onsemi

F1-4PACK SiC MOSFET Module

Product Preview NXH020F120MNF1PTG, NXH020F120MNF1PG

The NXH020F120MNF1 is a power module containing an 20 m Ω /1200 V SiC MOSFET full bridge and a thermistor in an F1 package.

Features

- $20 \text{ m}\Omega / 1200 \text{ V}$ SiC MOSFET Half-Bridge
- Thermistor
- Options with Pre-Applied Thermal Interface Material (TIM) and without Pre-Applied TIM
- Press-Fit Pins
- These Devices are Pb-Free, Halide Free and are RoHS Compliant

Typical Applications

- Solar Inverter
- Uninterruptible Power Supplies
- Electric Vehicle Charging Stations
- Industrial Power



Figure 1. NXH020F120MNF1 Schematic Diagram

This document contains information on a product under development. **onsemi** reserves the right to change or discontinue this product without notice.

PACKAGE PICTURE



PIM22 33.8x42.5 (PRESS FIT) CASE 180BX

MARKING DIAGRAM



XXXXX = Specific Device Code AT = Assembly & Test Site Code YWW = Year and Work Week Code

PIN CONNECTIONS



See Pin Function Description for pin names

ORDERING INFORMATION

See detailed ordering and shipping information on page 4 of this data sheet.

PIN FUNCTION DESCRIPTION

Pin	Name	Description			
1	Phase 1	Center point of M1 and M2			
2	Phase 1	Center point of M1 and M2			
3	S2	M2 Kelvin Emitter (High side switch)			
4	G2	M2 Gate (High side switch)			
5	S4	M4 Kelvin Emitter (High side switch)			
6	G4	M4 Gate (High side switch)			
7	AC2	Center point of M3 and M4			
8	AC2	Center point of M3 and M4			
9	TH2	Thermistor Connection 2			
10	TH1	Thermistor Connection 1			
11	DC-	DC Negative Bus connection			
12	DC-	DC Negative Bus connection			
13	DC-	DC Negative Bus connection			
14	DC-	C Negative Bus connection			
15	DC+	DC Positive Bus connection			
16	DC+	DC Positive Bus connection			
17	G1	M1 Gate (High side switch)			
18	S1	M1 Kelvin Emitter (High side switch)			
19	G3	M3 Gate (Low side switch)			
20	S3	M3 Kelvin Emitter (High side switch)			
21	DC+	DC Positive Bus connection			
22	DC+	DC Positive Bus connection			

MAXIMUM RATINGS

Rating	Symbol	Value	Unit
SIC MOSFET			
Drain-Source Voltage	V _{DSS}	1200	V
Gate-Source Voltage	V _{GS}	+25/-15	V
Continuous Drain Current @ T_C = 80°C (T_J = 175°C)	Ι _D	51	А
Pulsed Drain Current (T_J = 175°C)	I _{Dpulse}	153	А
Maximum Power Dissipation (T _J = 175°C)	P _{tot}	119	W
Short Circuit Withstand Time @ V_{GE} = 15 V, V_{CE} = 600 V, T_J \le 150^\circ C	T _{sc}	TBD	μs
Minimum Operating Junction Temperature	T _{JMIN}	-40	°C
Maximum Operating Junction Temperature	T _{JMAX}	175	°C
THERMAL PROPERTIES			
Storage Temperature Range	T _{stg}	-40 to 150	°C
INSULATION PROPERTIES			
Isolation Test Voltage, t = 1 s, 60 Hz	V _{is}	4800	V _{RMS}

Creepage Distance

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

12.7

mm

1. Refer to ELECTRICAL CHARACTERISTICS, RECOMMENDED OPERATING RANGES and/or APPLICATION INFORMATION for Safe Operating parameters.

RECOMMENDED OPERATING RANGES

Rating	Symbol	Min	Max	Unit
Module Operating Junction Temperature	Т _Ј	-40	175	°C

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

ELECTRICAL CHARACTERISTICS

 T_J = 25 $^\circ C$ unless otherwise noted

Parameter	Test Conditions	Symbol	Min	Тур	Мах	Unit	
SIC MOSFET CHARACTERISTICS							
Drain-Source Breakdown Voltage	$V_{GS} = 0 \text{ V}, \text{ I}_{D} = 400 \mu\text{A}$	V _{(BR)DSS}	1200	-	_	V	
Zero Gate Voltage Drain Current	V_{GS} = 0 V, V_{DS} = 1200 V	I _{DSS}	-	-	200	μA	
Drain-Source On Resistance	V_{GS} = 20 V, I_D = 50 A, T_J = 25°C	R _{DS(ON)}	-	20	30	mΩ	
	V_{GS} = 20 V, I_D = 50 A, T_J = 125°C		-	28	-		
	V_{GS} = 20 V, I_D = 50 A, T_J = 150°C		-	31	-		
Gate-Source Threshold Voltage	$V_{GS} = V_{DS}$, $I_D = 20 \text{ mA}$	V _{GS(TH)}	1.8	2.81	4.3	V	
Gate Leakage Current	$V_{GS} = -10 \text{ V}/20 \text{ V}, \text{ V}_{DS} = 0 \text{ V}$	I _{GSS}	-500	-	500	nA	
Input Capacitance	V_{DS} = 800 V, V_{GS} = 0 V, f = 1 MHz	C _{ISS}	-	2420	_	pF	
Reverse Transfer Capacitance	7	C _{RSS}	-	19	_		
Output Capacitance	7	C _{OSS}	-	293	_		
Total Gate Charge	V_{DS} = 800 V, V_{GS} = 20 V, I_{D} = 50 A	Q _{G(TOTAL)}	-	213.5	-	nC	
Gate-Source Charge	7	Q_{GS}	-	60.0	-	nC	
Gate-Drain Charge	7	Q _{GD}	_	61.2	_	nC	
Turn-on Delay Time	$T_{\rm J} = 25^{\circ} {\rm C},$	t _{d(on)}	_	30.6	_	ns	
Rise Time	$V_{DS} = 600$ V, $I_D = 50$ A, $V_{GS} = -5$ V/18 V, $R_G = 2.2$ Ω	t _r	-	8.7	_		
Turn-off Delay Time		t _{d(off)}	-	70.2	_		
Fall Time	7	t _f	_	3.8	_		
Turn-on Switching Loss per Pulse	7	E _{ON}	_	0.26	_	mJ	
Turn off Switching Loss per Pulse	7	E _{OFF}	_	0.21	_		
Turn-on Delay Time	$T_{\rm J} = 150^{\circ}{\rm C},$	t _{d(on)}	_	29.7	_	ns	
Rise Time	$V_{DS} = 600 \text{ V}, \text{ I}_D = 50 \text{ A},$ $V_{GS} = -5 \text{ V}/18 \text{ V}, \text{ R}_G = 2.2 \Omega$	t _r	-	8.1	-		
Turn-off Delay Time	7	t _{d(off)}	-	78.4	-		
Fall Time	7	t _f	-	6.4	_		
Turn-on Switching Loss per Pulse	7	E _{ON}	-	0.24	-	mJ	
Turn off Switching Loss per Pulse	7	E _{OFF}	_	0.24	_		
Diode Forward Voltage	I _D = 50 A	V _{SD}	-	3.93	6	V	
	$I_D = 50 \text{ A}, T_J = 125^{\circ}\text{C}$		_	3.47	_		
	$I_D = 50 \text{ A}, T_J = 150^{\circ}\text{C}$		_	3.39	_		
Reverse Recovery Time	$T_{J} = 25^{\circ}C,$	t _{rr}	_	23.5	_	ns	
Reverse Recovery Charge	$V_{DS} = 600 \text{ V}, \text{ I}_{D} = 50 \text{ A},$ $V_{GS} = -5 \text{ V}/18 \text{ V}, \text{ R}_{G} = 2.2 \Omega$	Q _{rr}	_	1069	_	nC	
Peak Reverse Recovery Current	7	I _{RRM}	_	70	-	Α	
Peak Rate of Fall of Recovery Current	7	di/dt	_	6897	-	A/μs	
Reverse Recovery Energy		E _{rr}	=	592	-	μJ	

ELECTRICAL CHARACTERISTICS (continued)

 T_J = 25 $^\circ C$ unless otherwise noted

Parameter	Test Conditions	Symbol	Min	Тур	Max	Unit
SIC MOSFET CHARACTERISTICS						
Reverse Recovery Time	$T_{J} = 150^{\circ}C,$	t _{rr}	I	28.0	Ι	ns
Reverse Recovery Charge	$V_{DS} = 500$ V, $T_D = 50$ A, $V_{GS} = -5$ V/18 V, $R_G = 2.2 \Omega$	Q _{rr}	-	2000	-	μC
Peak Reverse Recovery Current		I _{RRM}	-	117	-	А
Peak Rate of Fall of Recovery Current		di/dt	-	9137	-	A/μs
Reverse Recovery Energy		E _{rr}	-	1163	-	μJ
Thermal Resistance - Chip-to-Case	M1, M2, M3, M4	R _{thJC}	1	0.4495	-	°C/W
Thermal Resistance - Chip-to-Heatsink	Thermal grease, Thickness = 2 Mil ±2%, A = 2.8 W/mK	R _{thJH}	_	0.7971	_	°C/W

THERMISTOR CHARACTERISTICS

Nominal Resistance	T = 25°C	R ₂₅	-	5	-	kΩ
Nominal Resistance	T = 100°C	R ₁₀₀	-	457	-	Ω
Deviation of R25		$\Delta R/R$	-3	-	3	%
Power Dissipation		PD	-	50	_	mW
Power Dissipation Constant			_	5	_	mW/K
B-value	B(25/50), tolerance ±3%		-	3375	_	к
B-value	B(25/100), tolerance ±3%		_	3455	_	К

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

ORDERING INFORMATION

Orderable Part Number	Marking	Package	Shipping
NXH020F120MNF1PTG	NXH020F120MNF1PTG	F1-4PACK Press-fit Pins with pre – applied thermal interface material (TIM) (Pb-Free and Halide-Free)	28 Units / Blister Tray
NXH020F120MNF1PG	NXH020F120MNF1PG	F1-4PACK Press-fit Pins (Pb-Free and Halide-Free)	28 Units / Blister Tray

TYPICAL CHARACTERISTICS



Figure 2. MOSFET Typical Output Characteristics



Figure 4. MOSFET Typical Output Characteristics



Figure 6. Body Diode Forward Characteristic



Figure 3. MOSFET Typical Output Characteristics



Figure 5. MOSFET Typical Transfer Characteristics





TYPICAL CHARACTERISTICS (Continued)







Figure 10. Typical Switching Loss E_{OFF} vs. I_C



Figure 12. Typical Turn–On Switching T_{don} vs. I_C



Figure 9. Typical Switching Loss E_{ON} vs. R_{G}



Figure 11. Typical Switching Loss E_{OFF} vs. R_G





TYPICAL CHARACTERISTICS (Continued)







Figure 16. Typical Turn-On Switching T_r vs. I_C



Figure 18. Typical Turn-Off Switching Tf vs. IC



Figure 15. Typical Turn-Off Switching T_{doff} vs. R_G



Figure 17. Typical Turn-On Switching T_r vs. R_G





TYPICAL CHARACTERISTICS (Continued)



Figure 20. Typical Reverse Recovery Energy vs. I_C



Figure 22. Typical Reverse Recovery Time vs. I_C







Figure 21. Typical Reverse Recovery Energy vs. R_G



Figure 23. Typical Reverse Recovery Time vs. R_G





TYPICAL CHARACTERISTICS (Continued)



Figure 26. Typical Reverse Recovery Current vs. I_C



Figure 28. Typical di/dt vs. I_C



Figure 27. Typical Reverse Recovery Current vs. R_G



Figure 29. Typical di/dt vs. R_G

TYPICAL CHARACTERISTICS (Continued)



Figure 30. Capacitance vs. Drain-to-Source Voltage



Figure 31. MOSFET Junction-to-Case Transient Thermal Impedance

Table 1. FOSTER NETWORKS – M1, M2, M3, M4

Foster Element #	M1, M3		M2, M4		
	Rth (K/W)	Cth (Ws/K)	Rth (K/W)	Cth (Ws/K)	
1	0.017325	0.008638	0.026614	0.005297	
2	0.022329	0.043836	0.014274	0.064284	
3	0.016565	0.107000	0.006208	0.315671	
4	0.041616	0.125888	0.075096	0.078283	
5	0.338223	0.099402	0.338851	0.124492	

Table 2. CAUER NETWORKS – M1, M2, M3, M4

Cauer Element #	M1, M3		M2, M4		
	Rth (K/W)	Cth (Ws/K)	Rth (K/W)	Cth (Ws/K)	
1	0.034247	0.006027	0.038327	0.004380	
2	0.073342	0.018048	0.072292	0.025045	
3	0.106345	0.041141	0.118744	0.030910	
4	0.100786	0.040901	0.069379	0.066961	
5	0.121340	0.076490	0.162299	0.074739	

PACKAGE DIMENSIONS

PIM22 33.8x42.5 (PRESS FIT) CASE 180BX ISSUE A





NOTES:

E3

1. CONTROLLING DIMENSION: MILLIMETERS 2. PIN POSITION TOLERANCE IS ± 0.4mm

	MILLIMETERS					
DIM	MIN.	NOM.	MAX.			
A	11.65	12.00	12.35			
A1	16.00	16.50	17.00			
A2	0.00	0.35	0.60			
A3	12.85	13.35	13.85			
b	1.15	1.20	1.25			
b1	0.59	0.64	0.69			
D	33.50	33.80	34.10			
D1	4.40	4.50	4.60			
D2	27.95	28.10	28.25			
E	47.70	48.00	48.30			
E1	42.35	42.50	42.65			
E2	52.90	53.00	53.10			
E3	62.30	62.80	63.30			
E4	4.90	5.00	5.10			
Ρ	2.20	2.30	2.40			



RECOMMENDED MOUNTING PATTERN

