RS-485 Mode, while a low puts it in RS-232 Mode.
V _{CC}	BOTH	System power supply input (3.3V).
VL	BOTH	Logic-Level Supply. All TTL/CMOS inputs and outputs are powered by this supply. QFN logic input pins that are externally tied high in an application, should use the V_L supply for the high voltage level. (QFN only)
DEN	RS-232	Active high driver output enable. The corresponding port's 232 mode drivers are enabled when DEN is high; drivers are disabled when DEN is low. Internally pulled high. (QFN only).
А	RS-232	Receiver input with ± 15 kV ESD protection. A low on A forces R _A high; A high on A forces R _A low.
	RS-485	Inverting receiver input with \pm 15kV ESD protection.
В	RS-232	Receiver input with ± 15 kV ESD protection. A low on B forces R _B high; A high on B forces R _B low.
	RS-485	Noninverting receiver input with ±15kV ESD protection.
DY	RS-232	Driver input. A low on D _Y forces output Y high. Similarly, a high on D _Y forces output Y low.
	RS-485	Driver input. A low on D _Y forces output Y high and output Z low. Similarly, a high on D _Y forces output Y low and output Z high.
D _Z / DE	RS-232	Driver input. A low on D _Z forces output Z high. Similarly, a high on D _Z forces output Z low.
	RS-485	Driver output enable (DE). The driver outputs, Y and Z, are enabled by bringing DE high. They are high impedance when DE is low. Internally pulled high when port selected for RS-485 mode.
R _A	RS-232	Receiver output.
	RS-485	Receiver output: If B > A by at least -40mV, R_A is high; If B < A by -200mV or more, R_A is low; R_A = High if A and B are unconnected (floating) or shorted together (i.e., full fail-safe).
R _B	RS-232	Receiver output.
	RS-485	Not used. Internally pulled-high, and unaffected by RXEN.
Y	RS-232	Driver output with ±15kV ESD protection.
	RS-485	Inverting driver output with ±15kV ESD protection.
Z	RS-232	Driver output with ±15kV ESD protection.
	RS-485	Noninverting driver output with \pm 15kV ESD protection.
SP	RS-485	Speed control. Internally pulled-high. (QFN only)
C1+	RS-232	External capacitor (voltage doubler) is connected to this lead. Not needed if both ports in RS-485 Mode.
C1-	RS-232	External capacitor (voltage doubler) is connected to this lead. Not needed if both ports in RS-485 Mode.
C2+	RS-232	External capacitor (voltage inverter) is connected to this lead. Not needed if both ports in RS-485 Mode.
C2-	RS-232	External capacitor (voltage inverter) is connected to this lead. Not needed if both ports in RS-485 Mode.
V+	RS-232	Internally generated positive RS-232 transmitter supply (+5.5V). C3 not needed if both ports in RS-485 Mode.
V-	RS-232	Internally generated negative RS-232 transmitter supply (-5.5V). C4 not needed if both ports in RS-485 Mode.

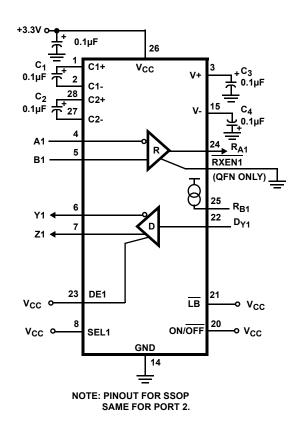
Typical Operating Circuits

RS-232 MODE WITHOUT LOOPBACK

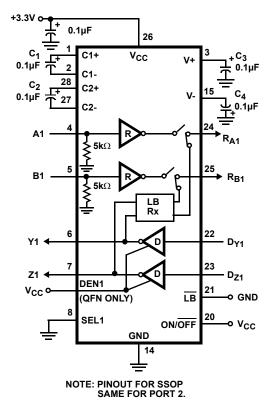


SAME FOR PORT 2.

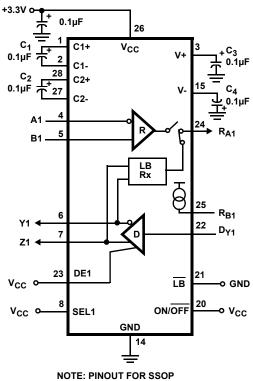
RS-485 MODE WITHOUT LOOPBACK



RS-232 MODE WITH LOOPBACK



RS-485 MODE WITH LOOPBACK



SAME FOR PORT 2.

Absolute Maximum Ratings (T_A = +25°C)

$\begin{array}{llllllllllllllllllllllllllllllllllll$
Input Voltages
All Except A,B
Input/Output Voltages
A, B (Any Mode)25V to +25V
Y, Z (Any Mode, Note <u>6</u>)
R _A , R _B (non-QFN Package)
R _A , R _B (QFN Package)
Output Short Circuit Duration
Y, Z, R _A , R _B
ESD Rating

Thermal Information

Thermal Resistance (Typical)	θ_{JA} (°C/W)	θ _{JC} (°C/W)
28 Ld SSOP Package (Note <u>8</u>)	60	N/A
40 Ld QFN Package (Notes <u>7, 9</u>)	31	2.5
Maximum Junction Temperature (Plastic F	Package)	+150°C
Maximum Storage Temperature Range	6 5°	°C to +150°C
Pb-free reflow profile		. see <u>TB493</u>

Operating Conditions

Temperature Range	-40°C to +85°C
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CAUTION: Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions can adversely impact product reliability and result in failures not covered by warranty.

NOTES:

- 6. One output at a time, $I_{OUT} \leq 100 mA$ for ≤ 10 mins.
- 7. θ_{JA} is measured in free air with the component mounted on a high effective thermal conductivity test board with direct attach features. See <u>TB379</u>.
- 8. θ_{JA} is measured with the component mounted on a high effective thermal conductivity test board in free air. See <u>TB379</u> for details.
- 9. For $\theta_{JC},$ the case temperature location is the center of the exposed metal pad on the package underside.

Electrical Specifications	Test Conditic Typicals are	ns: V _{CC} = 3.15V to 3.45V, C1 - (at V _{CC} = 3.3V, T _A =+25°C (Note	C4 = 0.1µF, V _L : • <u>10</u>)	= V _{CC} (fo	or QFN only	; Unless	Otherwise S	pecified
PARAMETER	SYMBOL	TEST CONDITIONS		TEMP (°C)	MIN (Note <u>14</u>)	ТҮР	MAX (Note <u>14</u>)	UNITS
DC CHARACTERISTICS - RS-485	DRIVER (S	EL = V _{CC})						
Driver Differential V _{OUT} (no load)	V _{OD1}			Full	-	-	V _{CC}	V
Driver Differential V_{OUT} (with load)	V _{OD2}	R = 50Ω (RS-422) (Figure <u>1</u>)		Full	2	2.3	-	V
		R = 27Ω (RS-485) (Figure <u>1</u>)		Full	1.5	2	5	V
	V _{OD3}	$R_D = 60\Omega, R = 375\Omega, V_{CM} = -7$ (Figure 1)	V to 12V	Full	1.5	-	5	V
Change in Magnitude of Driver Differential V _{OUT} for Complementary Output States	ΔV _{OD}	$R = 27\Omega \text{ or } 50\Omega \text{ (Figure 1)}$		Full	-	0.01	0.2	V
Driver Common-Mode V _{OUT}	V _{OC}	R = 27Ω or 50Ω (Figure <u>1</u>)		Full	-	-	3.0	V
Change in Magnitude of Driver Common-Mode V _{OUT} for Complementary Output States	ΔV _{OC}	R = 27Ω or 50Ω (Figure <u>1</u>)		Full	-	0.01	0.2	V
Driver Short-Circuit Current, V _{OUT} = High or Low	I _{OS}	$-7V \leq (V_Y \text{ or } V_Z) \leq 12V \text{ (Note } \underline{8}\text{)}$		Full	35	-	250	mA
Driver Three-State Output	I _{OZ}	Outputs Disabled,	V _{OUT} = 12V	Full	-	-	200	μA
Leakage Current (Y, Z)		V _{CC} = 0V or 3.6V	V _{OUT} = -7V	Full	-200	-	-	μA
DC CHARACTERISTICS - RS-232	DRIVER (S	EL = GND)						
Driver Output Voltage Swing	Vo	All T_{OUTS} Loaded with $3k\Omega$ to	Ground	Full	±5.0	-	-	V
Driver Output Short-Circuit Current	IOS	V _{OUT} = 0V		Full	-60	-	60	mA
DC CHARACTERISTICS - LOGIC	PINS (i.e., D	RIVER AND CONTROL INPUT	PINS)					
Input High Voltage	ut High Voltage V _{IH1} V _L = V _{CC} if QFN			Full	2.2	-	-	V
	V _{IH2}	$2.7V \le V_L < 3.0V (QFN Only)$		Full	2	-	-	V
	V _{IH3}	$2.3V \le V_L \le 2.7V \text{ (QFN Only)}$		Full	1.6	-	-	V
	V _{IH4}	$1.6V \le V_L \le 2.3V \text{ (QFN Only)}$		Full	0.7*V _L	-	-	V
	V _{IH5}	$1.2V \le V_L \le 1.6V$ (QFN Only)		25	-	0.7*V _L	-	V



ISL3332, ISL3333

Electrical Specifications

Test Conditions: V_{CC} = 3.15V to 3.45V, C1 - C4 = 0.1µF, V_L = V_{CC} (for QFN only); Unless Otherwise Specified. Typicals are at V_{CC} = 3.3V, T_A =+25°C (Note <u>10</u>) **(Continued)**

PARAMETER	SYMBOL	TEST CONDITIONS		TEMP (°C)	MIN (Note <u>14</u>)	ТҮР	MAX (Note <u>14</u>)	UNITS
Input Low Voltage	V _{IL1}	$V_L = V_{CC}$ if QFN		Full	-	-	0.8	V
	V _{IL2}	$V_L \ge 2.7V$ (QFN Only)		Full	-	-	0.8	V
	V _{IL3}	$2.3V \le V_L \le 2.7V$ (QFN Only)		Full	-	-	0.7	V
	V _{IL4}	$1.6V \le V_L \le 2.3V$ (QFN Only)		Full	-	-	0.35*V _L	V
	V _{IL5}	$1.3V \le V_L \le 1.6V$ (QFN Only)		25	-	0.35*V _L	-	V
	V _{IL6}	$1.2V \le V_L \le 1.3V$ (QFN Only)		25	-	0.25*V _L	-	V
Input Current	I _{IN1}	Pins Without Pull-ups or Pull-dow	/ns	Full	-2	-	2	μA
	I _{IN2}	LB, ON/OFF, DE (SP, RXEN, DEI	N, if QFN)	Full	-25	-	25	μA
DC CHARACTERISTICS - RS-485	RECEIVER	INPUTS (SEL = V _{CC})			I		1	
Receiver Differential Threshold Voltage	V _{TH}	-7V \leq V _{CM} \leq 12V, Full Failsafe		Full	-0.2	-	-0.04	V
Receiver Input Hysteresis	ΔV_{TH}	V _{CM} = 0V		25	-	35	-	mV
Receiver Input Current (A, B)	I _{IN}	V _{CC} = 0V or 3.0 to 3.6V	V _{IN} = 12V	Full	-	-	0.8	mA
		,	V _{IN} = -7V	Full	-0.64	-	-	mA
Receiver Input Resistance	R _{IN}	-7V \leq V _{CM} \leq 12V, V _{CC} = 0 (Note 3.0V \leq V _{CC} \leq 3.6V	<u>9</u>) or	Full	15	-	-	kΩ
DC CHARACTERISTICS - RS-232	RECEIVER	INPUTS (SEL = GND)					1	
Receiver Input Voltage Range	V _{IN}			Full	-25	-	25	V
Receiver Input Threshold	VIL			Full	-	1.1	0.8	V
	VIH			Full	2.4	1.6	-	V
Receiver Input Hysteresis	ΔV _{TH}			25	-	0.5	-	V
Receiver Input Resistance	R _{IN}	$V_{IN} = \pm 15V, V_{CC}$ Powered Up (Note <u>9</u>)		Full	3	5	7	kΩ
DC CHARACTERISTICS - RECEI			,					u
Receiver Output High Voltage	V _{OH1}	I_{O} = -1.5mA (V _L = V _{CC} if QFN)		Full	V _{CC} -0.4	-	-	V
	V _{OH2}	I _O = -100µA, V _L ≥ 1.2V (QFN OnI	ly)	Full	V _L -0.1	-	-	V
	V _{OH3}	I _O = -500µA, V _L = 1.5V (QFN On	ly)	Full	1.2	-	-	V
	V _{OH4}	I _O = -150μA, V _L = 1.2V (QFN On	ly)	Full	1.0	-	-	V
Receiver Output Low Voltage	V _{OL}	I _O = 5mA		Full	-	0.2	0.4	V
Receiver Short-Circuit Current	I _{OSR}	$0V \le V_O \le V_{CC}$		Full	7	-	85	mA
Receiver Three-State Output Current	I _{OZR}	Output Disabled, $0V \le V_O \le V_{CC}$ QFN)	(or V_L for	Full	-	-	±10	μA
Unused Receiver (R _B) Pull-Up Resistance	R _{OBZ}	$ON/\overline{OFF} = V_{CC}$, SELX = V_{CC} (RS	S-485 Mode)	25	-	40	-	kΩ
POWER SUPPLY CHARACTERIS	TICS				ļ		ļ	
No-Load Supply Current, (Note 7)	I _{CC232}	SEL1 or SEL2 = GND, \overline{LB} = ON/ \overline{OFF} = V _{CC}		Full	-	3.7	7	mA
	I _{CC485}	SEL 1 & 2 = LB = DE = ON/OFF =	= V _{CC}	Full	-	1.6	5	mA
Shutdown Supply Current	I _{SHDN232}	$ON/\overline{OFF} = SELX = GND, \overline{LB} = V_0$ (SPX = V _L , DENX = GND if QFN)	CC,)	Full	-	45	100	μA
	I _{SHDN485}		SSOP	Full	-	35	80	μA
		$= \overline{LB} = V_{CC}, (SPX = GND, DENX = V_L if QFN)$	QFN	Full	-	60	160	μA
ESD CHARACTERISTICS								
Bus Pins (A, B, Y, Z) Any Mode		Human Body Model		25	-	±15	-	kV
All Other Pins		Human Body Model		25	-	±2.5	-	kV
		Machine Model		25	-	±200	-	V



ISL3332, ISL3333

Electrical Specifications

Test Conditions: V_{CC} = 3.15V to 3.45V, C1 - C4 = 0.1µF, V_L = V_{CC} (for QFN only); Unless Otherwise Specified. Typicals are at V_{CC} = 3.3V, T_A =+25°C (Note <u>10</u>) (**Continued**)

PARAMETER	SYMBOL	TEST CONDITIONS		MP MIN C) (Note <u>14</u>)	TYP	MAX (Note <u>14</u>)	UNITS
RS-232 DRIVER AND RECEIVER	SWITCHING	CHARACTERISTICS (SEL = GND, ALL	VERSION	S AND SPEED	DS)		
Driver Output Transition Region	SR	$R_L = 3k\Omega$, Measured From $C_L \ge 15$	δpF Fι	- 11	20	30	V/µs
Slew Rate		3V to -3V or -3V to 3V $C_L \le 25$	500pF Fu	ill 4	9	-	V/µs
Driver Output Transition Time	t _r , t _f	$R_L = 3k\Omega$, $C_L = 2500$ pF, 10% - 90%	Fu	ill 0.22	1.2	3.1	μs
Driver Propagation Delay	t _{DPHL}	$R_L = 3k\Omega, C_L = 1000pF (Figure 6)$	Fu	- 11	1	2	μs
	t _{DPLH}		Fu	- 11	1.2	2	μs
Driver Propagation Delay Skew	^t DSKEW	t _{DPHL} - t _{DPLH} (Figure <u>6</u>)	Fu	- 11	300	450	ns
Driver Enable Time (QFN Only)	t _{DEN}	C _L = 1000pF	2	5 -	1500	-	ns
Driver Disable Time (QFN Only)	t _{DDIS}	$R_L = 5k\Omega$, Measured at V _{OUT} = ±3V, C _L = 30pF	2	5 -	500	-	ns
Driver Enable Time from Shutdown	t _{DENSD}	V _{OUT} = ±3.0V, C _L = 1000pF	2	5 -	25	-	μs
Driver Maximum Data Rate	DR _D	$R_L = 3k\Omega$, $C_L = 500pF$, One Transmitter Switching on Each Port	Fu	II 250	400	-	kbps
Receiver Propagation Delay	t _{RPHL}	C _L = 15pF (Figure <u>7</u>)	Fι	- 11	40	120	ns
	t _{RPLH}		Fu	ili -	58	120	ns
Receiver Propagation Delay Skew	^t RSKEW	t _{RPHL} - t _{RPLH} (Figure <u>7</u>)	Fu	- II	18	40	ns
Receiver Maximum Data Rate	DR _R	C _L = 15pF	Fu	II 0.46	2	-	Mbps
Receiver Enable to Output Low	t _{ZL}	QFN Only, C_L = 15pF, SW = V _{CC}	Fu	- II	18	-	ns
Receiver Enable to Output High	t _{ZH}	QFN Only, C _L = 15pF, SW = GND	Fu	ıll -	18	-	ns
Receiver Disable from Output Low	t _{LZ}	QFN Only, C_L = 15pF, SW = V _{CC}	Fu	- III	22	-	ns
Receiver Disable from Output High	t _{HZ}	QFN Only, C _L = 15pF, SW = GND	Fu	- II	22	-	ns
Receiver Enable from Shutdown to Output Low	^t ZLSHDN	C _L = 15pF, SW = V _{CC}		5 -	60	-	ns
Receiver Enable from Shutdown to Output High	^t ZHSHDN	C _L = 15pF, SW = GND	2	5 -	20	-	ns
RS-485 DRIVER SWITCHING CHA	RACTERIS	TICS (FAST DATA RATE (20Mbps), SEL	= V _{CC} , AL	L VERSIONS	(SPA = V	CC if QFN))	
Driver Differential Input to Output Delay	t _{DLH} , t _{DHL}	$R_{DIFF} = 54\Omega$, $C_L = 100pF$ (Figure <u>2</u>)	Fu	II 10	20	35	ns
Driver Output Skew	t _{SKEW}	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Fι	- 11	2	10	ns
Driver Differential Rise or Fall Time	t _R , t _F	$R_{DIFF} = 54\Omega$, $C_L = 100pF$, (Figure <u>2</u>)	Fu	III 3	20	30	ns
Driver Enable to Output Low	t _{ZL}	$C_L = 100 pF, SW = V_{CC} (Figure 3)$	Fι	- 11	28	60	ns
Driver Enable to Output High	t _{ZH}	C _L = 100pF, SW = GND (Figure <u>3</u>)	Fu		35	60	ns
Driver Disable from Output Low	t _{LZ}	$C_L = 15pF, SW = V_{CC}$ (Figure <u>3</u>)	Fι	- 11	30	60	ns
Driver Disable from Output High	t _{HZ}	C _L = 15pF, SW = GND (Figure <u>3</u>)	Fι	- 11	30	60	ns
Driver Enable from Shutdown to Output Low	t _{ZL(SHDN)}	$R_L = 500\Omega$, $C_L = 100$ pF, SW = V _{CC} (Fig	ure <u>3</u>) Fu	-	100	250	ns
Driver Enable from Shutdown to Output High	tZH(SHDN)	$R_L = 500\Omega$, $C_L = 100$ pF, SW = GND (Figure <u>3</u>)		-	290	375	ns
Driver Maximum Data Rate	f _{MAX}	R_{DIFF} = 54 Ω , C_{L} = 100pF (Figure <u>2</u>)	Fu	II 20	35	-	Mbps
RS-485 DRIVER SWITCHING CHA		TICS (MEDIUM DATA RATE (460kbps, 0		, SEL = V _{CC} ,	SPA = SP	B= GND)	
Driver Differential Input to Output Delay	t _{DLH} , t _{DHL}	$R_{DIFF} = 54\Omega$, $C_L = 100pF$ (Figure <u>2</u>)	Fu	II 200	500	1000	ns
Driver Output Skew	t _{SKEW}	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Fu	- 11	10	150	ns
Driver Differential Rise or Fall Time	t _R , t _F	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Fu	II 300	660	1100	ns
Driver Enable to Output Low	t _{ZL}	C_L = 100pF, SW = V _{CC} (Figure <u>3</u>)	Fu	-	42	100	ns



ISL3332, ISL3333

Electrical Specifications

Test Conditions: V_{CC} = 3.15V to 3.45V, C1 - C4 = 0.1µF, V_L = V_{CC} (for QFN only); Unless Otherwise Specified. Typicals are at V_{CC} = 3.3V, T_A =+25°C (Note <u>10</u>) (**Continued**)

51		,				
SYMBOL	TEST CONDITIONS	TEMP (°C)	MIN (Note <u>14</u>)	ТҮР	MAX (Note <u>14</u>)	UNITS
^t zH	C _L = 100pF, SW = GND (Figure <u>3</u>)	Full	-	350	450	ns
t _{LZ}	$C_L = 15pF, SW = V_{CC}$ (Figure <u>3</u>)	Full	-	30	60	ns
t _{HZ}	$C_L = 15pF, SW = GND (Figure 3)$	Full	-	30	60	ns
^t ZL(SHDN)	$R_L = 500\Omega$, $C_L = 100$ pF, SW = V _{CC} (Figure <u>3</u>)	Full	-	-	500	ns
^t ZH(SHDN)	$R_L = 500\Omega$, $C_L = 100pF$, SW = GND (Figure <u>3</u>)	Full	-	-	750	ns
f _{MAX}	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Full	460	2000	-	kbps
RACTERIS	TICS (SLOW DATA RATE (115kbps, QFN ONL	Y), SEL	= V _{CC} , SPA	A = GND,	SPB= V _{CC})	
t _{DLH} , t _{DHL}	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Full	800	1600	2500	ns
^t SKEW	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Full	-	250	500	ns
t _R , t _F	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Full	1000	1700	3100	ns
t _{ZL}	C _L = 100pF, SW = V _{CC} (Figure <u>3</u>)	Full	-	45	100	ns
^t zH	C _L = 100pF, SW = GND (Figure <u>3</u>)	Full	-	900	1200	ns
t _{LZ}	$C_L = 15pF, SW = V_{CC}$ (Figure <u>3</u>)	Full	-	35	60	ns
t _{HZ}	C _L = 15pF, SW = GND (Figure <u>3</u>)	Full	-	25	60	ns
^t ZL(SHDN)	$R_L = 500\Omega$, $C_L = 100$ pF, SW = V _{CC} (Figure <u>3</u>)	Full	-	-	800	ns
^t ZH(SHDN)	$R_L = 500\Omega$, $C_L = 100pF$, SW = GND (Figure <u>3</u>)	Full	-	-	1500	ns
f _{MAX}	$R_{DIFF} = 54\Omega, C_{L} = 100pF (Figure 2)$	Full	115	800	-	kbps
HARACTER	RISTICS (SEL = V _{CC} , ALL VERSIONS AND SP	EEDS)				
t _{PLH} , t _{PHL}	(Figure <u>4</u>)	Full	20	45	70	ns
^t SKEW	(Figure <u>4</u>)	Full	-	3	10	ns
f _{MAX}		Full	20	40	-	Mbps
t _{ZL}	QFN Only, C_L = 15pF, SW = V _{CC} (Figure <u>5</u>)	Full	-	20	60	ns
^t zH	QFN Only, C_L = 15pF, SW = GND (Figure <u>5</u>)	Full	-	20	60	ns
t _{LZ}	QFN Only, $C_L = 15pF$, SW = V _{CC} (Figure <u>5</u>)	Full	-	20	60	ns
t _{HZ}	QFN Only, C_L = 15pF, SW = GND (Figure <u>5</u>)	Full	-	20	60	ns
^t ZLSHDN	$C_L = 15pF, SW = V_{CC} (Figure 5)$	Full	-	500	900	ns
^t ZHSHDN	C _L = 15pF, SW = GND (Figure <u>5</u>)	Full	-	500	900	ns
	SYMBOL tzH tzH tLZ tHZ tZL(SHDN) fMAX fMAX fMAX fMAX tZH(SHDN) fMAX fMAX tZH(SHDN) fLX tZH(SHDN) tZL tZL tZL tZL tZL tZL(SHDN) fMAX tPLH, tPHL tSKEW fMAX tZL tZL(SHDN) fMAX tZL(SHDN)	SYMBOL TEST CONDITIONS t_{ZH} $C_L = 100pF, SW = GND (Figure 3)$ t_{LZ} $C_L = 15pF, SW = V_{CC} (Figure 3)$ t_{HZ} $C_L = 15pF, SW = GND (Figure 3)$ t_{HZ} $C_L = 15pF, SW = GND (Figure 3)$ $t_{ZL(SHDN)}$ $R_L = 500\Omega, C_L = 100pF, SW = V_{CC} (Figure 3)$ $t_{ZH(SHDN)}$ $R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 3)$ f_{MAX} $R_{DIFF} = 54\Omega, C_L = 100pF (Figure 2)$ RACTERISTICS (SLOW DATA RATE (115kbps, QFN ONL t_{DLH} , t_{DHL} $R_{DIFF} = 54\Omega, C_L = 100pF (Figure 2)$ $t_{R, tF}$ $R_{DIFF} = 54\Omega, C_L = 100pF (Figure 2)$ $t_{R, tF}$ $R_{DIFF} = 54\Omega, C_L = 100pF (Figure 3)$ t_{ZH} $C_L = 100pF, SW = V_{CC}$ (Figure 3) t_{LZ} $C_L = 100pF, SW = GND (Figure 3)$ t_{LZ} $C_L = 15pF, SW = GND (Figure 3)$ t_{LZ} $C_L = 15pF, SW = GND (Figure 3)$ t_{LZ} $C_L = 15pF, SW = GND (Figure 3)$ t_{LZ} $C_L = 15pF, SW = GND (Figure 3)$ t_{LZ} $C_L = 100pF, SW = C_C (Figure 3)$ t_{LZ} $R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 3)$ f_{MAX}	SYMBOLTEST CONDITIONSTEMP (°C) t_{ZH} $C_L = 100pF, SW = GND (Figure 3)Fullt_{LZ}C_L = 15pF, SW = V_{CC} (Figure 3)Fullt_{HZ}C_L = 15pF, SW = GND (Figure 3)Fullt_{HZ}C_L = 15pF, SW = GND (Figure 3)Fullt_{LZ}(SHDN)R_L = 500\Omega, C_L = 100pF, SW = V_{CC} (Figure 3)Fullt_{ZH}(SHDN)R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 2)Fullt_{MAX}R_{DIFF} = 54\Omega, C_L = 100pF (Figure 2)FullRACTERISTICS (SLOW DATA RATE (115kbps, QFN ONLY), SELt_{DLH}, t_{DHL}R_{DIFF} = 54\Omega, C_L = 100pF (Figure 2)Fullt_R, t_FR_{DIFF} = 54\Omega, C_L = 100pF (Figure 2)Fullt_{LZ}C_L = 100pF, SW = V_{CC} (Figure 3)Fullt_{LZ}C_L = 100pF, SW = V_{CC} (Figure 3)Fullt_{LZ}C_L = 15pF, SW = GND (Figure 3)Fullt_{LZ}C_L = 15pF, SW = GND (Figure 3)Fullt_{LZ}C_L = 15pF, SW = GND (Figure 3)Fullt_{LZ}R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 3)Fullt_{LZ}R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 3)Fullt_{LX}R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 3)Fullt_{LZ}R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 3)Fullt_{LX}R_L = 500\Omega, C_L = 100pF, SW = C_C (Figure 3)Fullt_{LX}R_L = 500\Omega, C_L = 100pF, SW = C_C (Figure 3)Fullt_{LX}R_L = 500\Omega, C_L = 100pF, SW = GND (Figure 5)Fullt_{LH}$	SYMBOL TEST CONDITIONS TEMP (°C) MIN (Note 14) t_{ZH} C_L = 100pF, SW = GND (Figure 3) Full - t_{LZ} C_L = 15pF, SW = GND (Figure 3) Full - t_{HZ} C_L = 15pF, SW = GND (Figure 3) Full - t_{HZ} C_L = 15pF, SW = GND (Figure 3) Full - t_{ZL} (SHDN) R_L = 500 Ω , C_L = 100pF, SW = V _{CC} (Figure 2) Full - t_{ZH} (SHDN) R_L = 500 Ω , C_L = 100pF (Figure 2) Full 460 RACTERISTICS (SLOW DATA RATE (115kbps, QFN ONLY), SEL = V _{CC} , SP/ toLh. tpLH. tpLH. t_R, t_F RDIFF = 54 Ω , C_L = 100pF (Figure 2) Full 800 t_KKEW RDIFF = 54 Ω , C_L = 100pF (Figure 2) Full 1000 t_L C_L = 100pF, SW = V _{CC} (Figure 3) Full - t_R, t_F RDIFF = 54 Ω , C_L = 100pF (Figure 2) Full - t_L C_L = 100pF, SW = GND (Figure 3) Full - t_L C_L = 100pF, SW = GND (Figure 3) Full - t_L <	SYMBOL TEST CONDITIONS TEMP (*C) Min (Note 14) TYP t_{ZH} $C_L = 100pF$, SW = GND (Figure 3) Full - 350 t_{LZ} $C_L = 15pF$, SW = GND (Figure 3) Full - 30 t_{HZ} $C_L = 15pF$, SW = GND (Figure 3) Full - 30 t_{HZ} $C_L = 15pF$, SW = GND (Figure 3) Full - - $t_{L(SHDN)}$ $R_L = 500\Omega$, $C_L = 100pF$, SW = GND (Figure 2) Full - - f_{MAX} $R_{DIFF} = 54\Omega$, $C_L = 100pF$ (Figure 2) Full 460 2000 RACTERISTICS (SLOW DATA RATE (115kbps, QFN ONLY), SEL = V _{CC} , SPA = GND, TOULH, tDHL RDIFF = 54\Omega, C_L = 100pF (Figure 2) Full - 250 t_R , t_F RDIFF = 54\Omega, $C_L = 100pF$ (Figure 2) Full - 250 t_R , t_F RDIFF, SW = V_CC (Figure 3) Full - 45 t_{ZL} $C_L = 100pF$, SW = GND (Figure 2) Full - 45 t_{R} $C_L = 100pF$, SW = V_CC (Figure 3) Full - -	SYMBOL TEST CONDITIONS TEMP (°C) MIN (Note 14) TYP MAX (Note 14) t_{ZH} C_L = 100pF, SW = GND (Figure 3) Full - 350 450 t_{LZ} C_L = 15pF, SW = GND (Figure 3) Full - 30 60 t_{LZ} C_L = 15pF, SW = GND (Figure 3) Full - 30 60 t_{LZ} C_L = 15pF, SW = GND (Figure 3) Full - - 500 $t_{ZL(SHDN)}$ R_L = 500 Ω , C_L = 100pF, SW = GND (Figure 2) Full - - 750 fMAX RDIFF = 54 Ω , C_L = 100pF (Figure 2) Full 460 2000 - RACTERISTICS (SLOW DATA RATE (115kbps, QFN ONLY), SEL = V _{CC} , SP = GND, SPB= V _{CC}) tbL, t_bHL RDIFF = 54 Ω , C_L = 100pF (Figure 2) Full 800 1600 2500 tg, tF RDIFF = 54 Ω , C_L = 100PF (Figure 2) Full 1000 1700 3100 tzL C_L = 100pF, SW = GND (Figure 3) Full - 45 100 tzL C_L = 15PF, SW = GND (Figure 3) Full <t< td=""></t<>

NOTES:

10. All currents into device pins are positive; all currents out of device pins are negative. All voltages are referenced to device ground unless otherwise specified.

- 11. Supply current specification is valid for loaded drivers when DE = 0V (RS-485 mode) or DEN = 0V (RS-232 mode).
- 12. Applies to peak current. See "Typical Performance Curves" for more information.
- 13. R_{IN} defaults to RS-485 mode (>15k Ω) when the device is unpowered (V_{CC} = 0V), or in SHDN, regardless of the state of the SEL inputs.
- 14. Parameters with MIN and/or MAX limits are 100% tested at +25°C, unless otherwise specified. Temperature limits established by characterization and are not production tested.



Test Circuits and Waveforms

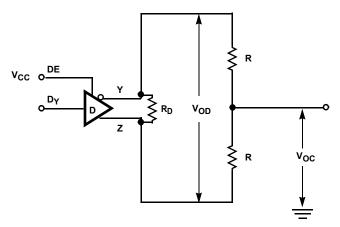


FIGURE 1. RS-485 DRIVER VOD AND VOC TEST CIRCUIT

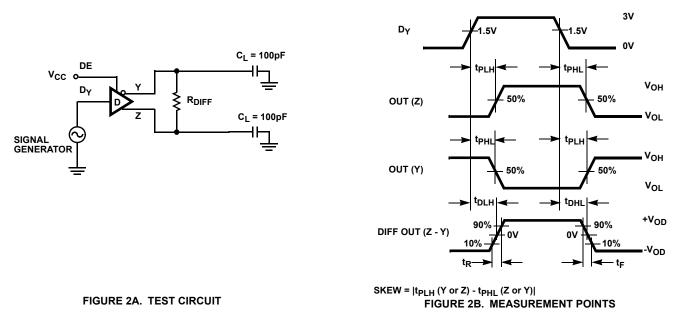
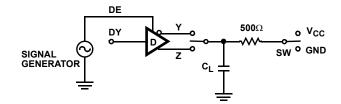


FIGURE 2. RS-485 DRIVER PROPAGATION DELAY AND DIFFERENTIAL TRANSITION TIMES

Test Circuits and Waveforms (Continued)



FOR SHDN TESTS, SWITCH ON/OFF RATHER THAN DE

PARAMETER	ON/DE	OUTPUT	DY	SW	C _L (pF)
t _{HZ}	1/-	Y/Z	0/1	GND	15
t _{LZ}	1/-	Y/Z	1/0	V _{CC}	15
t _{ZH}	1/-	Y/Z	0/1	GND	100
t _{ZL}	1/-	Y/Z	1/0	V _{CC}	100
t _{ZH(SHDN)}	-/1	Y/Z	0/1	GND	100
^t ZL(SHDN)	-/1	Y/Z	1/0	V _{CC}	100

FIGURE 3A. TEST CIRCUIT

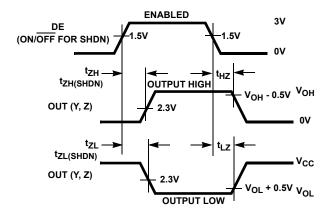
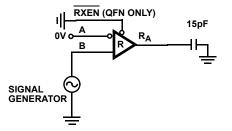


FIGURE 3B. MEASUREMENT POINTS

FIGURE 3. RS-485 DRIVER ENABLE AND DISABLE TIMES





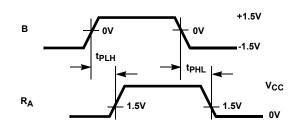
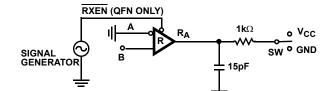
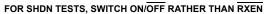


FIGURE 4B. MEASUREMENT POINTS

FIGURE 4. RS-485 RECEIVER PROPAGATION DELAY





PARAMETER	ON/RXEN	В	SW
t _{HZ} (QFN Only)	1/-	+1.5V	GND
t _{LZ} (QFN Only)	1/-	-1.5V	V _{CC}
t _{ZH} (QFN Only)	1/-	+1.5V	GND
t _{ZL} (QFN Only)	1/-	-1.5V	V _{CC}
t _{ZH(SHDN)}	-/0	+1.5V	GND
t _{ZL(SHDN)}	-/0	-1.5V	V _{CC}



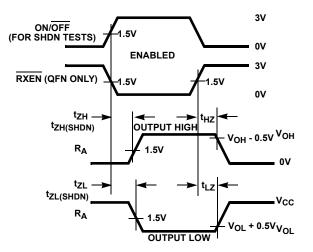


FIGURE 5B. MEASUREMENT POINTS

FIGURE 5. RS-485 RECEIVER ENABLE AND DISABLE TIMES



Test Circuits and Waveforms (Continued)

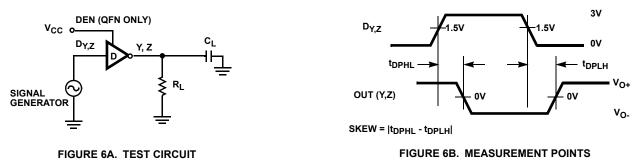


FIGURE 6. RS-232 DRIVER PROPAGATION DELAY AND TRANSITION TIMES

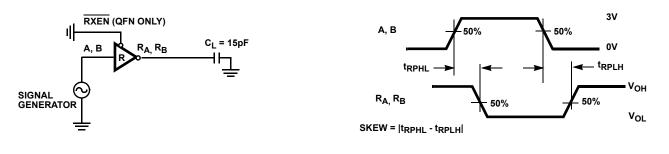


FIGURE 7A. TEST CIRCUIT FIGURE 7B. MEASUREMENT POINTS FIGURE 7. RS-232 RECEIVER PROPAGATION DELAY AND TRANSITION TIMES



Typical Application

RS-232 to RS-485 Converter

The ISL3332, ISL3333 are ideal for implementing a single IC 2-wire (Tx Data, Rx Data) protocol converter, because each port can be programmed for a different protocol. Figure <u>8</u> illustrates the simple connections to create a single transceiver RS-232 to RS-485 converter. Depending on the RS-232 data rate, using an RS-422 bus as an RS-232 "extension cord" can extend the transmission distance up to 4000' (1220m). A similar circuit on the other end of the cable completes the conversion to/from RS-232.

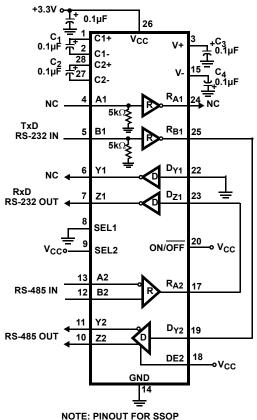


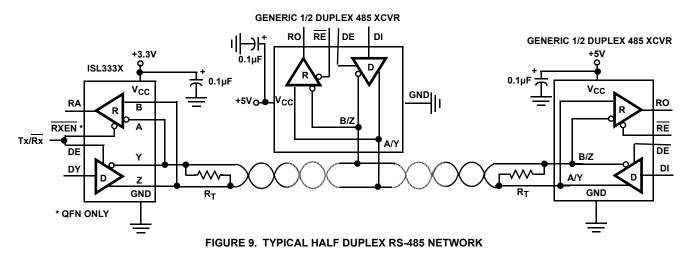
FIGURE 8. SINGLE IC RS-232 TO RS-485 CONVERTER

Detailed Description

Each of the two ISL333X ports supports dual protocols: RS-485/422, and RS-232. RS-485 and RS-422 are differential (balanced) data transmission standards for use in high speed (up to 20Mbps) networks, or long haul and noisy environments. The differential signaling, coupled with RS-485's requirement for an extended common mode range (CMR) of +12V to -7V make these transceivers extremely tolerant of ground potential differences, as well as voltages induced in the cable by external fields. Both of these effects are real concerns when communicating over the RS-485/422 maximum distance of 4000' (1220m). It is important to note that the ISL333X don't follow the RS-485 convention whereby the inverting I/O is labeled "B/Z", and the non inverting I/O is "A/Y". Thus, in the application diagrams below the 333X A/Y (B/Z) pins connect to the B/Z (A/Y) pins of the generic RS-485/RS-422 ICs.

RS-422 is typically a point-to-point (one driver talking to one receiver on a bus), or a point-to-multipoint (multidrop) standard that allows only one driver and up to 10 receivers on each bus. Because of the one driver per bus limitation, RS-422 networks use a two bus, full duplex structure for bidirectional communication, and the Rx inputs and Tx outputs (no tri-state required) connect to different busses, as shown in Figure <u>10</u>.

Conversely, RS-485 is a true multipoint standard, which allows up to 32 devices (any combination of drivers- must be tri-statable - and receivers) on each bus. Now bidirectional communication takes place on a single bus, so the Rx inputs and Tx outputs of a port connect to the same bus lines, as shown in Figure 9. Each port set to RS-485 /422 mode includes one Rx and one Tx.RS-232 is a point-to-point, singled ended (signal voltages referenced to GND) communication protocol targeting fairly short (<150', 46m) and low data rate (<1Mbps) applications. Each port contains two transceivers (2 Tx and 2 Rx) in RS-232 mode. Protocol selection is handled via a logic pin (SELX) for each port.



Rev 1 00



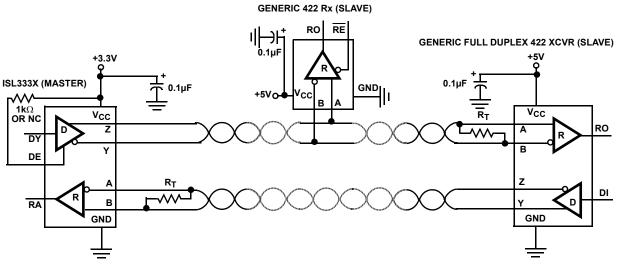


FIGURE 10. TYPICAL RS-422 NETWORK

ISL333x Advantages

These dual protocol ICs offer many parametric improvements vs those offered on competing dual protocol devices. Some of the major improvements are:

- **3.3V Supply Voltage** Eliminates the 5V supply that powers just the interface IC
- 15kV Bus Pin ESD Eases board level requirements
- Full Failsafe RS-485 Rx Eliminates bus biasing
- Selectable RS-485 Data Rate Up to 20Mbps, or slew rate limited for low EMI and fewer termination issues
- High RS-232 Data Rate >250kbps
- Lower Tx and Rx Skews Wider, consistent bit widths
- Lower ICC Max ICC is 2x to -4x lower than competition
- Flow-Thru Pinouts Tx, Rx bus pins on one side/logic pins on the other, for easy routing to connector/UART

Packaging - Smaller (QFN) and Pb-free.

RS-232 Mode

Rx Features

RS-232 receivers invert and convert RS-232 input levels $(\pm 3V \text{ to } \pm 25V)$ to the standard TTL/CMOS levels required by a UART, ASIC, or µcontroller serial port. Receivers are designed to operate at faster data rates than the drivers, and they feature very low skews (18ns) so the receivers contribute negligibly to bit width distortion. Inputs include the standards required $3k\Omega$ to $7k\Omega$ pull-down resistor, so unused inputs may be left unconnected. Rx inputs also have built-in hysteresis to increase noise immunity, and to decrease erroneous triggering due to slowly transitioning input signals.

Rx outputs are short circuit protected, and are only tristatable when the entire IC is shutdown (SHDN) via the

ON/OFF pin, or via the active low RXEN pins available on the QFN package option (see "ISL3333 Special Features" for more details).

Tx Features

RS-232 drivers invert and convert the standard TTL/CMOS levels from a UART, or µcontroller serial port to RS-232 compliant levels (\pm 5V minimum). The Tx delivers these compliant output levels even at data rates of 400kbps, with loads of 500pF, and with one output in each port switching at this high rate. The drivers are designed for low skew (typically 12% of the 400kbps bit width), and are compliant to the RS-232 slew rate spec (4 to 30V/µs) for a wide range of load capacitances. Tx inputs float if left unconnected, and may cause I_{CC} increases. For the best results, connect unused inputs to GND.

Tx outputs are short circuit protected, and incorporate a thermal SHDN feature to protect the IC in situations of severe power dissipation - see the RS-485 section for more details. All drivers disable in SHDN, or when the 3.3V power supply is off, and a port's drivers also disable via the corresponding DENX pin (see "ISL3333 Special Features" for more details) available on the QFN package option (see Tables 2 and 3 and the "Low Power Shutdown" section). The ISL3332's SHDN function is useful for disabling the outputs if both ports will always be disabled together (e.g., used as a four transceiver RS-232 port), and if it is acceptable for the Rx to be disabled as well.

Charge Pumps

The on-chip charge pumps create the RS-232 transmitter power supplies (typically +5.7/-5.3V) from a single supply as low as 3.15V, and are enabled only if either port is configured for RS-232 operation. The efficient design requires only four small 0.1μ F capacitors for the voltage doubler and inverter functions. By operating discontinuously (i.e., turning off as soon as V+ and V- pump up to the



nominal values), the charge pump contribution to RS-232 mode I_{CC} is reduced significantly. Unlike competing devices that require the charge pump in RS-485 mode, disabling the charge pump saves power, and minimizes noise. If the application keeps both ports in RS-485 mode (e.g., a dedicated dual channel RS-485 interface), then the charge pump capacitors aren't even required.

Data Rates and Cabling

Drivers operate at data rates up to 400kbps, and are guaranteed for data rates up to 250kbps. The charge pumps and drivers are designed such that one driver in each port can be operated at the rated load, and at 250kbps (see Figure <u>34</u>). Figure <u>34</u> also shows that drivers can easily drive two to three thousand picofarads at data rates up to 250kbps, while still delivering compliant \pm 5V output levels.

Receivers operate at data rates up to 2Mbps. They are designed for a higher data rate to facilitate faster factory downloading of software into the final product, thereby improving the user's manufacturing throughput.

Figures $\underline{37}$ and $\underline{38}$ illustrate driver and receiver waveforms at 250kbps, and 500kbps, respectively. For these graphs, one driver of each port drives the specified capacitive load, and a receiver in the port.

RS-232 doesn't require anything special for cabling; just a single bus wire per transmitter and receiver, and another wire for GND. So an ISL333X RS-232 port uses a five conductor cable for interconnection. Bus terminations are not required, nor allowed, by the RS-232 standard.

RS-485 Mode

Rx Features

RS-485 receivers convert differential input signals as small as 200mV, as required by the RS-485 and RS-422 standards, to TTL/CMOS output levels. The differential Rx provides maximum sensitivity, noise immunity, and common mode rejection. Per the RS-485 standard, receiver inputs function with common mode voltages as great as +12V and -7V, regardless of supply voltage, making them ideal for long networks where induced voltages are a realistic concern. Each RS-485/RS-422 port includes a single receiver (RA), and the unused Rx output (RB) is disabled but pulled high by an internal current source. The internal current source turns off in SHDN.

Worst case receiver input currents are 20% lower than the 1 "unit load" (1mA) RS-485 limit, which translates to a $15k\Omega$ minimum input resistance.

These receivers include a "full fail-safe" function that guarantees a high level receiver output if the receiver inputs are unconnected (floating), shorted together, or if the bus is terminated but undriven (i.e., differential voltage collapses to near zero due to termination). Failsafe with shorted, or terminated and undriven inputs is accomplished by setting the Rx upper switching point at -40mV, thereby ensuring that the Rx recognizes a 0V differential as a high level.

All the Rx outputs are short circuit protected, and are tri-state when the IC is forced into SHDN, but ISL3332 (SSOP) receiver outputs are not independently tri-statable. ISL3333 (QFN) receiver outputs are tri-statable via an active low RXEN input for each port (see "ISL3333 Special Features" for more details).

Tx Features

The RS-485/RS-422 driver is a differential output device that delivers at least 1.5V across a 54 Ω load (RS-485), and at least 2V across a 100 Ω load (RS-422). The drivers feature low propagation delay skew to maximize bit widths, and to minimize EMI.

To allow multiple drivers on a bus, the RS-485 spec requires that drivers survive worst case bus contentions undamaged. The ISL333X drivers meet this requirement via driver output short circuit current limits, and on-chip thermal shutdown circuitry. The output stages incorporate current limiting circuitry that ensures that the output current never exceeds the RS-485 spec, even at the common mode voltage range extremes of 12V and -7V. In the event of a major short circuit condition, devices also include a thermal shutdown feature that disables the drivers whenever the die temperature becomes excessive. This eliminates the power dissipation, allowing the die to cool. The drivers automatically re-enable after the die temperature drops about 15 degrees. If the contention persists, the thermal shutdown/re-enable cycle repeats until the fault is cleared. Receivers stay operational during thermal shutdown.

RS-485 multi-driver operation also requires drivers to include tri-state functionality, so each port has a DE pin to control this function. If the driver is used in an RS-422 network, such that driver tri-state isn't required, then the DE pin can be left unconnected and an internal pull-up keeps it in the enabled state. Drivers are also tri-stated when the IC is in SHDN, or when the 3.3V power supply is off.

Speed Options

The ISL3332 (SSOP) has fixed, high slew rate driver outputs optimized for 20Mbps data rates. The ISL3333 (QFN) offers three user selectable data rate options: "Fast" for high slew rate and 20Mbps; "Medium" with slew rate limiting set for 460kbps; "Slow" with even more slew rate limiting for 115kbps operation. See the "Data Rate" and "Slew Rate Limited Data Rates" sections for more information.

Receiver performance is the same for all three speed options.

Data Rate, Cables, and Terminations

RS-485/RS-422 are intended for network lengths up to 4000' (1220m), but the maximum system data rate decreases as the transmission length increases. Devices operating at the maximum data rate of 20Mbps are limited to maximum lengths of 20-100' (6-31m), while devices operating at or



below 115kbps can operate at the maximum length of 4000' (1220m).

Higher data rates require faster edges, so both the ISL333X versions offer an edge rate capable of 20Mbps data rates. The ISL3333 also offers two slew rate limited edge rates to minimize problems at slower data rates. Nevertheless, for the best jitter performance when driving long cables, the faster speed settings may be preferable, even at low data rates. See the "RS-485 Slew Rate Limited Data Rates" section for details.

Twisted pair is the cable of choice for RS-485/RS-422 networks. Twisted pair cables tend to pick up noise and other electromagnetically induced voltages as common mode signals, which are effectively rejected by the differential receivers in these ICs.

The preferred cable connection technique is "daisychaining", where the cable runs from the connector of one device directly to the connector of the next device, such that cable stub lengths are negligible. A "backbone" structure, where stubs run from the main backbone cable to each device's connector, is the next best choice, but care must be taken to ensure that each stub is electrically "short". See Table <u>4</u> for recommended maximum stub lengths for each speed option.

TABLE 4. RECOMMENDED STUB LENGTHS

SPEED OPTION	MAXIMUM STUB LENGTH ft (m)
SLOW	350-500 (107-152)
MED	100-150 (30.5 - 46)
FAST	1-3 (0.3 - 0.9)

Proper termination is imperative to minimize reflections when using the 20Mbps speed option. Short networks using the medium and slow speed options need not be terminated, but terminations are recommended unless power dissipation is an overriding concern. Note that the RS-485 spec allows a maximum of two terminations on a network, otherwise the Tx output voltage may not meet the required V_{OD}.

In point-to-point, or point-to-multipoint (RS-422) networks, the main cable should be terminated in its characteristic impedance (typically 120Ω) at the end farthest from the driver. In multi-receiver applications, stubs connecting receivers to the main cable should be kept as short as possible, but definitely shorter than the limits shown in Table 4. Multipoint (RS-485) systems require that the main cable be terminated in its characteristic impedance at both ends. Again, keep stubs connecting a transceiver to the main cable as short as possible, and refer to Table 4. Avoid "star", and other configurations, where there are many "ends" which would require more than the two allowed terminations to prevent reflections.

High ESD

All pins on the ISL333X include ESD protection structures rated at ± 2.5 kV (HBM), which is good enough to survive ESD events commonly seen during manufacturing. But the bus pins (Tx outputs and Rx inputs) are particularly vulnerable to ESD events because they connect to an exposed port on the exterior of the finished product. Simply touching the port pins, or connecting a cable, can destroy an unprotected port. ISL333X bus pins are fitted with advanced structures that deliver ESD protection in excess of ± 15 kV (HBM), without interfering with any signal in the RS-485 or the RS-232 range. This high level of protection may eliminate the need for board level protection, or at the very least will increase the robustness of any board level scheme.

Small Packages

Competing 3.3V dual protocol ICs are available only in a 28 Ld SSOP. The ISL3333's tiny 6x6mm QFN footprint is 80% smaller than the competing SSOP.

Flow Through Pinouts

Even the ISL333X pinouts are features, in that the **true** flow-through design simplifies board layout. Having the bus pins all on one side of the package for easy routing to a cable connector, and the Rx outputs and Tx inputs (logic pins) on the other side for easy connection to a UART, avoids costly and problematic crossovers. Competing "flow through" pinouts mix logic and bus pin inputs on one side of the package, and logic and bus pin outputs on the other side. This forces the designer to route four traces from the right side of the IC around the IC to the cable connector. Figure <u>11</u> illustrates the flow-through nature of the ISL333X's pinout.

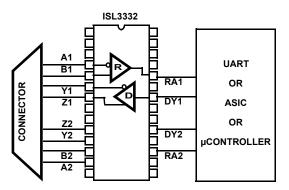


FIGURE 11. ILLUSTRATION OF FLOW THROUGH PINOUT

Low Power Shutdown (SHDN) Mode

The ON/ $\overline{\text{OFF}}$ pin is driven low to place the IC (both ports) in the SHDN mode, and the already low supply current drops to as low as 21µA. If this functionality isn't desired, the pin can be left disconnected (thanks to the internal pull-up), or it should be connected to V_{CC} (V_L for the QFN), through a 1k Ω resistor. SHDN disables the Tx and Rx outputs, and disables the charge pumps if either port is in RS-232 mode, so V+ collapses to V_{CC}, and V- collapses to GND.

All but 10uA of SHDN supply current (I_{CC} plus I_L) is due to control input (ON, \overline{LB} , SP, DE, DEN) pull-up resistors (~11µA/resistor), so SHDN supply current varies depending on the ISL333X configuration. The spec tables indicate the SHDN currents for configurations that optimize these currents. For example, in RS-232 mode the SP pins aren't used, so if both ports are configured for RS-232, floating or tying the SP pins high minimizes SHDN current. Likewise in RS-485 mode, the drivers are disabled in SHDN, so driving the DE and DEN pins high during this time also reduces the supply current.

When enabling from SHDN in RS-232 mode, allow at least $25\mu s$ for the charge pumps to stabilize before transmitting data. The charge pumps aren't used in RS-485 mode, so the transceiver is ready to send or receive data in less than $2\mu s$, which is much faster than competing devices that require the charge pump for all modes of operation.

Internal Loopback Mode

Driving the LB pin low places both ports in the loopback mode, a mode that facilitates implementing board level self test functions. In loopback, internal switches disconnect the Rx inputs from the Rx outputs, and feed back the Tx outputs to the appropriate Rx output. This way the data driven at the Tx input appears at the corresponding Rx output (refer to <u>"Typical Operating Circuits" on page 6</u>"). The Tx outputs remain connected to their terminals, so the external loads are reflected in the loopback performance. This allows the loopback function to potentially detect some common bus faults such as one or both driver outputs shorted to GND, or outputs shorted together.

Note that the loopback mode uses an additional set of receivers, as shown in the "Typical Operating Circuits". These loopback receivers are not standards compliant, so the loopback mode can't be used to implement a half-duplex RS-485 transceiver.

If loopback won't be utilized, the pin can be left disconnected (thanks to the internal pull-up), or it should be connected to V_{CC} (V_L for the QFN), through a 1k Ω resistor.

ISL3333 (QFN Package) Special Features

Logic Supply (V_L Pin)

The ISL3333 (QFN) includes a V_L pin that powers the logic inputs (Tx inputs and control pins) and Rx outputs. These pins interface with "logic" devices such as UARTs, ASICs, and µcontrollers, and today most of these devices use power supplies significantly lower than 3.3V. Thus, a 3.3V output level from a 3.3V powered dual protocol IC might seriously overdrive and damage the logic device input. Similarly, the logic device's low V_{OH} might not exceed the V_{IH} of a 3.3V powered dual protocol input. Connecting the V_L pin to the power supply of the logic device (Figure 12) limits the ISL3333's Rx output V_{OH} to V_L (Figure 15), and reduces the Tx and control input switching points to values compatible

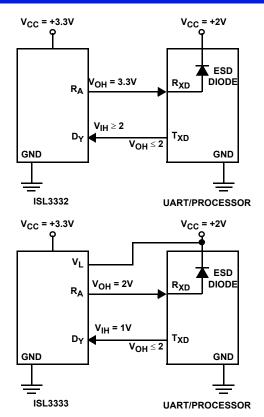


FIGURE 12. USING V_L PIN TO ADJUST LOGIC LEVELS

with the logic device output levels. Tailoring the logic pin input switching points and output levels to the supply voltage of the UART, ASIC, or μ controller eliminates the need for a level shifter/translator between the two ICs.

 V_L can be anywhere from V_{CC} down to 1.2V, but the input switching points may not provide enough noise margin when V_L < 1.5V. Table <u>5</u> indicates typical V_{IH} and V_{IL} values for various V_L voltages so the user can ascertain whether or not a particular V_L voltage meets his needs.

TABLE 5. VIH AND VIL vs. VL FOR VCC = 3.3V

V _L (V)	V _{IH} (V)	V _{IL} (V)
1.2	0.85	0.26
1.5	0.9	0.5
1.8	0.9	0.73
2.3	1.2	1.0
2.7	1.4	1.3
3.3	1.8	1.7

Note: With V_L \leq 1.6V, the ISL3333 may not operate at the full data rate unless the logic signal V_{IL} is at least 0.2V below the typical value listed in Table <u>5</u>.

The V_L supply current (I_L) is typically less than 80μ A, even in the worst case configuration, as shown in Figures <u>20</u> and <u>21</u>. With the Rx outputs unloaded, all of the DC V_L current is due to inputs with internal pull-up resistors (DE, DEN, SP, <u>LB</u>,



ON/ $\overline{\text{OFF}}$) being driven to the low input state. The worst case I_L current occurs during SHDN (see Figure <u>21</u>), due to the I_L through the ON/ $\overline{\text{OFF}}$ pin pull-up resistor when that pin is driven low. I_{IL} through an input pull-up resistor is ~11µA (6µA for DE1 and DE2), so the I_L in Figure <u>20</u> drops by about 22µA (at V_L = 3.3V) when the two SP inputs are high versus low (next to bottom vs. top curve). SHDN I_L is lowest in the RS-<u>232</u> mode, because only the DEN pins and/or the ON/ $\overline{\text{OFF}}$ pin should be driven low. When all the inputs with pull-downs are driven high, I_L drops to <<1µA (see Figure <u>20</u>), so to minimize power dissipation drive these inputs high when unneeded (e.g., SP inputs aren't used in RS-232 mode, so drive them high in those modes).

QFN logic input pins that are externally tied high in an application, should use the V_L supply for the high voltage level.

RS-232 Mode Tx Enable/Disable (DEN)

The ISL3333 also adds an RS-232 mode Tx enable pin (DENX) for each port. Driving one of these pins low disables both drivers in the corresponding port. Because RS-232 is a point-to-point (only one Tx allowed on the bus) standard, the main use for this disable function is to reduce power by eliminating the load current (approximately 1mA per Tx output) through the 5k Ω resistor in the Rx at the cable's far end. The I_{CC} in this mode is still considerably higher than in SHDN, but the enable time from Tx disable is much faster (1.5 μ s vs. 25 μ s) than the enable time from SHDN due to the charge pumps remaining on during Tx disable.

The DENX pin is ignored if the corresponding port is set for RS-485 mode, and it is internally pulled high.

Active Low Rx Enable (RXEN)

In many RS-485 applications, especially half duplex configurations, users like to accomplish "echo cancellation" by disabling the corresponding receiver while its driver is transmitting data. This function is available on the QFN package via an active low \overline{RXEN} pin for each port. The active low function also simplifies direction control, by allowing a single Tx/ \overline{Rx} direction control line. If an active high RXEN were used, either two valuable I/O pins would be used for direction control, or an external inverter is required between DE and RXEN. Figure <u>13</u> details the advantage of using the \overline{RXEN} pin.

RS-485 Slew Rate Limited Data Rates

The SSOP version of this IC operates with Tx output transitions optimized for a 20Mbps data rate. These fast edges may increase EMI and reflection issues, even though fast transitions aren't required at the lower data rates used by many applications. The ISL3333 (QFN version) solves this problem by offering two additional, slew rate limited, data rates that are optimized for speeds of 115kbps, and 460kbps.The slew limited edges permit longer unterminated networks, or longer stubs off terminated busses, and help

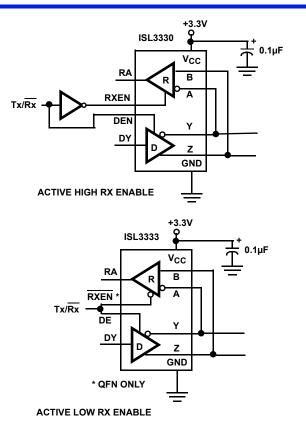


FIGURE 13. USING ACTIVE LOW vs ACTIVE HIGH RX ENABLE

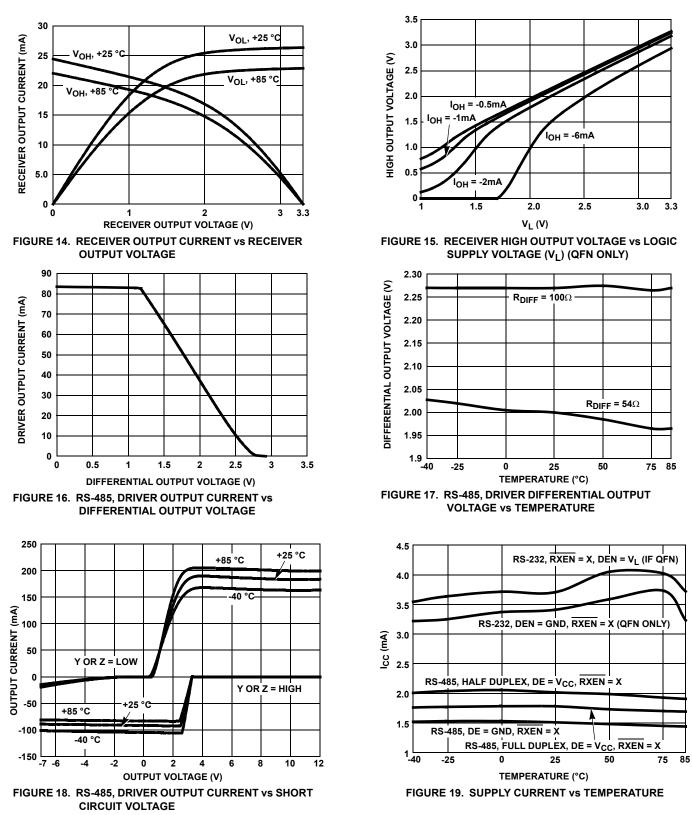
minimize EMI and reflections. Nevertheless, for the best jitter performance when driving long cables, the faster speed options may be preferable, even at lower data rates. The faster output transitions deliver less variability (jitter) when loaded with the large capacitance associated with long cables. Of course, faster transitions require more attention to ensuring short stub lengths and quality terminations, so there are trade-offs to be made. Assuming a jitter budget of 10%, it is likely better to go with the slow speed option for data rates of 115kbps or less, to minimize fast edge effects. Likewise, the medium speed option is a good choice for data rates between 115kbps and 460kbps. For higher data rates, or when the absolute best jitter is required, use the high speed option. Speed selection is via the SPA and SPB pins (see Table 3), and the selection pertains to each port programmed for RS-485 mode.

Evaluation Board

An evaluation board, part number ISL3333EVAL1Z, is available to assist in assessing the dual protocol IC's performance. The evaluation board contains a QFN packaged device, but because the same die is used in all packages, the board is also useful for evaluating the functionality of the other versions. The board's design allows for evaluation of all standard features, plus the QFN specific features. Refer to the eval board application note for details, and contact your sales rep for ordering information.

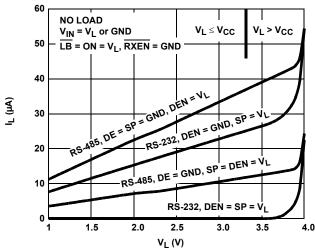


Typical Performance Curves V_{CC} = V_L = 3.3V, T_A = +25°C; Unless Otherwise Specified



RENESAS

Typical Performance Curves V_{CC} = V_L = 3.3V, T_A = +25°C; Unless Otherwise Specified (Continued)





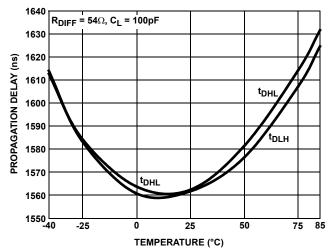
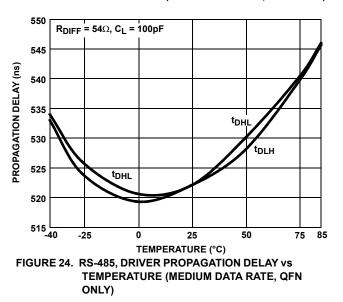


FIGURE 22. RS-485, DRIVER PROPAGATION DELAY vs TEMPERATURE (SLOW DATA RATE, QFN ONLY)



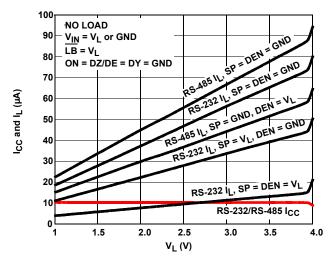


FIGURE 21. V_{CC} and V_L SHDN SUPPLY CURRENTS vs V_L VOLTAGE (QFN ONLY)

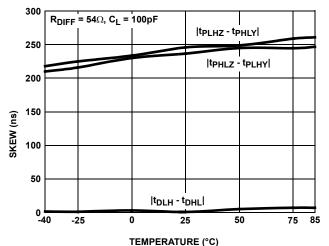
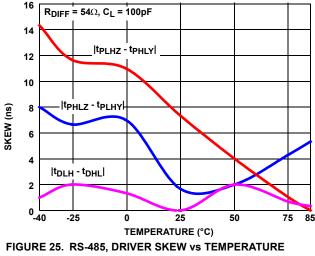


FIGURE 23. RS-485, DRIVER SKEW vs TEMPERATURE





(MEDIUM DATA RATE, QFN ONLY)

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Typical Performance Curves $V_{CC} = V_L = 3.3V$, $T_A = +25^{\circ}C$; Unless Otherwise Specified (Continued)

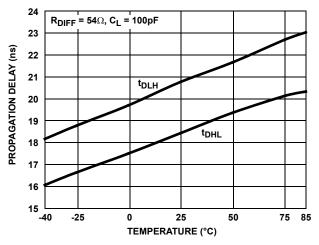


FIGURE 26. RS-485, DRIVER PROPAGATION DELAY vs TEMPERATURE (FAST DATA RATE)

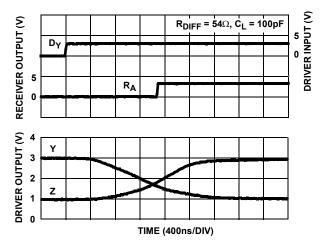
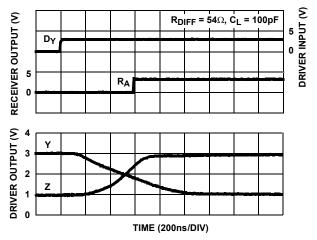


FIGURE 28. RS-485, DRIVER AND RECEIVER WAVEFORMS, LOW TO HIGH (SLOW DATA RATE, QFN ONLY)





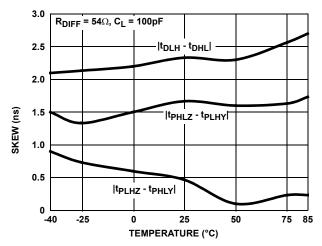


FIGURE 27. RS-485, DRIVER SKEW vs TEMPERATURE (FAST DATA RATE)

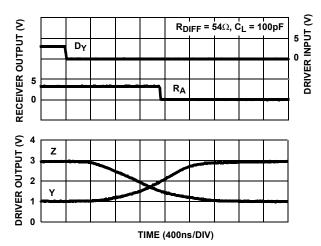


FIGURE 29. RS-485, DRIVER AND RECEIVER WAVEFORMS, HIGH TO LOW (SLOW DATA RATE, QFN ONLY)

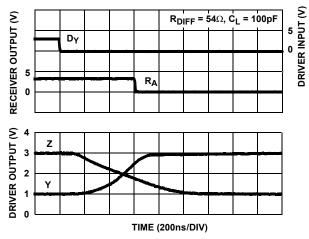
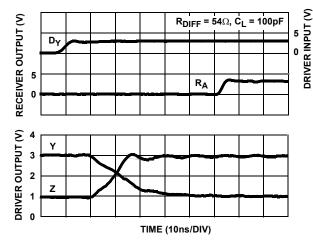
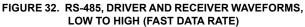
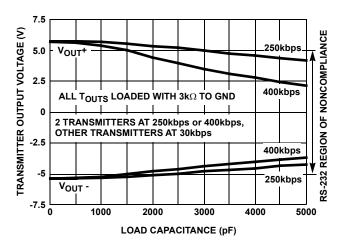


FIGURE 31. RS-485, DRIVER AND RECEIVER WAVEFORMS, HIGH TO LOW (MEDIUM DATA RATE, QFN ONLY)

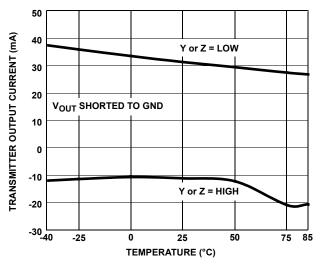
Typical Performance Curves V_{CC} = V_L = 3.3V, T_A = +25°C; Unless Otherwise Specified (Continued)

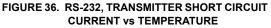












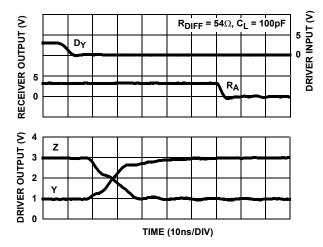


FIGURE 33. RS-485, DRIVER AND RECEIVER WAVEFORMS, HIGH TO LOW (FAST DATA RATE)

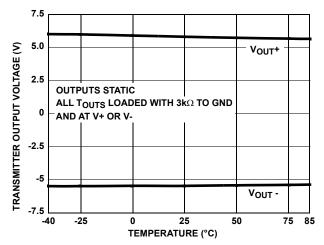


FIGURE 35. RS-232, TRANSMITTER OUTPUT VOLTAGE vs TEMPERATURE

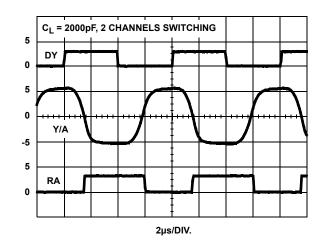
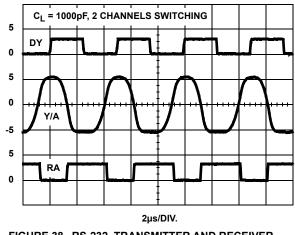
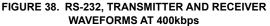


FIGURE 37. RS-232, TRANSMITTER AND RECEIVER WAVEFORMS AT 250kbps



Typical Performance Curves V_{CC} = V_L = 3.3V, T_A = +25°C; Unless Otherwise Specified (Continued)





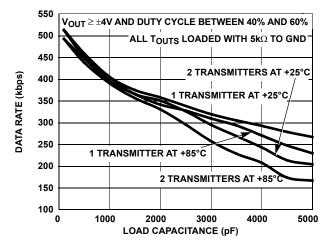


FIGURE 40. RS-232, TRANSMITTER MAXIMUM DATA RATE vs LOAD CAPACITANCE

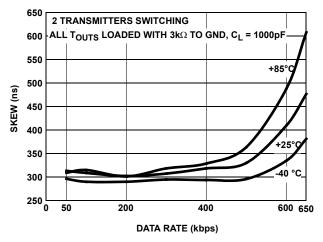


FIGURE 42. RS-232, TRANSMITTER SKEW vs DATA RATE

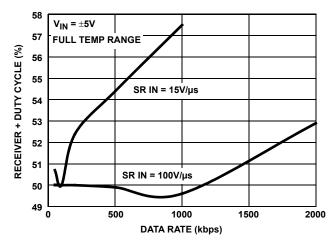


FIGURE 39. RS-232, RECEIVER OUTPUT +DUTY CYCLE vs DATA RATE

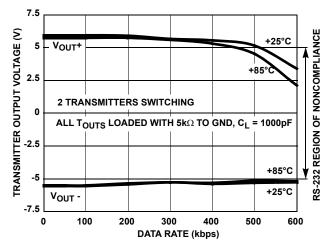


FIGURE 41. RS-232, TRANSMITTER OUTPUT VOLTAGE vs DATA RATE

Die Characteristics

SUBSTRATE AND QFN PAD POTENTIAL (POWERED UP):

GND

TRANSISTOR COUNT:

4838

PROCESS:

BiCMOS

Revision History

Rev.	Date	Description			
1.0	Jan 21, 2021	Updated Ordering information table and notes. Updated links throughout. Added Revision History			
0.0	May 27, 2008	Initial release			

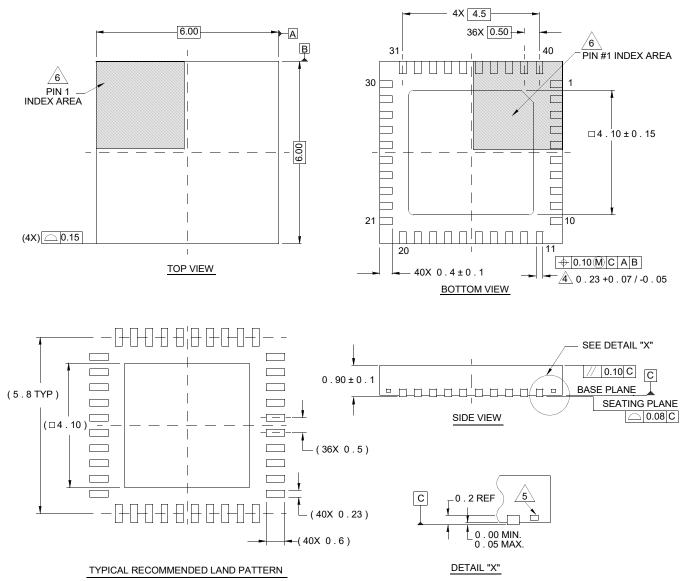


Package Outline Drawings

For the most recent package outline drawing, see <u>L40.6x6</u>.

L40.6x6

40 Lead Quad Flat No-Lead Plastic Package Rev 3, 10/06

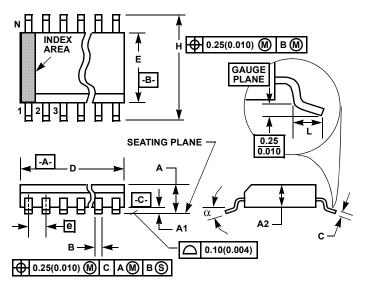


NOTES:

- Dimensions are in millimeters. Dimensions in () for Reference Only.
- 2. Dimensioning and tolerancing conform to AMSE Y14.5m-1994.
- 3. Unless otherwise specified, tolerance : Decimal ± 0.05
- 4. Dimension b applies to the metallized terminal and is measured between 0.15mm and 0.30mm from the terminal tip.
- 5. Tiebar shown (if present) is a non-functional feature.
- 6. The configuration of the pin #1 identifier is optional, but must be located within the zone indicated. The pin #1 identifier may be either a mold or mark feature.



Shrink Small Outline Plastic Packages (SSOP)



NOTES:

- 1. Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication Number 95.
- 2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
- Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion and gate burrs shall not exceed 0.20mm (0.0078 inch) per side.
- Dimension "E" does not include interlead flash or protrusions. Interlead flash and protrusions shall not exceed 0.20mm (0.0078 inch) per side.
- 5. The chamfer on the body is optional. If it is not present, a visual index feature must be located within the crosshatched area.
- 6. "L" is the length of terminal for soldering to a substrate.
- 7. "N" is the number of terminal positions.
- 8. Terminal numbers are shown for reference only.
- 9. Dimension "B" does not include dambar protrusion. Allowable dambar protrusion shall be 0.13mm (0.005 inch) total in excess of "B" dimension at maximum material condition.
- 10. Controlling dimension: MILLIMETER. Converted inch dimensions are not necessarily exact.

For the most recent package outline drawing, see M28.209.

M28.209 (JEDEC MO-150-AH ISSUE B) 28 Lead Shrink Small Outline Plastic Package

	INCHES		MILLIMETERS		
SYMBOL	MIN	MAX	MIN	MAX	NOTES
А	-	0.078	-	2.00	-
A1	0.002	-	0.05	-	-
A2	0.065	0.072	1.65	1.85	-
В	0.009	0.014	0.22	0.38	9
С	0.004	0.009	0.09	0.25	-
D	0.390	0.413	9.90	10.50	3
Е	0.197	0.220	5.00	5.60	4
е	0.026 BSC		0.65 BSC		-
Н	0.292	0.322	7.40	8.20	-
L	0.022	0.037	0.55	0.95	6
Ν	28		28		7
α	0°	8°	0°	8°	-

Rev. 2 6/05

