# **MIP SERIES**

## Heavy Duty, Media-Isolated Pressure Transducers 1 bar to 60 bar | 15 psi to 870 psi

## DESCRIPTION

The MIP Series offers a heavy duty, media-isolated pressure transducer in a compact, stainless steel construction for use with a wide range of media including aggressive fluids and water. The MIP Series provides a cost-competitive solution for wide-ranging potential applications in tough environments.

## **VALUE TO CUSTOMERS**

- Total Error Band (TEB) ±0.75 %FSS (Full Scale Span) from -40°C to 125°C for ratiometric output: Provides true measurement performance over the compensated temperature range; small error promotes system uptime and efficiency (see Figure 4).
- 4 mA to 20 mA output: Supports transmission of output signals over longer distances
- EMC performance: Operates reliably in the presence of electromagnetic fields, such as wireless signals, RF communication, and electrical devices.
- Hermetically welded design: Supports almost any media without the use of an internal seal. The sensors are designed to be used in harsh environments which see aggressive media.

## DIFFERENTIATION

- Diagnostics: Beneficial in applications where the sensor functionality and the need to know internal or external failure modes is critical.
- Great customer value: Multiple configuration possibilities provide flexibility of use in the application with no up front NRE or tooling charges.
- Durable: Provides the tough environmental capabilities needed, including long-term stability, insulation resistance and dielectric strength, external freeze-thaw resistance for the Metri-Pack 150 versions and EMC performance.





## **FEATURES**

- Rugged, stainless steel construction
- Ratiometric output: 0.5 Vdc to 4.5 Vdc
- Current output: 4 mA to 20 mA
- Operating temperature: -40°C to 125°C
- Total Error Band: ±0.75 %FSS to ±1.0 %FSS (-40°C to 125°C) for voltage output
- Industry-leading accuracy: ±0.15 %FSS BFSL for voltage output
- Long term stability: ±0.25 %FSS
- Radiated immunity: 100 V/m
- Drinking water approval: NSF/ANSI/CAN 61
- CE, UKCA, RoHS, REACH compliant
- Mis-wiring protection

TABLE 1. POTENTIAL APPLICATIONS			
INDUSTRY	MEDIA		
Industrial:			
pumps	water, hydraulic fluids		
compressors	compressed air		
process	food, beverage, oil, gas, steam		
HVAC/R	refrigerants (butane, propane, ammonia, CO <sub>2</sub> , R134A, R407C, R410A, R448A/Solstice <sup>®</sup> N40, R32 and R1234ze, R1234yf, glycol + water		
Transportation	gasoline, diesel fuel, engine oil, brake fluid, coolants, CNG		
Medical	$O_2, N_2, CO_2, N_2O$ , air		

## PORTFOLIO

Honeywell offers a variety of heavy duty pressure transducers for potential use in industrial and transportation applications. To view the entire product portfolio, click here.

## Honeywell

TABLE 2. ELECTRICAL SPECIFICATIONS (AT 25°C [77°F] AND UNDER UNLESS OTHERWISE NOTED.)				
CHARACTERISTIC	RATIOMETRIC OUTPUT (AA)	CURRENT OUTPUT (CH)		
Supply voltage (V <sub>s</sub> )     5.0 Vdc ±0.25 Vdc     8 Vdc to 30 Vdc <sup>1</sup>				
Output transfer function	10 % to 90 % of $V_{\rm s}$	4 mA to 20 mA		
Output load (pull up or pull down)	≥2 kΩ	$(V_s - 8) \times 50\Omega^2$		
Short circuit protection	n yes			
Current consumption	6.5 mA ±1 mA _			
Over/reverse voltage±40 Vdc±35 Vdc		±35 Vdc		

<sup>1</sup>**Supply voltage:** Must be de-rated to 8 Vdc to 25 Vdc for above 100°C to 125°C [212°F to 257°F]. <sup>2</sup>Applies at 25°C [77°F]. See Figure 4 for Current Output Supply Voltage.

TABLE 3. PERFORMANCE SPECIFICATIONS (AT 25°C [77°F] AND UNDER UNLESS OTHERWISE NOTED.)				
CHARACTERISTIC	RATIOMETRIC OUTPUT	CURRENT OUTPUT		
Total Error Band <sup>1</sup>	>10 bar or >150 psi: ±0.75 %FSS (-40°C to 125°C) ≤10 bar or ≤150 psi: ±1.0 %FSS <sup>2</sup> (-40°C to 125°C)	±1.0 %FSS (-20°C to 85°C) ±2.0 %FSS (-40°C to 125°C)		
Operating temperature range	-40°C to 125°C [-40°F to 257°F]			
Accuracy BFSL <sup>3</sup>	±0.15 %FSS	±0.25 %FSS		
Long term stability (1000 hr, 25°C)	±0.25 %FSS			
Typical output resolution	0.05 % Full Scale Pressure			
Typical response time <sup>4</sup>	1 ms 2 ms			
Startup time⁵	7 ms			
EMC rating (CE Conformity):				
surge immunity (all leads)	±1 kV line to ground per IEC 61000-4-5			
electrostatic discharge	±4 kV contact, ±8 kV air per IEC 61000-4-2			
radiated immunity	10 V/m (80 MHz to 1000 MHz) per IEC 61000-4-3			
fast transient burst	±1 kV per IEC 61000-4-4			
immunity to conducted disturbances	3 V (150 kHz to 80 MHz) per IEC 61000-4-6			
radiated emissions	40 dB $\mu$ V (30 MHz to 230 MHz), 47 dB $\mu$ V (230 MHz to 1000 MHz) per CISPR 11			
Radiated immunity	100 V/m (200 MHz to 2.5 GHz) per ISO 11452-2	100 V/m (300 MHz to 2.7 GHz) per ISO 11452-2 100 V/m (100 kHz to 400 MHz) per ISO 11452-5		
Insulation resistance	>100 M $\Omega$ at 1k Vdc (60 s)			
Dielectric strength	<1 mA at 500 Vac (60 s)	<1 mA at 1000 Vac (60 s)		
Life	>10 million full scale pressure cycles			

<sup>1</sup>**Total Error Band:** The maximum deviation from the ideal transfer function over the entire compensated temperature and pressure range. Includes all errors due to offset, full scale span, pressure non-linearity, pressure hysteresis, pressure non-repeatability, thermal effect on offset, thermal effect on span, and thermal hysteresis (see Figure 5).

<sup>2</sup> TEB: Above 100°C [212°F] for pressure ratings less than 4 bar [58 psi], TEB is ±1.5 %FSS for ratiometric outputs and 2.0 % FSS for other outputs.
<sup>3</sup> Accuracy: The maximum deviation in output from a Best Fit Straight Line (BFSL) fitted to the output measured over the pressure range at 25°C [77°F]. Includes all errors due to pressure non-linearity, pressure hysteresis, and pressure non-repeatability.

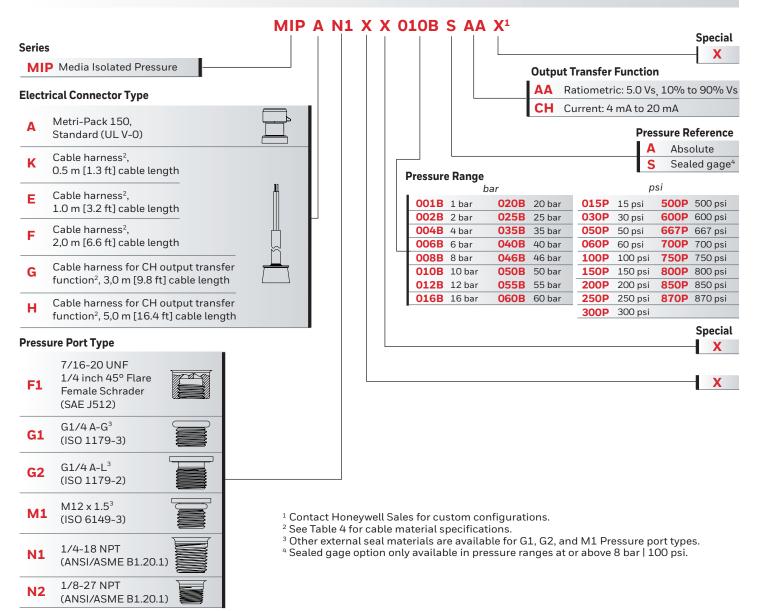
<sup>4</sup> **Response time:** The time taken by the transducer to change output from 10 % to 90 % of full scale in response to a 0 % to 100 % full scale step input pressure.

<sup>5</sup> Startup time: The time needed to receive valid output after power up.

TABLE 4. ENVIRONMENTAL AND MECHANICAL SPECIFICATIONS			
CHARACTERISTIC	PARAMETER		
Shock	100 G per MIL-STD-202, Method 213, Cond. C (at 25°C [77°F])		
Vibration	20 G sweep, 10 Hz to 2000 Hz (at 25°C [77°F])		
Ingress protection: Metri-Pack 150 versions cable harness versions	IP65, IP67 IP65, IP67, IP69K		
External freeze/thaw resistance	>6 cycles from -30°C to 50°C [-22°F to 122°F] (Metri-Pack 150 versions only)		
Wetted materials: port diaphragm external seal for ports	stainless steel 304L stainless steel 316L nitrile (-30°C to 100°C [-22°F to 212°F]) (other materials available)		
Electrical connector material	PBT 30 %GF (UL V-0)		
Cable material (jacket and insulation)	TPE (Thermoplastic Elastomer) flame retardant-type cable is FT1 rated per CSA AWM-I-A/B-II-A/B specification, -40°C to 125°C [-40°F to 257°F], three 24 AWG wires.		

## FIGURE 1. NOMENCLATURE AND ORDER GUIDE

For example, **MIPAN1XX010BSAAX** defines an MIP Series Heavy Duty, Media Isolated Pressure Transducer, Metri-Pack 150, standard (UL V-0) electrical connector type, 1/4-18 NPT pressure port type, 10 bar pressure range, sealed gage pressure reference, ratiometric: 5 Vs, 10% to 90% Vs output transfer function



## **CAUTION** PRODUCT DAMAGE DUE TO MISUSE

- Ensure torque specifications are determined for the specific application. Values provided are for reference only. (Mating materials and thread sealants can result in significantly different torque values from one application to the next.)
- Use appropriate tools (such as an open-ended wrench or deep well socket) to install transducers.
- Ensure that the proper mating electrical connector with a seal is used to connect the transducer. Improper or damaged seals can compromise ingress protection, leading to short circuits.
- Ensure that filters are used upstream of the transducers to keep media flow free of particulates. MIP Series transducers are dead-end devices. Particulate accumulation may clog the port or damage the diaphragm.
- Ensure that the transducer is mounted in a vertical position with the process connection (pressure port) downward to avoid particular deposits.
- Ensure that the media does not create a residue when dried. Build-up of residue inside the transducer may affect transducer output.
- Ensure that the transducer housing is properly grounded.
- For cable harness versions, ensure that the cable bend radius is maintained at a minimum of 38 mm [1.50 in] in the end application assembly.
- Failure to comply with these instructions may result in product damage.

TABLE 5. PRESSURE RATINGS					
BAR			PSI		
OPERATING PRESSURE	OVER- PRESSURE <sup>1</sup>	BURST PRESSURE <sup>2</sup>	OPERATING PRESSURE	OVER- PRESSURE <sup>1</sup>	BURST PRESSURE <sup>2</sup>
1 to 3	6		15 to 43.5	87	
>3 to 12	24	207	>43.5 to 174	348	3000
>12 to 60	120		>174 to 870	1740	

<sup>1</sup>Overpressure: The maximum pressure which may safely be applied to the product for it to remain in specification once pressure is returned to the operating pressure range. Exposure to higher pressures may cause permanent damage to the product.

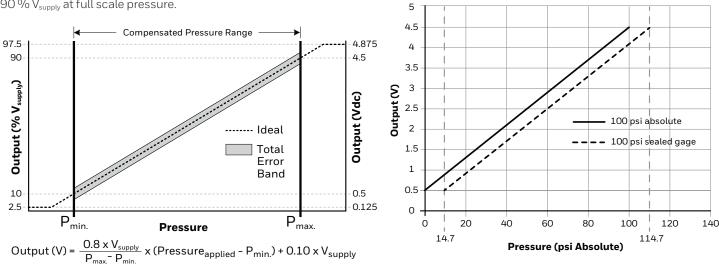
<sup>2</sup>Burst Pressure: The maximum pressure which may be applied without causing escape of pressure media. The product should not be expected to function after exposure to the burst pressure.

## FIGURE 2. RATIOMETRIC OUTPUT TRANSFER FUNCTION

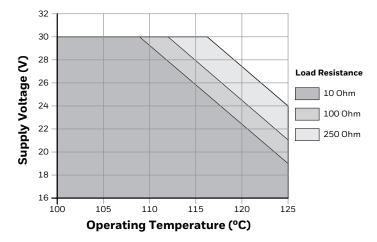
#### FIGURE 3. ABSOLUTE VS SEALED GAGE

The transfer function shown here is applicable to a ratiometric output ranging between 10  $\%~V_{supply}$  at null pressure to 90  $\%~V_{supply}$  at full scale pressure.

Example shown is for 100 psi.



## FIGURE 4. CURRENT OUTPUT SUPPLY VOLTAGE VS TEMPERATURE



## **TOTAL ERROR BAND**

Total Error Band (TEB) is a single specification that includes the major sources of sensor error. TEB should not be confused with accuracy, which is actually a component of TEB. TEB is the maximum error that the sensor could experience.

Honeywell uses the TEB specification in its datasheet because it is the most comprehensive measurement of a sensor's true accuracy. Honeywell also provides the accuracy specification in order to provide a common comparison with competitors' literature that does not use the TEB specification.

Many competitors do not use TEB—they simply specify the accuracy of their device. Their accuracy specification, however, may exclude certain parameters. On their datasheet, the errors are listed individually. When combined, the total error (or what would be TEB) could be significant.

## FIGURE 5. TEB COMPONENTS FOR THE MIP SERIES

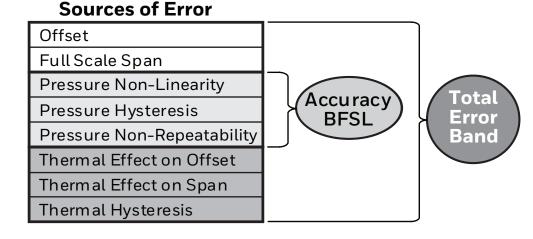
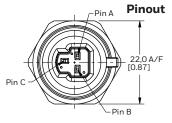


TABLE 6. OUTPUT DIAGNOSTIC CODE FOR RATIOMETRIC OUTPUT			
FAULT CONDITION	ANALOG DIAGNOSTIC RAIL		
Sensor internal failures	97.5 % of V <sub>supply</sub> (See Figure 2.)		
Over pressure	97.5 % of V <sub>supply</sub> (See Figure 2.)		
Under pressure (for sealed gage only)	2.5 % of $V_{supply}$ (See Figure 2.)		
Power or ground loss	high (external pull-up resistor)		
Power or ground loss	low (external pull-down resistor)		

## FIGURE 6. METRI-PACK 150 MOUNTING DIMENSIONS (FOR REFERENCE ONLY. MM/[IN])

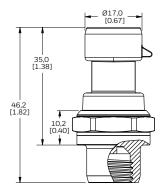


Ratiometric Voltage Output Pin A = Ground Pin B = V+ Pin C = V<sub>out</sub> Current Output Pin A = Return Pin B = Supply

Pin B = Supply Pin C = Not connected

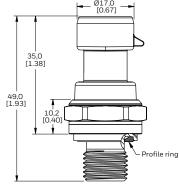
#### F1: 7/16-20 UNF 1/4 inch 45° Flare Female Schrader (SAE J512) Seal: 45° cone

Mating geometry: SAE J512 Installation torque: 17 N m [12 ft-lb] Weight: 36 g [1.3 oz]



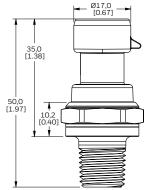
#### G2: G1/4 A-L (ISO 1179-2)

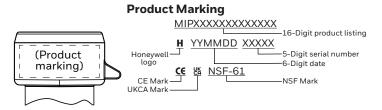
Seal: ISO 9974-2/DIN 3869 profile ring (included) Mating geometry: ISO 1179-1 Installation torque: 20 N m [15 ft-lb] Weight: 36 g [1.3 oz]



## N1: 1/4-18 NPT

Seal: Pipe thread Mating geometry: ANSI B1.20.1 Installation torque: Two to three turns from finger tight Weight: 38 g [1.3 oz]

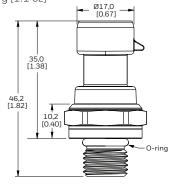




## G1: G1/4 A-G (ISO 1179-3)

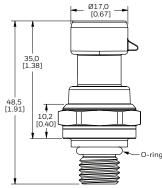
Seal: O-ring (included) and retaining ring ISO 1179-3-G1/4 (not included)

Mating geometry: ISO 1179-1 Installation torque: 20 N m [14.7 ft-lb] Weight: 33 g [1.1 oz]



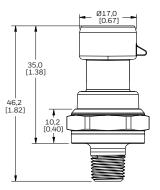
## M1: M12 x 1.5 (ISO 6149-3)

Seal: O-ring (included) Mating geometry: ISO 6149-1 Installation torque: 20 N m [15 ft-lb] Weight: 34 g [1.2 oz]



## N2: 1/8-27 NPT

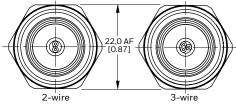
Seal: Pipe thread Mating geometry: ANSI B1.20.1 Installation torque: Two to three turns from finger tight Weight: 30 g [1.0 oz]



## FIGURE 7. CABLE HARNESS MOUNTING DIMENSIONS (FOR REFERENCE ONLY. MM/[IN])

White = V<sub>out</sub>

## Wireout with Free Ends

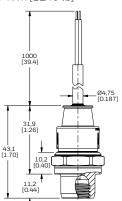


Ratiometric Voltage Output Black = Ground Red = V+

**Current Output** Black = Return Red = Supply

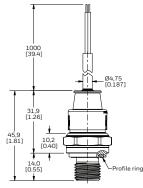
#### F1: 7/16-20 UNF 1/4 inch 45° Flare Female Schrader (SAE J512) Seal: 45° cone

Mating geometry: SAE J512 Installation torque: 17 N m [12 ft-lb] Weight: 68 g [2.4 oz]



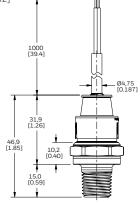
#### G2: G1/4 A-L (ISO 1179-2)

Seal: ISO 9974-2/DIN 3869 profile ring (included) Mating geometry: ISO 1179-1 Installation torque: 20 N m [15 ft-lb] Weight: 68 g [2.4 oz]

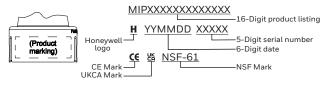


## N1: 1/4-18 NPT

Seal: Pipe thread Mating geometry: ANSI B1.20.1 Installation torque: Two to three turns from finger tight Weight: 79 g [2.5 oz]



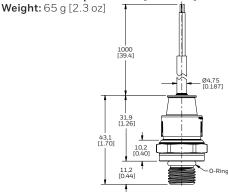
## **Product Marking**



#### G1: G1/4 A-G (ISO 1179-3)

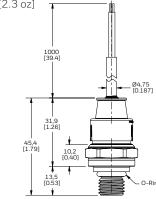
Seal: O-ring (included) and retaining ring ISO  $1179\mbox{-}3\mbox{-}G1\mbox{-}4$  (not included)

Mating geometry: ISO 1179-1 Installation torque: 20 N m [14.7 ft-lb]



## M1: M12 x 1.5 (ISO 6149-3)

Seal: O-ring (included) Mating geometry: ISO 6149-1 Installation torque: 20 N m [15 ft-lb] Weight: 66 g [2.3 oz]



#### N2: 1/8-27 NPT Seal: Pipe thread

Seal: Pipe thread Mating geometry: ANSI B1.20.1 Installation torque: Two to three turns from finger tight Weight: 62 g [2.2 oz]

