

**MSCMC120AM04CT6LIAG**

**Datasheet**

**Very Low Stray Inductance Phase Leg SiC MOSFET Power  
Module**

Final

May 2018



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# 1 Revision History

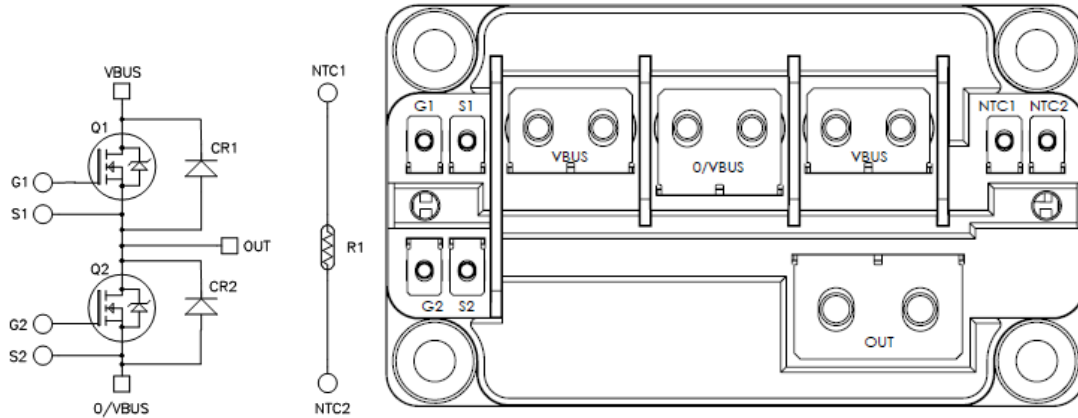
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The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

## 1.1 Revision A

Revision A was published in May 2018. It is the first publication of this document.

## 2 Product Overview



### 2.1 Features

The following are key features of the MSCMC120AM04CT6LIAG device:

- Very low stray inductance
- Internal thermistor for temperature monitoring
- M4 and M5 power connectors
- M2.5 signals connectors
- AlN substrate for improved thermal performance

#### SiC Power MOSFET

- Low  $R_{DS(on)}$
- High temperature performance

#### SiC Schottky Diode

- Zero reverse recovery
- Zero forward recovery
- Temperature independent switching behavior
- Positive temperature coefficient on VF

### 2.2 Benefits

The following are benefits of the MSCMC120AM04CT6LIAG device:

- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Low profile
- RoHS compliant

### 2.3 Applications

The MSCMC120AM04CT6LIAG device is designed for the following applications:

- Motor control

\*All ratings taken at  $T_J = 25\text{ }^\circ\text{C}$  unless otherwise specified.

Caution: The devices are sensitive to electrostatic discharge. Proper handling precautions should be followed.

### 3 Electrical Specifications

This section details the electrical specifications for the MSCMC120AM04CT6LIAG device.

#### 3.1 Absolute Maximum Ratings

The following table shows the SiC MOSFET absolute maximum ratings (per SiC MOSFET) for the MSCMC120AM04CT6LIAG device.

**Table 1 • Absolute Maximum Ratings**

| Symbol              | Parameter  |                        | Ratings   | Unit |
|---------------------|--|------------------------|-----------|------|
| V <sub>DSS</sub>    | Drain- source voltage                              |                        | 1200      | V    |
| I <sub>D</sub>      | Continuous drain current                           | T <sub>c</sub> = 25 °C | 388       | A    |
|                     |  | T <sub>c</sub> = 80 °C | 307       |      |
| I <sub>DM</sub>     | Pulsed drain current                               |                        | 780       |      |
| V <sub>GS</sub>     | Gate- source voltage                               |                        | -10 to 23 | V    |
| V <sub>GSOP</sub>   | Gate- source voltage; recommended operation values |                        | -5 to 18  |      |
| R <sub>DS(on)</sub> | Drain- source ON resistance                        |                        | 5.7       | mΩ   |
| P <sub>D</sub>      | Power dissipation                                  | T <sub>c</sub> = 25 °C | 1754      | W    |

## 3.2 Electrical Performance

The following tables show the SiC MOSFET characteristics (per SiC MOSFET) of the MSCMC120AM04CT6LIAG device.

**Table 2 • Electrical Characteristics**

| Symbol       | Characteristic                  | Test Conditions   | Min | Typ | Max | Unit             |
|--------------|---------------------------------|---|-----|-----|-----|------------------|
| $I_{DSS}$    | Zero gate voltage drain current | $V_{GS} = 0\text{ V}$ , $V_{DS} = 1200\text{ V}$                                |     | 100 | 600 | $\mu\text{A}$    |
| $R_{DS(on)}$ | Drain- source on resistance     | $V_{GS} = 20\text{ V}$ ; $I_D = 300\text{ A}$ $T_J = 25\text{ }^\circ\text{C}$  |     | 4.2 | 5.7 | $\text{m}\Omega$ |
|              |                                 | $V_{GS} = 18\text{ V}$ ; $I_D = 300\text{ A}$ $T_J = 175\text{ }^\circ\text{C}$ |     | 8.6 |     |                  |
| $V_{GS(th)}$ | Gate threshold voltage          | $V_{GS} = V_{DS}$ , $I_D = 90\text{ mA}$  | 2   | 2.6 | 4   | V                |
| $I_{GSS}$    | Gate- source leakage current    | $V_{GS} = 20\text{ V}$ , $V_{DS} = 0\text{ V}$                                  |     |     | 7.2 | $\mu\text{A}$    |

**Table 3 • Dynamic Characteristics**

| Symbol       | Characteristic                      | Test conditions   | Min | Typ  | Max   | Unit               |
|--------------|-------------------------------------|---|-----|------|-------|--------------------|
| $C_{iss}$    | Input capacitance                   | $V_{GS} = 0\text{ V}$   |     | 16.7 |       | nF                 |
| $C_{oss}$    | Output capacitance                  | $V_{DS} = 1000\text{ V}$  |     | 1.32 |       |                    |
| $C_{rss}$    | Reverse transfer capacitance        | $f = 1\text{ MHz}$  |     | 0.09 |       |                    |
| $Q_g$        | Total gate charge                   | $V_{GS} = -5\text{ to }20\text{ V}$                                   |     | 966  |       | nC                 |
| $Q_{gs}$     | Gate – source charge                | $V_{Bus} = 800\text{ V}$  |     | 276  |       |                    |
| $Q_{gd}$     | Gate – drain charge                 | $I_D = 300\text{ A}$  |     | 300  |       |                    |
| $T_{d(on)}$  | Turn-on delay time                  | $V_{GS} = -5\text{ to }20\text{ V}$                                   |     | 21   |       | ns                 |
| $T_r$        | Rise time                           | $V_{Bus} = 600\text{ V}$  |     | 19   |       |                    |
| $T_{d(off)}$ | Turn-off delay time                 | $I_D = 300\text{ A}$  |     | 50   |       |                    |
| $T_f$        | Fall time                           | $R_L = 2\text{ }\Omega$ ; $R_G = 0.5\text{ }\Omega$                   |     | 30   |       |                    |
| $E_{on}$     | Turn on energy                      | Inductive Switching   |     | 4.45 |       |                    |
| $E_{off}$    | Turn off energy                     | $V_{GS} = -5\text{ to }20\text{ V}$ $T_J = 150\text{ }^\circ\text{C}$ |     | 2.9  |       | mJ                 |
|              |                                     | $V_{Bus} = 600\text{ V}$ $T_J = 150\text{ }^\circ\text{C}$            |     |      |       |                    |
|              |                                     | $I_D = 300\text{ A}$ $R_G = 0.5\text{ }\Omega$                        |     |      |       |                    |
| $R_{Gint}$   | Internal gate resistance            |   |     | 0.85 |       | $\Omega$           |
| $R_{thJC}$   | Junction-to-case thermal resistance |   |     |      | 0.086 | $^\circ\text{C/W}$ |

**Table 4 • Body Diode Ratings and Characteristics**

| Symbol          | Characteristic           | Test conditions  | Min                     | Typ | Max  | Unit |
|-----------------|--------------------------|--|-------------------------|-----|------|------|
| V <sub>SD</sub> | Diode forward voltage    | V <sub>GS</sub> = -5 V                                   | T <sub>J</sub> = 25 °C  |     | 4    | V    |
|                 |                          | I <sub>SD</sub> = 150 A                                  | T <sub>J</sub> = 175 °C |     | 3.5  |      |
| t <sub>rr</sub> | Reverse recovery time    | I <sub>SD</sub> = 300 A ; V <sub>GS</sub> = -5 V         |                         |     | 45   | ns   |
| Q <sub>rr</sub> | Reverse recovery charge  |  |                         |     | 2.45 | μC   |
| I <sub>rr</sub> | Reverse recovery current | V <sub>R</sub> = 800 V ; di <sub>F</sub> /dt = 6000 A/μs |                         |     | 81   | A    |

The following table shows the SiC diode characteristics of the MSCMC120AM04CT6LIAG device.

**Table 5 • SiC Diode Characteristics (per SiC diode)**

| Symbol            | Characteristics                     | Test conditions                   | Min                     | Typ | Max   | Unit |
|-------------------|-------------------------------------|-----------------------------------|-------------------------|-----|-------|------|
| V <sub>RRM</sub>  | Peak repetitive reverse voltage     |                                   |                         |     | 1200  | V    |
| I <sub>RM</sub>   | Reverse leakage current             | V <sub>R</sub> = 1200 V           | T <sub>J</sub> = 25 °C  |     | 0.4   | mA   |
|                   |                                     |                                   | T <sub>J</sub> = 175 °C |     | 1.2   |      |
| I <sub>F</sub>    | DC forward current                  |                                   | T <sub>C</sub> = 100 °C |     | 200   | A    |
| V <sub>F</sub>    | Diode forward voltage               | I <sub>F</sub> = 200 A            | T <sub>J</sub> = 25 °C  |     | 1.6   | V    |
|                   |                                     |                                   | T <sub>J</sub> = 175 °C |     | 2.25  |      |
| Q <sub>C</sub>    | Total capacitive charge             | V <sub>R</sub> = 800 V            |                         |     | 984   | nC   |
| C                 | Total capacitance                   | f = 1 MHz, V <sub>R</sub> = 400 V |                         | 920 |       | pF   |
|                   |                                     | f = 1 MHz, V <sub>R</sub> = 800 V |                         | 692 |       |      |
| R <sub>thJC</sub> | Junction-to-case thermal resistance |                                   |                         |     | 0.135 | °C/W |

The following tables show the thermal and package characteristics of the MSCMC120AM04CT6LIAG device.

**Table 6 • Package Characteristics**

| Symbol            | Characteristic   | Min           | Max                    | Unit |     |     |
|-------------------|--|---------------|------------------------|------|-----|-----|
| V <sub>ISOL</sub> | RMS isolation voltage, any terminal to case t = 1 min, 50 to 60 Hz | 4000          |                        | V    |     |     |
| T <sub>J</sub>    | Operating junction temperature range                               | -40           | 175                    | °C   |     |     |
| T <sub>JOP</sub>  | Recommended junction temperature under switching conditions        | -40           | T <sub>Jmax</sub> - 25 |      |     |     |
| T <sub>STG</sub>  | Storage temperature range  | -40           | 125                    |      |     |     |
| T <sub>C</sub>    | Operating case temperature   | -40           | 125                    |      |     |     |
| Torque            | Mounting torque  | For terminals | M2.5                   | 0.4  | 0.6 | N.m |
|                   |  |               | M4                     | 2    |     |     |
|                   |  | To heatsink   | M5                     | 2    | 3.5 |     |
|                   |  |               | M6                     | 3    | 5   |     |
| L <sub>DC</sub>   | Module stray inductance between VBUS and 0/VBUS                    |               | 3                      | nH   |     |     |
| Wt                | Package weight   |               | 320                    | g    |     |     |

**Table 7 • Temperature Sensor NTC**

| Symbol                            | Characteristic             | Min | Typ  | Max | Unit |
|-----------------------------------|----------------------------|-----|------|-----|------|
| R <sub>25</sub>                   | Resistance at 25 °C        |     | 50   |     | kΩ   |
| ΔR <sub>25</sub> /R <sub>25</sub> |                            |     | 5    |     | %    |
| B <sub>25/85</sub>                | T <sub>25</sub> = 298.15 K |     | 3952 |     | K    |
| ΔB/B                              | T <sub>c</sub> = 100 °C    |     | 4    |     | %    |

**Note:** See application note APT0406 on [www.microsemi.com](http://www.microsemi.com)

**Figure 1 • NTC Formula**

$$R_T = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$

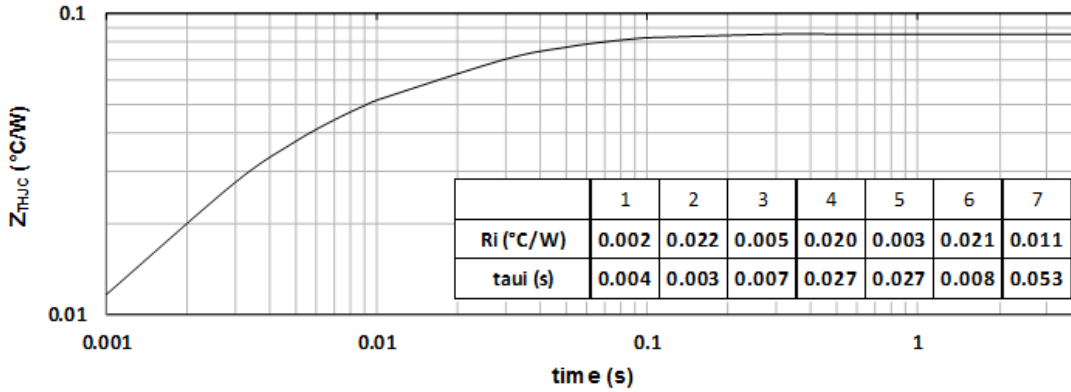


### 3.3 Typical Performance Curves

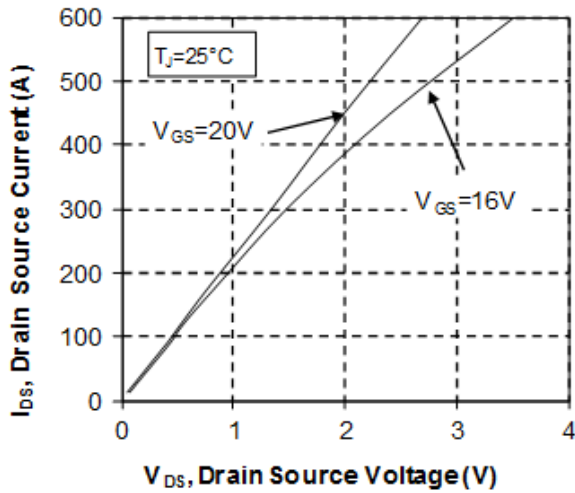
This section shows the typical performance curves for the MSCMC120AM04CT6LIAG device.

The following section details the typical performance curves for SiC MOSFET.

**Figure 2 • Maximum Thermal Impedance**



**Figure 3 • Output Characteristics**



**Figure 4 • Output Characteristics II**

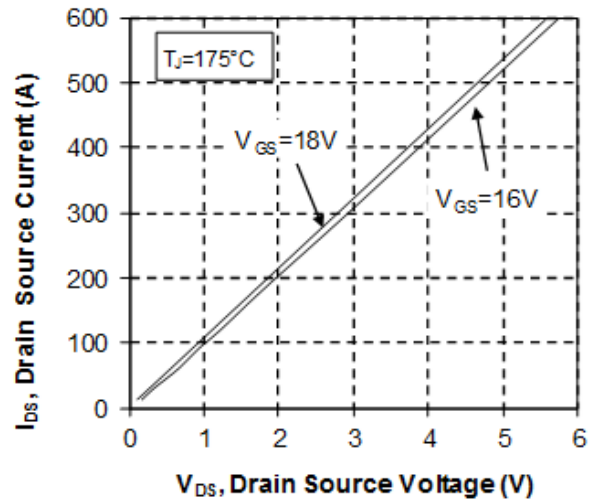


Figure 5 • Normalized  $R_{ds(on)}$  vs. Temperature

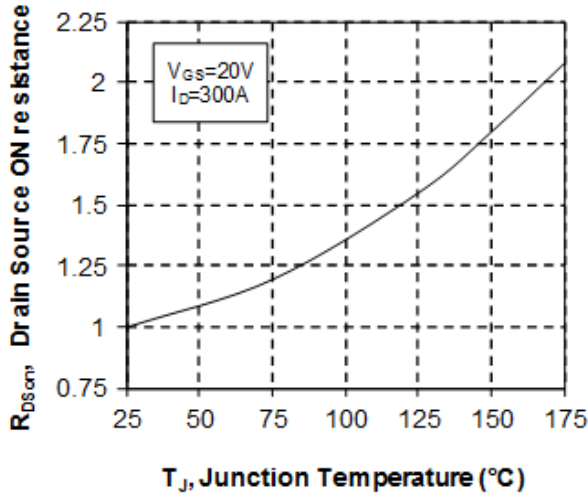


Figure 6 • Transfer Characteristics

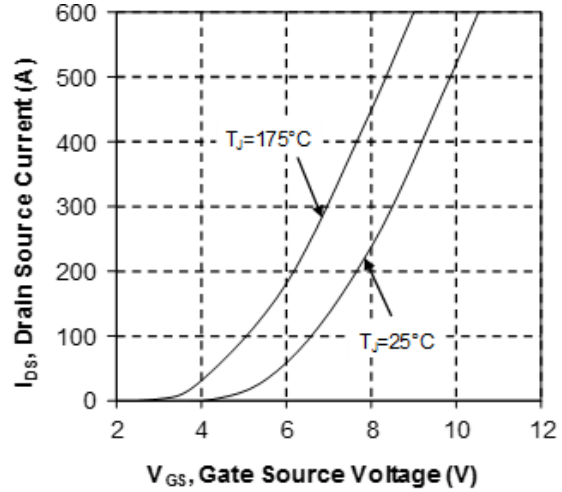


Figure 7 • Switching Energy vs.  $R_g$

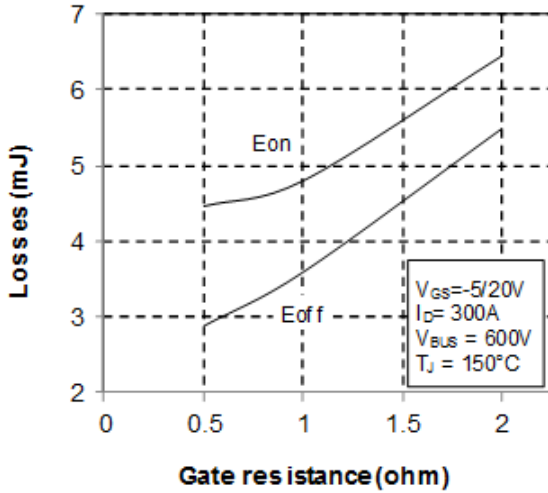


Figure 8 • Switching Energy vs. Current

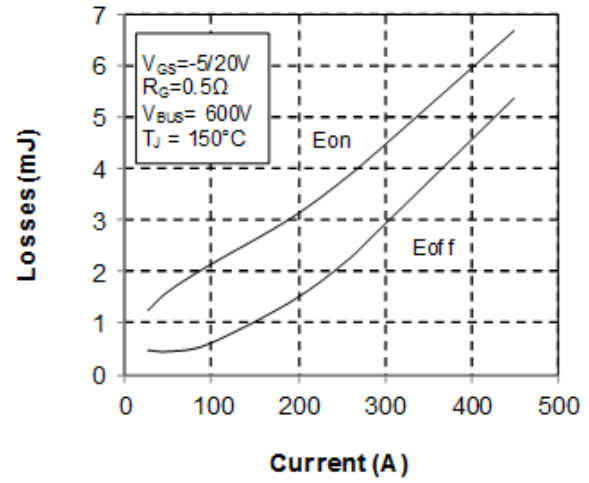


Figure 9 • Capacitance vs. Drain Source Voltage

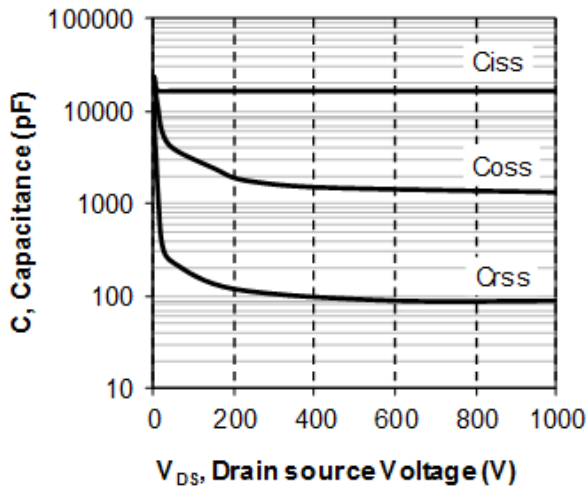


Figure 10 • Gate Charge vs. Gate Source Voltage

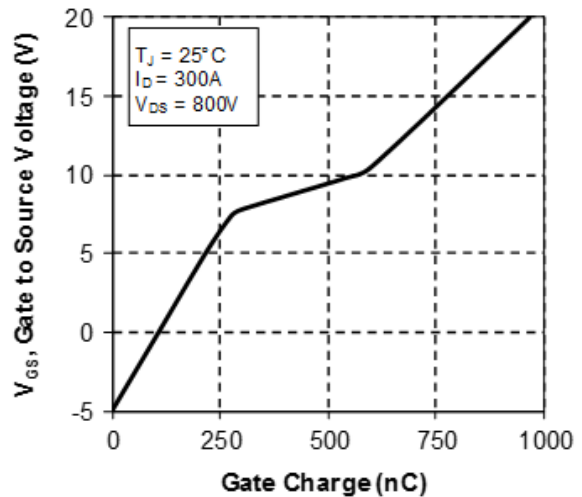


Figure 11 • Body Diode Characteristics

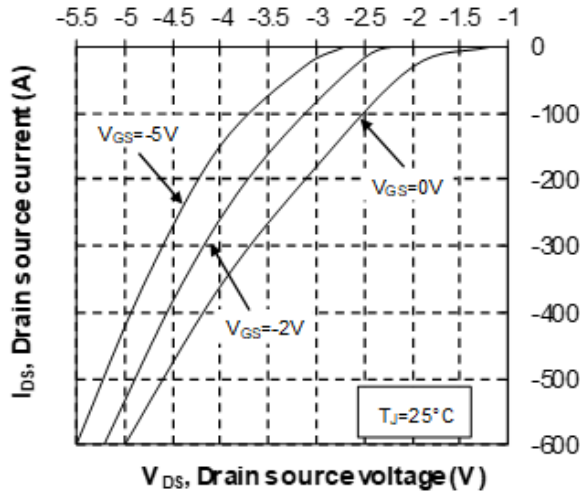


Figure 12 • 3rd Quadrant Characteristics

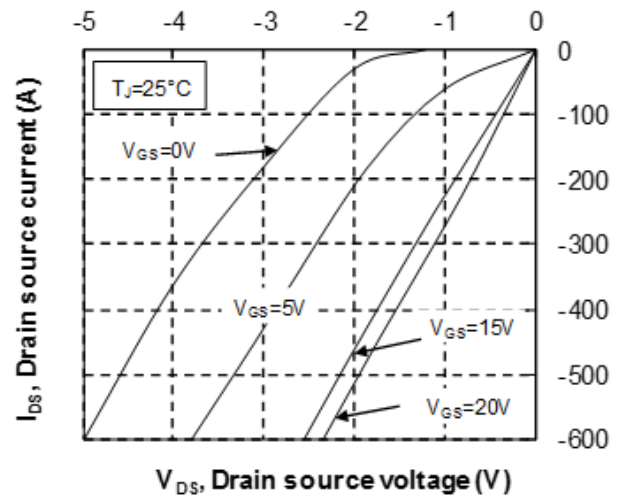


Figure 13 • Body Diode Characteristics II

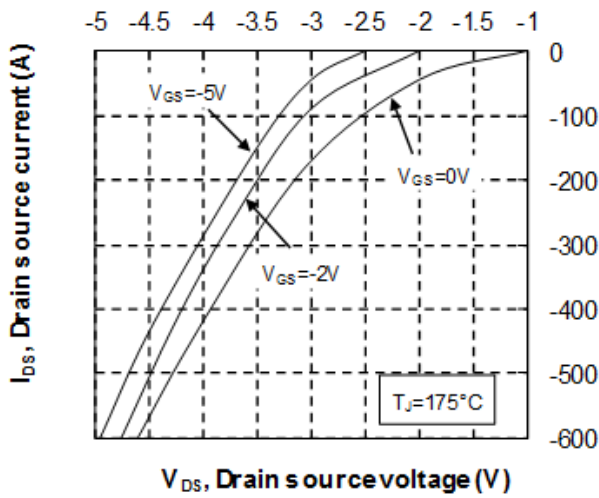


Figure 14 • 3rd Quadrant Characteristics

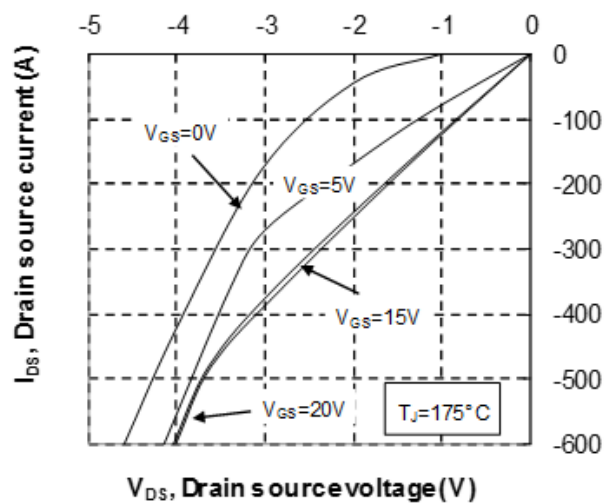
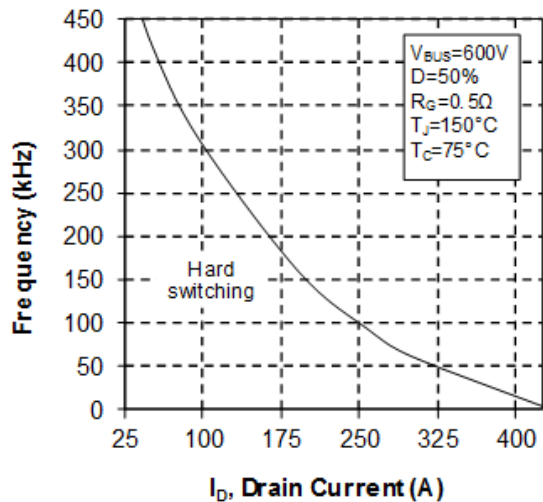
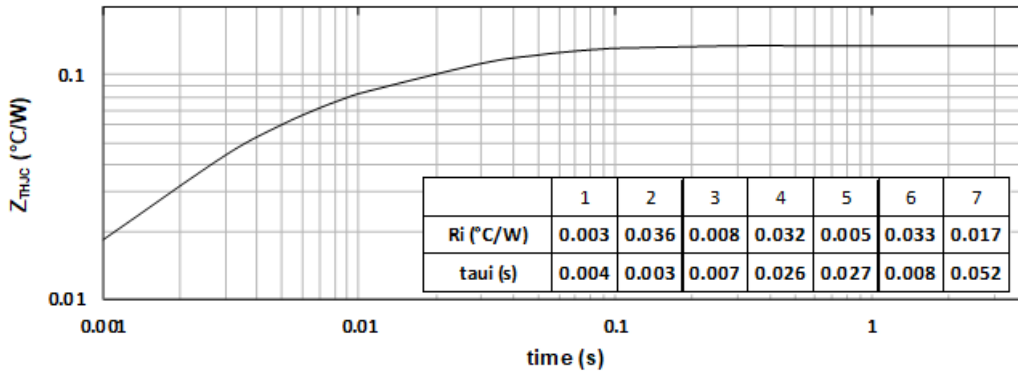


Figure 15 • Operating Frequency vs. Drain Current

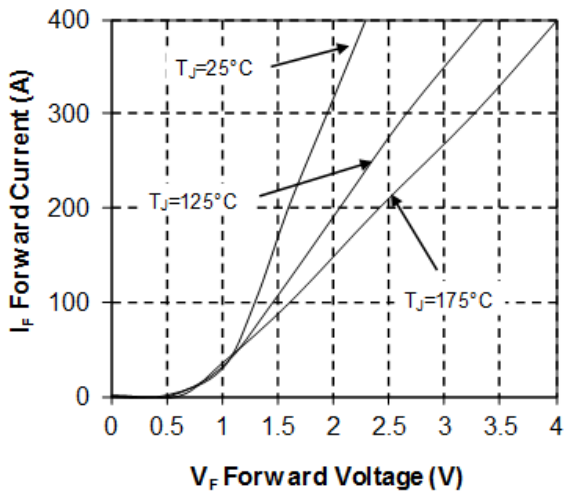


The following section details the typical performance curves for SiC Diode.

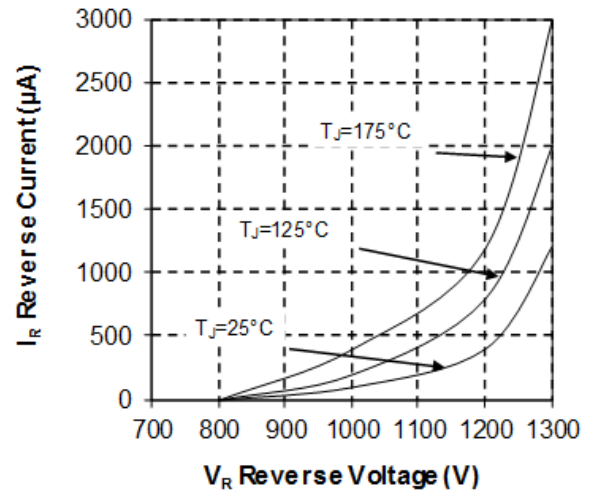
**Figure 16 • SiC Diode Maximum Thermal Impedance**



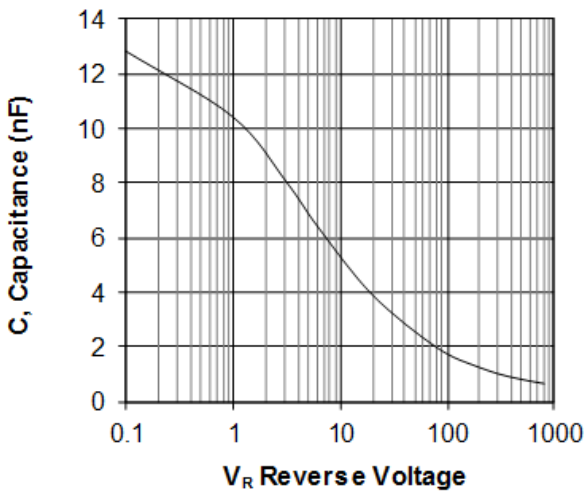
**Figure 17 • Forward Characteristics**



**Figure 18 • Reverse Characteristics**



**Figure 19 • Capacitance vs. Reverse Voltage**



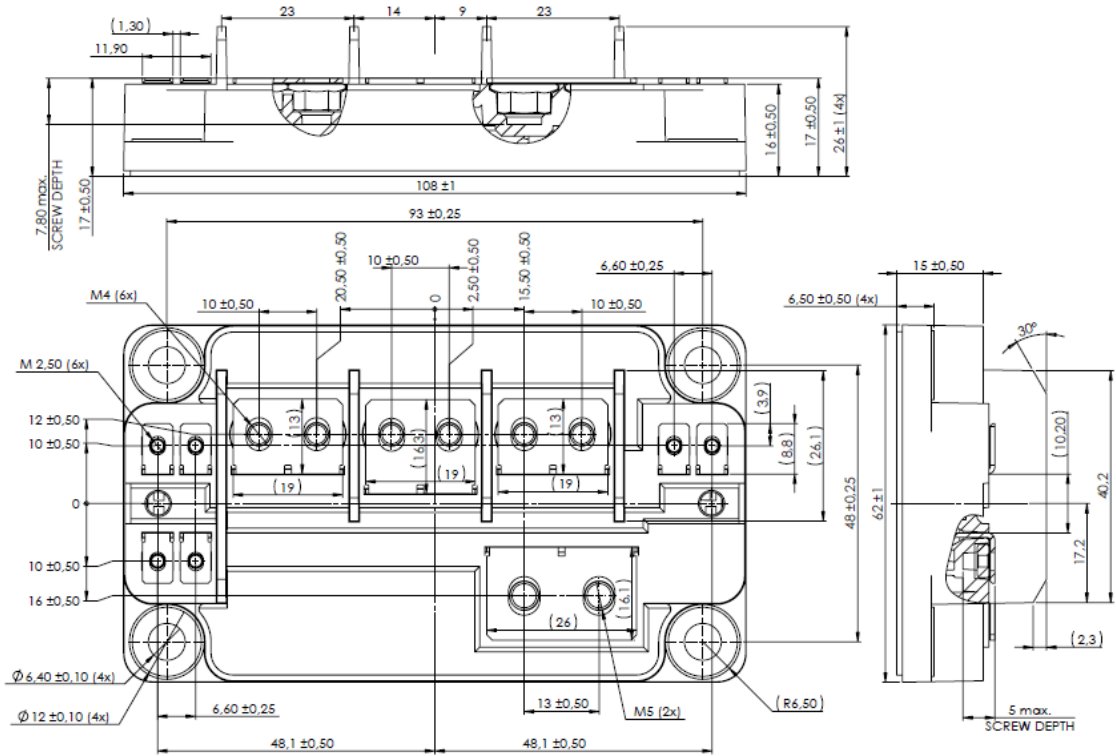
## 4 Package Specification

This section outlines the package specification for the MSCMC120AM04CT6LIAG device.

### 4.1 Package Outline Drawing

This section details the package drawing of the MSCMC120AM04CT6LIAG device. Dimensions are in millimeters.

Figure 20 • Package Outline Drawing



**Note:** See application note AN1911 containing the mounting instructions for SP6 low inductance power module on [www.microsemi.com](http://www.microsemi.com)