# **onsemi**

## Power Factor Corrected LED Driver with Primary Side CC/CV



## *Product Preview* NCL30488B

The NCL30488B is a power factor corrected flyback controller targeting isolated constant current LED drivers. The controller operates in a quasi−resonant mode to provide high efficiency. Thanks to a novel control method, the device is able to tightly regulate a constant LED current from the primary side. This removes the need for secondary side feedback circuitry, its biasing and for an optocoupler.

The device is highly integrated with a minimum number of external components. A robust suite of safety protection is built in to simplify the design.

## **Features**

- High Voltage Startup
- Quasi−resonant Peak Current−mode Control Operation
- Primary Side Feedback
- CC / CV Accurate Control  $V_{in}$  up to 320 V rms
- Tight LED Constant Current Regulation of  $\pm 2\%$  Typical
- Digital Power Factor Correction
- Cycle by Cycle Peak Current Limit
- Wide Operating  $V_{CC}$  Range
- $\bullet$  -40 to +125°C
- Standby Mode
- Robust Protection Features
	- ♦ Brown−Out
	- $\bullet$  OVP on V<sub>CC</sub>
	- ♦ Constant Voltage / LED Open Circuit Protection
	- ♦ Winding Short Circuit Protection
	- ♦ Secondary Diode Short Protection
	- ♦ Output Short Circuit Protection
	- ♦ Thermal Shutdown
	- ♦ Line over Voltage Protection
- This is a Pb−Free Device

## **Typical Applications**

- Integral LED Bulbs
- LED Power Driver Supplies
- LED Light Engines







**ORDERING INFORMATION**

See detailed ordering and shipping information on page [26](#page-25-0) of this data sheet.

This document contains information on a product under development. **onsemi** reserves the right to change or discontinue this product without notice.



**Figure 1. Typical Application Schematic for NCL30488B**





## **INTERNAL CIRCUIT ARCHITECTURE**



**Figure 2. Internal Circuit Architecture NCL30488B**

#### **MAXIMUM RATINGS TABLE**

Device Switching  $(F_{sw} = 65$  kHz) Device switching  $(F_{sw} = 700 \text{ Hz})$ 



Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. V<sub>DRV</sub> is the DRV clamp voltage V<sub>DRV(high)</sub> when V<sub>CC</sub> is higher than V<sub>DRV(high)</sub>. V<sub>DRV</sub> is V<sub>CC</sub> otherwise.<br>2. This level is low enough to guarantee not to exceed the internal ESD diode and 5.5 V ZENER diode. More can be applied if the pin current stays within the −2 mA / 5 mA range.

3. This device series contains ESD protection and exceeds the following tests: Human Body Model 4000 V per Mil−Std−883, Method 3015. Charged Device Model 1000 V per JEDEC Standard JESD22−C101D.

4. This device contains latch−up protection and exceeds 100 mA per JEDEC Standard JESD78.

**ELECTRICAL CHARACTERISTICS** (Unless otherwise noted: For typical values T<sub>J</sub> = 25°C, V<sub>CC</sub> = 12 V, V<sub>ZCD</sub> = 0 V, V<sub>CS</sub> = 0 V. For min/max values  $T_J = -40^{\circ}C$  to +125°C, Max  $T_J = 150^{\circ}C$ , V<sub>CC</sub> = 12 V)



 $V_{COMP}\leq 0.9$  V

 $\mathrm{C}_{\mathrm{DRV}}$  = 470 pF,  $\mathrm{F_{sw}}$  = 65 kHz

ICC3  $I_{\text{CC4}}$  − − 3.6 1.7

4.3  $\mathfrak{p}$ 













<span id="page-7-0"></span> $\bf{ELECTRICAL CHARACTERISTICS}$  (Unless otherwise noted: For typical values T $_{\rm J}$  = 25°C, V<sub>CC</sub> = 12 V, V<sub>ZCD</sub> = 0 V, V<sub>CS</sub> = 0 V. For min/max values T $_{\rm J}$  = −40°C to +125°C, Max T $_{\rm J}$  = 150°C, V $_{\rm CC}$  = 12 V) (continued)



Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

5. Guaranteed by design.

## **TYPICAL CHARACTERISTICS**



















## **Application Information**

The NCL30488B implements a current−mode architecture operating in quasi−resonant mode. Thanks to proprietary circuitry, the controller is able to accurately regulate the secondary side current and voltage of the fly−back converter without using any opto−coupler or measuring directly the secondary side current or voltage. The controller provides near unity power factor correction

- *Quasi−Resonance Current−Mode Operation:* implementing quasi−resonance operation in peak current−mode control, the NCL30488B optimizes the efficiency by switching in the valley of the MOSFET drain−source voltage. Thanks to an internal algorithm control, the controller locks−out in a selected valley and remains locked until the input voltage or the output current set point significantly changes.
- *Primary Side Constant Current Control:* thanks to a proprietary circuit, the controller is able to take into account the effect of the leakage inductance of the transformer and allows an accurate control of the secondary side current regardless of the input voltage and output load variation.
- *Primary Side Constant Voltage Regulation:* By monitoring the auxiliary winding voltage, it is possible to regulate accurately the output voltage. The output voltage regulation is typically within ±2%.
- *Load Transient Compensation:* Since PFC has low loop bandwidth, abrupt changes in the load may cause excessive over or under−shoot. The slow Over Voltage Protection contains the output voltage when it tends to become excessive. In addition, the NCL30488B speeds up the constant voltage regulation loop when the output voltage goes below 85% of its regulation level.
- *Power Factor Correction:* A proprietary concept allows achieving high power factor correction and low THD while keeping accurate constant current and constant voltage control.
- *Line Feed−forward:* allows compensating the variation of the output current caused by the propagation delay.
- $V_{CC}$  *Over Voltage Protection:* if the V<sub>CC</sub> pin voltage exceeds an internal limit, the controller shuts down and waits 4 seconds before restarting pulsing.
- *Fast Over Voltage Protection:* If the voltage of ZCD pin exceeds 130% of its regulation level, the controller shuts down and waits 4 s before trying to restart.
- *Brown−Out:* the controller includes a brown−out circuit which safely stops the controller in case the input voltage is too low. The device will automatically restart if the line recovers.
- *Cycle−by−cycle peak current limit:* when the current sense voltage exceeds the internal threshold  $V_{II,IM}$ , the MOSFET is turned off for the rest of the switching cycle.
- *Winding Short−Circuit Protection:* an additional comparator senses the CS signal and stops the controller if  $V_{CS}$  reaches 1.5 x  $V_{ILIM}$  (after a reduced LEB of t<sub>BCS</sub>). This additional comparator is enabled only during the main LEB duration  $t_{LEB}$ , for noise immunity reason.
- *Output Under Voltage Protection:* If a too low voltage is applied on ZCD pin for 90 ms time interval, the controllers assume that the output or the ZCD pin is shorted to ground and shutdown. After waiting 4 seconds, the IC restarts switching.
- *Thermal Shutdown:* an internal circuitry disables the gate drive when the junction temperature exceeds 150°C (typically). The circuit resumes operation once the temperature drops below approximately 140°C.
- *Standby Mode:* In order to decrease the power consumption of the SMPS if no load conditions, the controller features a standby mode, where its own consumption is decreased.

#### **POWER FACTOR AND CONSTANT CURRENT CONTROL**

The NCL30488B embeds an analog/digital block to control the power factor and regulate the output current by monitoring the ZCD, CS and HV pin voltages (signals  $V_{ZCD}$ ,  $V_{HV}$   $_{DIV}$ ,  $V_{CS}$ ). This circuit generates the current setpoint signal and compares it to the current sense signal to turn the MOSFET off. The HV pin provides the sinusoidal reference necessary for shaping the input current. The obtained current reference is further modulated so that when averaged over a half line period, it is equal to the output current reference ( $V_{REFX}$ ). The modulation and averaging process is made internally by a digital circuit. If the HV pin properly conveys the sinusoidal shape, power factor will be close to 1. Also, the Total Harmonic Distortion (THD) will be low especially if the output voltage ripple is small.

$$
I_{\text{OUT}} = \frac{V_{\text{REF}}}{2N_{\text{sp}}R_{\text{sense}}}
$$
 (eq. 1)

Where:

- $N_{sp}$  is the secondary to primary transformer turns ratio:  $N_{\rm SD} = N_{\rm S} / N_{\rm P}$
- $R_{\text{sense}}$  is the current sense resistor
- $V_{REFX}$  is the output current reference:  $V_{REFX} = V_{REF}$  if no dimming

The output current reference ( $V_{REFX}$ ) is  $V_{REF}$  unless the controller operates in constant voltage mode.

#### **PRIMARY SIDE CONSTANT VOLTAGE CONTROL**

The auxiliary winding voltage is sampled internally through the ZCD pin.

A precise internal voltage reference  $V_{REF(CV)}$  sets the voltage target for the CV loop.

The sampled voltage is applied to the negative input of the constant voltage (CV) operational transconductance amplifier (OTA) and compared to  $V_{REFCV}$ .

A type 2 compensator is needed at the CV OTA output to stabilize the loop. The COMP pin voltage modify the the output current internal reference in order to regulate the output voltage.

When  $V_{\text{COMP}} \geq 4$  V,  $V_{\text{REFX}} = V_{\text{REF}}$ . When  $V_{COMP}< 0.9$  V,  $V_{REFX} = 0$  V.



**Figure 53. Constant Voltage Feedback Circuit**

#### **Secondary Side Regulation Compatible**

The NCL30488B is able to support secondary−side regulation as well. The controller features an option to provide a pullup resistor  $R_{\text{pullun}}$  on COMP pin instead of the CV OTA output. This allows connecting directly an optocoupler collector and properly biases it. The internal voltage biasing Rpullup is around 5 V.

In secondary side regulation, the slow and fast OVP on ZCD pin are still active thus providing an additional over voltage protection. In this case, the ZCD pin resistors should be calculated to trigger  $V_{OVP2}$  at the output voltage of interest.



**Figure 54. COMP Pin Configuration for Secondary Side Regulation**

#### **STARTUP PHASE (HV STARTUP)**

It is generally requested that the LED driver starts to emit light in less than 1 s and possibly within 300 ms. It is challenging since the start−up consists of the time to charge the  $V_{CC}$  capacitor and that necessary to charge the output capacitor until sufficient current flows into the LED string. This second phase can be particularly long in dimming cases where the secondary current is a portion of the nominal one.

The NCL30488B features a high voltage startup circuit that allows charging VCC pin capacitor very fast.

When the power supply is first connected to the mains outlet, the internal current source is biased and charges up the  $V_{CC}$  capacitor. When the voltage on this  $V_{CC}$  capacitor reaches the  $V_{CC(on)}$  level, the current source turns off. At this time, the controller is only supplied by the  $V_{CC}$  capacitor, and the auxiliary supply should take over before  $V_{CC}$ collapses below  $V_{CC(off)}$ .

The HV startup circuitry is made of two startup current levels,  $I_{\text{HV}(\text{start})}$  and  $I_{\text{HV}(\text{start2})}$ . This helps to protect the controller against short–circuit between V<sub>CC</sub> and GND. At power–up, as long as  $V_{CC}$  is below  $V_{CC(TH)}$ , the source delivers  $I_{HV(start1)}$  (around 300 µA typical). Then, when  $V_{\text{CC}}$  reaches  $V_{\text{CC}(TH)}$ , the source smoothly transitions to  $I_{\text{HV}(\text{start2})}$  and delivers its nominal value. As a result, in case of short-circuit between V<sub>CC</sub> and GND occurring at high line ( $V_{in}$  = 305 V rms), the maximum power dissipation will be 431 x 300  $\mu$  = 130 mW instead of 1.5 W if there was only one startup current level.

To speed−up the output voltage rise, the following is implemented:

- The digital OTA output is increased until  $V_{REF(PFC)}$ signal reaches  $V_{REFX}$ . Again, this is to speed–up the control signal rise to their steady state value.
- At the beginning of each operating phase of a  $V_{CC}$  cycle, the digital OTA output is set to 0. Actually, the digital OTA output is set to 0 in the case of a cold start−up or in the case of a start−up sequence following an operation interruption due to a fault. On the other hand, if the  $V_{CC}$ hiccups just because the system fails to start−up in one  $V_{CC}$  cycle, the digital OTA output is not reset to ease the second (or more) attempt. But, the digital OTA stops integrating if  $V_{CC}$  <  $V_{CC(off)}$ . The compensator output then restarts from its setpoint before the UVLO, thus avoiding any output current overshoot if a resistor is inserted in series with HV pin.

• If the load is shorted, the circuit will operate in hiccup mode with  $V_{CC}$  oscillating between  $V_{CC(off)}$  and  $V_{CC(on)}$ until the output under voltage protection (UVP) trips. UVP is triggered if the ZCD pin voltage does not exceed  $V_{ZCD(short)}$  within a 90 ms operation of time. This indicates that the ZCD pin is shorted to ground or that an excessive load prevents the output voltage from rising.

#### **HV Startup Power Dissipation**

At high line (305 V rms and above) the power dissipated by the HV startup in case of fault becomes high. Indeed, in case of fault, the NCL30488B is directly supplied by the HV rail. The current flowing through the HV startup will heat the controller. It is highly recommended adding enough copper around the controller to decrease the  $R_{\theta JA}$  of the controller.

Adding a minimum pad area of 215 mm<sup>2</sup> of 35  $\mu$ m copper (1 oz) drops the  $R_{\theta JA}$  to around 120°C/W (no air flow,  $R_{\theta JA}$ measured at ADIM pin)

The PCB layout shown in Figure 55 is a layout example to achieve low  $R_{\theta JA}$ .



**Figure 55. PCD Layout Example**

The application note **AND90120** gives more details about strategies to decrease the power dissipation of the HV startup circuit.

#### **Cycle−by−Cycle Current Limit**

When the current sense voltage exceeds the internal threshold  $V_{II,IM}$ , the MOSFET is turned off for the rest of the switching cycle.

#### **Winding and Output Diode Short−Circuit Protection**

In parallel to the cycle−by−cycle sensing of the CS pin, another comparator with a reduced LEB  $(t_{BCS})$  and a threshold of  $(V_{CS(stop)} = 140\% \times V_{ILIM})$  monitors the CS pin to detect a winding or an output diode short circuit. The controller shuts down if it detects 4 consecutives pulses during which the CS pin voltage exceeds  $V_{CS(stop)}$ .

The controller goes into auto−recovery mode.

#### **Valley Lockout**

Quasi−Square wave resonant systems have a wide switching frequency excursion. The switching frequency increases when the output load decreases or when the input voltage increases. The switching frequency of such systems must be limited.

The NCL30488B changes valley as  $V_{REFX}$  decreases and as the input voltage increases and as the output current setpoint is varied during dimming. This limits the frequency excursion.

By default, when the output current is not dimmed, the controller operates in the first valley at low line and in the second valley at high line.

(prog. option to have the operating valley incremented by 1 at high line for better I<sub>out</sub> control at 305 V rms.)



#### **Table 1. VALLEY SELECTION**

#### **Zero Crossing Detection Block**

The ZCD pin allows detecting when the drain−source voltage of the power MOSFET reaches a valley.

A valley is detected when the ZCD pin voltage crosses below the 55 mV internal threshold.

At startup or in case of extremely damped free oscillations, the ZCD comparator may not be able to detect

the valleys. To avoid such a situation, NCL30488B features a Time−Out circuit that generates pulses if the voltage on ZCD pin stays below the  $55 \text{ mV}$  threshold for  $6.5 \text{ \mu s}$ .

The Time−out also acts as a substitute clock for the valley detection and simulates a missing valley in case of too damped free oscillations.



**Figure 56. Valley Detection and Time−out Chronograms**

If the ZCD pin or the auxiliary winding happen to be shorted the time−out function would normally make the controller keep switching and hence lead to improper regulation of the LED current.

The Under Voltage Protection (UVP) is implemented to avoid these scenarios: a secondary timer starts counting when the ZCD voltage is below the  $V_{ZCD(short)}$  threshold. If this timer reaches 90 ms**,** the controller detects a fault and enters the auto−recovery fault mode.

#### *Minimum Off−time at Startup*

At startup, the output voltage reflected on the auxiliary winding is low. Thus, the voltage on the ZCD pin is very low and the ZCD comparator might be unable to detect the valleys. In this condition, setting the DRV latch with the 6.5−us time–out leads to a continuous conduction mode operation (CCM).

To avoid CCM pulses during startup, a minimum off time (typ. 50  $\mu$ s) is forced when V<sub>ZCD</sub> < V<sub>ZCD(short)</sub> during 8 ms.

This minimum off time is also present when the controller restart after a fault, if  $V_{\text{ZCD}} < V_{\text{ZCD}(short)}$ .

#### **ZCD Over Voltage Protection**

Because of the power factor correction, it is necessary to set the crossover frequency of the CV loop very low (target

10 Hz, depending on power stage phase shift). Because the loop is slow, the output voltage can reach high value during startup or during an output load step. It is necessary to limit the output voltage excursion. For this, the NCL30488B features a slow OVP and a fast OVP on ZCD pin.

#### *Slow OVP*

If ZCD voltage exceeds  $V_{OVP1}$  for 4 consecutive switching cycles, the controller stops switching during 1.4 ms. The PFC loop is not reset. After 1.4 ms, the controller initiates a new DRV pulse to refresh ZCD sampling voltage. If  $V_{ZCD}$  is still too high ( $V_{ZCD} > 115\%$ )  $V_{REF(CV)}$ , the controller continues to switch with a 1.4 ms period. The controller resumes its normal operation when  $V_{ZCD}$  < 105%  $V_{REF(CV)}$ .

During slow OVP, the peak current setpoint is COMP pin voltage scaled down by a fixed ratio.

#### *Fast OVP*

If ZCD voltage exceeds  $V_{\text{OVP2}}$  (130% of  $V_{\text{REF(CV)}}$ ) for 4 consecutive switching cycles (slow OVP not triggered) or for 2 switching cycles if the slow OVP has already been triggered, the controller detects a fault and starts the auto−recovery fault mode (cf: Fault Management Section)

<span id="page-21-0"></span>

**Figure 57. Line Feed−Forward and Brown−out Schematic**

#### **Line Feedforward**

The line voltage is sensed by the HV pin and converted into a current. By adding an external resistor in series between the sense resistor and the CS pin, a voltage offset proportional to the line voltage is added to the CS signal. The offset is applied only during the MOSFET on−time in order to not influence the detection of the leakage inductance reset.

The offset is always applied even at light load in order to improve the current regulation at low output load.

#### **Brown−out**

In order to protect the supply against a very low input voltage, the controller features a brown−out circuit with a fixed ON/OFF threshold. The controller is allowed to start

if a voltage higher than  $V_{HVBO(0n)}$  is applied to the HV pin and shuts−down if the HV pin voltage decreases and stays below  $V_{HVBO(off)}$  for 25 ms typical.

An option with higher brown−out levels is also available (see ordering table and electricals parameters)

#### **Line OVP**

In order to protect the power supply in case of too high input voltage, the NCL30488B features a line over voltage protection. When the voltage on HV pin exceeds  $V_{\text{HV(OVP)}}$ the controller stops switching;  $V_{CC}$  hiccups.

When  $V_{HV}$  becomes lower than  $V_{HV(OVP)RST}$  for more than 340 ms, the controller initiates a clean startup sequence and re−starts switching.





#### **Standby Mode**

In order to decrease the power drawn from the mains in no load conditions, the NCL30488B implements a standby mode. In this mode, the current consumption of the controller is reduced to  $I_{CC4}$ .

In standby mode, the peak current is frozen to a fixed value  $V_{CS(STBY)}$  (25% or below of  $V_{ILIMIT}$ ) and the controller adjust the switching frequency, more specifically the

dead−time (DT) to keep the output voltage regulated (pink curve in Figure 59).

The regulation of *Vout* is based on COMP pin voltage varying between 700 mV to 913 mV.

Standby mode is entered if  $V_{\text{COMP}} < 895$  mV,  $V_{\text{COMP}}$ decreasing and exit if  $V_{\text{COMP}} > 913$  mV,  $V_{\text{COMP}}$  increasing. (See **AND90120** for more details concerning the standby mode)





Standby mode is entered if  $V_{\text{COMP}} < 895$  mV,  $V_{\text{COMP}}$ decreasing and exit if  $V_{\text{COMP}} > 913$  mV,  $V_{\text{COMP}}$  increasing.

#### **Variable Maximum On−time**

Around line zero−crossing, the primary inductor slope is too low to reach the peak current setpoint imposed by the CC control. The DRV pulse is terminated by the max. on−time.

This creates sudden variation of the on−time and creates an input current spike (EMI filter inductance responds to rate of change of current).

Varying the maximum on-time with VREFX helps decreasing this spike over the output load range. Figure 60 and Figure 61 shows the maximum on−time curve as a function of VREFX.



**Figure 60. Variable Maximum On−time, 20−-s Option**





## **Protections**

The circuit incorporates a large variety of protections to make the LED driver very rugged.

Among them, we can list:

• Fault of the GND connection

If the GND pin is properly connected, the supply current drawn from the positive terminal of the  $V_{CC}$  capacitor, flows out of the GND pin to return to the negative terminal of the  $V_{CC}$  capacitor. If the GND pin is not connected, the circuit ESD diodes offer another return path. The accidental non connection of the GND pin can hence be detected by detecting that one of this ESD diode is conducting. Practically, the ESD diode of CS pin is monitored. If such a fault is detected for 200 µs, the circuit stops generating DRV pin.

• Output short circuit situation (Output Under Voltage Protection)

Overload is detected by monitoring the ZCD pin voltage: if it remains below  $V_{ZCD(short)}$  for 90 ms, an output short circuit is detected and the circuit stops generating pulses for 4 s. When this 4 s delay has elapsed, the circuit attempts to restart.

- ZCD pin incorrect connection:
	- ♦ If the ZCD pin grounded, the circuit will detect an output short circuit situation when 90 ms delay has elapsed.
	- $\triangle$  A 200 k $\Omega$  resistor pulls down the ZCD pin so that the output short circuit detection trips if the ZCD pin is not connected (floating).
- Winding or Output Diode Short Circuit protection The circuit detects this failure when 4 consecutive DRV pulses occur within which the CS pin voltage exceeds  $(V_{CS(stop)} = 140\% \text{ x } V_{ILIM})$ . In this case, the controller enters auto−recovery mode (4−s operation interruption between active bursts).
- V<sub>CC</sub> Over Voltage Protection The circuit stops generating pulses if the  $V_{CC}$  exceeds

 $V_{\text{CC(OVP)}}$  and enters auto–recovery mode. This feature protects the circuit if output LEDs happen to be disconnected.

• ZCD fast OVP

If ZCD voltage exceeds  $V_{ZCD(OVP2)}$  for 4 consecutive switching cycles (slow OVP not triggered) or for 2 switching cycles if the slow OVP has already been triggered, the controller detects a fault and enters auto−recovery mode (4 s operation interruption between active bursts).

• Die Over Temperature (TSD)

The circuit stops operating if the junction temperature  $(T_J)$  exceeds 150°C typically. The controller remains off until T<sub>J</sub> goes below nearly  $130^{\circ}$ C.

• Brown−Out Protection (BO)

The circuit prevents operation when the line voltage is too low to avoid an excessive stress of the LED driver. Operation resumes as soon as the line voltage is high enough and  $V_{CC}$  is higher than  $V_{CC(0n)}$ .

• CS pin short to ground

The CS pin is checked at start−up (cold start−up or after a brown–out event). A current source ( $I_{cs(short)}$ ) is applied to the pin and no DRV pulse is generated until the CS pin exceeds  $V_{cs(low)}$ . I<sub>cs(short)</sub> and  $V_{cs(low)}$  are 500  $\mu$ A and 60 mV typically ( $V_{CS}$  rising). The typical minimum impedance to be placed on the CS pin for operation is then 120  $\Omega$ . In practice, it is recommended to place more than  $250 \Omega$  to take into account possible parametric deviations. Also, along the circuit operation, the CS pin could happen to be grounded. If it is grounded, the MOSFET conduction time is limited by the  $20 \text{ }\mu\text{s}$  maximum on−time. If such an event occurs, a new pin impedance test is made.

• Line overvoltage protection (see [Line OVP](#page-21-0) section)

## <span id="page-25-0"></span>**ORDERING TABLE OPTION**





## **ORDERING INFORMATION**



†For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

#### **PACKAGE DIMENSIONS**

**SOIC−7** CASE 751U−01 ISSUE E



NOTES:

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- 1. DIMENSIONING AND TOLERANCING PER<br>ANSI Y14.5M, 1982.<br>2. CONTROLLING DIMENSION: MILLIMETER.<br>3. DIMENSION A AND B ARE DATUMS AND T<br>IS A DATUM SURFACE.
- 
- 4. DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
- 5. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.



#### **SOLDERING FOOTPRINT\***



\*For additional information on our Pb−Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.