

# **Freescale Semiconductor**

MPXV4006 Rev 3, 1/2009

# Integrated Silicon Pressure Sensor On-Chip Signal Conditioned, Temperature Compensated and Calibrated

The MPXV4006 series piezoresistive transducers are state-of-the-art monolithic silicon pressure sensors designed for the appliance, consumer, health care and industrial market. The analog output can be read directly into the A/D input of Freescale microcontrollers. This transducer combines advanced micromachining techniques, thin-film metallization, and bipolar processing to provide an accurate, high level analog output signal that is proportional to the applied pressure. The axial port has been modified to accommodate industrial grade tubing.

#### **Features**

- 2.5% Maximum Error over +10°C to +60°C with Auto Zero
- 5% Maximum Error over +10°C to +60°C without Auto Zero
- Durable Thermoplastic (PPS) Package
- Available in Surface Mount (SMT) or Through-Hole (DIP) Configurations
- Available with Standard Fluorosilicone Gel or Media Resistant Gel

# MPXV4006 Series Integrated Pressure Sensor

0 to 6 kPa (0 to 0.87 psi) 0.2 to 4.8 V Output

#### **Application Examples**

- Washing Machine Water Level Measurement (Reference AN1950)
- Ideally Suited for Microprocessor or Microcontroller-Based Systems
- Appliance Liquid Level and Pressure Measurement
- · Respiratory Equipment

| ORDERING INFORMATION |                    |            |         |            |        |               |              |          |                  |                  |            |
|----------------------|--------------------|------------|---------|------------|--------|---------------|--------------|----------|------------------|------------------|------------|
| Deelson              |                    | ckage Case |         | # of Ports |        | Pressure Type |              | Option   |                  | Device           |            |
| Device Name          | Package<br>Options | No.        | None    | Single     | Dual   | Gauge         | Differential | Absolute | Surface<br>Mount | Through-<br>Hole | Marking    |
| Small Outline Pack   | kage (Media        | Resistant  | Gel) (M | PVZ4006    | Series | s)            |              |          |                  |                  |            |
| MPVZ4006GW6U         | Rail               | 1735       |         | •          |        | •             |              |          | •                |                  | MZ4006GW   |
| MPVZ4006GW7U         | Rail               | 1560       |         | •          |        | •             |              |          |                  | •                | MZ4006GW   |
| MPVZ4006G6U          | Rail               | 482        | •       |            |        |               | •            |          | •                |                  | MPVZ4006G  |
| MPVZ4006G6T1         | Tape and<br>Reel   | 482        | •       |            |        |               | •            |          | •                |                  | MPVZ4006G  |
| MPVZ4006G7U          | Rail               | 482B       | •       |            |        |               | •            |          |                  | •                | MPVZ4006G  |
| Small Outline Pack   | kage (MPXV         | 4006 Serie | s)      | •          | •      | •             | •            | •        |                  |                  |            |
| MPXV4006GC6U         | Rail               | 482A       |         | •          |        | •             |              |          | •                |                  | MPXV4006G  |
| MPXV4006GC6T1        | Tape and<br>Reel   | 482A       |         | •          |        | •             |              |          | •                |                  | MPXV4006G  |
| MPXV4006GC7U         | Rail               | 482C       |         | •          |        | •             |              |          |                  | •                | MPXV4006G  |
| MPXV4006GP           | Tray               | 1369       |         | •          |        | •             |              |          | •                |                  | MPXV4006GP |
| MPXV4006DP           | Tray               | 1351       |         |            | •      |               | •            |          | •                |                  | MPXV4006DP |





#### **SMALL OUTLINE PACKAGE SURFACE MOUNT**



MPVZ4006GW6U CASE 1735-01



MPVZ4006G6U/T1 CASE 482-01



MPXV4006GC6U/C6T1 CASE 482A-01



MPXV4006DP CASE 1351-01



MPXV4006GP CASE 1369-01

#### SMALL OUTLINE PACKAGE THROUGH-HOLE



MPVZ4006GW7U CASE 1560-02



MPVZ4006G7U CASE 482B-03



MPXV4006GC7U CASE 482C-03



### **Operating Characteristics**

Table 1. Operating Characteristics ( $V_S = 5.0 \text{ Vdc}$ ,  $T_A = 25^{\circ}\text{C}$  unless otherwise noted, P1 > P2)

| Characteristic                          | Symbol           | Min   | Тур          | Max        | Unit                                   |
|---|------------------|-------|--------------|------------|--|
| Pressure Range                          | P <sub>OP</sub>  | 0     | _            | 6.0<br>612 | kPa<br>mm H <sub>2</sub> O             |
| Supply Voltage <sup>(1)</sup>           | V <sub>S</sub>   | 4.75  | 5.0          | 5.25       | Vdc                                    |
| Supply Current                          | I <sub>S</sub>   | _     | _            | 10         | mAdc                                   |
| Full Scale Span <sup>(2)</sup>          | V <sub>FSS</sub> | _     | 4.6          | _          | V                                      |
| Offset <sup>(3)(5)</sup>                | V <sub>off</sub> | 0.152 | 0.265        | 0.378      | V                                      |
| Sensitivity                             | V/P              | _     | 766<br>7.511 | _          | mV/kPa<br>mV/mm H <sub>2</sub> O       |
| Accuracy <sup>(4)(5)</sup> (10 to 60°C) | _                | _     | _            | ±2.46      | %V <sub>FSS</sub> with auto zero       |
|   | _                | _     | _            | ±5.0       | %V <sub>FSS</sub> without<br>auto zero |

- 1. Device is ratiometric within this specified excitation range.
- 2. Full Scale Span (V<sub>FSS</sub>) is defined as the algebraic difference between the output voltage at full rated pressure and the output voltage at the minimum rated pressure.
- 3. Offset (Voff) is defined as the output voltage at the minimum rated pressure.
- 4. Accuracy (error budget) consists of the following:

Linearity: Output deviation from a straight line relationship with pressure over the specified pressure range.

Temperature Hysteresis: Output deviation at any temperature within the operating temperature range, after the temperature is cycled to

and from the minimum or maximum operating temperature points, with zero differential pressure applied.

Pressure Hysteresis: Output deviation at any pressure within the specified range, when this pressure is cycled to and from minimum

or maximum rated pressure, at 25°C.

Offset Stability: Output deviation, after 1000 temperature cycles, -30 to 100°C, and 1.5 million pressure cycles, with

minimum rated pressure applied.

TcSpan: Output deviation over the temperature range of 10° to 60°C, relative to 25°C.

TcOffset: Output deviation with minimum pressure applied, over the temperature range of 10° to 60°C, relative to 25°C.

5. Auto Zero at Factory Installation: Due to the sensitivity of the MPXV4006, external mechanical stresses and mounting position can affect the zero pressure output reading. To obtain the 2.46% FSS accuracy, the device output must be "autozeroed" after installation. Autozeroing is defined as storing the zero pressure output reading and subtracting this from the device's output during normal operations. The specified accuracy assumes a maximum temperature change of ±5°C between autozero and measurement.



## **Maximum Ratings**

Table 2. Maximum Ratings<sup>(1)</sup>

| Parametrics                | Symbol           | Value         | Units |
|----------------------------|------------------|---------------|-------|
| Maximum Pressure (P1 > P2) | P <sub>max</sub> | 24            | kPa   |
| Storage Temperature        | T <sub>stg</sub> | -30° to +100° | °C    |
| Operating Temperature      | T <sub>A</sub>   | +10° to +60°  | °C    |

<sup>1.</sup> Exposure beyond the specified limits may cause permanent damage or degradation to the device.

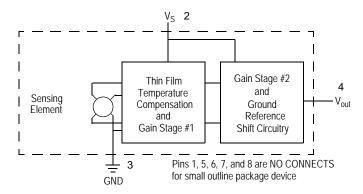


Figure 1. Fully Integrated Pressure Sensor Schematic



#### **On-Chip Temperature Compensation and Calibration**

The performance over temperature is achieved by integrating the shear-stress strain gauge, temperature compensation, calibration and signal conditioning circuitry onto a single monolithic chip.

Figure 2 illustrates the Differential or Gauge configuration in the basic chip carrier (Case 482). A gel die coat isolates the die surface and wire bonds from the environment, while allowing the pressure signal to be transmitted to the silicon diaphragm.

The MPXV4006/MPVZ4006 series sensor operating characteristics are based on use of dry air as pressure media. Media, other than dry air, may have adverse effects on sensor performance and long-term reliability. Internal reliability and

qualification test for dry air, and other media, are available from the factory. Contact the factory for information regarding media tolerance in your application.

Figure 3 shows the recommended decoupling circuit for interfacing the output of the integrated sensor to the A/D input of a microprocessor or microcontroller. Proper decoupling of the power supply is recommended.

Figure 4 and Figure 5 shows the sensor output signal relative to pressure input. Typical, minimum and maximum output curves are shown for operation over a temperature range of 10°C to 60°C using the decoupling circuit shown in Figure 3. The output will saturate outside of the specified pressure range.

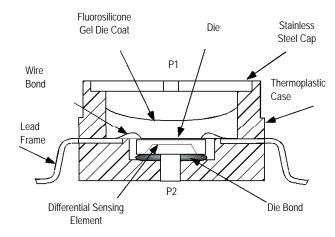


Figure 2. Cross Sectional Diagram SOP (not to scale)

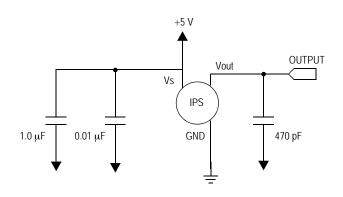


Figure 3. Recommended Power Supply Decoupling and Output Filtering Recommendations (For additional output filtering, please refer to Application Note AN1646.)

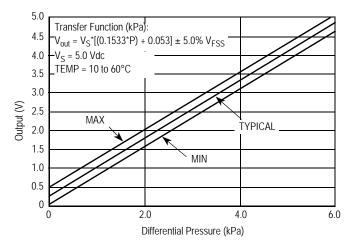


Figure 4. Output versus Pressure Differential at ±5.0% V<sub>FSS</sub> (without auto zero, Note 5 in Operating Characteristics)

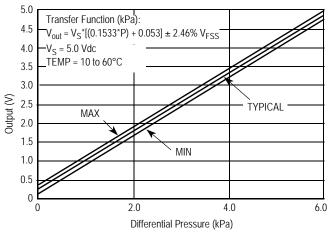


Figure 5. Output versus Pressure Differential at ±2.46% V<sub>FSS</sub> (with auto zero, Note 5 in Operating Characteristics)

**MPXV4006** 

5



#### PRESSURE (P1)/VACUUM (P2) SIDE IDENTIFICATION TABLE

Freescale designates the two sides of the pressure sensor as the Pressure (P1) side and the Vacuum (P2) side. The Pressure (P1) side is the side containing a gel die coat which isolates the die from the environment. The pressure sensor is

designed to operate with positive differential pressure applied, P1 > P2.

The Pressure (P1) side may be identified by using the table below:

Table 3. Pressure (P1)/Vacuum (P2) Side Identification Table

| Part Number     | Case Type | Pressure (P1) Side Identifier |
|-----------------|-----------|-------------------------------|
| MPVZ4006GW6U    | 1735-01   | Vertical Port Attached        |
| MPVZ4006GW7U    | 1560-02   | Vertical Port Attached        |
| MPVZ4006G6U/T1  | 482-01    | Stainless Steel Cap           |
| MPVZ4006G7U     | 482B-03   | Stainless Steel Cap           |
| MPXV4006GC6U/T1 | 482A      | Vertical Port Attached        |
| MPXV4006GC7U    | 482C-03   | Vertical Port Attached        |
| MPXV4006GP      | 1369-01   | Side with Port Attached       |
| MPXV4006DP      | 1351-01   | Side with Part Marking        |

#### MINIMUM RECOMMENDED FOOTPRINT FOR SURFACE MOUNTED APPLICATIONS

Surface mount board layout is a critical portion of the total design. The footprint for the surface mount packages must be the correct size to ensure proper solder connection interface between the board and the package. With the correct

footprint, the packages will self align when subjected to a solder reflow process. It is always recommended to design boards with a solder mask layer to avoid bridging and shorting between solder pads.

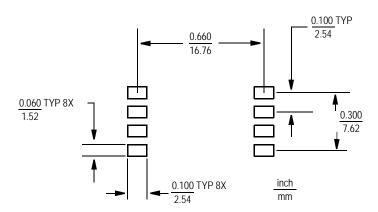
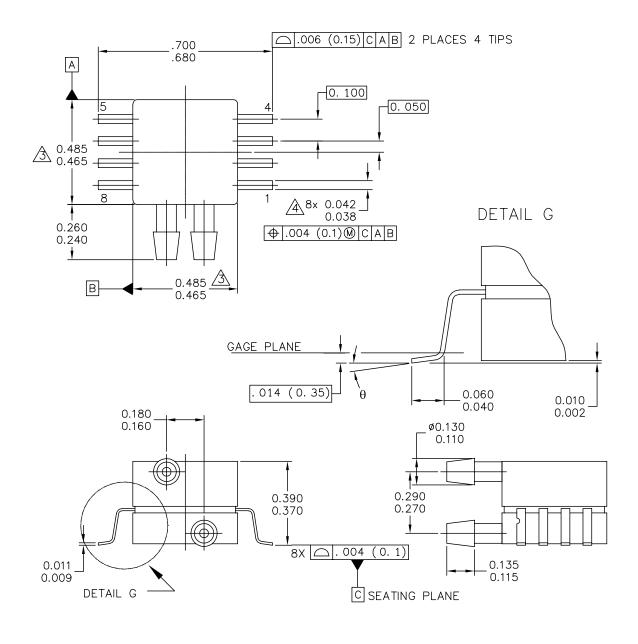


Figure 6. SOP Footprint (Case 482)





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|--|--------------------|--------------|----------------------------|-------------|
| TITLE:   |                    | DOCUMENT NO  | : 98ASA99255D              | REV: A      |
| 8 LD SNSR, DUAL P                                    | PORT               | CASE NUMBER  | 2: 1351–01                 | 27 JUL 2005 |
|  |                    | STANDARD: NO | N-JEDEC                    |             |

CASE 1351-01 ISSUE A SMALL OUTLINE PACKAGE

#### NOTES:

- 1. CONTROLLING DIMENSION: INCH
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
- DIMENSIONS DO NOT INCLUDE MOLD FLASH OR PPROTRUSIONS.

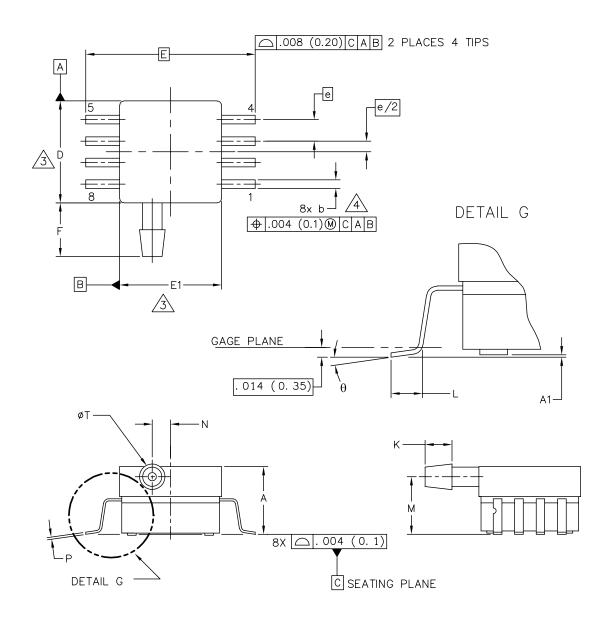
  MOLD FLASH AND PROTRUSIONS SHALL NOT EXCEED .006 PER SIDE.
- DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE .008 MAXIMUM.

| STYLE 1: |        | STYLE 2: |      |
|----------|--------|----------|------|
| PIN 1:   | GND    | PIN 1:   | N/C  |
| PIN 2:   | +Vou t | PIN 2:   | ٧s   |
| PIN 3:   | Vs     | PIN 3:   | GND  |
| PIN 4:   | −Vout  | PIN 4:   | Vout |
| PIN 5:   | N/C    | PIN 5:   | N/C  |
| PIN 6:   | N/C    | PIN 6:   | N/C  |
| PIN 7:   | N/C    | PIN 7:   | N/C  |
| PIN 8:   | N/C    | PIN 8:   | N/C  |

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|---|-----------|--------------|------------------|-------------|
| TITLE:  |           | DOCUMENT NO  | ): 98ASA99255D   | REV: A      |
| 8 LD SNSR, DUAL   | PORT      | CASE NUMBER  | R: 1351–01       | 27 JUL 2005 |
|   |           | STANDARD: NO | N-JEDEC          |             |

#### CASE 1351-01 ISSUE A SMALL OUTLINE PACKAGE





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|--|--------------|-------------|------------------|-------------|
| TITLE:   |              | DOCUMENT NO | ): 98ASA99303D   | REV: B      |
| 8 LD SOP, SIDE PO                                    | CASE NUMBER  | R: 1369–01  | 24 MAY 2005      |             |
| ,  | STANDARD: NO | N-JEDEC     |                  |             |

#### CASE 1369-01 ISSUE B SMALL OUTLINE PACKAGE



#### NOTES:

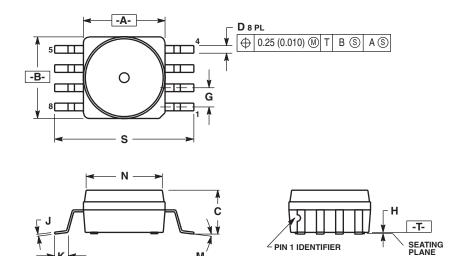
- 1. CONTROLLING DIMENSION: INCH
- 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
- DIMENSIONS DO NOT INCLUDE MOLD FLASH OR PPROTRUSIONS.

  MOLD FLASH AND PROTRUSIONS SHALL NOT EXCEED .006 (0.152) PER SIDE.
- DIMENSION DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE .008 (0.203) MAXIMUM.

|   | INC                             | HES   | MIL    | LIMETERS                         |     | INCHES   |               | ΜI     | MILLIMETERS |  |
|---|---------------------------------|-------|--------|----------------------------------|-----|----------|---------------|--------|-------------|--|
| DIM   | MIN                             | MAX   | MIN    | MAX                              | DIM | MIN      | MAX           | MIN    | MAX         |  |
| Α   | . 300                           | . 330 | 7. 11  | 7. 62                            | θ   | 0.       | 7°            | 0°     | 7°          |  |
| A1  | . 002                           | . 010 | 0. 05  | 0. 25                            | -   |          |               |        |             |  |
| b   | . 038                           | . 042 | 0. 96  | 1. 07                            | _   |          |               |        |             |  |
| D   | . 465                           | . 485 | 11. 81 | 12. 32                           | -   |          |               |        |             |  |
| E   | . 717                           | BSC   | 18     | .21 BSC                          | -   |          |               |        |             |  |
| E1  | . 465                           | . 485 | 11. 81 | 12. 32                           | _   |          |               |        |             |  |
| e   | . 100                           | BSC   | 2.     | 54 BSC                           | -   |          |               |        |             |  |
| F   | . 245                           | . 255 | 6. 22  | 6. 47                            | _   |          |               |        |             |  |
| K   | . 120                           | . 130 | 3. 05  | 3. 30                            | _   |          |               |        |             |  |
| L   | . 061                           | . 071 | 1. 55  | 1. 80                            | _   |          |               |        |             |  |
| М   | . 270                           | . 290 | 6. 86  | 7. 36                            | _   |          |               |        |             |  |
| N   | . 080                           | . 090 | 2. 03  | 2. 28                            | _   |          |               |        |             |  |
| Р   | . 009                           | . 011 | 0. 23  | 0. 28                            | _   |          |               |        |             |  |
| Т   | . 115                           | . 125 | 2. 92  | 3. 17                            | -   |          |               |        |             |  |
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| TITLE:  |                                 |       |        |                                  | DOC | JMENT NO | ): 98ASA99303 | 3D     | REV: B      |  |
| 8 LD SOP, SIDE PORT   |                                 |       |        | CASE NUMBER: 1369-01 24 MAY 2005 |     |          |               |        |             |  |
|   |                                 |       |        |                                  |     |          | N-JEDEC       |        |             |  |

#### CASE 1369-01 ISSUE B SMALL OUTLINE PACKAGE

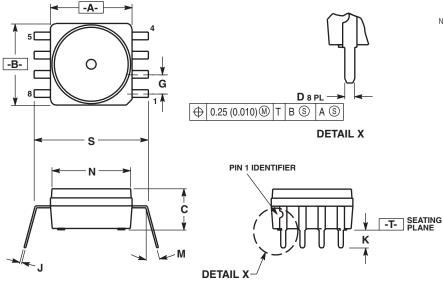




- NOTES:
  1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.
  3. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
  4. MAXIMUM MOLD PROTRUSION 0.15 (0.006).
  5. ALL VERTICAL SURFACES 5' TYPICAL DRAFT.

|     | INC   | HES   | MILLIM   | ETERS |  |
|-----|-------|-------|----------|-------|--|
| DIM | MIN   | MAX   | MIN      | MAX   |  |
| Α   | 0.415 | 0.425 | 10.54    | 10.79 |  |
| В   | 0.415 | 0.425 | 10.54    | 10.79 |  |
| С   | 0.212 | 0.230 | 5.38     | 5.84  |  |
| D   | 0.038 | 0.042 | 0.96     | 1.07  |  |
| G   | 0.100 | BSC   | 2.54 BSC |       |  |
| Н   | 0.002 | 0.010 | 0.05     | 0.25  |  |
| J   | 0.009 | 0.011 | 0.23     | 0.28  |  |
| K   | 0.061 | 0.071 | 1.55     | 1.80  |  |
| M   | 0°    | 7°    | 0°       | 7°    |  |
| N   | 0.405 | 0.415 | 10.29    | 10.54 |  |
| S   | 0.709 | 0.725 | 18.01    | 18.41 |  |

**CASE 482-01 ISSUE 0 SMALL OUTLINE PACKAGE** 



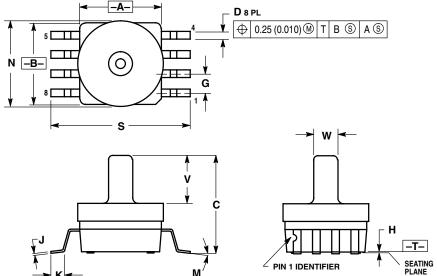
#### NOTES:

- DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
- 2. CONTROLLING DIMENSION: INCH.
- DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
- 4. MAXIMUM MOLD PROTRUSION 0.15 (0.006).
- ALL VERTICAL SURFACES 5° TYPICAL DRAFT.
   DIMENSION S TO CENTER OF LEAD WHEN FORMED PARALLEL

|     | INC   | HES   | MILLIMETERS |       |  |  |  |
|-----|-------|-------|-------------|-------|--|--|--|
| DIM | MIN   | MAX   | MIN         | MAX   |  |  |  |
| Α   | 0.415 | 0.425 | 10.54       | 10.79 |  |  |  |
| В   | 0.415 | 0.425 | 10.54       | 10.79 |  |  |  |
| С   | 0.210 | 0.220 | 5.33        | 5.59  |  |  |  |
| D   | 0.026 | 0.034 | 0.66        | 0.864 |  |  |  |
| G   | 0.100 | BSC   | 2.54 BSC    |       |  |  |  |
| J   | 0.009 | 0.011 | 0.23        | 0.28  |  |  |  |
| K   | 0.100 | 0.120 | 2.54        | 3.05  |  |  |  |
| M   | 0°    | 15°   | 0°          | 15°   |  |  |  |
| N   | 0.405 | 0.415 | 10.29       | 10.54 |  |  |  |
| S   | 0.540 | 0.560 | 13.72       | 14.22 |  |  |  |

**CASE 482B-03 ISSUE B SMALL OUTLINE PACKAGE** 



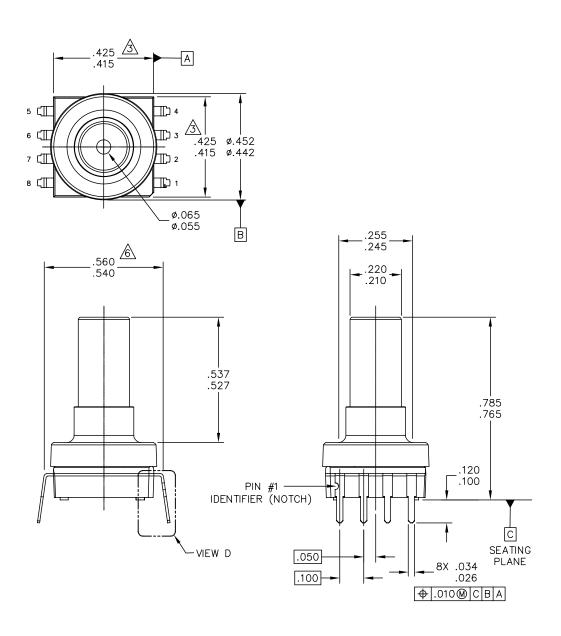


- NOTES:
  1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.
  3. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
  4. MAXIMUM MOLD PROTRUSION 0.15 (0.006).
  5. ALL VERTICAL SURFACES 5° TYPICAL DRAFT.

|     | INC   | HES   | MILLIN   | IETERS |  |
|-----|-------|-------|----------|--------|--|
| DIM | MIN   | MAX   | MIN      | MAX    |  |
| Α   | 0.415 | 0.425 | 10.54    | 10.79  |  |
| В   | 0.415 | 0.425 | 10.54    | 10.79  |  |
| O   | 0.500 | 0.520 | 12.70    | 13.21  |  |
| D   | 0.038 | 0.042 | 0.96     | 1.07   |  |
| G   | 0.100 | BSC   | 2.54 BSC |        |  |
| Н   | 0.002 | 0.010 | 0.05     | 0.25   |  |
| J   | 0.009 | 0.011 | 0.23     | 0.28   |  |
| K   | 0.061 | 0.071 | 1.55     | 1.80   |  |
| М   | 0 °   | 7°    | 0 °      | 7 °    |  |
| N   | 0.444 | 0.448 | 11.28    | 11.38  |  |
| S   | 0.709 | 0.725 | 18.01    | 18.41  |  |
| ٧   | 0.245 | 0.255 | 6.22     | 6.48   |  |
| W   | 0.115 | 0.125 | 2.92     | 3.17   |  |

**CASE 482A-01 ISSUE A SMALL OUTLINE PACKAGE** 

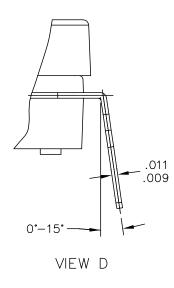




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|--|--|----------------------------|----------------|-------------|
| SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH                                |  | DOCUMENT NO                | ): 98ASA10611D | REV: C      |
|  |  | CASE NUMBER                | 2: 1560–02     | 26 MAY 2005 |
|  |  | STANDARD: NO               | N-JEDEC        |             |

#### CASE 1560-02 ISSUE C SMALL OUTLINE PACKAGE





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|--|--|--------------|----------------------------|-------------|
| SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH                        |  | DOCUMENT NO  | ): 98ASA10611D             | REV: C      |
|  |  | CASE NUMBER  | : 1560–02                  | 26 MAY 2005 |
|  |  | STANDARD: NO | N-JEDEC                    |             |

#### CASE 1560-02 ISSUE C SMALL OUTLINE PACKAGE



#### NOTES:

- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M 1994.
- 2. CONTROLLING DIMENSION: INCH.

3. DIMENSIONS DO NOT INCLUDE MOLD PROTRUSION.

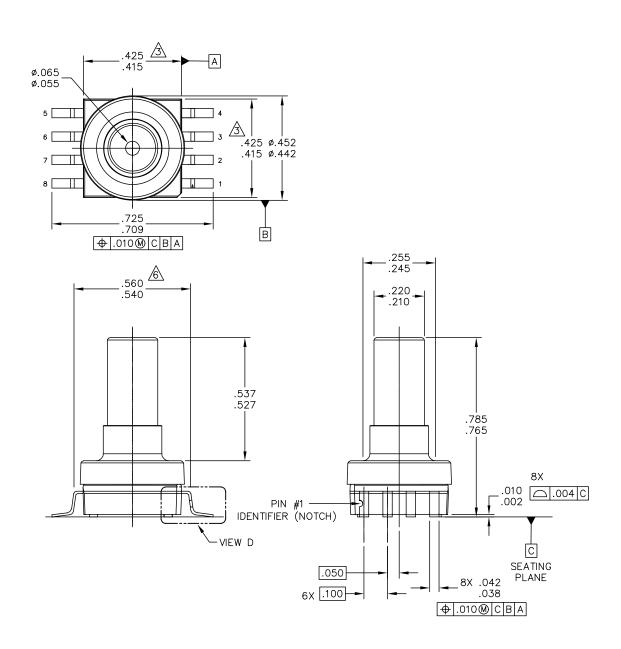
- 4. MAXIMUM MOLD PROTRUSION IS .006.
- 5. ALL VERTICAL SURFACES 5' TYPICAL DRAFT.

6 DIMENSION TO CENTER OF LEAD WHEN FORMED PARALLEL.

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|--|--------------------|--------------------------------|----------------------------|-------------|
| TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH     |                    | DOCUMENT NO                    | ): 98ASA10611D             | REV: C      |
|  |                    | CASE NUMBER: 1560-02 26 MAY 20 |                            | 26 MAY 2005 |
|  |                    | STANDARD: NON-JEDEC            |                            |             |

#### CASE 1560-02 ISSUE C SMALL OUTLINE PACKAGE

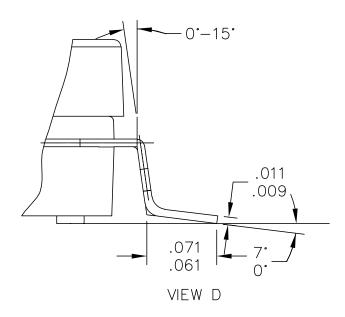




| © FREESCALE SEMICONDUCTOR, INC.<br>ALL RIGHTS RESERVED. | MECHANICA | L OUTLINE           | PRINT VERSION NO | T TO SCALE  |
|---|-----------|---------------------|------------------|-------------|
| SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH               |           | DOCUMENT NO         | ): 98ASA10686D   | REV: A      |
|   |           | CASE NUMBER         | 2: 1735–01       | 16 AUG 2005 |
|   |           | STANDARD: NON-JEDEC |                  |             |

#### CASE 1735-01 ISSUE A SMALL OUTLINE PACKAGE





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|--|--------------------|---------------------------------|----------------------------|-------------|
| TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH     |                    | DOCUMENT NO                     | ): 98ASA10686D             | REV: A      |
|  |                    | CASE NUMBER: 1735-01 18 AUG 200 |                            | 18 AUG 2005 |
|  |                    | STANDARD: NO                    | N-JEDEC                    |             |

#### CASE 1735-01 ISSUE A SMALL OUTLINE PACKAGE



#### NOTES:

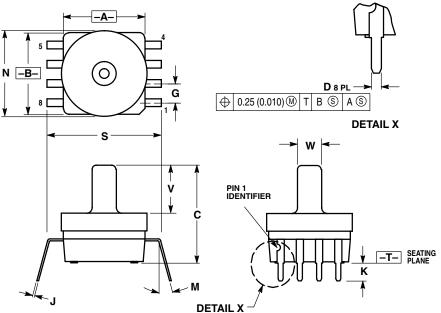
- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M 1994.
- 2. CONTROLLING DIMENSION: INCH.
- $\stackrel{\textstyle \wedge}{\bigtriangleup}$  dimensions do not include mold protrusion.
- 4. MAXIMUM MOLD PROTRUSION IS .006.
- 5. ALL VERTICAL SURFACES 5' TYPICAL DRAFT.

⚠ DIMENSION TO CENTER OF LEAD WHEN FORMED PARALLEL.

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|--|--|---------------------|----------------------------|-------------|
| TITLE: SO, 8 I/O, .420 X .420 PKG, .100 IN PITCH                     |  | DOCUMENT NO         | ): 98ASA10686D             | REV: A      |
|  |  | CASE NUMBER         | 2: 1735–01                 | 18 AUG 2005 |
|  |  | STANDARD: NON-JEDEC |                            |             |

#### CASE 1735-01 ISSUE A SMALL OUTLINE PACKAGE



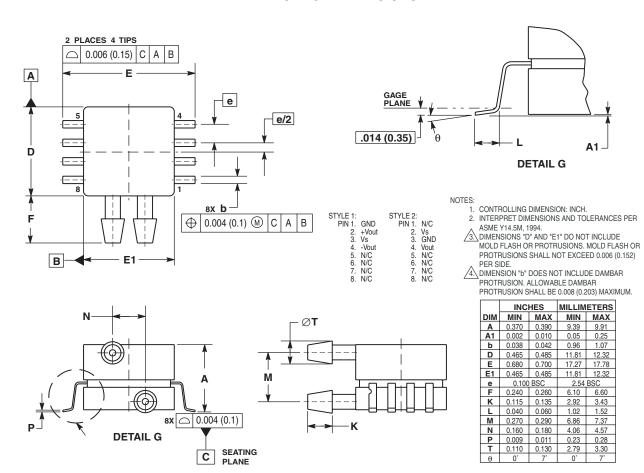


- NOTES:
  1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.
  3. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
  4. MAXIMUM MOLD PROTRUSION 0.15 (0.006).
  5. ALL VERTICAL SURFACES 5° TYPICAL DRAFT.
  6. DIMENSION S TO CENTER OF LEAD WHEN FORMED PARALLEL.

|     | INCHES    |       | MILLIMETERS |       |  |
|-----|-----------|-------|-------------|-------|--|
| DIM | MIN       | MAX   | MIN         | MAX   |  |
| Α   | 0.415     | 0.425 | 10.54       | 10.79 |  |
| В   | 0.415     | 0.425 | 10.54       | 10.79 |  |
| С   | 0.500     | 0.520 | 12.70       | 13.21 |  |
| D   | 0.026     | 0.034 | 0.66        | 0.864 |  |
| G   | 0.100 BSC |       | 2.54 BSC    |       |  |
| J   | 0.009     | 0.011 | 0.23        | 0.28  |  |
| K   | 0.100     | 0.120 | 2.54        | 3.05  |  |
| M   | 0°        | 15 °  | 0 °         | 15 °  |  |
| N   | 0.444     | 0.448 | 11.28       | 11.38 |  |
| S   | 0.540     | 0.560 | 13.72       | 14.22 |  |
| ٧   | 0.245     | 0.255 | 6.22        | 6.48  |  |
| W   | 0.115     | 0.125 | 2.92        | 3.17  |  |

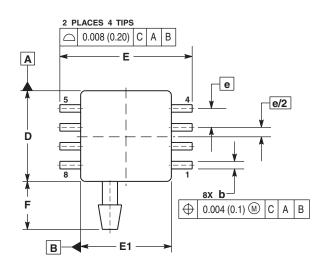
**CASE 482C-03 ISSUE A SMALL OUTLINE PACKAGE** 

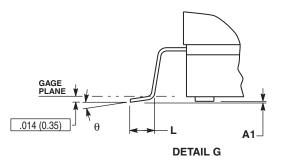




CASE 1351-01 ISSUE O SMALL OUTLINE PACKAGE

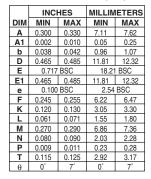


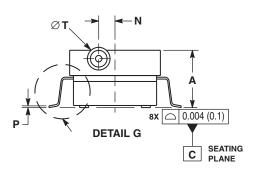


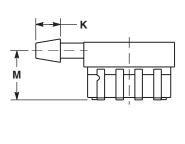


#### NOTES:

- CONTROLLING DIMENSION: INCH.
- INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M, 1994.
- DIMENSIONS "D" AND "E1" DO NOT INCLUDE
   MOLD FLASH OR PROTRUSIONS. MOLD FLASH OR
   PROTRUSIONS SHALL NOT EXCEED 0.006 (0.152)
   PER SIDE.
- DIMENSION "b" DOES NOT INCLUDE DAMBAR
  PROTRUSION. ALLOWABLE DAMBAR
  PROTRUSION SHALL BE 0.008 (0.203) MAXIMUM.







CASE 1369-01 ISSUE O SMALL OUTLINE PACKAGE