

LTC1698

Isolated Secondary Synchronous Rectifier Controller

- **High Efficiency Over Wide Load Current Range**
- ±**0.8% Output Voltage Accuracy**
- Dual N-Channel MOSFET Synchronous Drivers
- Pulse Transformer Synchronization
- Optocoupler Feedback Driver
- Programmable Current Limit Protection
- $\blacksquare$   $\pm$ 5% Margin Output Voltage Adjustment
- Adjustable Overvoltage Fault Protection
- Power Good Flag
- Auxiliary 3.3V Logic Supply
- Available in 16-Lead SSOP and SO Packages

### **APPLICATIONS**

- 48V Input Isolated DC/DC Converters
- Isolated Telecommunication Power Systems
- Distributed Power Step-Down Converters
- Industrial Control Systems
- Automotive and Heavy Equipment

# **TYPICAL APPLICATION**

### **DESCRIPTIO U FEATURES**

The LTC® 1698 is a precision secondary-side forward converter controller that synchronously drives external N-channel MOSFETs. It is designed for use with the LT® 3781 primary-side synchronous forward converter controller to create a completely isolated power supply. The LT3781 synchronizes the LTC1698 through a small pulse transformer and the LTC1698 drives a feedback optocoupler to close the feedback loop. Output accuracy of  $\pm 0.8$ % and high efficiency over a wide range of load currents are obtained.

The LTC1698 provides accurate secondary-side current limit using an external current sense resistor. The input voltage at the MARGIN pin provides  $\pm 5\%$  output voltage adjustment. A power good flag and overvoltage input are provided to ensure proper power supply conditions. An auxiliary 3.3V logic supply is included that supplies up to 10<sub>m</sub>A of output current.

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### **ABSOLUTE MAXIMUM RATINGS <sup>W</sup> <sup>W</sup> <sup>W</sup> <sup>U</sup> PACKAGE/ORDER INFORMATION <sup>U</sup> <sup>W</sup> <sup>U</sup>**



Consult LTC Marketing for parts specified with wider operating temperature ranges.

### **ELECTRICAL CHARACTERISTICS** The  $\bullet$  indicates specifications which apply over the full operating







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temperature range, otherwise specifications are at  $T_A = 25^\circ \text{C}$ . V<sub>DD</sub> = 8V, unless otherwise noted. (Note 4)



**Note 1:** Absolute Maximum Ratings are those values beyond which the life of a device may be impaired. All voltages refer to GND.

**Note 2:** The LTC1698 incorporates a 5V linear regulator to power internal circuitry. Driving these pins above 5.3V may cause excessive current flow. Guaranteed by design and not subject to test.

**Note 3:** The LTC1698E is guaranteed to meet performance specifications from 0 $\degree$ C to 70 $\degree$ C. Specifications over the  $-40\degree$ C to 85 $\degree$ C operating temperature range are assured by design, characterization and correlation with statistical process controls. For guaranteed performance to specifications over the -40°C to 85°C range, the LTC1698I is available.

**Note 4:** All currents into device pins are positive; all currents out of the device pins are negative. All voltages are referenced to ground unless otherwise specified. For applications with  $V_{DD}$  < 7V, refer to the Typical Performance Characteristics.

**Note 5:** Supply current in active operation is dominated by the current needed to charge and discharge the external FET gates. This will vary with the LTC1698 operating frequency, supply voltage and the external FETs used.

**Note 6:** This parameter is guaranteed by correlation and is not tested.

**Note 7:**  $V_{FR}$  is tested in an op amp feedback loop which servos  $V_{FR}$  to the internal bandgap voltage.

**Note 8:** The current comparator output current varies linearly with temperature.

**Note 9:** The PWRGD and OVP comparators incorporate 10mV of hysteresis.

1698f **Note 10:** The driver disable time-out is proportional to the SYNC period within the frequency synchronization range.



### **TYPICAL PERFORMANCE CHARACTERISTICS**





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## **TYPICAL PERFORMANCE CHARACTERISTICS**





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### **PIN FUNCTIONS**

V<sub>DD</sub> (Pin 1): Power Supply Input. For isolated applications, a simple rectifier from the power transformer is used to power the chip. This pin powers the opto driver, the  $V_{AUX}$  supply and the FG and CG drivers. An internal 5V regulator powers the remaining circuitry.  $V_{DD}$  requires an external 4.7µF bypass capacitor.

**CG (Pin 2):** Catch Gate Driver. If SYNC slews positive, CG pulls high to drive an external N-channel MOSFET. CG draws power from the  $V_{DD}$  pin and swings between  $V_{DD}$ and PGND.

**PGND (Pin 3):** Power Ground. Connect PGND to a low impedance ground plane in close proximity to the ground terminal of the external current sensing resistor.

**GND (Pin 4):** Logic and Signal Ground. GND is referenced to the internal low power circuitry. Careful board layout techniques must be used to prevent corruption of signal ground reference. Connect GND and PGND together directly at the LTC1698.

**OPTODRV (Pin 5):** Optocoupler Driver Output. This pin drives a ground referenced optocoupler through an external resistor. If  $V_{FB}$  is low, OPTODRV pulls low. If  $V_{FB}$  is high, OPTODRV pulls high. This optocoupler driver has a DC gain of 5. During overvoltage or overcurrent conditions, OPTODRV pulls high. The output is capable of sourcing 10mA of current and will drive an external 0.1µF capacitive load and is short-circuit protected.

**V<sub>COMP</sub> (Pin 6):** Error Amplifier Output. This error amplifier is able to drive more than  $2k\Omega$  and 100pF of load. The internal diode connected from  $V_{FB}$  to  $V_{COMP}$  reduces OPTODRV recovery time under start-up conditions.

**MARGIN (Pin 7):** Current Input to Adjust the Output Voltage Linearly. The MARGIN pin connects to an internal 16.5k resistor. The other end of this resistor is regulated to 1.65V. Connecting MARGIN to a 3.3V logic supply sources 100µA of current into the chip and moves the output voltage 5% higher. Connecting MARGIN to 0V sinks 100µA out of the pin and moves the regulated output voltage 5% lower. The MARGIN pin voltage does not affect the PWRGD and OVPIN trip points.

**V<sub>FB</sub>** (Pin 8): Feedback Voltage. V<sub>FB</sub> senses the regulated output voltage through an external resistor divider. The  $V_{FB}$  pin is servoed to the reference voltage of 1.233V under closed-loop conditions. An RC network from  $V_{FB}$  to  $V_{COMP}$  compensates the feedback loop. If  $V_{FB}$  goes low,  $V_{COMP}$ pulls high and OPTODRV goes low.

**OVPIN (Pin 9):** Overvoltage Input. OVPIN is a high impedance input to an internal comparator. The threshold of this comparator is set to 1.233V. If the OVPIN potential is higher than the threshold voltage, OPTODRV pulls high immediately. Use an external RC lowpass filter to prevent noisy signals from triggering this comparator.

**PWRGD (Pin 10):** Power Good Output. This is an opendrain output. PWRGD floats if  $V_{FB}$  is above 94% of the nominal value for more than 2ms. PWRGD pulls low if  $V_{FR}$ is below 94% of the nominal value for more than 1ms. The PWRGD threshold is independent of the MARGIN pin potential.

**ISNSGND (Pin 11):** Current Sense Ground. Connect to the positive side of the sense resistor, normally grounded.

**I<sub>SNS</sub>** (Pin 12): Current Sense Input. Connect to the negative side of the sense resistor through an external RC lowpass filter. This pin normally sees a negative voltage, which is proportional to the average load current. If current limit is exceeded, OPTODRV pulls high.

**I<sub>COMP</sub>** (Pin 13): Current Amplifier Output. An RC network at this pin compensates the current limit feedback loop. Referencing the RC to  $V_{\text{OUT}}$  controls output voltage overshoot on start-up. This pin can float if current limit loop compensation is not required.

**VAUX (Pin 14):** Auxiliary 3.3V Logic Supply. This pin requires a 0.1µF or greater bypass capacitor. This auxiliary power supply can power external devices and sources 10mA of current. Internal current limiting is provided.

**SYNC (Pin 15):** Drivers Synchronization Input. A negative voltage slew at SYNC forces FG to pull high and CG to pull low. A positive voltage slew at SYNC resets the FG pin and CG pulls high. If SYNC loses its synchronization signal for more than the driver disable time-out interval, both the forward and catch drivers output are forced low. The SYNC circuit accepts pulse and square wave signals. The minimum pulse width is 75ns. The synchronization frequency range is between 50kHz to 400kHz.

**FG (Pin 16):** Forward Gate Driver. If SYNC slews negative, FG goes high. FG draws power from  $V_{DD}$  and swings between  $V_{DD}$  and PGND.



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### **BLOCK DIAGRAM**



# **OPERATION** (Refer to Block Diagram)

The LTC1698 is a secondary-side synchronous rectifier controller designed to work with the LT3781 primary-side synchronous controller chip to form an isolated synchronous forward converter. This chip set uses a dual transistor forward topology that is predominantly used in distributed power supply systems where isolated low voltages are needed to power complex electronic equipment. The primary stage is a current mode, fixed frequency forward converter and provides the typical PWM operation. A power transformer is used to provide the functions of input/output isolation and voltage step-down to achieve the required low output voltage. Instead of using typical Schottky diodes, synchronous rectification on the secondary offers isolation with high efficiency. It supplies high power without the need of bulky heat sinks, which is often a problem in any space constrained application.

The LTC1698 not only provides synchronous drivers for the external MOSFETs, it comes with other housekeeping functions performed on the secondary side of the power supply, all within a single integrated controller. Figure 1 shows the typical chip-set application. Upon power up, the LTC1698's  $V_{DD}$  input is low, the gate drivers TG and BG are both at the ground potential. The secondary forward and



### **OPERATION** (Refer to Block Diagram)

catch MOSFETs Q3 and Q4 are off. As soon as transistors Q1 and Q2 turn on, the flux in the power transformer T1 forces the body diodes of Q3 and Q4 to conduct, and the whole circuit starts like a conventional forward converter. At the same time, the LTC1698  $V_{DD}$  potential ramps up quickly through the V<sub>DD</sub> bias circuitry. Once the V<sub>DD</sub> voltage exceeds 4.0V, the LTC1698 enables its drivers and enters synchronous operation.

The pulse transformer T2 synchronizes the primary and secondary MOSFET drivers. In a typical conversion cycle, the primary MOSFETs Q1 and Q2 turn on simultaneously. SG goes low and generates a negative spike at the LTC1698 SYNC input through the pulse transformer. The LTC1698 forces FG to turn on and CG to turn off. Power is delivered to the load through the transformer T1 and the inductor L1. At the beginning of the next phase in which Q1 and Q2 turn off, SG goes high, SYNC sees a positive spike, the MOSFET Q3 shuts off, Q4 conducts and allows continuous current to flow through the inductor L1. The capacitor  $C_{OUT}$  filters the switching waveform to provide a steady DC output voltage for the load.

The LTC1698 error amplifier ERR senses the output voltage through an external resistor divider and regulates the  $V_{FB}$  pin potential to the 1.233V internal bandgap voltage. An external RC network across the  $V_{FB}$  and  $V_{COMP}$  pins frequency compensates the error amplifier feedback. The opto driver amplifies the voltage difference between the  $V_{\text{COMP}}$  pin and the bandgap potential, driving the external optocoupler diode with an inverting gain of 5. The optocoupler feeds the amplified output error signal to the primary controller and closes the forward converter voltage feedback loop. Under start-up conditions, the internal diode across the LTC1698 error amplifier clamps the  $V_{\rm COMP}$  pin. This speeds up the opto driver recovery time by reducing the negative slew rate excursion at the COMP pin.

The forward converter output voltage can be easily adjusted. The potential at the MARGIN pin is capable of forcing the error amplifier reference voltage to move linearly by  $\pm 5\%$ . The internal R<sub>MARGIN</sub> resistor converts the MARGIN voltage to a current and linearly controls the offset of the error amplifier. Connecting the MARGIN pin to 3.3V increases the  $V_{FB}$  voltage by 5%, and connecting the MARGIN pin to 0V reduces  $V_{FB}$  by 5%. With the MARGIN pin floating, the VFB voltage is regulated to the internal bandgap voltage.

The current limit transconductance amplifier  $I_{\text{LIM}}$  provides the secondary side average current limit function. The average voltage drops across the  $R_{SFCSFN}$  resistor is sensed and compared to the – 25mV threshold set by the internal  $I_{LIM}$  amplifier. Once  $I_{LIM}$  detects high output current, the current amplifier output pulls high, overrides the error amplifier, injects more current into the photo diode and forces a lower duty cycle. An RC network connected to the  $I_{\text{COMP}}$  pin is used to stabilize the secondary current limit loop. Alternatively, if only overcurrent fault protection is required,  $I_{\text{COMP}}$  can float.

If under abnormal conditions the feedback path is broken, OVPIN provides another route for overvoltage fault protection. If the voltage at OVPIN is higher than the bandgap voltage, the OVP comparator forces OPTODRV high immediately. A simple external RC filter prevents a momentary overshoot at OVPIN from triggering the OVP comparator. Short OVPIN to ground if this pin is not used.

The LTC1698 provides an open-drain PWRGD output. If  $V_{FB}$  is less than 94% of its nominal value for more than 1ms, the PWRGD comparator pulls the PWRGD pin low. If  $V_{FB}$  is higher than 94% of its nominal value for more than 2ms, the transistor  $M_{PWRGD}$  shuts off, and an external resistor pulls the PWRGD pin high.

The LTC1698 provides an auxiliary 3.3V logic power supply. This auxiliary power supply is externally compensated with a minimum  $0.1 \mu$ F bypass capacitor. It supplies up to 10mA of current to any external devices.



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#### **Undervoltage Lockout**

In UVLO (low  $V_{DD}$  voltage) the drivers FG and CG are shut off and the pins OPTODRV,  $V_{AUX}$ , PWRGD and  $I_{COMP}$  are forced low. The LTC1698 allows the bandgap and the internal bias currents to reach their steady-state values before releasing UVLO. Typically, this happens when  $V_{DD}$ reaches approximately 4.0V. Beyond this threshold, the drivers start switching. The OPTODRV, V<sub>AUX</sub>, PWRGD and I<sub>COMP</sub> pins return to their normal values and the chip is fully functional. However, if the  $V_{DD}$  voltage is less than 7V, the OPTODRV and  $V_{AUX}$  current sourcing capabilities are limited. See the OPTO driver graphs in the Typical Performance Characteristics section.

#### **V<sub>DD</sub>** Regulator

The bias supply for the LTC1698 is generated by peak rectifying the isolated transformer secondary winding. As shown in Figure 2, the zener diode Z1 is connected from base of Q5 to ground such that the emitter of Q5 is regulated to one diode drop below the zener voltage.  $R<sub>7</sub>$  is selected to bring Z1 into conduction and also provide base current to Q5. A resistor (on the order of a few hundred ohms), in series with the base of Q5, may be required to surpress high frequency oscillations depending on Q5's selection. A power MOSFET can also be used by increasing the zener diode value to offset the drop of the gate-tosource voltage.  $V_{DD}$  supply current varies linearly with the supply voltage, driver load and clock frequency. A 4.7µF bypass capacitor for the  $V_{DD}$  supply is sufficient for most applications. This capacitor must be large enough to provide a stable DC voltage to meet the LTC1698  $V<sub>DD</sub>$ 



**Figure 2. V<sub>DD</sub> Regulator** 

supply requirement. Under start-up conditions, it must be small enough to power up instantaneously, enabling the LTC1698 to regulate the feedback loop. Using a larger capacitor requires evaluation of the start-up performance.

#### **SYNC Input**

Figure 3 shows the synchronous forward converter application. The primary controller LT3781 runs at a fixed frequency and controls MOSFETs Q1 and Q2. The secondary controller LTC1698 controls MOSFETs Q3 and Q4. An inexpensive, small-size pulse transformer T2 synchronizes the primary and the secondary controllers. Figure 4 shows the pulse transformer timing waveforms. When the LT3781 synchronization output SG goes low, MOSFET



**Figure 3. Synchronization Using Pulse Transformer**



**Figure 4. Primary Side and Secondary Side Synchronization Waveforms**





drivers TG and BG go high. The pulse transformer T2 generates a negative slew at the SYNC pin and forces the secondary MOSFET driver FG to go high and CG to go low. When TG and BG go low, SG goes high and the secondary controller forces CG high and FG low.

For a given pulse transformer, a bigger capacitor  $C_{SG}$ generates a higher and wider SYNC pulse. The peak of this pulse should be much higher than the SYNC threshold. Amplitudes greater than  $\pm$ 5V help to speed up the SYNC comparator and reduce the SYNC to FG and CG drivers propagation delay. The minimum pulse width is 75ns. Overshoot during the pulse transformer reset interval must be minimized and kept below the minimum comparator thresholds of  $\pm$ 1V. The amount of overshoot can be reduced by having a smaller reset resistor  $R_{SVNC}$ . For nonisolated applications, the SYNC input can be driven directly by a square pulse. To reduce the propagation delay, make the positive and negative magnitude of the square wave much greater than the  $\pm 2.2V$  maximum threshold.

In addition to the simple driver synchronization, the secondary controller requires a driver disable signal. Loss of synchronization while CG is high will cause Q4 to discharge the output capacitor. This produces a negative output voltage transient and possible damage to the load circuitry connected to  $V_{\text{OUT}}$ . To overcome this problem, the LTC1698 comes with a unique adaptive time-out circuit. It works well within the 50kHz to 400kHz frequency range. At every positive SYNC pulse, the internal timer resets. If the SYNC signal is missing, the internal timer loses its reset command, and eventually exceeds the internal time-out limit. This forces both the FG and CG drivers to go low immediately.

The time-out duration varies linearly with the LT3781 primary controller clocking frequency. Upon power up, the time-out circuitry takes a few clock cycles to adapt to the input clock frequency. During this time interval, the drivers pulse width might be prematurely terminated, and the inductor current flows through the MOSFETs body diode. Once the LTC1698 timer locks to the clocking frequency, the LTC1698 drivers follow the SYNC signal without fail. Figure 5 shows the SYNC time-out wave-



**Figure 5. SYNC Time-Out Waveforms**

forms. The time-out circuit guarantees that if the SYNC pulse is missing for more than one period, both the drivers will be shut down preventing the output voltage from going below ground. The wide synchronization frequency range adds flexibility to the forward converter and allows this converter chip set to meet different application requirements.

Under normal operating conditions, the time-out circuitry adapts to the switching frequency within a few cycles. Once synchronized, internal circuitry ensures the maximum time that the Catch FET (Q4) could be left turned on is typically just over one switching period. This is particularly important with high output voltages that can generate significant negative output inductor currents if the Catch FET Q4 is left on. Poor feedback loop performance including output voltage overshoot can cause the primary controller to interrupt the synchronization pulse train. While this generally is not a problem, it is possible that low frequency interruptions could lead to a time-out period longer than a switching period, limited only by the internal timer clamp (50µs typical).

#### **Output Voltage Programming**

The switching regulator output voltage is programmed through a resistor feedback network (R1 and R2 in Figure 1) connected to  $V_{FR}$ . If the output is at its nominal value, the divider output is regulated to the error amplifier threshold of 1.233V.

The output voltage is thus set according to the relation:

 $V_{\text{OUT}} = 1.233 \cdot (1 + R2/R1)$ 



#### **MARGIN Adjustment**

The MARGIN input is used for adjusting the programmed output voltage linearly by varying the current flowing into and out of the pin. Forcing 100µA into the pin moves the output voltage 5% higher. Forcing 100µA out of the pin moves the output voltage 5% lower. With the MARGIN pin floating, the  $V_{FB}$  pin is regulated to the bandgap voltage of 1.233V. The MARGIN pin is a high impedance input. It is important to keep this pin away from any noise source like the inductor switching node. Any stray signal coupled to the MARGIN pin can affect the switching regulator output voltage.

This pin is internally connected to a 16.5k resistor that feeds the I-V converter. The I-V converter output linearly controls the error amplifier offset voltage. The input of the I-V converter is biased at 1.65V. This allows the  $\pm 100\mu A$ current to be obtained by connecting the MARGIN pin to the  $V_{AIIX}$  3.3V supply (+5%) or GND (-5%). For output voltage adjustment smaller than  $\pm 5\%$ , an external resistor  $R_{\text{FXT}}$  as shown in Figure 6 is added in series with the internal resistor to lower the current flowing into or out of the MARGIN pin. The value of  $R_{FXT}$  is calculated as follow:

۱.



**Figure 6. Output Voltage Adjustment**

#### **Overvoltage Function**

The OVPIN is used for overvoltage protection and is designed to protect against an open  $V_{FB}$  loop. Opening the  $V_{FB}$  loop causes the error amplifier to drive the OPTODRV pin low, forcing the primary controller to increase the duty cycle. This causes the output voltage to increase to a dangerously high level. To eliminate this fault condition, the OVP comparator monitors the output voltage with a resistive divider at OVPIN. A voltage at OVPIN higher than the  $V_{\text{RFF}}$  potential forces the OPTODRV pin high and reduces the duty cycle, thus preventing the output voltage from increasing further.

The OVPIN senses the output voltage through a resistor divider network (R4 and R5 in Figure 1). The divider is ratioed such that the voltage at OVPIN equals 1.233V when the output voltage rises to the overvoltage level. The overvoltage level is set following the relation:

 $V_{\text{OVERVOL TAGF}} = 1.233 \cdot (1 + R5/R4)$ 

The OVP comparator is designed to respond quickly to an overvoltage condition. A small capacitor from OVPIN to ground keeps any noise spikes from coupling to the OVP pin. This simple RC filter prevents a momentary overshoot from triggering the OVP comparator.

The OVP comparator threshold is independent of the potential at the MARGIN pin. If the OVP function is not used, connect OVPIN to ground.

#### **Power Good**

The PWRGD pin is an open-drain output for power good indication. PWRGD floats if  $V_{FB}$  is above 94% of the nominal value for more than 2ms. An external pull-up resistor is required for PWRGD to swing high. PWRGD pulls low if  $V_{FB}$  drops below 94% of the nominal value for more than 1ms. The PWRGD threshold is referenced to the 1.233V bandgap voltage, which remains unchanged if the MARGIN pin is exercised.

### **Opto Feedback and Frequency Compensation**

For a forward converter to obtain good load and line regulation, the output voltage must be sensed and compared to an accurate reference potential. Any error voltage must be amplified and fed back to the supply's control circuitry where the sensed error can be corrected. In an isolated supply, the control circuitry is frequently located on the primary. The output error signal in this type of



supply must cross the isolation boundary. Coupling this signal requires an element that will withstand the isolation potentials and still transfer the loop error signal. Optocouplers are widely used for this function due to their ability to couple DC signals. To properly apply them, a number of factors must be considered. The gain, or current transfer ratio (CTR) through an optocoupler is loosely specified and is a strong function of the input current through the diode. It changes considerably as a function of time (aging) and temperature. The amount of aging accelerates with higher operating current. This variation directly affects the overall loop gain of the system. To be an effective optical detector, the output transistor of the optocoupler must have a large base area to collect the light energy. This gives it a large collector to base capacitance which can introduce a pole into the feedback loop. This pole varies considerably with the current and interacts with the overall loop frequency compensation network.

The common collector optocoupler configuration removes the miller effect due to the parasitic capacitance and

increases the frequency response. Figure 7 shows the optocoupler feedback circuitry using the common collector approach. Note that the terms 
$$
R_D
$$
, CTR,  $C_{DE}$  and  $r_{\pi}$  vary from part to part. They also change with bias current. The dominant pole of the opto feedback is due to  $R_F$  and  $C_F$ . The feedforward capacitor  $C_K$  at the optocoupler creates a low frequency zero. This zero should be chosen to provide a phase boost at the loop crossover frequency. The parallel combination of  $R_K$  and  $R_D$  form a high frequency pole with  $C_K$ . For most optocouplers,  $R_D$  is 50 $\Omega$  at a DC bias of 1mA, and 25 $\Omega$  at a DC bias of 2mA. The CTR term is the small signal AC current transfer ratio. For the QT Optoelectronics MOC207 optocoupler used here, the AC CTR is around 1, even though the DC CTR is much lower when biased at 1mA or 2mA. The first denominator term in the  $V_C/V_{OUT}$  equation has been simplified and assumes that  $C_{FB} << C_C$ . The actual term is:

$$
s \cdot R2 \cdot (C_C + C_{FB}) \cdot \left(1 + s \cdot R_C \cdot \frac{C_C \cdot C_{FB}}{C_C + C_{FB}}\right)
$$

$$
\frac{V_C}{V_{OUT}} = -\frac{(1+s \cdot C_C \cdot R_C)}{(s \cdot R2 \cdot C_C) \cdot (1+s \cdot R_C \cdot C_{FB})} \cdot 5 \cdot \frac{(1+s \cdot R_K \cdot C_K)}{(1+s \cdot C_K \cdot \frac{R_K \cdot R_D}{R_K+R_D})} \cdot \left(\frac{R_F \cdot CTR}{R_D+R_K}\right) \cdot \frac{1}{(1+s \cdot r_{\pi} \cdot C_{DE})} \cdot \frac{1}{(1+s \cdot R_F \cdot C_F)}
$$

#### where :

 $\mathsf{R}_{\mathsf{D}}\quad =\, \mathsf{Optocoupler}$  diode equivalent small – signal resis tance

 $\text{CTR} = \text{Optocoupler current transfer ratio}$ 

 $\texttt{C}_{\texttt{DE}}~=~\texttt{Optocoupler}$  nonlinear capacitor across base to emitter

r $_{\pi}$  = Optocoupler small – signal resistance across the base emitter







A series RC network can be added in parallel with R2 (Figure 7) to provide a zero for the feedback loop frequency compensation.

The opto driver will drive a capacitive load up to  $0.1 \mu F$ . For optocouplers with a base pin, switching signal noise can get into this high impedance node. Connect a large resistor, 1M or 2M between the base and the emitter. This increases the diode current and the overall feedback bandwidth slightly, and decreases the optocoupler gain.

When designing the resistor in series with the optocoupler diode, it is important to consider the part to part variations in the current transfer ratio and its reduction over temperature and aging. The bigger the biasing current, the faster the aging. The LTC1698 opto driver is designed to source up to 10mA of current and swing between 0.4V to  $(V_{DD} - 2.5V)$ . This should meet the design consideration of most optocouplers.

Besides the voltage feedback function, the LTC1698 opto driver couples fault signals to the primary controller and prevents catastrophic damage to the circuit. Upon current limit or an overvoltage fault, the  $I_{LIM}$  or OVP comparator overrides the error amplifier output and forces the OPTODRV pin high. This sources maximum current into the external optodiode and reduces the forward converter duty cycle.

#### **Average Current Limit**

The secondary current limit function is implemented by measuring the negative voltage across the current sense resistor R<sub>SECSEN</sub>. The current limit transconductance

amplifier  $I_{LIM}$  has a  $-25$ mV threshold. As shown in Figure 8, if the secondary current is small, the  $I_{\text{COMP}}$  pin goes low and the transistor  $M<sub>ILIM</sub>$  shuts off. The potential at  $V_{\text{COMP}}$  determines the OPTODRV output. If the secondary current is large,  $I_{\text{COMP}}$  pulls high and forces the transistor  $M<sub>II IM</sub>$  to turn on hard. Thus the current limit circuit overrides the voltage feedback and forces OPTODRV high and injects maximum current into the external optocoupler. The  $R_{IIJM}$  resistor provides a linear relationship between the current sensed and the OPTODRV output.

The I<sub>SNS</sub> and I<sub>SNSGND</sub> pins allow a true Kelvin current sense measurement and offer true differential measurement across the sense resistor. A differential lowpass filter formed by R6 and C2 removes the pulse-to-pulse inductor current ripple and generates the average secondary current which is equal to the load current. The lowpass corner frequency is typically set to 1 to 2 orders of magnitude below the switching frequency and follows the relationship:

$$
R_{SECSEN} = \frac{25mV}{I_{LMAX}}
$$

$$
R6 = \frac{1}{2 \cdot \pi \cdot C2 \cdot \frac{f_{SW}}{10}}
$$

where:

RSECSEN = Secondary current sense resistor  $I<sub>L</sub>$ <sub>MAX</sub> = Maximum allowed secondary current  $f<sub>SW</sub>$  = Forward converter switching frequency







If the application generates a bigger current sense voltage, a potential divider can be easily obtained by adding a resistor across C2. With this additional resistor, the voltage sensed by the current comparator becomes:

R  $R_{\text{DIV}} + (2 \cdot R)$  $\frac{DIV}{(2-2)^2} \cdot V$ DIV  $+ (2 \cdot R6)$  • Vrsense

An RC network formed by  $R_{\text{CII M}}$  and  $C_{\text{CII M}}$  between  $I_{\text{COMP}}$ and  $V_{\text{OUT}}$  can be used to stabilize the current limit loop. Connecting the compensation network to  $V_{OUT}$  minimizes output overshoot during start-up or short-circuit recovery. The  $R_{\text{CII M}}$  and  $C_{\text{CII M}}$  zero should be chosen to be well within the closed-loop crossover frequency. This pin can be left floating if current loop compensation is not required. The forward converter secondary current limit function can be disabled by shorting  $I_{SNS}$  and  $I_{SNSGND}$  to ground.

#### **Auxiliary 3.3V Logic Power Supply**

An internal P-channel LDO (low dropout regulator) produces the 3.3V auxiliary supply that can power external devices or drive the MARGIN pin. This supply can source up to 10mA of current and the current limit is provided internally. The pin requires at least a  $0.1\mu$ F bypass capacitor.

#### **MOSFET Selection**

Two logic-level N-channel power MOSFETs (Q3 and Q4 in Figure 1) are required for most LTC1698 circuits. They are selected based primarily on the on-resistance and body diode considerations. The required MOSFET  $R_{DS(ON)}$  should be determined based on input and output voltage, allowable power dissipation and maximum required output current.

The average inductor (L1) current is equal to the output load current. This current is always flowing through either Q3 or Q4 with the power dissipation split up according to the duty cycle:

$$
DC(Q3) = \frac{V_{OUT}}{V_{IN}} \cdot \frac{N_P}{N_S}
$$

$$
DC(Q4) = 1 - \left(\frac{V_{OUT}}{V_{IN}} \cdot \frac{N_P}{N_S}\right)
$$

where  $N_P/N_S$  is the turns ratio of the transformer T1.

The  $R_{DS(ON)}$  required for a given conduction loss can now be calculated by rearranging the relation  $P = I<sup>2</sup>R$ .

$$
P_{MAX(Q3)} = I_{MAX}^{2} \cdot P_{DS(ON)Q3} \cdot DC(Q3)
$$
\n
$$
\Rightarrow P_{DS(ON)Q3} = \frac{P_{MAX(Q3)}}{I_{MAX}^{2} \cdot DC(Q3)}
$$
\n
$$
P_{MAX(Q4)} = I_{MAX}^{2} \cdot P_{DS(ON)Q4} \cdot DC(Q4)
$$
\n
$$
\Rightarrow P_{DS(ON)Q4} = \frac{P_{MAX(Q4)}}{I_{MAX}^{2} \cdot DC(Q4)}
$$

where  $I_{MAX}$  is the maximum load current and  $P_{MAX}$  is the allowable conduction loss.

In a typical 2-transistor forward converter circuit, the duty cycle is less than 50% to prevent the transformer core from saturating. This results in the duty cycle of Q4 being greater than that of Q3. Q4 will dissipate more power due to the higher duty cycle. A lower  $R_{DS(ON)}$  MOSFET can be used for Q4. This will slow down the turn-on time of Q4 since a lower  $R_{DS(ON)}$  MOSFET will have a larger gate capacitance.

The next consideration for the MOSFET is the characteristic of the body diode. The body diodes conduct during the power-up phase, when the LTC1698  $V_{DD}$  supply is ramping up and the time-out circuit is adapting to the SYNC input frequency. The CG and FG signals terminate prematurely and the inductor current flows through the body diodes. The body diodes must be able to take the comparable amount of current as the MOSFETs. Most power MOSFETs have the same current rating for the body diode and the MOSFET itself.

The LTC1698 CG and FG MOSFET drivers will dissipate power. This will increase with higher switching frequency, higher  $V_{DD}$  or larger MOSFETs. To calculate the driver dissipation, the total gate charge Qg is used. This parameter is found on the MOSFET manufacturers data sheet. The power dissipated in each LTC1698 MOSFET driver is:

 $P_{DRIVER} = Qg \cdot V_{DD} \cdot f_{SW}$ 

where  $f_{SW}$  is the switching frequency of the converter.



#### **Power Transformer Selection**

The forward transformer provides DC isolation and delivers energy from the primary to the secondary. Unlike the flyback topology, the transformer in the forward converter is not an energy storage device. As such, ungapped ferrite material is typically used. Select a power material rated with low loss at the switching frequency. Many core manufacturers have selection guides and application notes for transformer design. A brief overview of the more important design considerations is presented here.

For operating frequencies greater than 100kHz, the flux in the core is usually limited by core loss, not saturation. It is important to review both criteria when selecting the transformer. The AC operating flux density for core loss is given by:

$$
B_{AC} = \frac{V_{IN} \cdot DC \cdot 10^8}{2 \cdot N_P \cdot A_e \cdot f_{SW}}
$$

where:

 $B_{AC}$  is the AC operating flux density (gauss)

DC is the operating duty cycle

 $A<sub>e</sub>$  is the effective cross sectional core area (cm<sup>2</sup>)

f<sub>SW</sub> is the switching frequency

To prevent core saturation during a transient condition, the peak flux density is:

$$
B_{PK} = \frac{V_{IN(MAX)} \bullet DC}{N_P \bullet A_e \bullet f_{SW}}
$$

The minimum secondary turns count is:

$$
N_{S(MIN)} = N_P \bullet \frac{V_{OUT} + V_D}{V_{IN(MIN)} \bullet DC(MAX)}
$$

where:

 $V_{\text{OUT}}$  is the secondary output voltage  $V_D$  is the voltage drop across the rectifier in the secondary  $V_{IN(MIN)}$  is the minimum input voltage DC(MAX) is the maximum duty cycle

The core must be sized to provide sufficient window area for the amount of wire and insulation needed. The best performance is achieved by making each winding a single layer evenly distributed across the width of the bobbin. Multiple layers may be used to increase the copper area. Interleaving the primary and secondary windings will decrease the leakage inductance.

In a single-ended forward converter, much of the energy stored in the leakage inductance is dissipated in the primary-side MOSFET during turn-off. It is good design practice to sandwich the secondary winding between two primary windings.

For the 2-transistor forward converter shown in Figure 1, energy stored in the leakage inductance is returned to the input by diodes D1 and D2. With this topology, additional insulation for higher isolation can be used without significant penalty.

For a more detailed discussion on transformer core and winding losses, see Application Note AN19.

### **Inductor Selection**

The output inductor in a typical LTC1698 circuit is chosen for inductance value and saturation current rating. The output inductor in a forward converter operates the same as in a buck regulator. The inductance sets the ripple current, which is commonly chosen to be 40% of the full load current. Ripple current is set by:

$$
I_{RIPPLE} = \frac{V_{OUT} \cdot t_{OFF(MAX)}}{L}
$$

where:

$$
t_{OFF(MAX)} = \frac{\left(1 - DC (MIN)\right)}{f_{SW}}
$$

and DC(MIN) is calculated based on the maximum input voltage.

$$
DC(MIN) = \frac{N_P}{N_S} \cdot \frac{V_{OUT}}{V_{IN(MAX)}}
$$



Once the value of the inductor has been determined, an inductor with sufficient DC current rating is selected. Core saturation must be avoided under all operating conditions. Under start-up conditions, the converter sees a short circuit while charging the output capacitor. If the inductor saturates, the peak current will dramatically increase. The current will be limited only by the primary controller minimum on time and the circuit impedances.

High efficiency converters generally cannot afford the core loss found in low cost iron powder cores, forcing the use of more expensive ferrite, molypermalloy, or Kool  $M\mu^{\circledcirc}$ cores. As inductance increases, core loss goes down. Increased inductance requires more turns of wire so copper losses will increase. The optimum inductor will have equal core and copper loss.

Ferrite designs have very low core losses and are preferred at higher switching frequencies. Therefore, design goals concentrate on minimizing copper loss and preventing saturation. Kool Mu is a very good, low-loss powder material with a "soft" saturation characteristic. Molypermalloy is more efficient at higher switching frequencies, but is also more expensive. Surface mount designs are available from many manufacturers using all of these materials.

#### **Output Capacitor Selection**

The output capacitor selection is primarily determined by the effective series resistance (ESR) to minimize voltage ripple. In a forward converter application, the inductor current is constantly flowing to the output capacitor, therefore, the ripple current at the output capacitor is small. The output ripple voltage is approximately given by:

$$
V_{RIPPLE} \approx I_{RIPPLE} \cdot \left( ESR + \frac{1}{8 \cdot f_{SW} \cdot C_{OUT}} \right)
$$

The output ripple is highest at maximum input voltage since  $I_{RIPPL}$   $\epsilon$  increases with input voltage. Typically, once the ESR requirement for  $C_{\Omega I}$  has been satisfied the capacitance is adequate for filtering and has the required RMS current rating.

Fast load current transitions at the output will appear as a voltage across the ESR of the output capacitor until the feedback loop can change the inductor current to match the new load current value. As an example: at 3.3V out, a 10A load step with a 0.01Ω ESR output capacitor would experience a 100mV step at the output, a 3% output change. In surface mount applications, multiple capacitors may have to be placed in parallel to meet the ESR requirement.

#### **PC Board Layout Checklist**

When laying out the printed circuit board, the following checklist should be used to ensure proper operation of the LTC1698. These items are also illustrated graphically in Figure 9. Check the following for your layout:

- 1. Keep the power circuit and the signal circuit segregated. Place the power circuit, shown in bold, so that the two MOSFET drain connections are made directly at the transformer. The two MOSFET sources should be as close together as possible.
- 2. Connect PGND directly to the sense resistor with as short a path as possible. The MOSFET gate drive return currents flow through this connection.
- 3. Connect the 4.7µF ceramic capacitor directly between  $V_{DD}$  and PGND. This supplies the FG and CG drivers and must supply the gate drive current.
- 4. Bypass the  $V_{AUX}$  supply with a 0.1 $\mu$ F ceramic capacitor returned to GND.
- 5. Place all signal components in close proximity to their associated LTC1698 pins. Return all signal component grounds directly to the GND pin. One common connection can be made to  $V_{\text{OUT}}$ <sup>+</sup> from R2, R5 and C<sub>CII M</sub>.
- 6. Make the connection between GND and PGND right at the LTC1698 pins.
- 7. Use a Kelvin-sense connection from the I<sub>SNS</sub> and I<sub>SNSGND</sub> pins to the secondary-side current-limit resistor R<sub>SECSEN</sub>.

Kool Mµ is a registered trademark of Magnetics, Inc.









**Figure 10. Simplified Single Secondary Winding 3.3V and 1.8V Output Isolated DC/DC Converter**



LTC1698

### **TYPICAL APPLICATIONS**



Figure 11. 36V<sub>IN</sub>-72V<sub>IN</sub> to 5V/30A Isolated Synchronous Forward Converter  **Figure 11. 36VIN-72VIN to 5V/30A Isolated Synchronous Forward Converter**

## **TYPICAL APPLICATIONS**



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### **TYPICAL APPLICATIONS**

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### **U PACKAGE DESCRIPTIO**





NOTE:

1. CONTROLLING DIMENSION: INCHES

2. DIMENSIONS ARE IN <sub>(</sub>MILLIMETERS)

3. DRAWING NOT TO SCALE

 \*DIMENSION DOES NOT INCLUDE MOLD FLASH. MOLD FLASH SHALL NOT EXCEED 0.006" (0.152mm) PER SIDE

\*\*DIMENSION DOES NOT INCLUDE INTERLEAD FLASH. INTERLEAD FLASH SHALL NOT EXCEED 0.010" (0.254mm) PER SIDE



**GN Package 16-Lead Plastic SSOP (Narrow .150 Inch)** (Reference LTC DWG # 05-08-1641)



GN16 (SSOP) 0502



### **U PACKAGE DESCRIPTIO**



**S Package 16-Lead Plastic Small Outline (Narrow .150 Inch)** (Reference LTC DWG # 05-08-1610)

3. THESE DIMENSIONS DO NOT INCLUDE MOLD FLASH OR PROTRUSIONS. MOLD FLASH OR PROTRUSIONS SHALL NOT EXCEED .006" (0.15mm)

