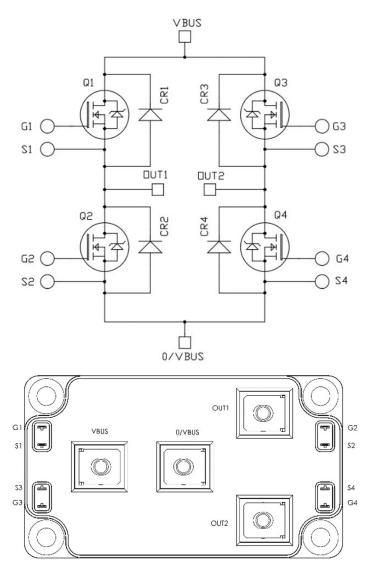
# MSCSM170HM12CAG

# **Full Bridge SiC Power Module**

## **Product Overview**

The MSCSM170HM12CAG device is a 1700 V/179 A full bridge silicon carbide (SiC) power module.



All ratings at  $T_J$  = 25 °C, unless otherwise specified.

Caution: These devices are sensitive to electrostatic discharge. Proper handling procedures must be followed.

#### **Features**

The following are the key features of MSCSM170HM12CAG device:

- · SiC Power MOSFET
  - Low R<sub>DS(on)</sub>
  - High temperature performance
- · SiC Schottky Diode
  - Zero reverse recovery
  - Zero forward recovery
  - Temperature independent switching behavior
  - Positive temperature coefficient on VF
- · Kelvin source for easy drive
- · Low stray inductance
- · M5 power connectors
- Aluminum Nitride (AIN) substrate for improved thermal performance

#### **Benefits**

The following are the benefits of MSCSM170HM12CAG device:

- · High efficiency converter
- Outstanding performance at high-frequency operation
- · Stable temperature behavior
- Direct mounting to heatsink (isolated package)
- · Low junction-to-case thermal resistance
- RoHS compliant

#### **Applications**

The following are the applications of MSCSM170HM12CAG device:

- · Welding converters
- Switched mode power supplies
- · Uninterruptible power supplies
- EV motor and traction drive

## 1. Electrical Specifications

The following sections show the electrical specifications of the MSCSM170HM12CAG device.

## 1.1 SiC MOSFET Characteristics (Per SiC MOSFET)

The following table lists the absolute maximum ratings (per SiC MOSFET) of the MSCSM170HM12CAG device.

Table 1-1. Absolute Maximum Ratings

| Symbol              | Parameter                  |                        | Maximum Ratings | Unit |
|---------------------|----------------------------|------------------------|-----------------|------|
| V <sub>DSS</sub>    | Drain-Source voltage       |                        | 1700            | V    |
| I <sub>D</sub>      |                            |                        | 179             | Α    |
|                     |                            |                        | 142             |      |
| I <sub>DM</sub>     | Pulsed drain current       |                        | 360             |      |
| V <sub>GS</sub>     | Gate-Source voltage        |                        | -10/23          | V    |
| R <sub>DS(on)</sub> | Drain-Source ON resistance |                        | 15              | mΩ   |
| P <sub>D</sub>      | Power dissipation          | T <sub>C</sub> = 25 °C | 843             | W    |

The following table lists the electrical characteristics (per SiC MOSFET) of the MSCSM170HM12CAG device.

**Table 1-2. Electrical Characteristics** 

| Symbol   | Characteristic                  | Test Conditions                                 |                         | Min  | Тур  | Max | Unit |
|--|---------------------------------|---|-------------------------|------|------|-----|------|
| I <sub>DSS</sub>                               | Zero gate voltage drain current | V <sub>GS</sub> = 0 V; V <sub>DS</sub> = 1700 V |                         | _    | 30   | 300 | μΑ   |
| R <sub>DS(on)</sub> Drain-Source on resistance | V <sub>GS</sub> = 20 V          | T <sub>J</sub> = 25 °C                          | _                       | 11.7 | 15   | mΩ  |      |
|  | resistance                      | I <sub>D</sub> = 90 A                           | T <sub>J</sub> = 175 °C | _    | 20.8 | _   |      |
| V <sub>GS(th)</sub>                            | Gate threshold voltage          | $V_{GS} = V_{DS}$ ; $I_D = 7.5 \text{ mA}$      |                         | 1.8  | 3.2  | _   | V    |
| I <sub>GSS</sub>                               | Gate-Source leakage current     | $V_{GS} = 20 \text{ V}; V_{DS} = 0 \text{ V}$   |                         | _    | _    | 300 | nA   |

The following table lists the dynamic characteristics (per SiC MOSFET) of the MSCSM170HM12CAG device.

**Table 1-3. Dynamic Characteristics** 

| Symbol              | Characteristic                      | Test Conditions   |                          | Min | Тур  | Max   | Unit |
|---------------------|-------------------------------------|---|--------------------------|-----|------|-------|------|
| C <sub>iss</sub>    | Input capacitance                   | V <sub>GS</sub> = 0 V   |                          | _   | 9900 | _     | pF   |
| C <sub>oss</sub>    | Output capacitance                  | V <sub>DS</sub> = 1000 V  | V <sub>DS</sub> = 1000 V |     | 450  | _     |      |
| C <sub>rss</sub>    | Reverse transfer capacitance        | f = 1 MHz   |                          | _   | 30   | _     |      |
| Qg                  | Total gate charge                   | V <sub>GS</sub> = -5 V/20 V   |                          | _   | 534  | _     | nC   |
| Q <sub>gs</sub>     | Gate-source charge                  | V <sub>Bus</sub> = 850 V  |                          | _   | 147  | _     |      |
| Q <sub>gd</sub>     | Gate-drain charge                   | I <sub>D</sub> = 90 A   |                          | _   | 81   | _     |      |
| T <sub>d(on)</sub>  | Turn-on delay time                  | V <sub>GS</sub> = -5 V/20 V   |                          | _   | 75   | _     | ns   |
| T <sub>r</sub>      | Rise time                           | V <sub>Bus</sub> = 900 V  |                          | _   | 75   | _     |      |
| T <sub>d(off)</sub> | Turn-off delay time                 | I <sub>D</sub> = 150 A  | I <sub>D</sub> = 150 A   |     | 153  | _     |      |
| T <sub>f</sub>      | Fall time                           | $T_J$ = 150 °C<br>$R_{GON}$ = 9.4 $\Omega$<br>$R_{GOFF}$ = 5.4 $\Omega$         |                          |     | 56   | _     |      |
| E <sub>on</sub>     | Turn-on energy                      | V <sub>GS</sub> = -5 V/20 V   | T <sub>J</sub> = 150 °C  | _   | 6.7  | _     | mJ   |
| E <sub>off</sub>    | Turn-off energy                     | $V_{Bus}$ = 900 V<br>$I_{D}$ = 150 A<br>$R_{GON}$ = 9.4 Ω<br>$R_{GOFF}$ = 5.4 Ω | T <sub>J</sub> = 150 °C  | _   | 3.6  | _     |      |
| R <sub>Gint</sub>   | Internal gate resistance            |   |                          | _   | 1.95 | _     | Ω    |
| R <sub>thJC</sub>   | Junction-to-case thermal resistance |   |                          | _   | _    | 0.178 | °C/W |

The following table lists the body diode ratings and characteristics (per SiC MOSFET) of the MSCSM170HM12CAG device.

Table 1-4. Body Diode Ratings and Characteristics

| Symbol          | Characteristic           | Test Conditions   | Min | Тур  | Max | Unit |
|-----------------|--------------------------|---|-----|------|-----|------|
| $V_{SD}$        | Diode forward voltage    | V <sub>GS</sub> = 0 V; I <sub>SD</sub> = 90 A                   | _   | 3.7  | _   | V    |
|                 |                          | $V_{GS} = -5 \text{ V}; I_{SD} = 90 \text{ A}$                  | _   | 3.9  | _   |      |
| t <sub>rr</sub> | Reverse recovery time    | I <sub>SD</sub> = 90 A  | _   | 27   | _   | ns   |
| Q <sub>rr</sub> | Reverse recovery charge  | $V_{GS} = -5 V$   | _   | 1950 | _   | nC   |
| I <sub>rr</sub> | Reverse recovery current | $V_R = 900 \text{ V}$<br>$di_F/dt = 3000 \text{ A/}\mu\text{s}$ | _   | 138  | _   | A    |

## 1.2 SiC Schottky Diode Ratings and Characteristics (Per SiC Diode)

The following table lists the SiC Schottky diode ratings and characteristics of the MSCSM170HM12CAG device.

Table 1-5. SiC Schottky Diode Ratings and Characteristics (Per SiC Diode)

| Symbol            | Characteristic                 | Test Conditions                   |                         | Min | Тур | Max   | Unit |
|-------------------|--------------------------------|-----------------------------------|-------------------------|-----|-----|-------|------|
| V <sub>RRM</sub>  | Peak repetitive reverse volt   | age                               |                         | _   | _   | 1700  | V    |
| I <sub>RRM</sub>  | Reverse leakage current V      | V <sub>R</sub> = 1700 V           | T <sub>J</sub> = 25 °C  | _   | 30  | 600   | μA   |
|                   |                                |                                   | T <sub>J</sub> = 175 °C | _   | 450 | _     |      |
| I <sub>F</sub>    | DC forward current             | _                                 | T <sub>C</sub> = 125 °C | _   | 90  | _     | Α    |
| V <sub>F</sub>    | Diode forward voltage          | I <sub>F</sub> = 90 A             | T <sub>J</sub> = 25 °C  | _   | 1.5 | 1.8   | V    |
|                   |                                |                                   | T <sub>J</sub> = 175 °C | _   | 2.3 | _     |      |
| Q <sub>C</sub>    | Total capacitive charge        | V <sub>R</sub> = 900 V            | V <sub>R</sub> = 900 V  |     | 690 | _     | nC   |
| С                 | Total capacitance              | f = 1 MHz, V <sub>R</sub> = 600 V |                         | _   | 501 | _     | pF   |
|                   | f = 1 MHz, V <sub>R</sub> = 90 |                                   | 00 V                    | _   | 414 | _     |      |
| R <sub>thJC</sub> | Junction-to-case thermal re    | resistance                        |                         | _   | _   | 0.197 | °C/W |

## 1.3 Thermal and Package Characteristics

The following table lists the package characteristics of the MSCSM170HM12CAG device.

Table 1-6. Thermal and Package Characteristics

| Symbol            | Characteristic   |                 |           | Min  | Max                   | Unit |
|-------------------|--|-----------------|-----------|------|-----------------------|------|
| V <sub>ISOL</sub> | RMS isolation voltage, any terminal to case t = 1 min, 50 Hz/60 Hz |                 |           | 4000 | _                     | V    |
| $T_J$             | Operating junction temperature range                               | <b>-40</b>      | 175       | °C   |                       |      |
| T <sub>JOP</sub>  | Recommended junction temperature und                               | er switching co | onditions | -40  | T <sub>Jmax</sub> –25 |      |
| T <sub>STG</sub>  | Storage case temperature   |                 |           |      | 125                   |      |
| T <sub>C</sub>    | Operating case temperature   |                 |           |      | 125                   |      |
| Torque            | Mounting torque  | To heatsink     | M6        | 3    | 5                     | N.m  |
|                   |  | For terminals   | M5        | 2    | 3.5                   |      |
| Wt                | Package weight   |                 |           | _    | 300                   | g    |

### 1.4 Typical SiC MOSFET Performance Curve

The following figures show the SiC MOSFET performance curves of the MSCSM170HM12CAG device.

Figure 1-1. Maximum Thermal Impedance

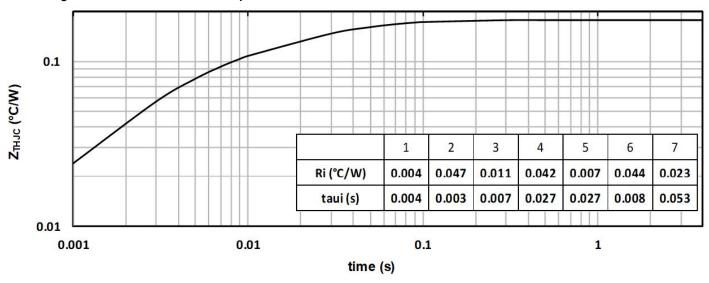


Figure 1-2. Output Characteristics,  $T_J = 25$  °C

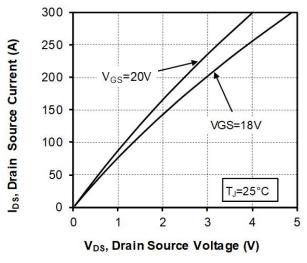


Figure 1-3. Output Characteristics, T<sub>J</sub> = 175 °C

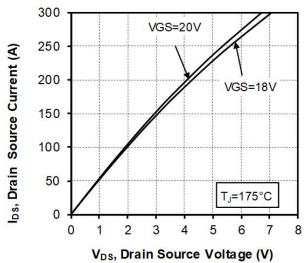


Figure 1-4. Normalized R<sub>DS(on)</sub> vs. Temperature

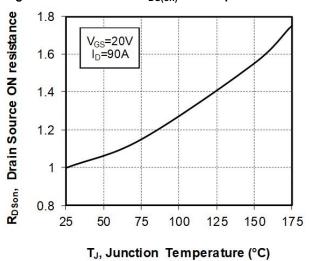


Figure 1-5. Transfer Characteristics

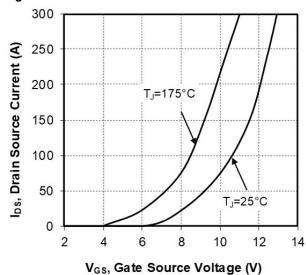


Figure 1-6. Switching Energy vs. Rg

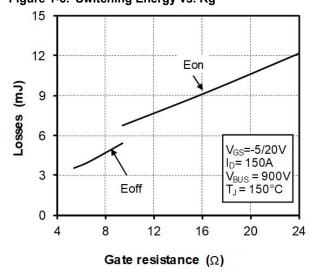
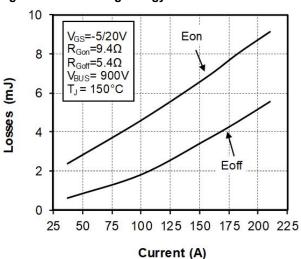
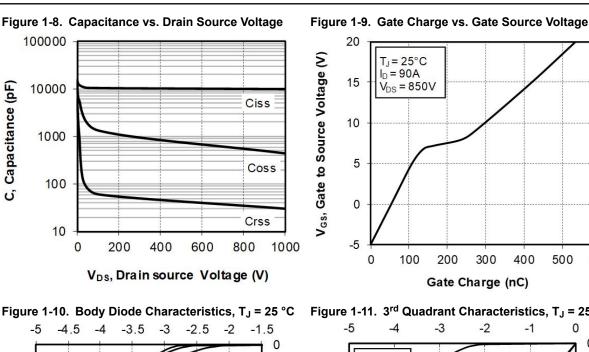


Figure 1-7. Switching Energy vs. Current





V<sub>GS</sub>, Gate to Source Voltage (V)  $T_J = 25^{\circ}C$  $I_D = 90A$ 15  $V_{DS} = 850V$ 10 5 0 -5 0 100 200 300 400 500 600 Gate Charge (nC)

los, Drain source current (A) V<sub>GS</sub>=-5V -50 V<sub>GS</sub>=0V -100 -150 V<sub>GS</sub>=-2V -200 -250T<sub>J</sub>=25°C -300 V<sub>DS</sub>, Drain source voltage (V)

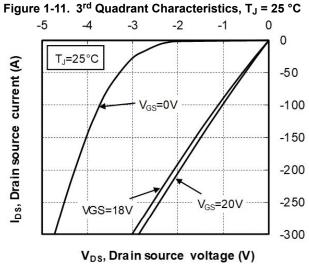
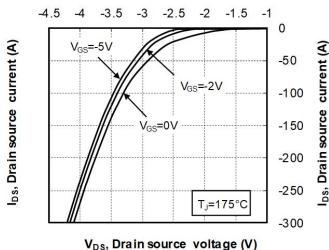
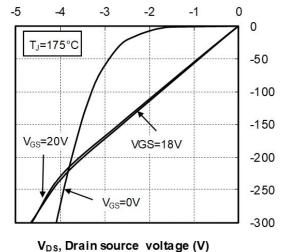


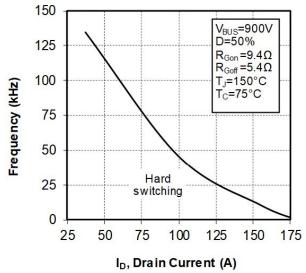
Figure 1-12. Body Diode Characteristics, T<sub>J</sub> = 175 °C Figure 1-13. 3<sup>rd</sup> Quadrant Characteristics, T<sub>J</sub> = 175 °C





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Figure 1-14. Operating Frequency vs. Drain Current



### 1.5 Typical SiC Diode Performance Curve

The following figures show the SiC diode performance curves of the MSCSM170HM12CAG device.

Figure 1-15. Maximum Thermal Impedance

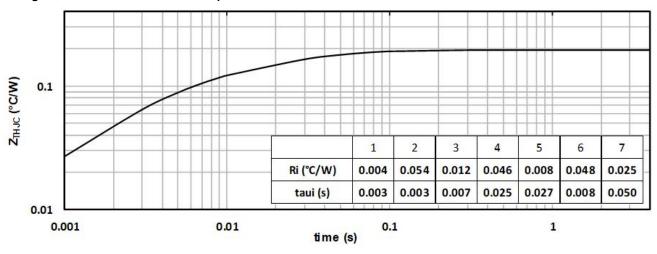


Figure 1-16. Forward Characteristics

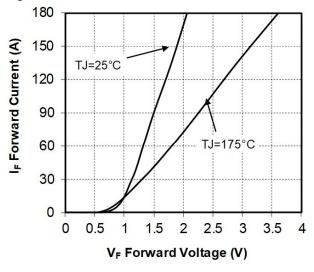
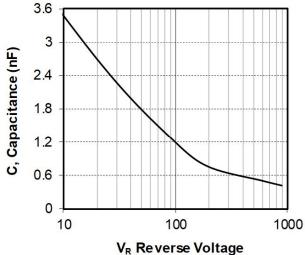


Figure 1-17. Capacitance vs. Reverse Voltage



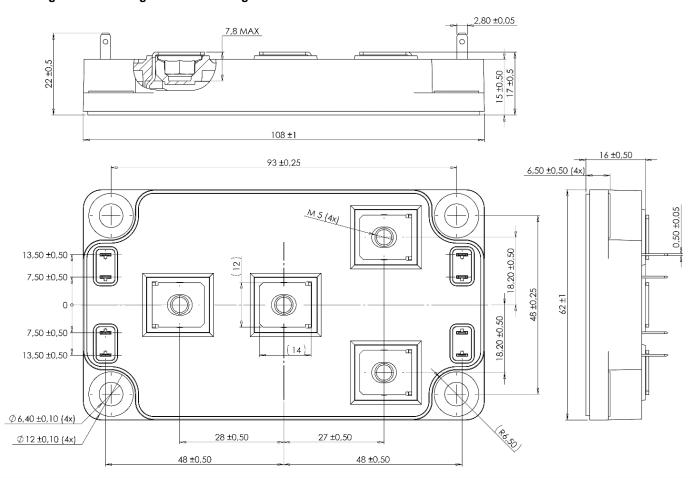
## 2. Package Specifications

The following section shows the package specification of the MSCSM170HM12CAG device.

## 2.1 Package Outline

The following figure shows the package outline drawing of the MSCSM170HM12CAG device. The dimensions in the following figure are in millimeters.

Figure 2-1. Package Outline Drawing



Note: See application note APT0601—Mounting Instructions for SP6 Power Modules for more information.

# 3. Revision History

| Revision | Date    | Description                                     |
|----------|---------|---|
| Α        | 05/2021 | This is the first publication of this document. |

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ISBN: 978-1-5224-8196-6

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