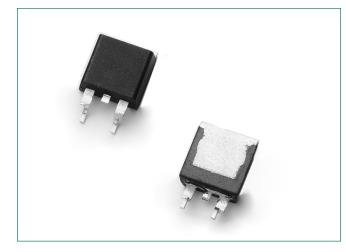


# MAC4DHM



## Description

The MAC4DHM is designed for high volume, low cost, industrial and consumer applications such as motor control; process control; temperature, light and speed control.

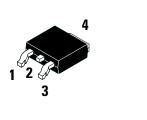
#### Features

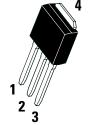
- Small Size Surface Mount DPAK Package
- Passivated Die for Reliability and Uniformity
- Four-Quadrant Triggering
- Blocking Voltage to 600 V
- On-State Current Rating of 4.0 A RMS at 93°C
- Low Level Triggering and Holding Characteristics
- Epoxy Meets UL 94 V–0 @ 0.125 in

**P**0

- ESD Ratings: Human Body Model, 3B > 8000 V Machine Model, C > 400V
- Lead–Free Packages are Available

#### Pin Out





## **Functional Diagram**



#### Maximum Ratings (T, = 25°C unless otherwise noted

Rating	Symbol	Value	Unit
Peak Repetitive Off-State Voltage (Note 1) (Gate Open, Sine Wave 50 to 60 Hz, $T_{\rm J}$ = -40° to 110°C)	V <sub>drm</sub> , V <sub>rrm</sub>	600	V
On-State RMS Current (Full Cycle Sine Wave, 60 Hz, $T_c = 93^{\circ}$ C)	I <sub>T (RMS)</sub>	4.0	А
Peak Non-Repetitive Surge Current (One Full Cycle Sine Wave, 60 Hz, T <sub>c</sub> = 110°C)	I <sub>TSM</sub>	40	А
Circuit Fusing Consideration (t = 8.3 msec)	l²t	6.6	A <sup>2</sup> sec
Peak Gate Current (Pulse Width $\leq$ 20 µsec, T <sub>c</sub> = 108°C)	I <sub>GM</sub>	4.0	А
Peak Gate Power (Pulse Width $\leq$ 10 µsec, T <sub>c</sub> = 108°C)	P <sub>gM</sub>	2.0	W
Peak Gate Voltage (Pulse Width $\leq$ 20 µsec, $_{C}T$ = 93°C)	V <sub>GM</sub>	5.0	V
Average Gate Power (t = 8.3 msec, $T_c$ = 108°C)	P <sub>G(AV)</sub>	1.0	W
Operating Junction Temperature Range	TJ	-40 to +110	°C
Storage Temperature Range	T <sub>stg</sub>	-40 to +150	°C

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the

Recommended Operating Conditions may affect device reliability. 1. V<sub>DBM</sub> and V<sub>RBM</sub> for all types can be applied on a continuous basis. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

#### **Thermal Characteristics**

	Rating	Symbol	Value	Unit
Thermal Resistance,	Junction-to-Case (AC) Junction-to-Ambient Junction-to-Ambient <sup>(Note 2)</sup>	Re <sub>JC</sub> Re <sub>JA</sub> Re <sub>JA</sub>	3.5 88 80	°C/W
Maximum Lead Temperature for Soldering Purposes, 1/8" from case for 10 seconds		TL	260	°C

2. These ratings are applicable when surface mounted on the minimum pad sizes recommended.

3. 1/8" from case for 10 seconds.

## **Electrical Characteristics** $\cdot$ **OFF** (T<sub>1</sub> = 25°C unless otherwise noted ; Electricals apply in both directions)

Characteristic		Symbol	Min	Тур	Мах	Unit
Peak Repetitive Blocking Current	T <sub>1</sub> = 25°C	I <sub>DRM</sub> ,	-	-	0.01	m 4
$(V_{D} = V_{DRM} = V_{RRM}; Gate Open)$	T <sub>J</sub> = 110°C	I <sub>RRM</sub>	-	-	2.0	mA

#### Electrical Characteristics - ON (T, = 25°C unless otherwise noted; Electricals apply in both directions)

Characteristic			Symbol	Min	Тур	Max	Unit
Peak On-State Voltage (Note 4) ( $I_{TM} = \pm 6$ .	0 A)		V <sub>TM</sub>	-	1.3	1.6	V
		MT2(+), G(+)		_	1.8	5.0	
Gate Trigger Current (Continuous dc)		MT2(+), G(-)		_	2.1	5.0	
$(V_{\rm p} = 12 \text{ V}, \text{ R}_{\rm i} = 100 \Omega)$		MT2(-), G(-)	GT	_	2.4	5.0	mA
(1 <sub>D</sub> ) (2,1,1) (100 11,		MT2(-), G(+)		_	4.2	10	
Holding Current ( $V_p = 12 V$ , Gate Open, Initiating Current = ±200 mA))			I <sub>H</sub>	-	1.5	15	mA
Gate Non-Trigger Voltage (Continuous dc) – ( $V_p = 12 \text{ V}, \text{ R}_L = 100 \Omega, \text{ T}_J = 110^{\circ}\text{C}$ ) All Four Quadrants			V <sub>gD</sub>	0.1	0.4	-	V
	$(V_{\rm D} = 12 \text{ V}, \text{ I}_{\rm G} = 5.0 \text{ mA})$	MT2(+), G(+)		-	1.75	10	- mA
Latabiag Current	$(V_{\rm D} = 12 \text{ V}, I_{\rm G} = 5.0 \text{ mA})$	MT2(+), G(-)		-	5.2	10	
Latching Current	$(V_p = 12 \text{ V}, I_g = 5.0 \text{ mA})$	MT2(-), G(-)	L.	-	2.1	10	
	$(V_{\rm D} = 12 \text{ V}, \text{ I}_{\rm G} = 10 \text{ mA})$	MT2(-), G(+)		-	2.2	10	
Gate Trigger Voltage (Continuous do)		MT2(+), G(+)	- V <sub>gt</sub>	0.5	0.62	1.3	- V
		MT2(+), G(-)		0.5	0.57	1.3	
		MT2(-), G(-)		0.5	0.65	1.3	
		MT2(-), G(+)		0.5	0.74	1.3	

4. Indicates Pulse Test: Pulse Width  $\leq$  2.0 ms, Duty Cycle  $\leq$  2%.



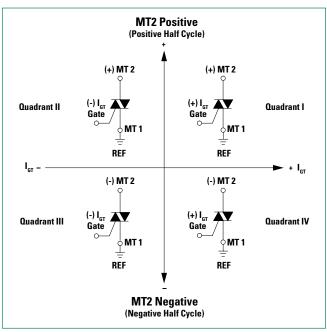
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· ·					
Characteristic	Symbol	Min	Тур	Max	Unit
Rate of Change of Commutating Current $(V_p = 200 V, I_{TM} = 1.8 A, Commutating dv/dt = 1.0 V/µsec,$ $T_j = 110^{\circ}C, f = 250 Hz, CL = 5.0 µfd, LL = 80 mH, RS = 56 Q,$ CS = 0.03 µfd) With snubber see Figure 11	(dl/dt)c	-	3.0	_	A/ms
Critical Rate of Rise of Off-State Voltage ( $V_{D} = 0.67 \times V_{DRM}$ , Exponential Waveform, Gate Open, $T_{J} = 110^{\circ}$ C)	dV/dt	20	-	-	V/µs

#### Voltage Current Characteristic of SCR

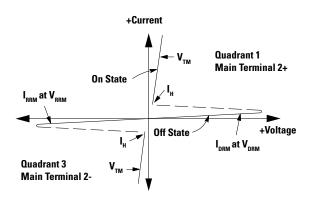
Symbol	Parameter	
V <sub>DRM</sub>	Peak Repetitive Forward Off State Voltage	
I <sub>DRM</sub>	Peak Forward Blocking Current	
V <sub>RRM</sub>	Peak Repetitive Reverse Off State Voltage	
I	Peak Reverse Blocking Current	
V <sub>TM</sub>	Maximum On State Voltage	
I <sub>H</sub>	Holding Current	





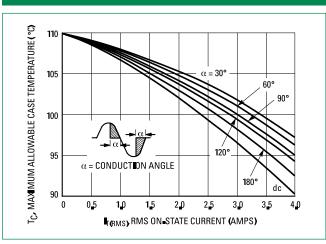
All Polarities are referenced to MT1.

With in-phase signals (using standard AC lines) quadrants I and III are used





#### Figure 1. Typical RMS Current Derating



#### Figure 3. On–State Characteristics

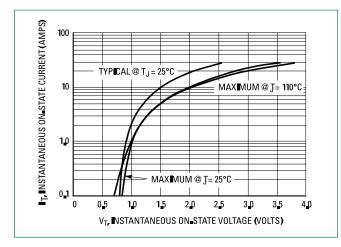
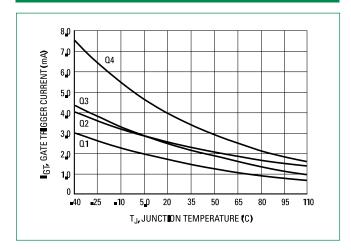
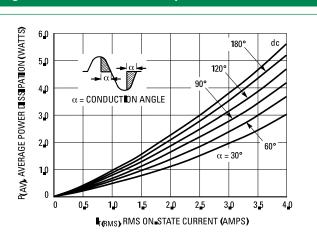


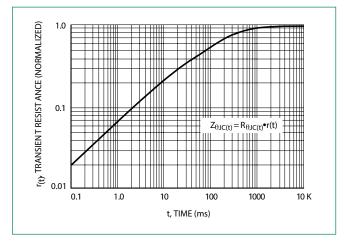
Figure 5. Typical Gate Trigger Current vs, Junction Temperature



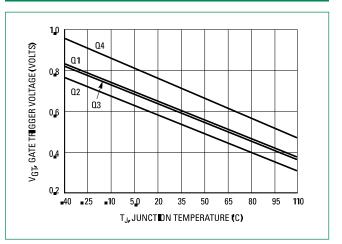
#### Figure 2. On-State Power Dissipation



#### Figure 4. Transient Thermal Response



#### Figure 6. Typical Gate Trigger Voltage vs. Junction Temperature





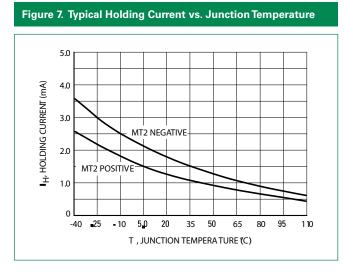
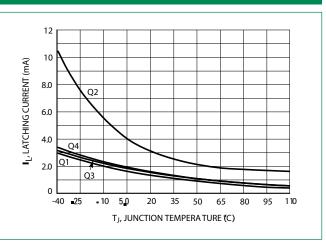
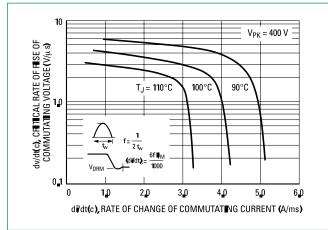


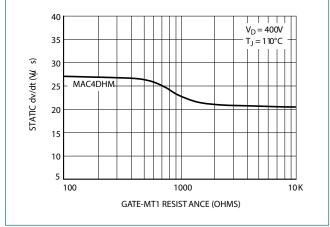
Figure 8. Typical Latching Current vs. Junction Temperature



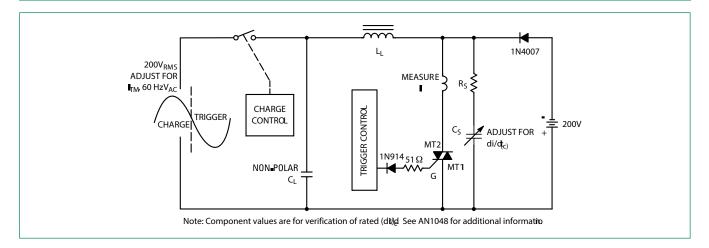
#### Figure 10. Exponential Static dv/dt vs. Gate-MT1 Resistance, MT2(-)



# Figure 9. Exponential Static dv/dt vs. Gate–MT1 Resistance, MT2(+)

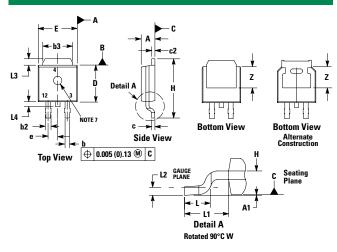


# Figure 11. Simplified Test Circuit to Measure the Critical Rate of Rise of Commutating Current (di/dt)

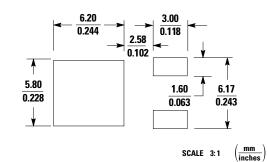




#### Dimensions



# Soldering Footprint



Dim	Inc	hes	Millimeters		
Dim	Min	Max	Min	Max	
Α	0.087	0.094	2.20	2.40	
A1	0.000	0.005	0.00	0.12	
b	0.022	0.030	0.55	0.75	
b2	0.026	0.033	0.65	0.85	
b3	0.209	0.217	5.30	5.50	
C	0.019	0.023	0.49	0.59	
c2	0.019	0.023	0.49	0.59	
D	0.213	0.224	5.40	5.70	
E	0.252	0.260	6.40	6.60	
е	0.0	91	2.30		
Н	0.374	0.406	9.50	10.30	
L	0.058	0.070	1.47	1.78	
L1	0.1	14	2.90		
L2	0.019	0.023	0.49	0.59	
L3	0.053	0.065	1.35	1.65	
L4	0.028	0.039	0.70	1.00	
Z	0.154	-	3.90	-	
	and Tolerancing Per Mension: Inch. Styli				