MPQ4576



600mA, 60V, High-Efficiency, Fully Integrated Synchronous Buck Converter, AEC-Q100 Qualified

DESCRIPTION

The MPQ4576 is a fully integrated, fixedfrequency, synchronous step-down converter. The device can achieve up to 600mA of continuous output current with peak current control for excellent transient response.

The wide 4.5V to 60V input voltage range accommodates a variety of step-down applications in an automotive input environment. The device's $2\mu A$ shutdown mode quiescent current makes it ideal for battery-powered applications.

The MPQ4576 integrates internal high-side and low-side power MOSFETs for high efficiency without an external Schottky diode. The device employs advanced asynchronous mode (AAM) to achieve high efficiency under light-load conditions by scaling down the frequency to reduce switching and gate driver losses.

Standard features include built-in soft start, enable control, and power good indication. A high duty cycle and low-dropout mode are provided for automotive cold-crank conditions.

The MQ4576 provides over-current protection (OCP) with valley current detection to avoid current runaway. It also provides hiccup short-circuit protection (SCP), input under-voltage lockout (UVLO), and auto-recovery thermal protection.

With internal compensation, the MPQ4576 can offer a very compact solution with a minimal number of readily available, standard external components. It is available in a QFN-12 (2.5mmx3mm) package.

FEATURES

- Designed for 24V and 36V Automotive or Industrial Systems:
 - Load Dump Up to 65V
 - Cold Crank Down to 4V
- Cooler Thermals:
 - \circ Less than 8°C T_J Rise at 600mA / 400kHz
 - 91% Efficiency (24V to 5V, 600mA, 400kHz)
 - Low-Ohmic MPS BCD FET Technology
- Low-Noise EMI/EMC:
 - MeshConnect[™] Flip Chip Packaging
 - \circ Operates Outside of AM Radio Band
- Extends Vehicle Battery Life:
 - Low Quiescent Current in Standby Mode (40µA)
- Reduced Board Size and BOM:
 - Integrated Compensation Network
 - Available in a Small QFN-12 (2.5mmx3mm) Package
- Additional Features:
 - o Clock SYNC Output
 - Power Good Output
 - Internal Soft Start
 - Low-Dropout Mode
 - Hiccup Mode for Over-Current Protection (OCP)
 - Selectable AAM or FCCM

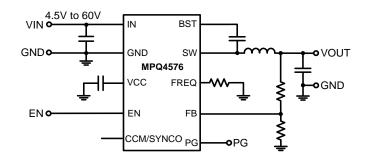
APPLICATIONS

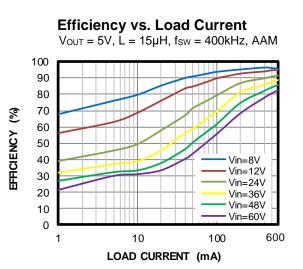
- Automotive Infotainment
- Automotive Lamps and LEDs
- Automotive Motor Control
- Industrial Power Systems

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TYPICAL APPLICATION







ORDERING INFORMATION

Part Number*	Package	Top Marking	MSL Rating**	
MPQ4576GQBE***	QFN-12 (2.5mmx3mm)	See Delow	1	
MPQ4576GQBE-AEC1***	QFN-12 (2.5mm/smm)	See Below	I	

* For Tape & Reel, add suffix -Z (e.g. MPQ4576GQBE-Z).

** Moisture Sensitivity Level Rating.

*** Wettable Flank Package.

TOP MARKING

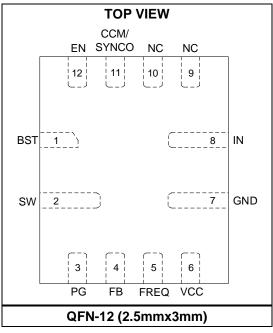


YWW

LLL

BUK: Product code of MPQ4576GQBE and MPQ4576GQBE-AEC1 Y: Year code WW: Week code LLL: Lot number

PACKAGE REFERENCE





PIN FUNCTIONS

Pin #	Name	Description
1	BST	Bootstrap. Connect a capacitor between SW and BST to form a floating supply across the high-side switch driver.
2	SW	Switch output. SW is the output of the internal power switches. A wide PCB trace is recommended when making the SW connection.
3	PG	Power good indicator. The PG pin is an open drain. Connect PG to the power source with a pull-up resistor. PG is pulled up to the power source if the output voltage is within 90% to 108% of the nominal voltage. PG goes low if the output voltage exceeds 116% or falls below 84% of the nominal voltage.
4	FB	Feedback point. FB is the negative input of the error amplifier (typically 0.8V). To set the regulation voltage, connect FB to the tap of the external resistor divider placed between the output and GND. The power good and under-voltage lockout circuits use the FB pin to monitor the output voltage.
5	FREQ	Configurable switching frequency. Connect a resistor from FREQ to GND to set the switching frequency.
6	VCC	Internal bias supply. The VCC pin supplies power to the internal control circuit and gate drivers. Connect a decoupling capacitor (greater than 1μ F) from VCC to ground, placed as close as possible to VCC.
7	GND	IC ground. Connect the GND pin to larger copper areas at the negative terminals of the input and output capacitors.
8	IN	Input supply. The IN pin supplies all power to the converter. To reduce switching spikes, place a decoupling capacitor from IN to ground, and as close as possible to the IC.
9, 10	NC	No connection. The NC pins can be connected to GND to improve thermal and EMI performance.
11	CCM/ SYNCO	Mode selection/synchronization output. Connect the CCM/SYNCO pin to GND through a resistor ($10k\Omega$ to $300k\Omega$) to force the converter into forced continuous conduction mode (FCCM). Float this pin to force the converter into advanced asynchronous mode (AAM) under light-load conditions. CCM/SYNCO is also a synchronization output pin that can output a 180° out-of-phase clock to other devices.
12	EN	Enable. Drive EN above 1.45V to turn on the device; float EN or drive it below 1.12V to turn off the device.



ABSOLUTE MAXIMUM RATINGS (1)

V _{IN} 65V	
V _{SW} 0.3V to V _{IN} + 0.3V	
V _{BST} V _{SW} + 6V	
All other pins0.3V to +6V	
Continuous power dissipation $(T_A = 25^{\circ}C)^{(2)}$	
QFN-12 (2.5mmx3mm)2.78W	
Junction temperature150°C	
_ead temperature260°C	
Storage temperature65°C to +150°C	

Electrostatic Discharge (ESD) Ratings

Human body model (HBM)	±2kV
Charged device model (CD	M)±750V

Recommended Operating Conditions

Continuous supply voltage (VIN).	4.5V to 60V
Output voltage (VOUT)1	V to 90% of V_{IN}
Load current range	0A to 600mA
Operating junction temp (T _J)4	40°C to +150°C

Thermal Resistance θ_{JA} θ_{JC}

QFN-12 (2.5mmx3mm)			
JESD51-7 ⁽³⁾	60	13	°C/W
EVQ4576-QB-00A (4)	45	11	°C/W

Notes:

- Absolute maximum ratings are rated under room temperature, unless otherwise noted. Exceeding these ratings may damage the device.
- 2) The maximum allowable power dissipation is a function of the maximum junction temperature, T_J (MAX), the junction-toambient thermal resistance, θ_{JA} , and the ambient temperature, T_A. The maximum allowable continuous power dissipation at any ambient temperature is calculated by P_D (MAX) = (T_J (MAX) - T_A) / θ_{JA} . Exceeding the maximum allowable power dissipation can cause excessive die temperature, and the device may go into thermal shutdown. Internal thermal shutdown circuitry protects the device from permanent damage.
- 3) Measured on JESD51-7, 4-layer PCB. The values given in this table are only valid for comparison with other packages and cannot be used for design purposes. These values were calculated in accordance with JESD51-7, and simulated on a specified JEDEC board. They do not represent the performance obtained in an actual application.
- 4) Measured on an MPS standard EVB: 8.9cmx8.9cm, 2oz copper thick, 4-layer PCB.



ELECTRICAL CHARACTERISTICS

$V_{IN} = 24V$, $V_{EN} = 2V$, $T_J = -40^{\circ}C$ to $+125^{\circ}C$, typical values are at $T_J = 25^{\circ}C$, unless otherwise noted.

Parameters	Symbol	Condition	Min	Тур	Max	Units
Input Supply and Under-V	oltage Lock		•		•	
Supply current (quiescent)	lq	No load, $V_{FB} = 0.85V$, AAM		40	65	μA
Supply current (shutdown)	I _{SD}	$V_{EN} = 0V$		2	5	μA
VIN UVLO rising threshold	INUV _{VTH-R}		3.8	4.0	4.2	V
VIN UVLO falling threshold	INUV _{VTH-F}		3.3	3.5	3.7	V
VIN UVLO hysteresis	INUV _{HYS}			500		mV
threshold	INU VHYS			500		IIIV
Output and Regulation	-					_
Pogulated ER reference	Vref	$T_J = 25^{\circ}C$	0.792	0.800	0.808	V
Regulated FB reference	VREF	T _J = -40°C to +125°C	0.784		0.816	V
FB input current	I _{FB}	V _{FB} = 0.85V		10	50	nA
Switches and Frequency	•					
High-side switch on	Р	V _{BST} - V _{SW} = 5V, T _J = 25°C	150	250	350	
resistance	RDS(ON)-H	V _{BST} - V _{SW} = 5V, T _J = -40°C to +125°C	100		500	mΩ
Low-side switch on	Б	$T_J = 25^{\circ}C$	30	45	60	
resistance	RDS(ON)-L	T _J = -40°C to +125°C	20		90	mΩ
SW leakage current	Isw-lkg	$V_{EN} = 0V$, $V_{SW} = 0V$ or $60V$		0.1	30	μA
		Rfreq = 76.8kΩ	300	400	500	kHz
Switching frequency	fsw	$R_{FREQ} = 28k\Omega$	750	1000	1250	kHz
		$R_{FREQ} = 12.1 k\Omega$	1800	2200	2700	kHz
Minimum on time ⁽⁵⁾	ton-min			90		ns
Minimum off time ⁽⁵⁾	toff-min			100		ns
Power Good (PG)						
PG current sink capacity	VPG-SINK	Sink 4mA			300	mV
PC dolov time	t	Rising edge		70		μs
PG delay time	t PG-DELAY	Falling edge		25		μs
PG leakage current	IPG-LKG			10	1000	nA
PG rising threshold	PGRISING	V _{FB} rising		90		%
(Vfb / Vref)	FORISING	V _{FB} falling		108		%
PG falling threshold	PGFALLING	V _{FB} falling		84		%
(Vfb / Vref)	FGFALLING	V _{FB} rising		116		%
Enable (EN)	-					_
EN input rising threshold	VEN-RISING		1.38	1.45	1.52	V
EN input falling threshold	VEN-FALLING		1.05	1.12	1.19	V
EN threshold hysteresis	VEN-HYS			330		mV
EN input current	I _{EN}	$V_{EN} = 2V$		0.7		μA
EN turn-off delay	ten-delay		5			μs
BST	•			. <u> </u>		
BST-SW UVLO				1.4	2.5	V
BST-SW UVLO hysteresis				60		mV
Soft Start and VCC					•	
Soft-start time	tss			0.45		ms
VCC regulator	Vcc	Icc = 0mA	4.6	4.9	5.2	V



ELECTRICAL CHARACTERISTICS (continued)

$V_{IN} = 24V$, $V_{EN} = 2V$, $T_J = -40^{\circ}C$ to $+125^{\circ}C$, typical values are at $T_J = 25^{\circ}C$, unless otherwise noted.

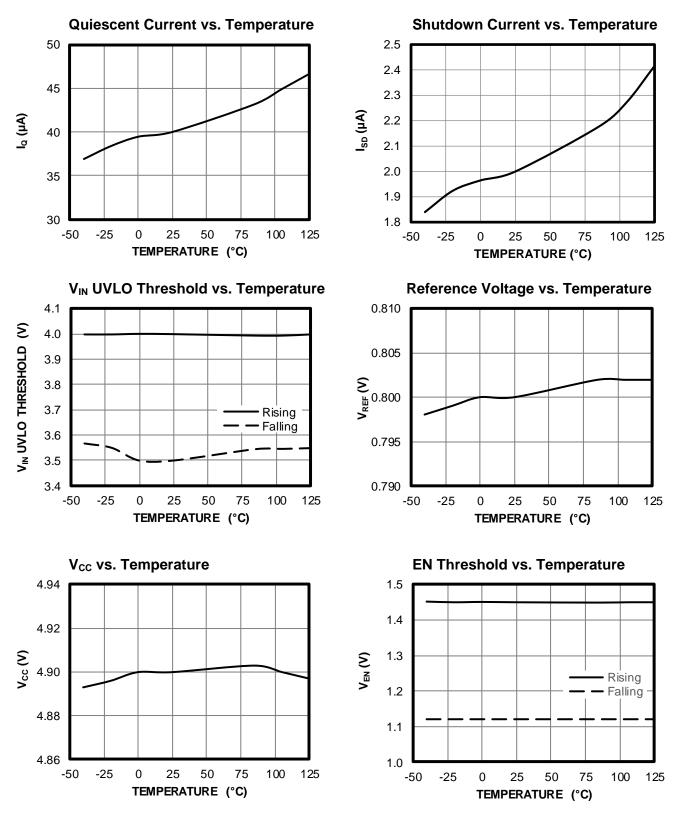
Parameters	Symbol	Condition	Min	Тур	Max	Units
Protections						
Peak current limit	IPEAK-LIMIT	20% duty cycle	1	1.7	2.2	Α
Valley current limit	IVALLEY-LIMIT		1			Α
Zero-current detection threshold	Izcd	AAM	-100	140	+300	mA
Negative current limit	INEG-LIMIT	FCCM	-2	-1.3	-0.8	Α
Thermal shutdown (5)	Tsd	Temperature rising		170		°C
Thermal shutdown hysteresis ⁽⁵⁾	T _{SD-SYS}			25		°C

Note:

5) Derived from the bench characterization. Not tested in production.

TYPICAL CHARACTERISTICS

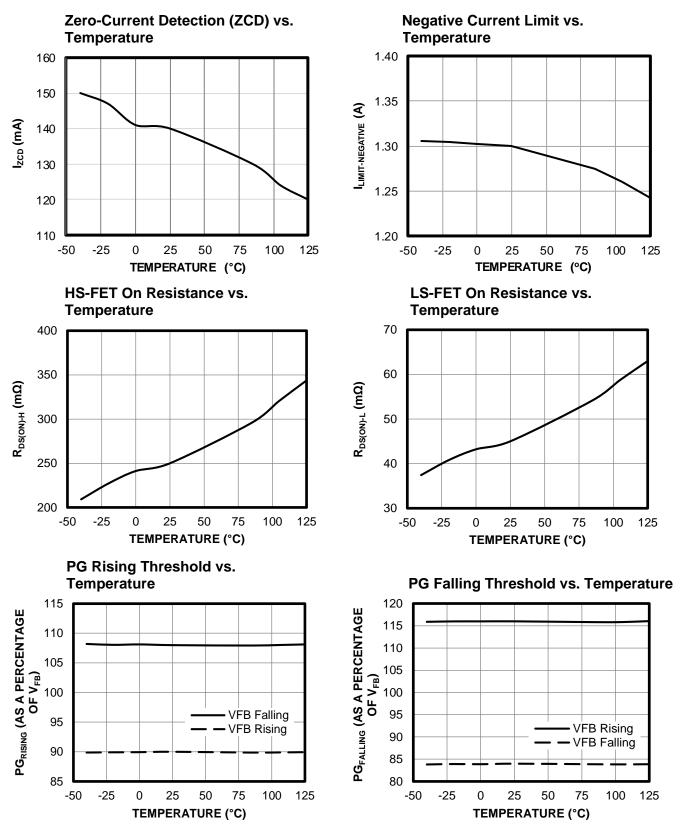
 $V_{IN} = 24V$, $T_J = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted.



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TYPICAL CHARACTERISTICS (continued)

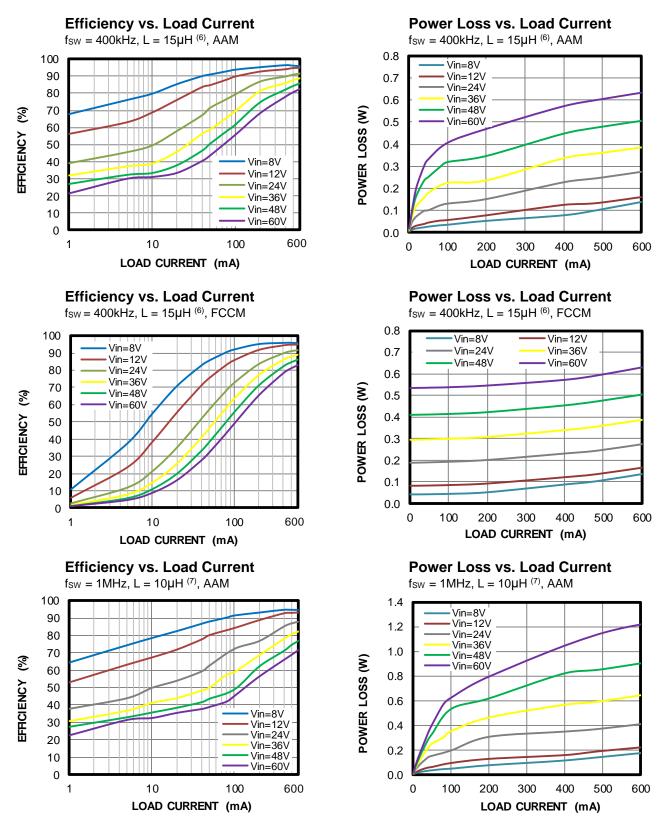
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MPQ4576 Rev. 1.0 6/3/2021

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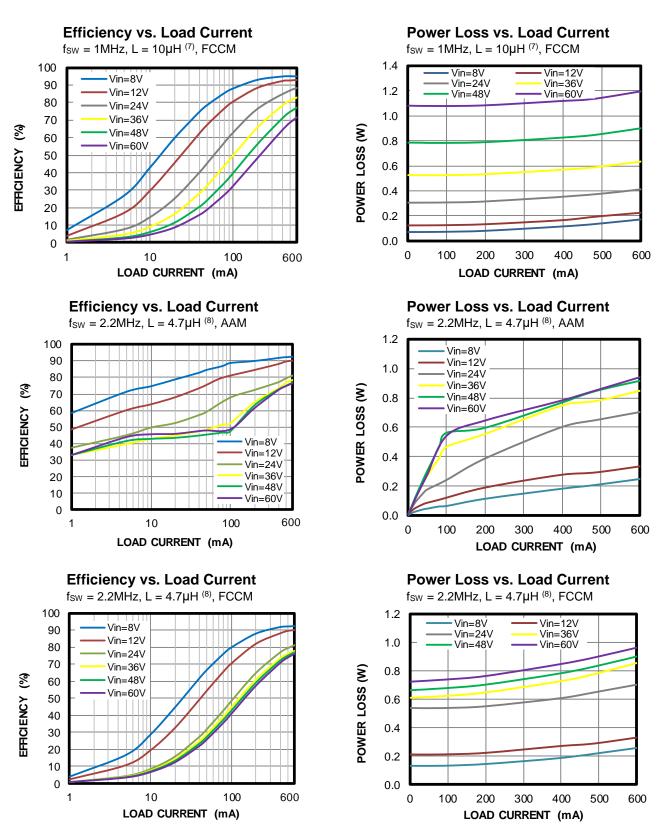
 V_{IN} = 24V, V_{OUT} = 5V, L = 15µH, f_{SW} = 400kHz, AAM, T_A = 25°C, unless otherwise noted.



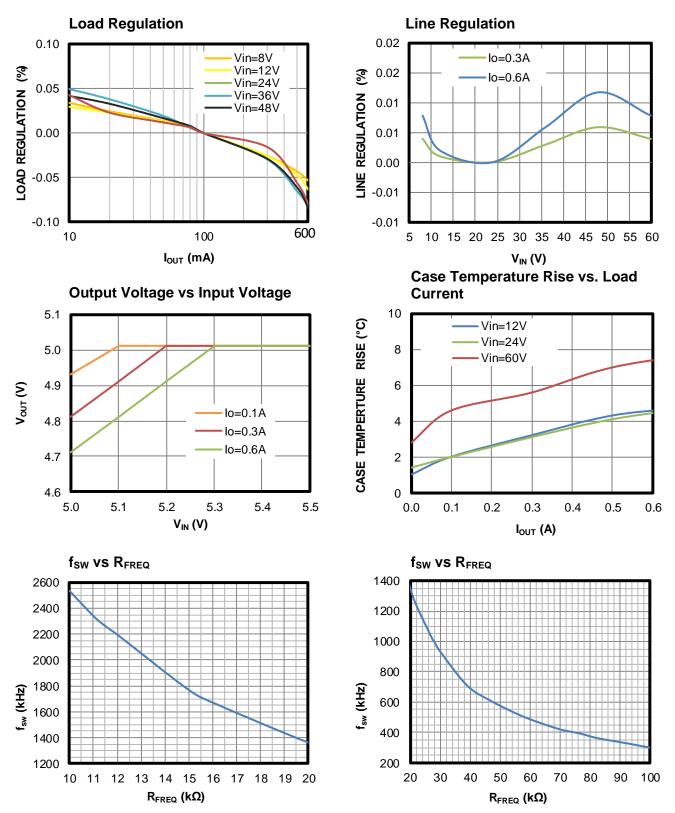
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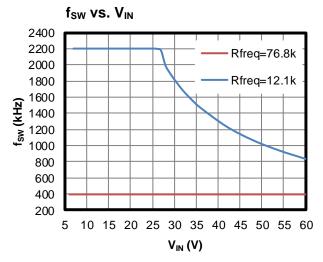


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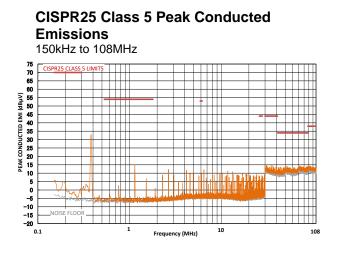




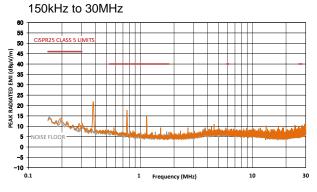
- 6) Inductor part: XAL6060-153MEB/C, DCR = $43.75m\Omega$.
- 7) Inductor part: XAL6060-103MEB/C, DCR = $29.82m\Omega$.
- 8) Inductor part: XAL5030-472MEB/C, DCR = $36.00m\Omega$.



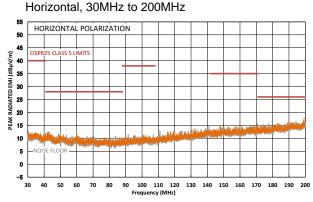
 V_{IN} = 24V, V_{OUT} = 5V, I_{OUT} = 600mA, L = 15µH, f_{SW} = 400kHz, AAM, T_A = 25°C, unless otherwise noted. ⁽⁹⁾

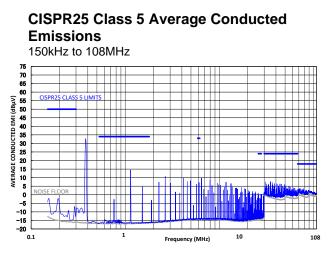


CISPR25 Class 5 Peak Radiated Emissions



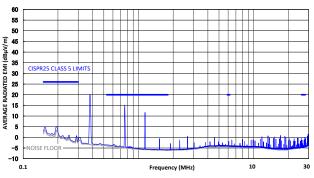
CISPR25 Class 5 Peak Radiated Emissions



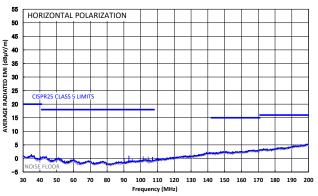


CISPR25 Class 5 Average Radiated Emissions

150kHz to 30MHz

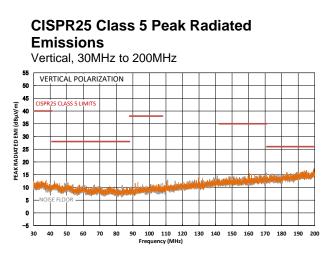






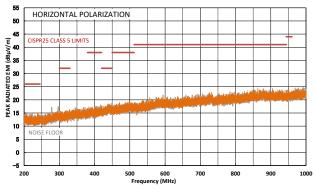


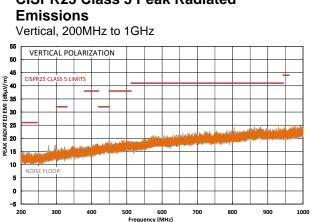
V_{IN} = 24V, V_{OUT} = 5V, I_{OUT} = 600mA, L = 15µH, f_{SW} = 400kHz, AAM, T_A = 25°C, unless otherwise noted. ⁽⁹⁾



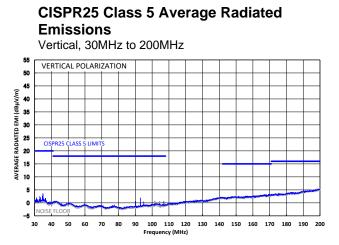
CISPR25 Class 5 Peak Radiated Emissions

Horizontal, 200MHz to 1GHz



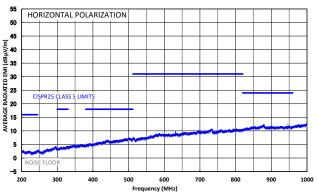


CISPR25 Class 5 Peak Radiated

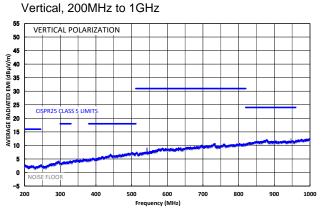


CISPR25 Class 5 Average Radiated Emissions

Horizontal, 200MHz to 1GHz



CISPR25 Class 5 Average Radiated Emissions

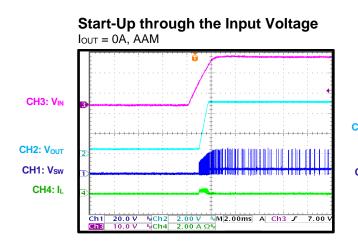


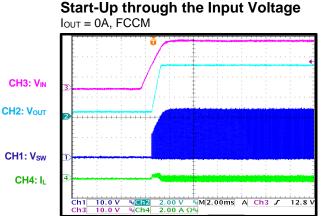
Note:

The EMC test results are based on the application circuit with an EMI filter (see Figure 9 on page 30) and tested on the EVQ4576-QB-9) 00A. The inductor used in EMI testing is XAL4040-153MEB.

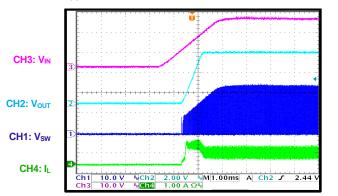


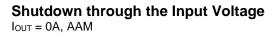
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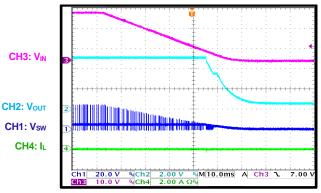


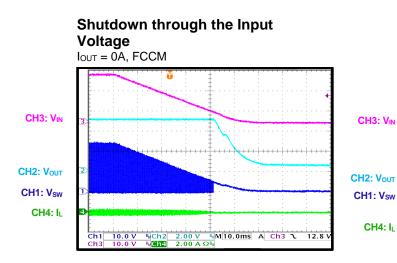


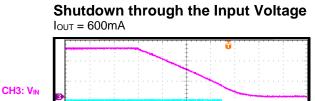
Start-Up through the Input Voltage Iout = 600mA

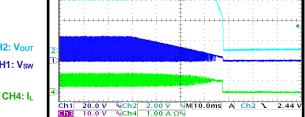








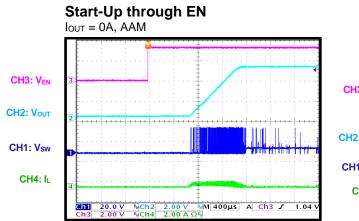


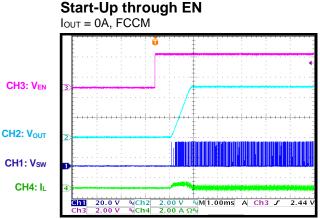


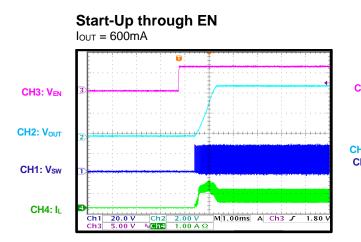
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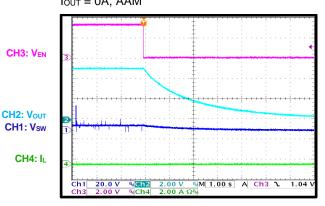
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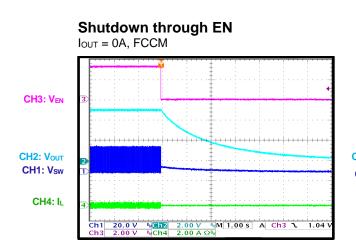


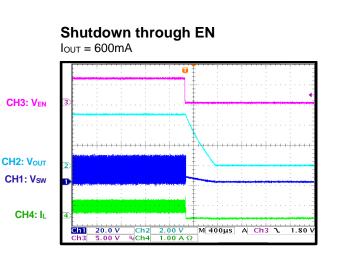




Shutdown through EN IOUT = 0A, AAM

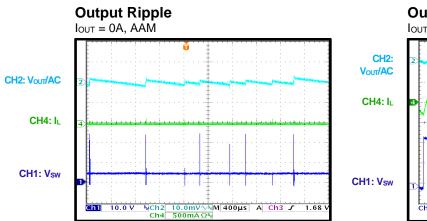


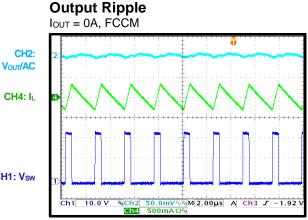


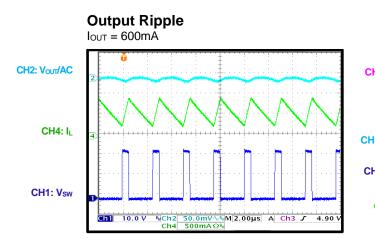




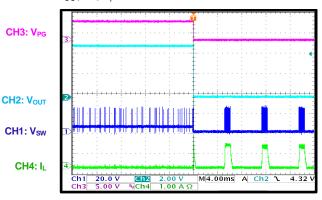
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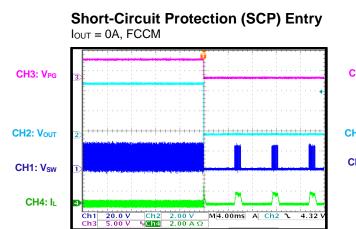




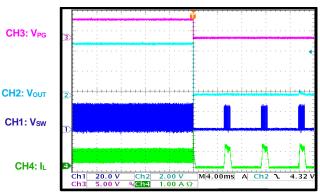


Short-Circuit Protection (SCP) Entry Iout = 0A, AAM

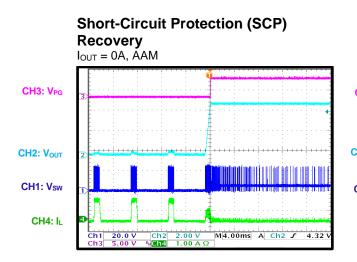


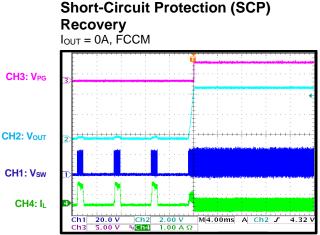


Short-Circuit Protection (SCP) Entry IOUT = 600mA

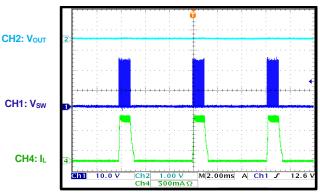


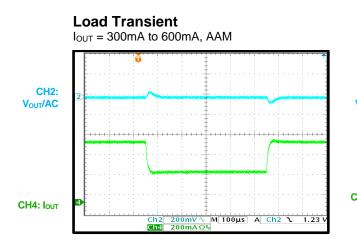
 V_{IN} = 24V, V_{OUT} = 5V, L = 15µH, f_{SW} = 400kHz, T_A = 25°C, unless otherwise noted.



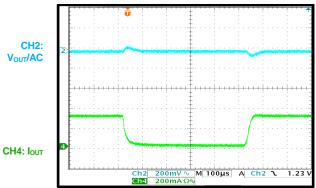




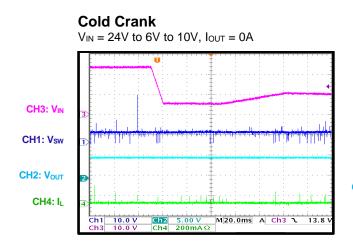


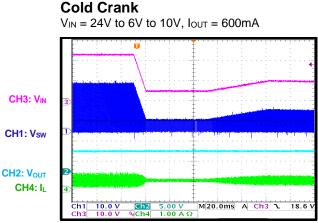




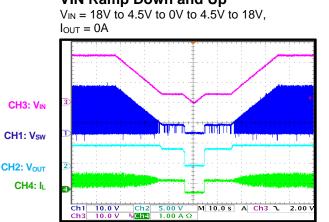


 V_{IN} = 24V, V_{OUT} = 5V, L = 15µH, f_{SW} = 400kHz, T_{A} = 25°C, unless otherwise noted.



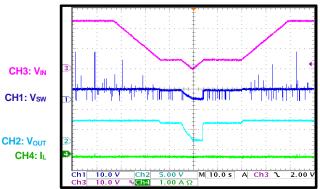


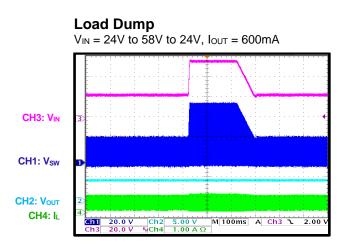
VIN Ramp Down and Up



VIN Ramp Down and Up

 $V_{IN} = 18V$ to 4.5V to 0V to 4.5V to 18V, $I_{OUT} = 600$ mA







FUNCTIONAL BLOCK DIAGRAM

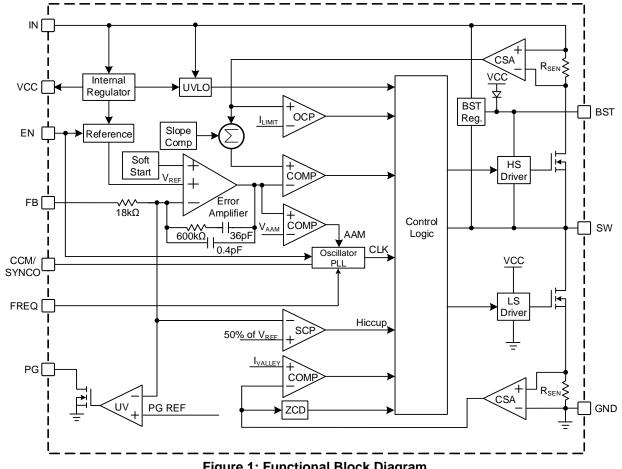


Figure 1: Functional Block Diagram



OPERATION

The MPQ4576 is a fully integrated, synchronous, rectified, non-isolated, step-down switch-mode converter. The device is available with a wide 4.5V to 60V input supply range. It can achieve up to 600mA of continuous output current with excellent load and line regulation across the ambient temperature range (-40°C to +125°C).

PWM Control

At moderate to high output currents, the MPQ4576 operates in fixed-frequency, peak current control mode to regulate the output voltage.

An internal clock initiates a PWM cycle. At the rising edge of the clock, the high-side MOSFET (HS-FET) turns on, and the inductor current rises linearly to provide energy to the load. The HS-FET remains on until its current reaches the value set by the COMP voltage (V_{COMP}), which is the output of the internal error amplifier. V_{COMP} is based on the difference between the output feedback voltage and internal, high-precision reference. V_{COMP} determines how much energy should be transferred to the load. A higher load current creates a higher V_{COMP} . Once the HS-FET is on, it remains on for at least 90ns.

When the HS-FET is off, the low-side MOSFET (LS-FET) turns on immediately, and stays on until the next clock starts. During this time, the inductor current flows through the LS-FET. Once the LS-FET is on, it remains on for at least 100ns before the next cycle starts. To avoid shoot-through, a dead time is inserted to prevent the HS-FET and LS-FET from turning on simultaneously.

If the current in the HS-FET does not reach the value set by COMP within one PWM period, the HS-FET remains on, saving a turn-off operation.

Light-Load Operation

The MPQ4576 features configurable forced continuous conduction mode (FCCM) and lightload advanced asynchronous mode (AAM), which can be set by the CCM/SYNCO pin. FCCM maintains a constant switching frequency and smaller output ripple. However, FCCM has lower efficiency under light-load conditions, when compared with AAM (see Figure 2).

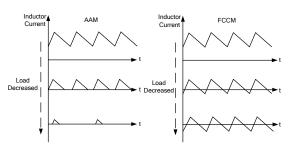


Figure 2: AAM and FCCM

To force the device into FCCM, connect the CCM/SYNCO pin to GND using a $10k\Omega$ to $300k\Omega$ resistor. In FCCM, the converter works with a fixed frequency across a no-load to full-load range. Float the CCM/SYNCO pin to force the device into AAM under light-load conditions. The device cannot change modes while it is operating, so the mode must be selected before start-up.

When AAM is enabled, the switching frequency is scaled down according to V_{COMP} under light-load conditions. The MPQ4576 first enters asynchronous operation while the inductor current approaches zero at light loads. If the load further decreases or there is no load, V_{COMP} drops below the internally set AAM value (V_{AAM}). The MPQ4576 then enters sleep mode and consumes a low quiescent current to improve light-load efficiency.

In sleep mode, the internal clock is blocked, so the MPQ4576 skips some pulses. V_{FB} is below V_{REF} , so V_{COMP} ramps up until it exceeds V_{AAM} . Then the internal clock is reset and the crossover time is used as a benchmark for the next clock. This control scheme helps the device achieve high efficiency by scaling down the frequency to reduce the switching and gate driver losses.

As the output current increases from a light load, both V_{COMP} and the switching frequency rise. If the output current exceeds the critical level set by V_{COMP} , the MPQ4576 enters discontinuous conduction mode (DCM) or CCM, which has a constant switching frequency.

Enable (EN) Control

The MPQ4576 can be enabled or disabled via a remote EN signal that is referenced to ground. The remote EN control operates with a positive logic that is compatible with common logic

MPS.

devices. A positive logic indicates that when the input voltage exceeds the under-voltage lockout (UVLO) threshold (about 4.0V), the converter is enabled by pulling the EN pin above 1.45V. Drive the EN pin below 1.12V to disable the MPQ4576. Connecting an internal resistor (R_{EN}) from EN to GND allows EN to be floated to shut down the chip ($R_{EN} = 2.8M\Omega$ when EN is on; $R_{EN} = 1.8M\Omega$ when EN is off).

SYNC Out (SYNCO)

The MPQ4576 has a SYNCO pin. During startup, SYNCO stays low and quickly outputs a 180° phase-shift clock to the internal oscillator once soft start is ready. Note that the falling edge of SYNCO is a 180° phase shift to the rising edge of the internal oscillator. This function allows two devices to operate in the same frequency, but 180° out of phase, which reduces the total input current ripple. This allows a smaller input bypass capacitor to be used.

Internal Regulator

A 4.9V internal regulator powers most of the internal circuitries. This regulator takes V_{IN} and operates in the full V_{IN} range. When V_{IN} exceeds 4.9V, the output of the regulator is in full regulation. Lower V_{IN} values result in lower output voltages. The regulator is enabled when V_{IN} exceeds its UVLO threshold and EN is high. In EN shutdown mode, the internal VCC regulator is disabled to reduce power dissipation.

Configurable Frequency and Foldback

The oscillating frequency (f_{SW}) of the MPQ4576 is configured by an external frequency resistor. The frequency resistor (R_{FREQ}) should be placed between the FREQ pin and GND, as close as possible to the device. Calculate R_{FREQ} with Equation (1):

$$\mathsf{R}_{\mathsf{FREQ}}(\mathsf{M}\Omega) = \frac{30}{\mathsf{f}_{\mathsf{sw}}(\mathsf{k}\mathsf{Hz})} \tag{1}$$

The calculated resistance may need fine-tuning with a bench test.

It is not possible to have a high f_{SW} with a high V_{IN} , since the minimum on time required for the HS-FET is limited. The MPQ4576 control loop automatically sets the maximum possible f_{SW} up to the set frequency, which also reduces excessive power loss in the IC. V_{OUT} is regulated by varying the duration of the switch-off time of

the HS-FET, which results in an automatic reduction of f_{SW} .

The device complies with the minimum on time of the HS-FET. An advantage of this method is that the device works at a constant f_{SW} as long as possible, and is only changed at high input voltages. For more details, see the f_{SW} vs. V_{IN} curve on page 13, where R_{FREQ} equals 12.1k Ω .

Table 1 shows the relationship between the oscillator frequency and R_{FREQ}.

R _{FREQ} (kΩ)	fsw (kHz)	R _{FREQ} (kΩ)	fsw (kHz)
100	300	24.3	1150
91.9	330	22	1250
82.5	360	20	1350
76.8	400	18.2	1500
68.1	430	16.2	1650
61.9	475	15	1750
56	520	14	1900
47	600	13	2050
39	700	12.1	2200
34.8	800	11.5	2250
30	940	11	2350
28	1000	10	2500

Table 1: fsw vs. RFREQ

Internal Soft Start (SS)

To avoid overshoot during start-up, the MPQ4576 has built-in soft start (SS) that ramps up the output voltage at a controlled slew rate when the EN pin goes high. When the SS voltage (V_{SS}) is below the internal reference (V_{REF}), V_{SS} overrides V_{REF} as the error amplifier reference. When V_{SS} exceeds V_{REF} , V_{REF} acts as the reference. At this point, soft start finishes, and the MPQ4576 enters steady state operation.

The SS time is internally set to 0.45ms. When the output voltage is shorted to GND, the feedback voltage is pulled low, then V_{SS} is discharged. The part initiates another soft start when it returns to the normal state.

Pre-Biased Start-Up

If V_{FB} exceeds V_{SS} during start-up, the output has a pre-biased voltage, and neither the HS-FET nor LS-FET turns on until V_{SS} exceeds V_{FB} . Note that this function is only available when the device is set to AAM.



Power Good (PG) Indicator

The MPQ4576 has power good (PG) indication. The PG pin is the open drain of a MOSFET. PG should be connected to a voltage source through a resistor (e.g. $100k\Omega$). In the presence of an input voltage, the MOSFET turns on so that the PG pin is pulled to GND before soft start is ready. PG goes high if the output voltage is within 90% to 108% of the nominal voltage after a 70µs delay. PG goes low when the output voltage is above 116% or below 84% of the nominal voltage after a 25µs delay.

Under-Voltage Lockout (UVLO)

The MPQ4576 has input under-voltage lockout (UVLO) to ensure reliable output power. Assuming EN is active, the MPQ4576 is on when the input voltage exceeds the UVLO rising threshold. The device shuts down when the input voltage drops below the UVLO falling threshold. This function prevents the device from operating at an insufficient voltage. It is a non-latch protection.

Over-Current Protection (OCP)

The MPQ4576 has a 1.7A peak current limit. Once the inductor current reaches the current limit, the HS-FET turns off immediately. Then the LS-FET turns on to discharge the energy, and the inductor current decreases. The HS-FET does not turn on again until the inductor current drops below a current threshold (the valley current limit). This protection prevents the inductor current from rising too high and damaging the components.

Short-Circuit Protection (SCP)

When a short-circuit condition occurs, the MPQ4576 reaches its current limit immediately. Meanwhile, the output voltage drops until V_{FB} falls below 50% of V_{REF} . The device considers this an output dead short, and triggers hiccup short-circuit protection (SCP) to periodically restart the part.

In hiccup mode, the MPQ4576 disables its output power stage, slowly discharges the softstart capacitor, and then initiates a soft start. If the short-circuit condition remains after soft start ends, the device repeats this operation until the short circuit disappears and the output returns to the regulation level. This protection mode greatly reduces the average short-circuit current to alleviate thermal issues and protect the regulator.

Negative Current Protection

The MPQ4576 has a -1.3A negative current limit. Once the inductor current reaches the current limit, the LS-FET immediately turns off and the HS-FET turns on. The current limit prevents the negative current from dropping too low and damaging the components.

Thermal Shutdown

For thermal protection, the MPQ4576 monitors the IC temperature internally. This function prevents the chip from operating at exceedingly high temperatures. If the junction temperature exceeds the threshold value (about 170°C), it shuts down the whole chip. This is a non-latch protection. There is a 25°C hysteresis. Once the junction temperature drops to about 145°C, the device resumes operation by initiating a soft start.

Floating Driver and Bootstrap Charging

An external bootstrap capacitor powers the floating HS-FET driver. There are two methods to charge the bootstrap capacitor (see Figure 3).

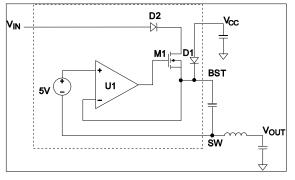


Figure 3: Internal Bootstrap Charging Circuit

The first method is through the main charging circuit from VCC through a diode. When the HS-FET is on, V_{SW} is about equal to V_{IN} but exceeds V_{CC} , and the bootstrap capacitor is not charged. The best charging period occurs when the LS-FET is on, and the difference between V_{CC} and V_{SW} is at its greatest. When there is no current in the inductor, V_{SW} equals V_{OUT} , so V_{CC} can only charge the BST capacitor when V_{OUT} is small.

The second method is through the auxiliary charging circuit from VIN. When the voltage difference between BST and SW is below the

MPS.

internal 5V bootstrap regulator, a P-channel MOSFET pass transistor (M1) turns on to charge the bootstrap capacitor. The charging current is much smaller than that from VCC, but as long as V_{IN} exceeds V_{SW} , the BST capacitor can be charged. This function is useful in sleep mode, when there is not always a switch.

Low-Dropout Operation (BST Refresh)

To improve dropout, the MPQ4576 is designed to operate at close to 100% duty cycle as long as the BST-to-SW voltage exceeds 1.4V. When the BST-to-SW voltage drops below 1.34V, the HS-FET turns off using a UVLO circuit, which allows the LS-FET to conduct and refresh the charge on the BST capacitor. When the input voltage drops, the HS-FET remains on and close to 100% duty cycle to maintain output regulation, until the BST-to-SW voltage falls below 1.34V.

Since the supply current sourced from the BST capacitor is low, the HS-FET can remain on for more switching cycles than are required to refresh the capacitor. This means that the effective duty cycle of the switching regulator is high.

The effective duty cycle during regulator dropout is mostly influenced by the voltage drops across the power MOSFET, inductor resistance, lowside diode, and PCB resistance.

Start-Up and Shutdown

If both V_{IN} and V_{EN} exceed their respective thresholds, the chip starts. The reference block starts first, generating a stable reference voltage and current, and then the internal regulator is enabled. The regulator provides a stable supply for the remaining circuitries.

While the internal supply rail is up, an internal timer holds the power MOSFET off for about 50µs to blank the start-up glitches. When the soft-start block is enabled, the device first holds its SS output low to ensure the circuitries are ready, and then slowly ramps up.

Three events can shut down the chip: EN going low, V_{IN} UVLO, and thermal shutdown. During shutdown, the signaling path is first blocked to avoid any fault triggering. The COMP voltage and the internal supply rail are then pulled down. The floating driver is not subject to this shutdown command, but its charging path is disabled.

APPLICATION INFORMATION

Setting the Output Voltage

The external resistor divider connected to the FB pin sets the output voltage. The feedback resistor (R1) must account for both stability and dynamic response, so it cannot be too large or too small. Choose R1 value to be about $40k\Omega$. R2 can be estimated with Equation (2):

$$R2 = \frac{R1}{\frac{V_{OUT}}{0.8} - 1}$$
 (2)

Figure 4 shows the recommended T-type feedback network.

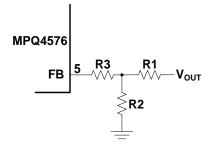


Figure 4: Feedback Network

R3 + R1 sets the loop bandwidth. A higher R3 + R1 indicates a lower bandwidth. To ensure loop stability, it is strongly recommended to limit the bandwidth below 1/10 of the switching frequency. The bandwidth should not exceed 100kHz.

The calculated resistance may need fine-tuning via bench testing. Table 1 lists the recommended feedback resistor divider values for common output voltages. Use check loop analysis before using the device in an application, and change the resistance of R3 for loop stability if necessary.

Table 1: Resistor Values for Typical Output
Voltages

V оит (V)	R1 (kΩ)	R2 (kΩ)	R3 (kΩ)
3.3	41.2	13	20
5.0	41.2	7.68	20
8	41.2	4.53	20
12	41.2	2.98	20

Selecting the Inductor

The inductor must supply constant current to the output load while being driven by the switching input voltage. For optimal efficiency, choose an inductor with a low DC resistance. A highervalue inductor will result in less ripple current and lower output ripple voltage. However, a highervalue inductor results in a physically larger inductor, higher series resistance, and lower saturation current.

A good rule to determine the ideal inductance value is to allow the inductor ripple current to be approximately 30% of the maximum load current. Ensure that the peak inductor current is below the device peak current limit. The inductance value can be calculated with Equation (3):

$$L = \frac{V_{OUT}}{f_{SW} \times \Delta I_L} \times (1 - \frac{V_{OUT}}{V_{IN}})$$
(3)

Where ΔI_L is the peak-to-peak inductor ripple current.

Choose an inductor that does not saturate under the maximum inductor peak current. Calculate the peak inductor current with Equation (4):

$$I_{LP} = I_{OUT} + \frac{V_{OUT}}{2 \times f_{SW} \times L} \times (1 - \frac{V_{OUT}}{V_{IN}}) \quad (4)$$

Selecting the Input Capacitor

The step-down converter has a discontinuous input current, and requires a capacitor to supply the AC current to the converter while maintaining the DC input voltage. Use low-ESR capacitors for the best performance. Ceramic capacitors with X5R or X7R dielectrics are strongly recommended because of their low ESR and small temperature coefficients. Other capacitors, such as Y5V and Z5U, should not be used since they lose too much capacitance with frequency, temperature, and bias voltage changes.

Place the input capacitors as close to the IN pin as possible. For most applications, a 22μ F capacitor is sufficient. For higher output voltages, use a 47μ F capacitor to improve system stability. To maintain a small solution size, choose a capacitor that has a voltage rating compliant with the input specification.

Since the input capacitor absorbs the input switching current, it requires an adequate ripple current rating, which should not exceed the converter's maximum input ripple current. The input ripple current can be estimated with Equation (5): MPQ4576 - 60V, 600mA, SYNCHRONOUS STEP-DOWN CONVERTER, AEC-Q100

$$I_{CIN} = I_{OUT} \times \sqrt{\frac{V_{OUT}}{V_{IN}} \times (1 - \frac{V_{OUT}}{V_{IN}})}$$
(5)

The worst-case condition occurs at $V_{IN} = 2 \times V_{OUT}$, calculated with Equation (6):

$$I_{CIN} = \frac{I_{OUT}}{2}$$
(6)

For simplification, choose an input capacitor with an RMS current rating greater than half of the maximum load current.

The input capacitor can be electrolytic, tantalum, or ceramic. When using electrolytic or tantalum capacitors, use a small, high-quality ceramic capacitor (0.1μ F), placed as close to the IC as possible. The input capacitance determines the converter's input voltage ripple. If there is an input voltage ripple requirement in the system design, choose an input capacitor that meets the specification.

The input voltage ripple caused by the capacitance can be estimated with Equation (7):

$$\Delta V_{\rm IN} = \frac{I_{\rm OUT}}{f_{\rm SW} \times C_{\rm IN}} \times \frac{V_{\rm OUT}}{V_{\rm IN}} \times (1 - \frac{V_{\rm OUT}}{V_{\rm IN}})$$
(7)

The worst-case condition occurs at $V_{IN} = 2 \times V_{OUT}$, estimated with Equation (8):

$$\Delta V_{\rm IN} = \frac{1}{4} \times \frac{I_{\rm OUT}}{f_{\rm SW} \times C_{\rm IN}}$$
(8)

Selecting the Output Capacitor

The output capacitor maintains the output DC voltage. Ceramic capacitors with low ESR are recommended for a small size and low output voltage ripple. Electrolytic and polymer capacitors may also be used. The output voltage ripple can be estimated with Equation (9):

$$\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{f_{\text{SW}} \times L} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}}) \times (R_{\text{ESR}} + \frac{1}{8 \times f_{\text{SW}} \times C_{\text{OUT}}})$$
(9)

Where R_{ESR} is the equivalent series resistance of the output capacitor.

For ceramic capacitors, the capacitance dominates the impedance at the switching frequency and causes most of the output voltage ripple. For simplification, the output voltage ripple can be calculated with Equation (10):

$$\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{8 \times f_{\text{SW}}^2 \times L \times C_{\text{OUT}}} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}}) \quad (10)$$

For tantalum or electrolytic capacitors, the ESR dominates the impedance at the switching frequency. For simplification, the output ripple can be calculated with Equation (11):

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_{SW} \times L} \times (1 - \frac{V_{OUT}}{V_{IN}}) \times R_{ESR} \quad (11)$$

Another consideration for the output capacitance is the allowable overshoot in V_{OUT} if the load is suddenly removed. In this case, energy stored in the inductor is transferred to C_{OUT} , causing its voltage to rise. To achieve an optimal overshoot relative to the regulated voltage, the output capacitance can be estimated with Equation (12):

$$C_{OUT} = \frac{I_{OUT}^{2} \times L}{V_{OUT}^{2} \times ((V_{OUTMAX} / V_{OUT})^{2} - 1)}$$
(12)

Where V_{OUTMAX} / V_{OUT} is the allowable maximum overshoot.

After calculating the capacitance required for both the ripple and overshoot specifications, choose the larger capacitance for the

The characteristics of the output capacitor also affect the stability of the regulation system. The MPQ4576 can be optimized for a wide range of capacitance and ESR values.

VIN Under-Voltage Lockout (UVLO) Setting

The MPQ4576 has an internal, fixed UVLO threshold. The rising threshold is 4.0V, while the falling threshold is about 3.5V. For applications that require a higher UVLO point, place an external resistor divider between EN and IN to obtain a higher equivalent UVLO threshold. Add a 6V Zener diode between EN to GND if the EN pin is connected to V_{IN} through a resistor.

Figure 5 shows the adjustable UVLO threshold when EN is rising.



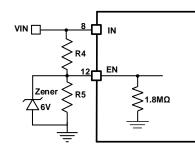


Figure 5: Adjustable UVLO Using EN Divider when EN Rises

Figure 6 shows the adjustable UVLO threshold when EN is falling.

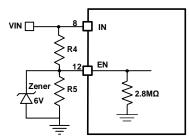


Figure 6: Adjustable UVLO Using EN Divider when EN Falling

The UVLO threshold can be calculated with Equation (13) and Equation (14) when EN is rising or falling, respectively:

$$INUV_{RISING} = (1 + \frac{R4}{1.8M//R5}) \times V_{EN_{RISING}}$$
(13)

$$INUV_{FALLING} = (1 + \frac{R4}{2.8M//R5}) \times V_{EN_FALLING}$$
(14)

Where $V_{EN_{RISING}} = 1.45V$, $V_{EN_{FALLING}} = 1.12V$.

When choosing R4, ensure that it is big enough to limit the current flowing into the EN pin below 100μ A.

BST Resistor and Capacitor

A resistor placed in series with the BST capacitor (R_{BST}) can reduce the SW rising rate and voltage spikes. This enhances EMI performance and reduces voltage stress at a high input voltages. A higher resistance reduces SW spikes but compromises efficiency. To make a tradeoff between EMI and efficiency, it is recommended to keep R_{BST} below 20 Ω . The recommended BST capacitor value is between 0.1µF and 1µF.

MPQ4576 – 60V, 600mA, SYNCHRONOUS STEP-DOWN CONVERTER, AEC-Q100

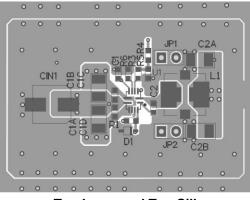
PCB Layout Guidelines (10)

An optimized PCB layout is very important for proper operation. A 4-layer layout is strongly recommended to improve thermal performance. For the best results, refer to Figure 7 and follow the guidelines below:

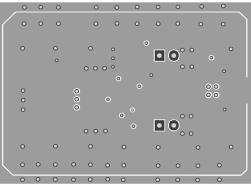
- 1. Place the high-current paths (GND, IN, and SW) very close to the device with short, direct, and wide traces.
- 2. Use large copper areas to minimize conduction loss and thermal stress.
- 3. Place the ceramic input capacitors as close to the IN and GND pins as possible to minimize high-frequency noise.
- 4. Place the T-type feedback resistors as close as possible to the FB pin to ensure that the trace connecting to the FB pin is as short as possible.
- 5. Route SW and BST away from sensitive analog areas, such as FB.
- 6. Use multiple vias to connect the power planes to internal layer.

Note:

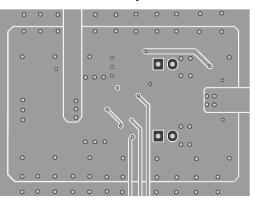
10) The recommended PCB layout is based on Figure 8 on page 30.



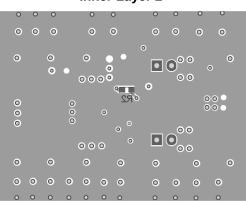
Top Layer and Top Silk



Inner Layer 1



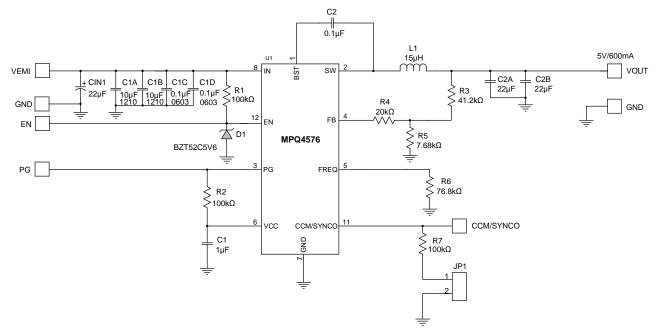
Inner Layer 2



Bottom Layer and Bottom Silk Figure 7: Recommended PCB Layout



TYPICAL APPLICATION CIRCUIT





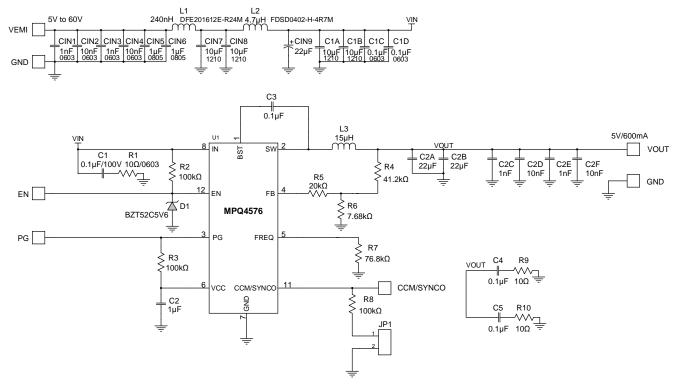


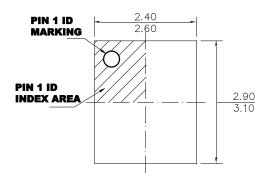
Figure 9: Typical Application Circuit with EMI Filters



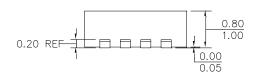
PACKAGE INFORMATION



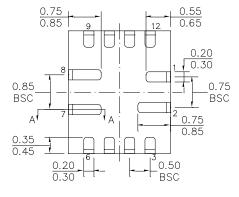
Wettable Flank



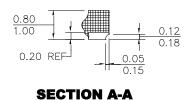
TOP VIEW



SIDE VIEW



BOTTOM VIEW



2.00 0.90--1.10 0.85 0.75 -2.90 0.25 0.7 -0.25 -0.50

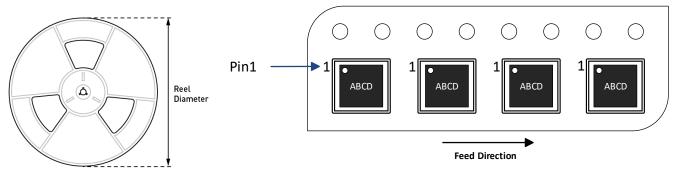
RECOMMENDED LAND PATTERN

NOTE:

1) THE LEAD SIDE IS WETTABLE. 2) LAND PATTERNS OF PINS 2, 7, AND 8 HAVE THE SAME LENGTH AND WIDTH. 3) ALL DIMENSIONS ARE IN MILLIMETERS. 4) LEAD COPLANARITY SHALL BE 0.08 MILLIMETERS MAX. 5) JEDEC REFERENCE IS MO-220. 6) DRAWING IS NOT TO SCALE.



CARRIER INFORMATION



Part Number	Package Description	Quantity/ Reel	Quantity/ Tube	Quantity/ Tray	Reel Diameter	Carrier Tape Width	Carrier Tape Pitch
MPQ4576GQBE-Z MPQ4576GQBE- AEC1-Z	QFN-12 (2.5mmx3mm)	5000	N/A	N/A	13in	12mm	8mm