

LTM4601/LTM4601-1

12A µModule Regulators with PLL, Output Tracking and Margining

Features Description

The [LTM®4601](http://www.linear.com/LTM4601) is a complete 12A step-down switch mode DC/DC power supply with onboard switching controller, MOSFETs, inductor and all support components. The µModule® regulator is housed in small surface mount 15mm \times 15mm \times 2.82mm LGA and 15mm \times 15mm \times 3.42mm BGA packages. Operating over an input voltage range of 4.5V to 20V, the LTM4601 supports an output voltage range of 0.6V to 5V as well as output voltage tracking and margining. The high efficiency design delivers 12A continuous current (14A peak). Only bulk input and output capacitors are needed to complete the design.

The low profile and light weight package easily mounts in unused space on the back side of PC boards for high density point of load regulation. The µModule regulator can be synchronized with an external clock for reducing undesirable frequency harmonics and allows PolyPhase® operation for high load currents.

A high switching frequency and adaptive on-time current mode architecture deliver a very fast transient response to line and load changes without sacrificing stability. An onboard differential remote sense amplifier can be used to accurately regulate an output voltage independent of load current. The onboard remote sense amplifier is not available in the LTM4601-1.

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- **E** Complete Switch Mode Power Supply
- \blacksquare Wide Input Voltage Range: 4.5V to 20V
- ⁿ **12A DC Typical, 14A Peak Output Current**
- ⁿ **0.6V to 5V Output Voltage**
- ⁿ **Output Voltage Tracking and Margining**
- Parallel Multiple µModule Regulators for Current **Sharing**
- **n** Differential Remote Sensing for Precision **Regulation (LTM4601 Only)**
- **n** PLL Frequency Synchronization
- ⁿ **±1.5% Regulation**
- Current Foldback Protection (Disabled at Start-Up)
- SnPb or RoHS Compliant Finish
- UltraFast[™] Transient Response
- Current Mode Control
- Up to 95% Efficiency at $5V_{IN}$, 3.3V_{OUT}
- Programmable Soft-Start
- Output Overvoltage Protection
- Small Footprint, Low Profile (15mm \times 15mm \times 2.82mm) Surface Mount LGA and (15mm \times 15mm \times 3.42mm) BGA Packages

APPLICATIONS

- Telecom and Networking Equipment
- Servers
- \blacksquare Industrial Equipment
- Point of Load Regulation

Typical Application

Efficiency and Power Loss vs Load Current

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Absolute Maximum Ratings

TOP VIEW TOP VIEW TRACK/SS TRACK/SS INTV CC MPGM INTV CC PLLIN MPGM PLLIN COMP COMP RUN RUN VIN f_{SET} VIN f_{SET} MARG0 MARG0 MARG1 MARG1 п DRV_{CC} DRV_{CC} ш VFB VFB PGND ш PGND PGOOD PGOOD п \blacksquare SGND SGND V_{OSNS}⁺/NC2^{*} ш V_{OSNS}⁺/NC2^{*} DIFFVOUT/NC3* DIFFV_{OUT}/NC3* $\overline{}$ V_{OUT} VOUT VOUT_LCL $\overline{}$ VOUT_LCL П V_{OSNS}^{-/NC1*} ٠ ш V_{OSNS}-/NC1* LGA PACKAGE BGA PACKAGE 118-LEAD (15mm \times 15mm \times 3.42mm) 118-LEAD (15mm \times 15mm \times 2.82mm) T_{JIMAX} = 125°C, θ_{JA} = 15°C/W, θ_{JC} = 6°C/W, TJMAX = 125°C, θJA = 15.5°C/W, θJC = 6.5°C/W, $θ$ _{JA} DERIVED FROM 95mm \times 76mm PCB WITH 4 LAYERS θJA DERIVED FROM 95mm × 76mm PCB WITH 4 LAYERS $WEIGHT = 1.7g$ $WEIGHT = 1.9g$ *LTM4601-1 ONLY *LTM4601-1 ONLY

PIN CONFIGURATION

ORDER INFORMATION

ORDER INFORMATION

Consult Marketing for parts specified with wider operating temperature ranges. *Device temperature grade is indicated by a label on the shipping container. Pad or ball finish code is per IPC/JEDEC J-STD-609.

• Terminal Finish Part Marking: www.linear.com/leadfree

• Recommended LGA and BGA PCB Assembly and Manufacturing Procedures: www.linear.com/umodule/pcbassembly

• LGA and BGA Package and Tray Drawings:

www.linear.com/packaging

ELECTRICAL CHARACTERISTICS The \bullet denotes the specifications which apply over the -40°C to 85°C

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ELECTRICAL CHARACTERISTICS The \bullet denotes the specifications which apply over the -40°C to 85°C

temperature range (Note 2), otherwise specifications are at T_A = 25°C, V_{IN} = 12V, per typical application (front page) configuration.

Note 1: Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. Exposure to any Absolute Maximum Rating condition for extended periods may affect device reliability and lifetime.

Note 2: The LTM4601 is tested under pulsed load conditions such that $T_J \approx T_A$. The LTM4601E/LTM4601E-1 are guaranteed to meet performance specifications from 0°C to 85°C. Specifications over the –40°C to 85°C operating temperature range are assured by design, characterization and

correlation with statistical process controls. The LTM4601I/LTM4601I-1 are guaranteed over the –40°C to 85°C operating temperature range.

Note 3: Remote sense amplifier recommended for ≤3.3V output.

Note 4: 100% tested at wafer level only.

Note 5: Limit current into RUN pin to less than 1mA.

Note 6: See output current derating curves for different V_{IN} , V_{OUT} and T_A .

A LINEAR

Typical Performance Characteristics **(See Figure 18 for all curves)**

1.2V Transient Response 1.5V Transient Response

1.8V Transient Response

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Typical Performance Characteristics **(See Figure 18 for all curves)**

V_{OUT} 0.5V/DIV _{IN}I
1A/DIV

Short-Circuit Protection, I_{OUT} = 0A **Short-Circuit Protection, I_{OUT} = 12A**

Pin Functions **(See Package Description for Pin Assignment)**

V_{IN} (Bank 1): Power Input Pins. Apply input voltage between these pins and PGND pins. Recommend placing input decoupling capacitance directly between V_{IN} pins and PGND pins.

V_{OUT} (Bank 3): Power Output Pins. Apply output load between these pins and PGND pins. Recommend placing output decoupling capacitance directly between these pins and PGND pins. See Figure 15.

PGND (Bank 2): Power ground pins for both input and output returns.

 V_{OSNS} ⁻ (Pin M12): (-) Input to the Remote Sense Amplifier. This pin connects to the ground remote sense point. The remote sense amplifier is used for $V_{\text{OUT}} \leq 3.3V$. Tie to $INTV_{CC}$ if not used.

NC1 (Pin M12): No internal connection on the LTM4601-1.

V_{OSNS}⁺ (Pin J12): (+) Input to the Remote Sense Amplifier. This pin connects to the output remote sense point. The remote sense amplifier is used for $V_{\text{OUT}} \leq 3.3V$. Tie to ground if not used.

NC2 (Pin J12): No internal connection on the LTM4601-1.

DIFFV_{OUT} (Pin K12): Output of the Remote Sense Amplifier. This pin connects to the $V_{\text{OUT-ICL}}$ pin. Leave floating if not used.

NC3 (Pin K12): No internal connection on the LTM4601-1.

DRV_{CC} (Pin E12): This pin normally connects to INTV_{CC} for powering the internal MOSFET drivers. This pin can be biased up to 6V from an external supply with about 50mA capability, or an external circuit as shown in Figure 16. This improves efficiency at the higher input voltages by reducing power dissipation in the module.

INTV_{CC} (Pin A7): This pin is for additional decoupling of the 5V internal regulator.

PLLIN (Pin A8): External Clock Synchronization Input to the Phase Detector. This pin is internally terminated to SGND with a 50k resistor. Apply a clock with a high level above 2V and below $INTV_{CC}$. See the Applications Information section.

TRACK/SS (Pin A9): Output Voltage Tracking and Soft-Start Pin. When the module is configured as a master output, then a soft-start capacitor is placed from this pin to ground to control the master ramp rate. A soft-start capacitor can also be used for soft-start turn-on of a stand alone regulator. Slave operation is performed by putting a resistor divider from the master output to the ground, and connecting the center point of the divider to this pin. See the Applications Information section.

MPGM (Pin A12): Programmable Margining Input. A resistor from this pin to ground sets a current that is equal to 1.18V/R. This current multiplied by 10kΩ will equal a value in millivolts that is a percentage of the 0.6V reference voltage. See the Applications Information section. To parallel LTM4601s, each requires an individual MPGM resistor. Do not tie MPGM pins together.

f_{SFT} (Pin B12): Frequency Set Internally to 850kHz. An external resistor can be placed from this pin to ground to increase frequency. See the Applications Information section for frequency adjustment.

V_{FB} (Pin F12): The Negative Input of the Error Amplifier. Internally, this pin is connected to $V_{\text{OUT-LC}}$ pin with a 60.4k precision resistor. Different output voltages can be programmed with an additional resistor between V_{FR} and SGND pins. See the Applications Information section.

MARG0 (Pin C12): This pin is the LSB logic input for the margining function. Together with the MARG1 pin it will determine if margin high, margin low or no margin state is applied. The pin has an internal pull-down resistor of 50k. See the Applications Information section.

MARG1 (Pin D12): This pin is the MSB logic input for the margining function. Together with the MARG0 pin it will determine if margin high, margin low or no margin state is applied. The pin has an internal pull-down resistor of 50k. See the Applications Information section.

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PIN FUNCTIONS (See Package Description for Pin Assignment)

SGND (Pin H12): Signal Ground. This pin connects to PGND at output capacitor point. See Figure 15.

COMP (Pin A11): Current Control Threshold and Error Amplifier Compensation Point. The current comparator threshold increases with this control voltage. The voltage ranges from 0V to 2.4V with 0.7V corresponding to zero sense voltage (zero current).

PGOOD (Pin G12): Output Voltage Power Good Indicator. Open-drain logic output that is pulled to ground when the output voltage is not within $\pm 10\%$ of the regulation point, after a 25µs power bad mask timer expires.

RUN (Pin A10): Run Control Pin. A voltage above 1.9V will turn on the module, and when below 1V, will turn off the module. A programmable UVLO function can be accomplished by connecting to a resistor divider from V_{IN} to ground. See Figure 1. This pin has a 5.1V Zener to ground. Maximum pin voltage is 5V. Limit current into the RUN pin to less than 1mA.

V_{OUT} LCL (Pin L12): V_{OUT} connects directly to this pin to bypass the remote sense amplifier, or DIFFV $_{\text{OUT}}$ connects to this pin when the remote sense amplifier is used. $V_{\text{OUT-ICL}}$ can be connected to V_{OUT} on the LTM4601-1, V_{OUT} is internally connected to V_{OUT} LCL with 50 Ω in the LTM4601-1.

Simplified Block Diagram

DECOUPLING REQUIREMENTS TA = 25°C, V_{IN} = 12V. Use Figure 1 configuration.

OPERATION

Power Module Description

The LTM4601 is a standalone nonisolated switching mode DC/DC power supply. It can deliver up to 12A of DC output current with some external input and output capacitors. This module provides a precisely regulated output voltage programmable via one external resistor from $0.6V_{DC}$ to $5.0V_{DC}$ over a 4.5V to 20V wide input voltage. The typical application schematic is shown in Figure 18.

The LTM4601 has an integrated constant on-time current mode regulator, ultralow $R_{DS(ON)}$ FETs with fast switching speed and integrated Schottky diodes. The typical switching frequency is 850kHz at full load. With current mode control and internal feedback loop compensation, the LTM4601 module has sufficient stability margins and good transient performance under a wide range of operating conditions and with a wide range of output capacitors, even all ceramic output capacitors.

Current mode control provides cycle-by-cycle fast current limit. Besides, foldback current limiting is provided in an overcurrent condition while V_{FR} drops. Internal overvoltage and undervoltage comparators pull the open-drain PGOOD output low if the output feedback voltage exits a ±10% window around the regulation point. Furthermore, in an overvoltage condition, internal top FET Q1 is turned off and bottom FET Q2 is turned on and held on until the overvoltage condition clears.

Pulling the RUN pin below 1V forces the controller into its shutdown state, turning off both Q1 and Q2. At low load current, the module works in continuous current mode by default to achieve minimum output ripple voltage.

When DRV_{CC} pin is connected to INTV_{CC} an integrated 5V linear regulator powers the internal gate drivers. If a 5V external bias supply is applied on the DRV $_{\text{CC}}$ pin, then an efficiency improvement will occur due to the reduced power loss in the internal linear regulator. This is especially true at the high end of the input voltage range.

The LTM4601 has a very accurate differential remote sense amplifier with very low offset. This provides for very accurate output voltage sensing at the load. The MPGM pin, MARG0 pin and MARG1 pin are used to support voltage margining, where the percentage of margin is programmed by the MPGM pin, and the MARG0 and MARG1 select margining.

The PLLIN pin provides frequency synchronization of the device to an external clock. The TRACK/SS pin is used for power supply tracking and soft-start programming.

The typical LTM4601 application circuit is shown in Figure 18. External component selection is primarily determined by the maximum load current and output voltage. Refer to Table 2 for specific external capacitor requirements for a particular application.

V_{IN} to V_{OUT} Step-Down Ratios

There are restrictions in the maximum V_{IN} to V_{OUT} step down ratio that can be achieved for a given input voltage. These constraints are shown in the Typical Performance Characteristics curves labeled V_{IN} to V_{OUT} Step-Down Ratio. Note that additional thermal derating may apply. See the Thermal Considerations and Output Current Derating section of this data sheet.

Output Voltage Programming and Margining

The PWM controller has an internal 0.6V reference voltage. As shown in the Block Diagram, a 1M and a 60.4k 0.5% internal feedback resistor connects V_{OUT} and V_{FR} pins together. The $V_{\text{OUT-IC}}$ pin is connected between the 1M and the 60.4k resistor. The 1M resistor is used to protect against an output overvoltage condition if the $V_{\text{OUT-LCL}}$ pin is not connected to the output, or if the remote sense amplifier output is not connected to $V_{\text{OUT-ICL}}$. In these cases, the output voltage will default to 0.6V. Adding a resistor R_{SET} from the V_{FB} pin to SGND pin programs the output voltage:

$$
V_{OUT} = 0.6 V \cdot \frac{60.4 k + R_{SET}}{R_{SET}}
$$

The MPGM pin programs a current that when multiplied by an internal 10k resistor sets up the 0.6V reference \pm offset for margining. A 1.18V reference divided by the RPGM resistor on the MPGM pin programs the current. Calculate V_{OUT} (MARGIN):

$$
V_{\text{OUT(MARGIN)}} = \frac{\%V_{\text{OUT}}}{100} \cdot V_{\text{OUT}}
$$

where % V_{OUT} is the percentage of V_{OUT} you want to margin, and $V_{\text{OUT(MARGIN)}}$ is the margin quantity in volts:

$$
R_{PGM} = \frac{V_{OUT}}{0.6V} \cdot \frac{1.18V}{V_{OUT(MARGIN)}} \cdot 10k
$$

where R_{PGM} is the resistor value to place on the MPGM pin to ground.

The margining voltage, $V_{\text{OUT(MARGIN)}}$, will be added or subtracted from the nominal output voltage as determined by the state of the MARG0 and MARG1 pins. See the truth table below:

Input Capacitors

LTM4601 module should be connected to a low AC impedance DC source. Input capacitors are required to be placed adjacent to the module. In Figure 18, the 10µF ceramic input capacitors are selected for their ability to handle the large RMS current into the converter. An input bulk capacitor of 100µF is optional. This 100µF capacitor is only needed if the input source impedance is compromised by long inductive leads or traces.

For a buck converter, the switching duty-cycle can be estimated as:

$$
D = \frac{V_{OUT}}{V_{IN}}
$$

Without considering the inductor ripple current, the RMS current of the input capacitor can be estimated as:

$$
I_{\text{CIN(RMS)}} = \frac{I_{\text{OUT(MAX)}}}{\eta\%} \cdot \sqrt{D \cdot (1 - D)}
$$

In the above equation, η % is the estimated efficiency of the power module. C_{IN} can be a switcher-rated electrolytic aluminum capacitor, OS-CON capacitor or high value ceramic capacitor. Note the capacitor ripple current ratings are often based on temperature and hours of life. This makes it advisable to properly derate the input capacitor, or choose a capacitor rated at a higher temperature than required. Always contact the capacitor manufacturer for derating requirements.

In Figure 18, the 10µF ceramic capacitors are together used as a high frequency input decoupling capacitor. In a typical 12A output application, three very low ESR, X5R or X7R, 10µF ceramic capacitors are recommended. These decoupling capacitors should be placed directly adjacent to the module input pins in the PCB layout to minimize the trace inductance and high frequency AC noise. Each 10µF ceramic is typically good for 2A to 3A of RMS ripple current. Refer to your ceramics capacitor catalog for the RMS current ratings.

Multiphase operation with multiple LTM4601 devices in parallel will lower the effective input RMS ripple current due to the interleaving operation of the regulators. Application Note 77 provides a detailed explanation. Refer to Figure 2 for the input capacitor ripple current reduction as a function of the number of phases. The figure provides a ratio of RMS ripple current to DC load current as function of duty cycle and the number of paralleled phases.

Pick the corresponding duty cycle and the number of phases to arrive at the correct ripple current value. For example, the 2-phase parallel LTM4601 design provides 24A at 2.5V output from a 12V input. The duty cycle is DC = 2.5V/12V $= 0.21$. The 2-phase curve has a ratio of ~ 0.25 for a duty cycle of 0.21. This 0.25 ratio of RMS ripple current to a DC load current of 24A equals ~6A of input RMS ripple current for the external input capacitors.

Output Capacitors

The LTM4601 is designed for low output ripple voltage. The bulk output capacitors defined as C_{OUT} are chosen with low enough effective series resistance (ESR) to meet the output voltage ripple and transient requirements. C_{OUT} can be a low ESR tantalum capacitor, a low ESR polymer capacitor or a ceramic capacitor. The typical capacitance is 200µF if all ceramic output capacitors are used. Additional output filtering may be required by the system designer if further reduction of output ripple or dynamic transient spikes is required. Table 2 shows a matrix of different output voltages and output capacitors to minimize the voltage droop and overshoot during a 5A/µs transient. The table optimizes total equivalent ESR and total bulk capacitance to maximize transient performance.

Figure 2. Normalized Input RMS Ripple Current vs Duty Cycle for One to Six Modules (Phases)

Multiphase operation with multiple LTM4601 devices in parallel will lower the effective output ripple current due to the interleaving operation of the regulators. For example, each LTM4601's inductor current in a 12V to 2.5V multiphase design can be read from the Inductor Ripple Current vs Duty Cycle graph (Figure 3). The large ripple current

Figure 3. Inductor Ripple Current vs Duty Cycle

at low duty cycle and high output voltage can be reduced by adding an external resistor from f_{SFT} to ground which increases the frequency. If the duty cycle is DC = 2.5V/12V = 0.21, the inductor ripple current for 2.5V output at 21% duty cycle is ~6A in Figure 3.

Figure 4 provides a ratio of peak-to-peak output ripple current to the inductor current as a function of duty cycle and the number of paralleled phases. Pick the corresponding duty cycle and the number of phases to arrive at the correct output ripple current ratio value. If a 2-phase operation is chosen at a duty cycle of 21%, then 0.6 is the ratio. This 0.6 ratio of output ripple current to inductor ripple of 6A equals 3.6A of effective output ripple current. Refer to Application Note 77 for a detailed explanation of output ripple current reduction as a function of paralleled phases.

The output ripple voltage has two components that are related to the amount of bulk capacitance and effective series resistance (ESR) of the output bulk capacitance.

Figure 4. Normalized Output Ripple Current vs Duty Cycle, DIr = V₀T/L₁, DIr = Each Phase's Inductor Current

Therefore, the output ripple voltage can be calculated with the known effective output ripple current. The equation: $\Delta V_{\text{OUT(P-P)}} \approx (\Delta I_I/(8 \cdot f \cdot m \cdot C_{\text{OUT}}) + \text{ESR} \cdot \Delta I_I),$ where f is frequency and m is the number of parallel phases. This calculation process can be easily accomplished by using LTpowerCAD™.

Fault Conditions: Current Limit and Overcurrent Foldback

LTM4601 has a current mode controller, which inherently limits the cycle-by-cycle inductor current not only in steady-state operation, but also in response to transients.

To further limit current in the event of an overload condition, the LTM4601 provides foldback current limiting. If the output voltage falls by more than 50%, then the maximum output current is progressively lowered to about one sixth of its full current limit value.

Soft-Start and Tracking

The TRACK/SS pin provides a means to either soft-start the regulator or track it to a different power supply. A capacitor on this pin will program the ramp rate of the output voltage. A 1.5µA current source will charge up the external soft-start capacitor to 80% of the 0.6V internal voltage reference plus or minus any margin delta. This will control the ramp of the internal reference and the output voltage. The total soft-start time can be calculated as:

$$
t_{SOFTSTART}\!=\!0.8\!\bullet\!\!\left(0.6V\!\pm\!V_{OUT(MARGIN)}\right)\!\bullet\!\frac{C_{SS}}{1.5\mu A}
$$

When the RUN pin falls below 1.5V, then the TRACK/SS pin is reset to allow for proper soft-start control when the regulator is enabled again. Current foldback and forced continuous mode are disabled during the soft-start process. The soft-start function can also be used to control the output ramp up time, so that another regulator can be easily tracked to it.

Output Voltage Tracking

Output voltage tracking can be programmed externally using the TRACK/SS pin. The output can be tracked up and down with another regulator. The master regulator's output is divided down with an external resistor divider that is the same as the slave regulator's feedback divider. Figure 5 shows an example of coincident tracking. Ratiometric modes of tracking can be achieved by selecting different resistor values to change the output tracking ratio. The master output must be greater than the slave output for the tracking to work. Figure 6 shows the coincident output tracking characteristics.

Figure 5. Coincident Tracking Schematic

Figure 6. Coincident Output Tracking Characteristics

Run Enable

The RUN pin is used to enable the power module. The pin has an internal 5.1V Zener to ground. The pin can be driven with a logic input not to exceed 5V.

The RUN pin can also be used as an undervoltage lock out (UVLO) function by connecting a resistor divider from the input supply to the RUN pin:

$$
V_{UVLO} = \frac{R1 + R2}{R2} \cdot 1.5V
$$

See Figure 1, Simplified Block Diagram.

Power Good

The PGOOD pin is an open-drain pin that can be used to monitor valid output voltage regulation. This pin monitors $a \pm 10$ % window around the regulation point and tracks with margining.

COMP Pin

This pin is the external compensation pin. The module has already been internally compensated for most output voltages. Table 2 is provided for most application requirements. LTpowerCAD is available for other control loop optimization.

PLLIN

The power module has a phase-locked loop comprised of an internal voltage controlled oscillator and a phase detector. This allows the internal top MOSFET turn-on to be locked to the rising edge of an external clock. The frequency range is $\pm 30\%$ around the operating frequency of 850kHz. A pulse detection circuit is used to detect a clock on the PLLIN pin to turn on the phase-locked loop. The pulse width of the clock has to be at least 400ns and at least 2V in amplitude. The PLLIN pin must be driven from a low impedance source such as a logic gate located close to the pin. During the start-up of the regulator, the phase-locked loop function is disabled.

INTV_{CC} and DRV_{CC} Connection

An internal low dropout regulator produces an internal 5V supply that powers the control circuitry and DRV $_{\text{CC}}$ for driving the internal power MOSFETs. Therefore, if the system does not have a 5V power rail, the LTM4601 can be directly powered by V_{IN} . The gate driver current through the LDO is about 20mA. The internal LDO power dissipation can be calculated as:

 $P_{1.00 \text{ } 1.0$ SS = 20mA • (V_{IN} – 5V)

The LTM4601 also provides the external gate driver voltage pin DRV_{CC}. If there is a 5V rail in the system, it is recommended to connect DRV_{CC} pin to the external 5V rail. This is especially true for higher input voltages. Do not apply more than 6V to the DRV_{CC} pin. A 5V output can be used to power the DRV $_{\text{CC}}$ pin with an external circuit as shown in Figure 16.

Parallel Operation of the Module

The LTM4601 device is an inherently current mode controlled device. Parallel modules will have very good current sharing. This will balance the thermals on the design. The voltage feedback equation changes with the variable N as modules are paralleled:

$$
V_{OUT} = 0.6V \frac{60.4k}{N} + R_{SET}
$$

N is the number of paralleled modules.

Figure 19 shows an LTM4601 and an LTM4601-1 used in a parallel design. The 2nd LTM4601 device does not require the remote sense amplifier, therefore, the LTM4601-1 device is used. An LTM4601 device can be used without the diff amp. V_{OSNS} ⁺ can be tied to ground and the V_{OSNS} ⁻ can be tied to INTV_{CC}. DIFFV_{OUT} can float. When using multiple LTM4601-1 devices in parallel with an LTM4601, limit the number to five for a total of six modules in parallel.

Thermal Considerations and Output Current Derating

The power loss curves in Figures 7 and 8 can be used in coordination with the load current derating curves in Figures 9 to 14 for calculating an approximate θ_{JA} for the module with various heat sinking methods. Thermal models are derived from several temperature measurements at the bench and thermal modeling analysis. Thermal Application Note 103 provides a detailed explanation of the analysis for the thermal models and the derating curves. Tables 3 and 4 provide a summary of the equivalent θ_{JA} for the noted conditions. These equivalent θ_{JA} parameters are correlated to the measured values, and are improved with air flow. The case temperature is maintained at 100°C

Figure 7. 1.5V Power Loss Figure 8. 3.3V Power Loss

or below for the derating curves. The maximum case temperature of 100°C is to allow for a rise of about 13°C to 25°C inside the µModule with a thermal resistance θ_{IC} from junction to case between 6°C/W to 9°C/W. This will maintain the maximum junction temperature inside the µModule regulator below 125°C.

Safety Considerations

The LTM4601 modules do not provide isolation from V_{IN} to V_{OUT} . There is no internal fuse. If required, a slow blow fuse with a rating twice the maximum input current needs to be provided to protect each unit from catastrophic failure.

Figure 9. No Heat Sink 5V_{IN} Figure 10. BGA Heat Sink 5V_{IN}

Figure 11. No Heat Sink 12V_{IN} Figure 12. BGA Heat Sink 12V_{IN}

Figure 13. 12V_{IN}, 3.3V_{OUT}, No Heat Sink **Figure 14. 12V_{IN}**, 3.3V_{OUT}, BGA Heat Sink

Table 2. Output Voltage Response Versus Component Matrix (Refer to Figure 18), 0A to 6A Load Step

TYPICAL MEASURED VALUES

Table 3. 1.5V Output at 12A

Table 4. 3.3V Output at 12A

Heat Sink Manufacturer

Layout Checklist/Example

The high integration of LTM4601 makes the PCB board layout very simple and easy. However, to optimize its electrical and thermal performance, some layout considerations are still necessary.

- Use large PCB copper areas for high current path, including V_{IN} , PGND and V_{OUT} . It helps to minimize the PCB conduction loss and thermal stress.
- Place high frequency ceramic input and output capacitors next to the V_{IN} , PGND and V_{OUT} pins to minimize high frequency noise.
- Place a dedicated power ground layer underneath the unit. Refer frequency synchronization source to power ground.
- To minimize the via conduction loss and reduce module thermal stress, use multiple vias for interconnection between top layer and other power layers.
- Do not put vias directly on pads unless they are capped.

• Use a separated SGND copper area for components connected to signal pins. Connect the SGND to PGND underneath the unit.

Figure 15 gives a good example of the recommended layout.

Frequency Adjustment

The LTM4601 is designed to typically operate at 850kHz across most input conditions. The f_{SFT} pin is normally left open. The switching frequency has been optimized for maintaining constant output ripple noise over most operating ranges. The 850kHz switching frequency and the 400ns minimum off time can limit operation at higher duty cycles like 5V to 3.3V, and produce excessive inductor ripple currents for lower duty cycle applications like 20V to 5V. The $5V_{\text{OUT}}$ and $3.3V_{\text{OUT}}$ drop out curves are modified by adding an external resistor on the f_{SFT} pin to allow for lower input voltage operation, or higher input voltage operation.

Example for 5V Output

LTM4601 minimum on-time = 100ns $t_{ON} = ((V_{OUT} \cdot 10pF)/I_{fSET})$, for $V_{OUT} > 4.8V$ use 4.8V. LTM4601 minimum off-time = 400ns $t_{\text{OFF}} = t - t_{\text{ON}}$, where $t = 1$ /Frequency Duty Cycle = t_{ON}/t or V_{OUT}/V_{IN}

Equations for setting frequency:

 $I_{fSET} = (V_{IN}/(3 \cdot R_{fSET}))$, for 20V operation, $I_{fSET} = 170 \mu A$, $t_{ON} = ((4.8 \cdot 10pF)/I_{fSET})$, $t_{ON} = 282ns$, where the internal R_{fSFT} is 39.2k. Frequency = $(V_{OIIT}/(V_{IN} \cdot t_{ON})) = (5V/(20$ • 282ns)) ~ 886kHz. The inductor ripple current begins to get high at the higher input voltages due to a larger voltage across the inductor. This is noted in the Inductor Ripple Current vs Duty Cycle graph (Figure 3) where $I_1 \approx$ 10A at 25% duty cycle. The inductor ripple current can be lowered at the higher input voltages by adding an external resistor from f_{SFT} to ground to increase the switching frequency. An 8A ripple current is chosen, and the total peak current is equal to 1/2 of the 8A ripple current plus the output current. The 5V output current is limited to 8A, so the total peak current is less than 12A. This is below the 14A peak specified value. A 100k resistor is placed from f_{SFT} to ground, and the parallel combination of 100k and 39.2k equates to 28k. The I_{fSET} calculation with 28k and 20V input voltage equals 238 μ A. This equates to a t_{ON} of 200ns. This will increase the switching frequency from ~886kHz to ~1.25MHz for the 20V to 5V conversion. The minimum on-time is above 100ns at 20V input. Since the switching frequency is approximately constant over input and output conditions, then the lower input voltage range is limited to 10V for the 1.25MHz operation due to the 400ns minimum off-time. Equation: $t_{ON} = (V_{OUT}/V_{IN})$ • (1/Frequency) equates to a 400ns on-time, and a 400ns off-time. The V_{IM} to V_{OIII} Step-Down Ratio curve reflects an operating range of 10V to 20V for 1.25MHz operation with a 100k resistor to ground, and an 8V to 16V operation for f $_{\rm SFT}$ floating. These modifications are made to provide wider input voltage ranges for the 5V output designs while limiting the inductor ripple current, and maintaining the 400ns minimum off-time.

Example for 3.3V Output

LTM4601 minimum on-time = 100ns t_{ON} = ((V_{OUT} • 10pF)/ I_{fSET}) LTM4601 minimum off-time = 400ns $t_{OFF} = t - t_{ON}$, where $t = 1/F$ requency Duty Cycle (DC) = t_{ON}/t or $V_{OII}T/V_{IN}$

Equations for setting frequency:

 $I_{fSET} = (V_{IN}/(3 \cdot R_{fSET}))$, for 20V operation, $I_{fSET} = 170 \mu A$, $t_{ON} = ((3.3 \cdot 10 \text{pf})/I_{fSET})$, $t_{ON} = 195$ ns, where the internal R_{fSFT} is 39.2k. Frequency = $(V_{\text{OIII}}/(V_{\text{IN}} \cdot t_{\text{ON}}))$ = (3.3V/ $(20 \cdot 195ns)$ \sim 846kHz. The minimum on-time and minimum off-time are within specification at 195ns and 980ns. The 4.5V minimum input for converting 3.3V output will not meet the minimum off-time specification of 400ns. t_{ON} = 868ns, Frequency = 850kHz, t_{OFF} = 315ns.

Solution

Lower the switching frequency at lower input voltages to allow for higher duty cycles, and meet the 400ns minimum off-time at 4.5V input voltage. The off-time should be about 500ns, which includes a 100ns guard band. The duty cycle for $(3.3 \text{V}/4.5 \text{V}) = -73\%$. Frequency = $(1 - DC)/t_{OFF}$ or $(1 - 0.73)/500$ ns = 540kHz. The switching frequency needs to be lowered to 540kHz at 4.5V input. $t_{ON} = DC$ / frequency, or 1.35 µs. The f_{SFT} pin voltage is 1/3 of V_{IN}, and the I_{ISFT} current equates to 38 μ A with the internal 39.2k. The I_{fSFT} current needs to be 24 μ A for 540kHz operation. A resistor can be placed from V_{OUT} to f_{SET} to lower the effective I_{fSET} current out of the f_{SET} pin to 24 μ A. The f_{SFT} pin is 4.5V/3 = 1.5V and V_{OUT} = 3.3V, therefore 130k will source 14 μ A into the f_{SFT} node and lower the I_{fSFT} current to 24 μ A. This enables the 540kHz operation and the 4.5V to 20V input operation for down converting to 3.3V output. The frequency will scale from 540kHz to 1.1 MHz over this input range. This provides for an effective output current of 8A over the input range.

Figure 16. 5V at 8A Design Without Differential Amplifier

Figure 17. 3.3V at 10A Design

Figure 18. Typical 4.5V to 20V, 1.5V at 12A Design

Figure 19. 2-Phase Parallel, 1.5V at 24A Design

Typical Applications

4-Phase, Four Outputs (3.3V, 2.5V, 1.8V and 1.5V) with Coincident Tracking **4-Phase, Four Outputs (3.3V, 2.5V, 1.8V and 1.5V) with Coincident Tracking**

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Package Description

Please refer to http://www.linear.com/designtools/packaging/ for the most recent package drawings.

Package Description

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Package Description

Table 5. Pin Assignment (Arranged by Pin Number)

*LTM4601-1 Only

Package Description

A1

A4 A5 A6

B₁

B5 B6

C6

Table 6. Pin Assignment (Arranged by Pin Function)

Revision History **(Revision history begins at Rev B)**

