

KB2885SGD

DESCRIPTION

8.89 mm x 19.05 mm LED Light Bar



PACKAGE DIMENSIONS

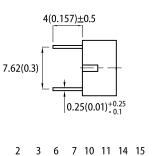
• The Super Bright Green source color devices are made with Gallium Phosphide Green Light Emitting Diode

FEATURES

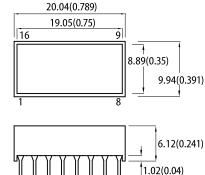
- · Uniform light emitting area
- · Low current operation
- Easily mounted on P.C. boards
- · Flush mountable
- Excellent on/off contrast
- · Can be used with panels and legend mounts
- RoHS compliant

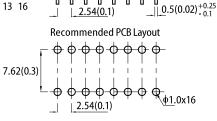
APPLICATIONS

- · Home and smart appliances
- · Display time and digital combination
- · Industrial and instrumental applications
- Numeric status



12 13 16





Notes

¥ ¥ ¥ ¥ ¥ ¥ ¥ ¥

1 Δ 5 8 9

All dimensions are in millimeters (inches), Tolerance is ±0.25(0.01")unless otherwise noted.
The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SELECTION GUIDE

Part Number	Emitting Color	Long Type	Iv (mcd) @ 20mA ^[1]	
Fart Number	(Material)	Lens Type	Iv (mcd) @ Min. 12 *3	Тур.
KB2885SGD	Super Bright Green (GaP)	Green Diffused	12	30
KD20033GD			*3	*9

Notes.

- 1. Luminous intensity / luminous Flux: +/-15%. * Luminous intensity value is traceable to CIE127-2007 standards.

Kingbright

ELECTRICAL / OPTICAL CHARACTERISTICS at T_A=25°C

Parameter	Symbol	Emitting Color	Value		l In it
			Тур.	Max.	Unit
Wavelength at Peak Emission I_F = 20mA	λ_{peak}	Super Bright Green	565	-	nm
Dominant Wavelength I _F = 20mA	λ_{dom} ^[1]	Super Bright Green	568	-	nm
Spectral Bandwidth at 50% Φ REL MAX I _F = 20mA	Δλ	Super Bright Green	30	-	nm
Capacitance	С	Super Bright Green	15	-	pF
Forward Voltage $I_F = 20 \text{mA}$	V _F ^[2]	Super Bright Green	2.2	2.5	V
Reverse Current (V _R = 5V)	I _R	Super Bright Green	-	10	μΑ

Notes:

The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd : ±1nm.)
Forward voltage: ±0.1V.
Wavelength value is traceable to CIE127-2007 standards.
Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

ABSOLUTE MAXIMUM RATINGS at T_A=25°C

Parameter	Symbol	Value	Unit
Power Dissipation	P _D	62.5	mW
Reverse Voltage	V _R	5	V
Junction Temperature	Tj	110	°C
Operating Temperature	T _{op}	-40 to +85	°C
Storage Temperature	T _{stg}	-40 to +85	°C
DC Forward Current	I _F	25	mA
Peak Forward Current	I _{FM} ^[1]	140	mA
Electrostatic Discharge Threshold (HBM)	-	8000	V
Lead Solder Temperature ^[2] 260°C For 3-5 Seconds			

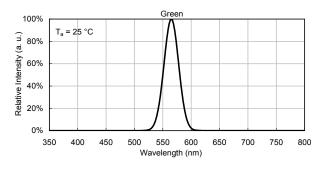
Notes: 1. 1/10 Duty Cycle, 0.1ms Pulse Width. 2. 2mm below package base. 3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

Kingbright

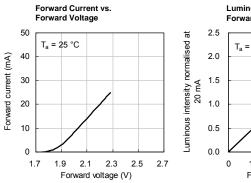
KB2885SGD

TECHNICAL DATA

RELATIVE INTENSITY vs. WAVELENGTH



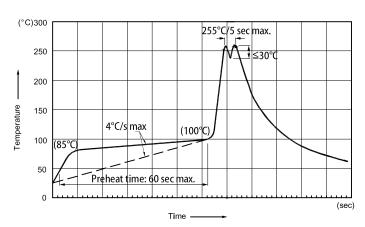




Luminous Intensity vs. Forward Current T_a = 25 °C 10 20 30 40 50 Forward current (mA)

Forward Current Derating Curve Luminous Intensity vs. Ambient Temperature 50 2.5 Permissible forward current (mA) -uminous intensity normalised 40 2.0 ç 30 1.5 52 at Ta = 2 20 1.0 0.5 10 0 0.0 -40 -20 0 20 40 60 80 100 -40 -20 0 20 40 60 80 100 Ambient temperature (°C) Ambient temperature (°C)

RECOMMENDED WAVE SOLDERING PROFILE



Notes:

 Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath

3. Do not apply stress to the epoxy resin while the temperature is above 85°C.

Soldering General Notes

- 1. Through-hole displays are incompatible with reflow soldering.
- 2. If components will undergo multiple soldering processes, or other processes where the components may be subjected to intense heat, please check with Kingbright for compatibility.

CLEANING

- 1. Mild "no-clean" fluxes are recommended for use in soldering.
- 2. If cleaning is required, Kingbright recommends to wash components with water only. Do not use harsh organic solvents for cleaning because they may damage the plastic parts .
- 3. The cleaning process should take place at room temperature and the devices should not be washed for more than one minute.
- 4. When water is used in the cleaning process, Immediately remove excess moisture from the component with forced-air drying afterwards.

temperature of 260°C 2. Peak wave soldering temperature between 245°C ~ 255°Cfor 3 sec (5 sec max).

^{4.} Fixtures should not incur stress on the component when mounting and during soldering process

^{5.} SAC 305 solder allov is recommended.

No more than one wave soldering pass.
During wave soldering, the PCB top-surface temperature should be kept below 105°C.