

PCF85176

40 x 4 universal LCD driver for low multiplex rates

Rev. 5.1 — 15 September 2021

Product data sheet

1 General description

The PCF85176 is a peripheral device which interfaces to almost any Liquid Crystal Display (LCD)¹ with low multiplex rates. It generates the drive signals for any static or multiplexed LCD containing up to four backplanes and up to 40 segments. It can be easily cascaded for larger LCD applications. The PCF85176 is compatible with most microcontrollers and communicates via the two-line bidirectional I²C-bus. Communication overheads are minimized by a display RAM with auto-incremented addressing, by hardware subaddressing, and by display memory switching (static and duplex drive modes).

For a selection of NXP LCD segment drivers, see Table 23.

2 Features and benefits

- · Single chip LCD controller and driver
- Selectable backplane drive configuration: static, 2, 3, or 4 backplane multiplexing
- Selectable display bias configuration: static, $\frac{1}{2}$, or $\frac{1}{3}$
- Internal LCD bias generation with voltage-follower buffers
- 40 segment drives:
 - Up to 20 7-segment numeric characters
 - Up to 10 14-segment alphanumeric characters
 - Any graphics of up to 160 segments/elements
- 40 × 4-bit RAM for display data storage
- Auto-incremented display data loading across device subaddress boundaries
- Display memory bank switching in static and duplex drive modes
- · Versatile blinking modes
- Independent supplies possible for LCD and logic voltages
- Wide power supply range: from 1.8 V to 5.5 V
- Wide logic LCD supply range:
 - From 2.5 V for low-threshold LCDs
 - Up to 6.5 V for guest-host LCDs and high-threshold twisted nematic LCDs
- Low power consumption
- 400 kHz I²C-bus interface
- May be cascaded for large LCD applications (up to 2 560 segments/elements possible)
- · No external components required
- · Manufactured in silicon gate CMOS process

¹ The definition of the abbreviations and acronyms used in this data sheet can be found in Section 20.



40 x 4 universal LCD driver for low multiplex rates

3 Ordering information

Table 1. Ordering information

Type number	Topside	Package				
	mark	Name	Description	Version		
PCF85176H	PCF85176H	TQFP64	plastic thin quad flat package, 64 leads; body 10 x 10 x 1.0 mm	SOT357-1		
PCF85178T	PCF85176T	TSSOP56	plastic thin shrink small outline package, 56 leads; body width 6.1 mm	SOT364-1		

3.1 Ordering options

Table 2. Ordering options

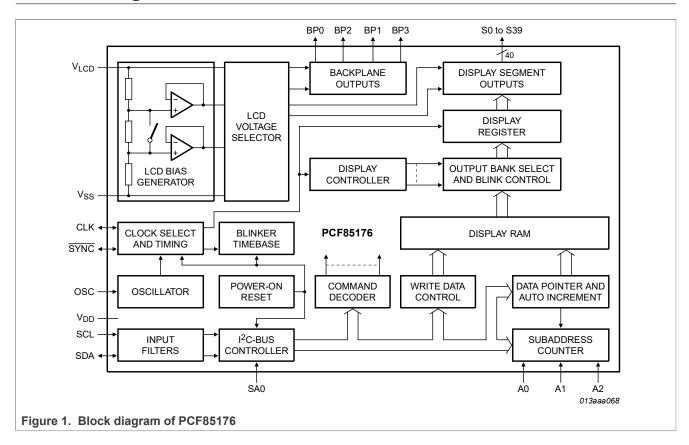
Type number	Orderable part number	Package	Packing method ^[1]	Minimum order quantity	Temperature
PCF85176H/1	PCF85176H/1,518	TQFP64	reel, 13 inch, dry pack	1500	T_{amb} = -40 °C to +85 °C
PCF85176T/1	PCF85176T/1,118 ^[2]	TSSOP56	reel 13 inch q1 non dry pack	2000	T _{amb} = -40 °C to +85 °C
	PCF85176T/1Y	TSSOP56	reel 13 inch q1 dry pack	2000	T _{amb} = -40 °C to +85 °C

^[1] Standard packing quantities and other packaging data are available at www.nxp.com/packages/

^[2] Discontinuation notice 202107021DN - drop-in replacement is PCF85176T/1Y - this is documented in PCN202102010F01.

40 x 4 universal LCD driver for low multiplex rates

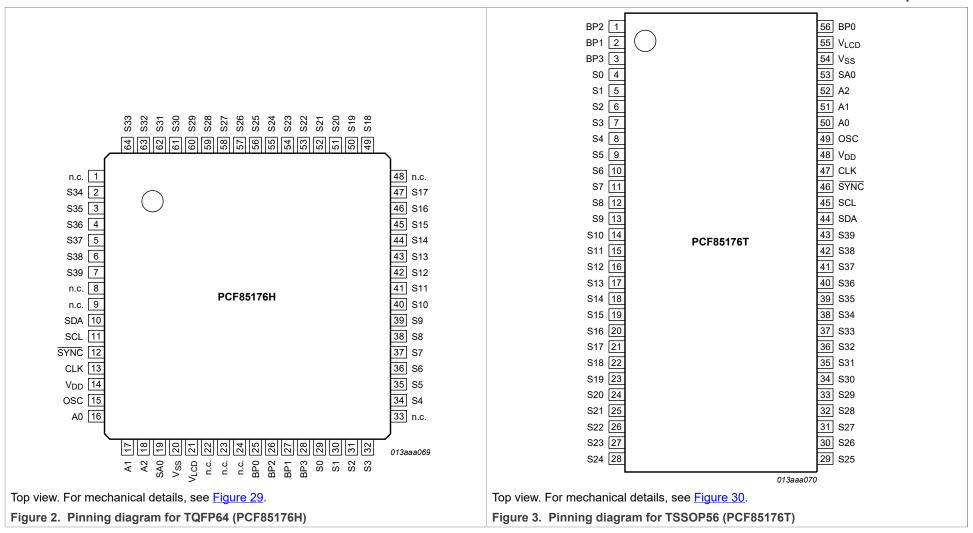
4 Block diagram



5 Pinning information

5.1 Pinning

40 x 4 universal LCD driver for low multiplex rates



40 x 4 universal LCD driver for low multiplex rates

5.2 Pin description

Table 3. Pin description

Input or input/output pins must always be at a defined level (V_{SS} or V_{DD}) unless otherwise specified.

Symbol	Pin	Pin							
	TQFP64 (PCF85176H)	TSSOP56 (PCF85176T)	Туре						
SDA	10	44	input/output	I ² C-bus serial data line					
SCL	11	45	input	I ² C-bus serial clock					
CLK	13	47	input/output	clock line					
V_{DD}	14	48	supply	supply voltage					
SYNC	12	46	input/output	cascade synchronization input or output; if not used it must be left open					
osc	15	49	input	internal oscillator enable					
A0 to A2	16 to 18	50 to 52	input	subaddress inputs					
SA0	19	53	input	I ² C-bus address input					
V _{SS}	20	54	supply	ground supply voltage					
V_{LCD}	21	55	supply	LCD supply voltage					
BP0, BP2, BP1, BP3	25 to 28	56, 1, 2, 3	output	LCD backplane outputs					
S0 to S39	29 to 32, 34 to 47, 49 to 64, 2 to 7	4 to 43	output	LCD segment outputs					
n.c.	1, 8, 9, 22 to 24, 33, 48	-	-	not connected; do not connect and do not use as feed through					

6 Functional description

The PCF85176 is a versatile peripheral device designed to interface between any microcontroller to a wide variety of LCD segment or dot matrix displays (see <u>Figure 4</u>). It can directly drive any static or multiplexed LCD containing up to four backplanes and up to 40 segments.

6.1 Commands of PCF85176

The commands available to the PCF85176 are defined in Table 4.

Table 4. Definition of PCF85176 commands Bit position labeled as - is not used.

Command	Opera	Operation Code							Reference
Bit	7	6	5	4	3	2	1	0	
mode-set	С	1	0	-	E	В	M[1:0]	`	Table 6

PCF85176

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40 x 4 universal LCD driver for low multiplex rates

Table 4. Definition of PCF85176 commands...continued Bit position labeled as - is not used.

Command	Opera	Operation Code						Reference	
Bit	7	6	5	4	3	2	1	0	
load-data-pointer	С	0	P[5:0]				,	,	Table 7
device-select	С	1	1	0	0	A[2:0]			Table 8
bank-select	С	1	1	1	1	0	I	0	Table 9
blink-select	С	1	1	1	0	AB	BF[1:0]	Table 10

All available commands carry a continuation bit C in their most significant bit position as shown in <u>Figure 22</u>. When this bit is set logic 1, it indicates that the next byte of the transfer to arrive will also represent a command. If this bit is set logic 0, it indicates that the command byte is the last in the transfer. Further bytes are regarded as display data (see <u>Table 5</u>).

Table 5. C bit description

Bit	Symbol	Value	Description
7	С		continue bit
		0	last control byte in the transfer; next byte will be regarded as display data
		1	control bytes continue; next byte will be a command too

6.1.1 Command: mode-set

The mode-set command allows configuring the multiplex mode, the bias levels and enabling or disabling the display.

Table 6. Mode-set command bit description

Bit	Symbol	Value	Description
7	С	0, 1	see <u>Table 5</u>
6 to 5	-	10	fixed value
4	-	-	unused
3	E		display status ^[1]
		0 ^[2]	disabled (blank) ^[3]
		1	enabled
2	В		LCD bias configuration ^[4]
		0 ^[2]	$\frac{1}{3}$ bias
		1	$\frac{1}{2}$ bias
1 to 0	M[1:0]		LCD drive mode selection
		01	static; BP0
		10	1:2 multiplex; BP0, BP1
		11	1:3 multiplex; BP0, BP1, BP2
		00 ^[2]	1:4 multiplex; BP0, BP1, BP2, BP3

40 x 4 universal LCD driver for low multiplex rates

- [1] The possibility to disable the display allows implementation of blinking under external control.
- [2] Default value
- [3] The display is disabled by setting all backplane and segment outputs to V_{LCD}.
- [4] Not applicable for static drive mode.

6.1.2 Command: load-data-pointer

The load-data-pointer command defines the display RAM address where the following display data are sent to.

Table 7. Load-data-pointer command bit description

See Section 6.6.1.

Bit	Symbol	Value	Description
7	С	0, 1	see <u>Table 5</u>
6	-	0	fixed value
5 to 0	P[5:0]	00 0000 ^[1] to 10 0111	6-bit binary value, 0 to 39; transferred to the data pointer to define one of 40 display RAM addresses

^[1] Default value.

6.1.3 Command: device-select

The device-select command allows defining the subaddress counter value.

Table 8. Device-select command bit description

See Section 6.6.2.

Bit	Symbol	Value	Description
7	С	0, 1	see <u>Table 5</u>
6 to 3	-	1100	fixed value
2 to 0	A[2:0]	000 ^[1] to 111	3-bit binary value, 0 to 7; transferred to the subaddress counter to define 1 of 8 hardware subaddresses

^[1] Default value.

6.1.4 Command: bank-select

The bank-select command controls where data is written to RAM and where it is displayed from.

Table 9. Bank-select command bit description

See Section 6.6.5.

Bit	Symbol	Value	Description				
			Static	1:2 multiplex ^[1]			
7	С	0, 1	see <u>Table 5</u>				
6 to 2	-	111 10	fixed value				
1	I		input bank selection; storage of arriving display data				
		0 ^[2]	RAM row 0	RAM rows 0 and 1			
		1	RAM row 2	RAM rows 2 and 3			
0	0		output bank selection; retrieval of LCD display data				

40 x 4 universal LCD driver for low multiplex rates

Table 9. Bank-select command bit description...continued See Section 6.6.5.

Bit	Symbol	Value	Description		
			Static	1:2 multiplex ^[1]	
		0 ^[2]	RAM row 0	RAM rows 0 and 1	
		1	RAM row 2	RAM rows 2 and 3	

- [1] The bank-select command has no effect in 1:3 and 1:4 multiplex drive modes.
- [2] Default value

6.1.5 Command: blink-select

The blink-select command allows configuring the blink mode and the blink frequency.

Table 10. Blink-select command bit description See Section 6.1.5.1.

Bit	Symbol	Value	Description
7	С	0, 1	see <u>Table 5</u>
6 to 3	-	111 0	fixed value
2	AB		blink mode selection
		O ^[1]	normal blinking ^[2]
		1	alternate RAM bank blinking ^[3]
1 to 0	BF[1:0]		blink frequency selection
		00 ^[1]	off
		01	1
		10	2
		11	3

- [1] Default value.
- Normal blinking is assumed when the LCD multiplex drive modes 1:3 or 1:4 are selected.
- [3] Alternate RAM bank blinking does not apply in 1:3 and 1:4 multiplex drive modes.

6.1.5.1 Blinking

The display blinking capabilities of the PCF85176 are very versatile. The whole display can blink at frequencies selected by the blink-select command (see <u>Table 10</u>). The blink frequencies are derived from the clock frequency. The ratio between the clock and blink frequencies depends on the blink mode selected (see <u>Table 11</u>).

An additional feature is for an arbitrary selection of LCD segments/elements to blink. This applies to the static and 1:2 multiplex drive modes and can be implemented without any communication overheads. With the output bank selector, the displayed RAM banks are exchanged with alternate RAM banks at the blink frequency. This mode can also be specified by the blink-select command.

In the 1:3 and 1:4 multiplex modes, where no alternative RAM bank is available, groups of LCD segments/elements can blink by selectively changing the display RAM data at fixed time intervals.

40 x 4 universal LCD driver for low multiplex rates

The entire display can blink at a frequency other than the nominal blink frequency. This can be effectively performed by resetting and setting the display enable bit E at the required rate using the mode-set command (see <u>Table 6</u>).

Table 11. Blink frequencies

Blink mode	Blink frequency ^[1]
off	-
1	$f_{blink} = \frac{f_{clk}}{768}$
2	$f_{blink} = \frac{f_{clk}}{1536}$
3	$f_{blink} = \frac{f_{clk}}{3072}$

^[1] The blink frequency is proportional to the clock frequency (f_{clk}). For the range of the clock frequency, see Table 19.

6.2 Power-On Reset (POR)

At power-on the PCF85176 resets to the following starting conditions:

- All backplane and segment outputs are set to V_{LCD}
- The selected drive mode is: 1:4 multiplex with $\frac{1}{3}$ bias
- · Blinking is switched off
- · Input and output bank selectors are reset
- The I²C-bus interface is initialized
- The data pointer and the subaddress counter are cleared (set to logic 0)
- The display is disabled (bit E = 0, see Table 6)

Remark: Do not transfer data on the I²C-bus for at least 1 ms after a power-on to allow the reset action to complete.

6.3 Possible display configurations

The possible display configurations of the PCF85176 depend on the number of active backplane outputs required. A selection of display configurations is shown in <u>Table 12</u>. All of these configurations can be implemented in the typical system shown in <u>Figure 5</u>.

40 x 4 universal LCD driver for low multiplex rates

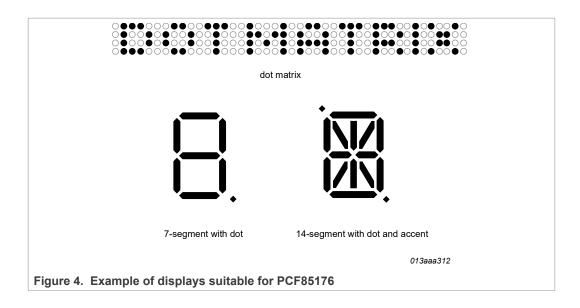
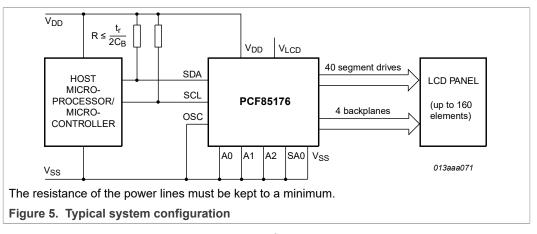


Table 12. Selection of possible display configurations

Number of				
Backplanes	Icons	Digits/Characte	rs	Dot matrix:
		7-segment ^[1]	14-segment ^[2]	segments/ elements
4	160	20	10	160 (4 × 40)
3	120	15	7	120 (3 × 40)
2	80	10	5	80 (2 × 40)
1	40	5	2	40 (1 × 40)

- [1] 7 segment display has 8 segments/elements including the decimal point.
- [2] 14 segment display has 16 segments/elements including decimal point and accent dot.



The host microcontroller maintains the 2-line I^2C -bus communication channel with the PCF85176. The internal oscillator is enabled by connecting pin OSC to pin V_{SS} . The appropriate biasing voltages for the multiplexed LCD waveforms are generated internally.

40 x 4 universal LCD driver for low multiplex rates

The only other connections required to complete the system are the power supplies (V_{DD} , V_{SS} , and V_{LCD}) and the LCD panel chosen for the application.

6.3.1 LCD bias generator

Fractional LCD biasing voltages are obtained from an internal voltage divider of three impedances connected between V_{LCD} and V_{SS} . The center impedance is bypassed by switch if the $\frac{1}{2}$ bias voltage level for the 1:2 multiplex drive mode configuration is selected.

6.3.2 Display register

The display register holds the display data while the corresponding multiplex signals are generated.

6.3.3 LCD voltage selector

The LCD voltage selector coordinates the multiplexing of the LCD in accordance with the selected LCD drive configuration. The operation of the voltage selector is controlled by the mode-set command from the command decoder. The biasing configurations that apply to the preferred modes of operation, together with the biasing characteristics as functions of V_{LCD} and the resulting discrimination ratios (D) are given in <u>Table 13</u>.

Discrimination is a term which is defined as the ratio of the on and off RMS voltage across a segment. It can be thought of as a measurement of contrast.

Table 13. Biasing characteristics

LCD drive	Number of:		LCD bias	$V_{off(RMS)}$	$V_{on(RMS)}$	$D = \frac{V_{on(RMS)}}{V}$
mode	Backplanes	Levels	configuration	V_{LCD}	V_{LCD}	$D = \frac{1}{V_{off(RMS)}}$
static	1	2	static	0	1	∞
1:2 multiplex	2	3	1/2	0.354	0.791	2.236
1:2 multiplex	2	4	1/3	0.333	0.745	2.236
1:3 multiplex	3	4	1/3	0.333	0.638	1.915
1:4 multiplex	4	4	1/3	0.333	0.577	1.732

A practical value for V_{LCD} is determined by equating $V_{off(RMS)}$ with a defined LCD threshold voltage ($V_{th(off)}$), typically when the LCD exhibits approximately 10 % contrast. In the static drive mode, a suitable choice is $V_{LCD} > 3V_{th(off)}$.

Multiplex drive modes of 1:3 and 1:4 with $\frac{1}{2}$ bias are possible but the discrimination and hence the contrast ratios are smaller.

Bias is calculated by $\frac{1}{1+a}$, where the values for a are

$$a = 1$$
 for $\frac{1}{2}$ bias $a = 2$ for $\frac{1}{3}$ bias

The RMS on-state voltage (V_{on(RMS)}) for the LCD is calculated with Equation 1:

$$V_{on(RMS)} = \frac{V_{LCD}}{\sqrt{\frac{a^2+2a+n}{n\times(1+a)^2}}}$$
 (1)

where the values for n are

40 x 4 universal LCD driver for low multiplex rates

n = 1 for static drive mode

n = 2 for 1:2 multiplex drive mode

n = 3 for 1:3 multiplex drive mode

n = 4 for 1:4 multiplex drive mode

The RMS off-state voltage (Voff(RMS)) for the LCD is calculated with Equation 2:

$$V_{off(RMS)} = \frac{V_{LCD}}{n \times (1+a)^2} \frac{a^2 - 2a + n}{n \times (1+a)^2}$$
 (2)

Discrimination is the ratio of $V_{on(RMS)}$ to $V_{off(RMS)}$ and is determined from Equation 3:

$$D = \frac{V_{on(RMS)}}{V_{off(RMS)}} = \sqrt{\frac{a^2 + 2a + n}{a^2 - 2a + n}}$$
 (3)

Using Equation 3, the discrimination for an LCD drive mode of 1:3 multiplex with $\frac{1}{2}$ bias is $\sqrt{3} = 1.732$ and the discrimination for an LCD drive mode of 1:4 multiplex with $\frac{1}{2}$ bias is $\frac{\sqrt{21}}{3} = 1.528$.

The advantage of these LCD drive modes is a reduction of the LCD full scale voltage V_{LCD} as follows:

• 1:3 multiplex (
$$\frac{1}{2}$$
 bias): $V_{LCD} = \sqrt{6} \times V_{off(RMS)} = 2.449 V_{off(RMS)}$

1:4 multiplex (½ bias):
$$V_{LCD} = \left[\frac{4 \times \sqrt{3}}{3}\right] = 2.309 V_{off(RMS)}$$

These compare with $V_{LCD} = 3V_{off(RMS)}$ when $\frac{1}{3}$ bias is used.

V_{LCD} is sometimes referred as the LCD operating voltage.

6.3.3.1 Electro-optical performance

Suitable values for $V_{on(RMS)}$ and $V_{off(RMS)}$ are dependent on the LCD liquid used. The RMS voltage, at which a pixel is switched on or off, determine the transmissibility of the pixel.

For any given liquid, there are two threshold values defined. One point is at 10 % relative transmission (at $V_{th(off)}$) and the other at 90 % relative transmission (at $V_{th(on)}$), see Figure 6. For a good contrast performance, the following rules should be followed:

$$V_{on(RMS)} \ge V_{th(on)}$$
 (4)

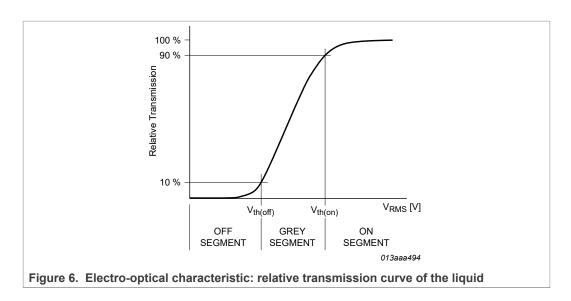
$$V_{off(RMS)} \le V_{th(off)}$$
 (5)

 $V_{on(RMS)}$ and $V_{off(RMS)}$ are properties of the display driver and are affected by the selection of a, n (see <u>Equation 1</u> to <u>Equation 3</u>) and the V_{LCD} voltage.

 $V_{th(off)}$ and $V_{th(on)}$ are properties of the LCD liquid and can be provided by the module manufacturer. $V_{th(off)}$ is sometimes named V_{th} . $V_{th(on)}$ is sometimes named saturation voltage V_{sat} .

It is important to match the module properties to those of the driver in order to achieve optimum performance.

40 x 4 universal LCD driver for low multiplex rates

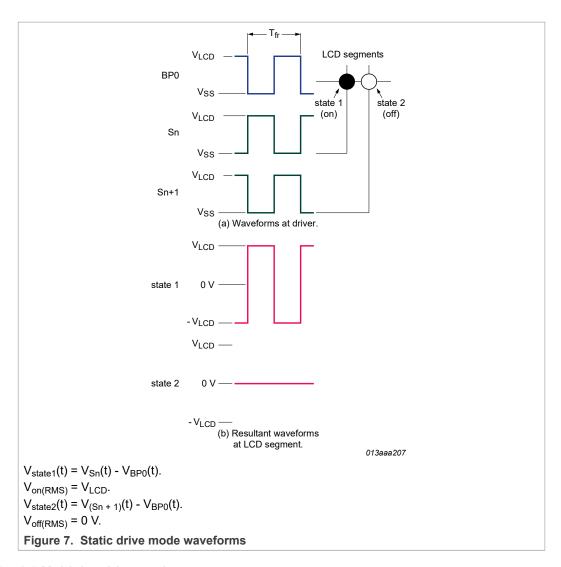


6.3.4 LCD drive mode waveforms

6.3.4.1 Static drive mode

The static LCD drive mode is used when a single backplane is provided in the LCD. The backplane (BPn) and segment (Sn) drive waveforms for this mode are shown in <u>Figure 7</u>.

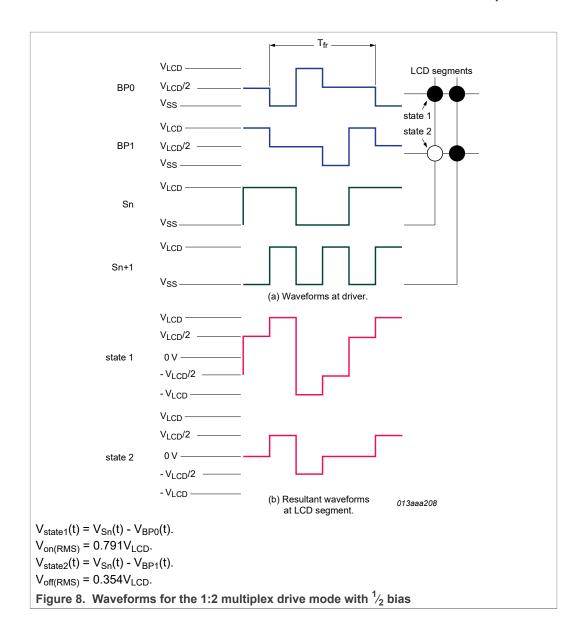
40 x 4 universal LCD driver for low multiplex rates



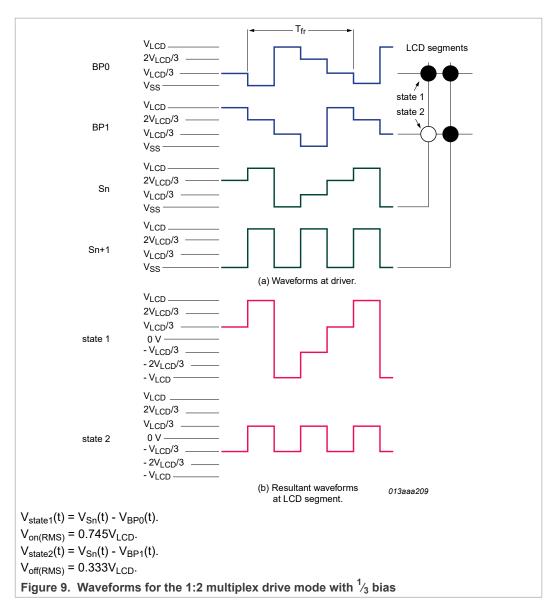
6.3.4.2 1:2 Multiplex drive mode

When two backplanes are provided in the LCD, the 1:2 multiplex mode applies. The PCF85176 allows the use of $\frac{1}{2}$ bias or $\frac{1}{3}$ bias in this mode as shown in Figure 8 and Figure 9.

40 x 4 universal LCD driver for low multiplex rates



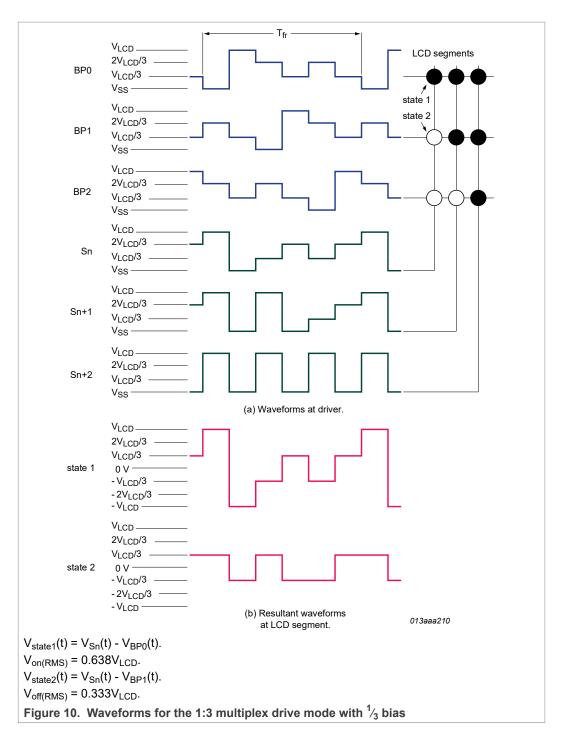
40 x 4 universal LCD driver for low multiplex rates



6.3.4.3 1:3 Multiplex drive mode

When three backplanes are provided in the LCD, the 1:3 multiplex drive mode applies, as shown in Figure 10.

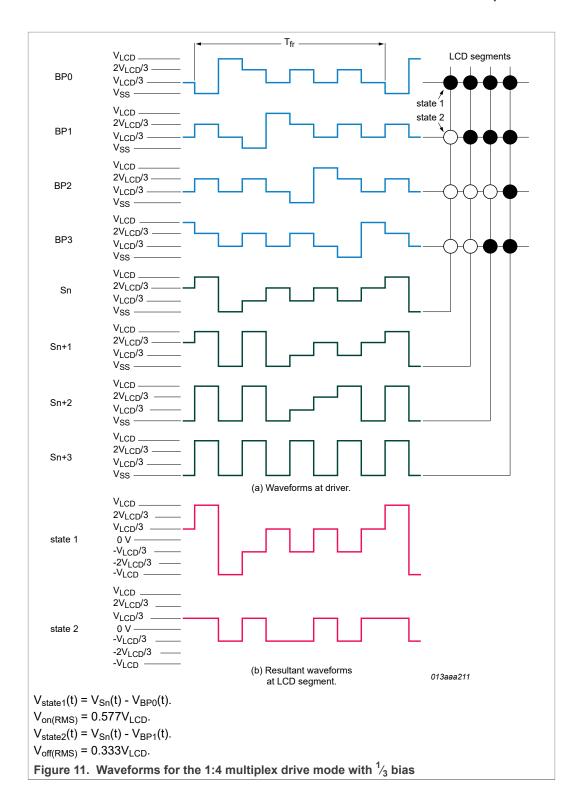
40 x 4 universal LCD driver for low multiplex rates



6.3.4.4 1:4 Multiplex drive mode

When four backplanes are provided in the LCD, the 1:4 multiplex drive mode applies as shown in <u>Figure 11</u>.

40 x 4 universal LCD driver for low multiplex rates



40 x 4 universal LCD driver for low multiplex rates

6.4 Oscillator

6.4.1 Internal clock

The internal logic of the PCF85176 and its LCD drive signals are timed either by its internal oscillator or by an external clock. The internal oscillator is enabled by connecting pin OSC to pin V_{SS} . If the internal oscillator is used, the output from pin CLK can be used as the clock signal for several PCF85176 in the system that are connected in cascade.

6.4.2 External clock

Pin CLK is enabled as an external clock input by connecting pin OSC to V_{DD} . The LCD frame frequency is determined by the clock frequency (f_{clk}).

Remark: A clock signal must always be supplied to the device. Removing the clock may freeze the LCD in a DC state, which is not suitable for the liquid crystal.

6.4.3 Timing

The PCF85176 timing controls the internal data flow of the device. This includes the transfer of display data from the display RAM to the display segment outputs. In cascaded applications, the correct timing relationship between each PCF85176 in the system is maintained by the synchronization signal at pin SYNC. The timing also generates the LCD frame frequency signal. The frame frequency signal is a fixed division

of the clock frequency from either the internal or an external clock: $f_{fr} = \frac{f_{clk}}{24}$

6.5 Backplane and segment outputs

6.5.1 Backplane outputs

The LCD drive section includes 4 backplane outputs BP0 to BP3 which must be connected directly to the LCD. The backplane output signals are generated in accordance with the selected LCD drive mode. If less than four backplane outputs are required, the unused outputs can be left open-circuit.

- In 1:3 multiplex drive mode, BP3 carries the same signal as BP1, therefore these two adjacent outputs can be tied together to give enhanced drive capabilities
- In 1:2 multiplex drive mode, BP0 and BP2, respectively, BP1 and BP3 all carry the same signals and may also be paired to increase the drive capabilities
- In static drive mode, the same signal is carried by all four backplane outputs and they can be connected in parallel for very high drive requirements

6.5.2 Segment outputs

The LCD drive section includes 40 segment outputs S0 to S39 which should be connected directly to the LCD. The segment output signals are generated in accordance with the multiplexed backplane signals and with data residing in the display register. When less than 40 segment outputs are required, the unused segment outputs should be left open-circuit.

40 x 4 universal LCD driver for low multiplex rates

6.6 Display RAM

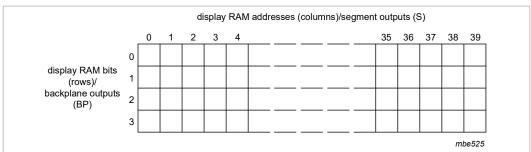
The display RAM is a static 40 × 4-bit RAM which stores LCD data.

There is a one-to-one correspondence between

- the bits in the RAM bitmap and the LCD segments/elements
- the RAM columns and the segment outputs
- the RAM rows and the backplane outputs.

A logic 1 in the RAM bitmap indicates the on-state of the corresponding LCD element; similarly, a logic 0 indicates the off-state.

The display RAM bitmap, Figure 12, shows the rows 0 to 3 which correspond with the backplane outputs BP0 to BP3, and the columns 0 to 39 which correspond with the segment outputs S0 to S39. In multiplexed LCD applications the segment data of the first, second, third, and fourth row of the display RAM are time-multiplexed with BP0, BP1, BP2, and BP3 respectively.



The display RAM bitmap shows the direct relationship between the display RAM column and the segment outputs; and between the bits in a RAM row and the backplane outputs.

Figure 12. Display RAM bitmap

When display data is transmitted to the PCF85176, the display bytes received are stored in the display RAM in accordance with the selected LCD drive mode. The data is stored as it arrives and depending on the current multiplex drive mode the bits are stored singularly, in pairs, triples, or quadruples. To illustrate the filling order, an example of a 7-segment display showing all drive modes is given in Figure 13. The RAM filling organization depicted applies equally to other LCD types.

- In static drive mode the eight transmitted data bits are placed into row 0 as 1 byte
- In 1:2 multiplex drive mode the eight transmitted data bits are placed in pairs into row 0 and 1 as four successive 2-bit RAM words
- In 1:3 multiplex drive mode the 8 bits are placed in triples into row 0, 1, and 2 as three successive 3-bit RAM words, with bit 3 of the third address left unchanged. It is not recommended to use this bit in a display because of the difficult addressing. This last bit may, if necessary, be controlled by an additional transfer to this address, but care should be taken to avoid overwriting adjacent data because always full bytes are transmitted (see Section 6.6.3)
- In 1:4 multiplex drive mode, the eight transmitted data bits are placed in quadruples into row 0, 1, 2, and 3 as two successive 4-bit RAM words

PCF85176

40 x 4 universal LCD driver for low multiplex rates

Γ	drive mode	LCD segments	LCD backplanes	display RAM filling order	transmitted display byte
	static	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	вро	Columns Colu	MSB LSB
	1:2 multiplex	S_n \xrightarrow{a} b S_{n+1} \xrightarrow{f} g S_{n+2} \xrightarrow{e} g DP	BP0 BP1	Columns display RAM address/segment outputs (s) byte1 byte2	MSB LSB
	1:3 multiplex	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	BP0 BP1 BP2	rows display RAM of rows/backplane 1 outputs (BP) 2 3 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 2 2 3 3 2 3 3 2 3 2 3 3 2 3	MSB LSB
	1:4 multiplex	S _n a b g g C DP	BP1 BP3	Columns Colu	MSB LSB a c b DP f e g d 001aaj646

x = data bit unchanged.

Figure 13. Relationship between LCD layout, drive mode, display RAM filling order, and display data transmitted over the I²C-bus

40 x 4 universal LCD driver for low multiplex rates

6.6.1 Data pointer

The addressing mechanism for the display RAM is realized using the data pointer. This allows the loading of an individual display data byte, or a series of display data bytes, into any location of the display RAM. The sequence commences with the initialization of the data pointer by the load-data-pointer command (see <u>Table 7</u>). Following this command, an arriving data byte is stored at the display RAM address indicated by the data pointer. The filling order is shown in <u>Figure 13</u>.

After each byte is stored, the content of the data pointer is automatically incremented by a value dependent on the selected LCD drive mode:

- · In static drive mode by eight
- In 1:2 multiplex drive mode by four
- In 1:3 multiplex drive mode by three
- In 1:4 multiplex drive mode by two

If an I²C-bus data access terminates early, then the state of the data pointer is unknown. Consequently, the data pointer must be rewritten prior to further RAM accesses.

6.6.2 Subaddress counter

The storage of display data is determined by the contents of the subaddress counter. Storage is allowed only when the content of the subaddress counter matches with the hardware subaddress applied to A0, A1, and A2. The subaddress counter value is defined by the device-select command (see <u>Table 8</u>). If the content of the subaddress counter and the hardware subaddress do not match, then data storage is inhibited but the data pointer is incremented as if data storage had taken place. The subaddress counter is also incremented when the data pointer overflows.

The storage arrangements described lead to extremely efficient data loading in cascaded applications. When a series of display bytes are sent to the display RAM, automatic wrap-over to the next PCF85176 occurs when the last RAM address is exceeded. Subaddressing across device boundaries is successful even if the change to the next device in the cascade occurs within a transmitted character.

The hardware subaddress must not be changed while the device is being accessed on the I^2C -bus interface.

6.6.3 RAM writing in 1:3 multiplex drive mode

In 1:3 multiplex drive mode, the RAM is written as shown in <u>Table 14</u> (see <u>Figure 13</u> as well).

Table 14. Standard RAM filling in 1:3 multiplex drive mode
Assumption: BP2/S2, BP2/S5, BP2/S8 etc. are not connected to any segments/elements on the display.

Display RAM bits (rows)/ backplane outputs (BPn)	Display RAM addresses (columns)/segment outputs (Sn)										
	0	1	2	3	4	5	6	7	8	9	:
0	a7	a4	a1	b7	b4	b1	с7	c4	c1	d7	:
1	a6	а3	a0	b6	b3	b0	с6	с3	с0	d6	:

PCF85176

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40 x 4 universal LCD driver for low multiplex rates

Table 14. Standard RAM filling in 1:3 multiplex drive mode...continued

Assumption: BP2/S2, BP2/S5, BP2/S8 etc. are not connected to any segments/elements on the display.

Display RAM bits (rows)/ backplane outputs (BPn)	Displa	Display RAM addresses (columns)/segment outputs (Sn)									
	0	1	2	3	4	5	6	7	8	9	:
2	а5	a2	-	b5	b2	-	с5	c2	-	d5	:
3	-	-	-	-	-	-	-	-	-	-	:

If the bit at position BP2/S2 would be written by a second byte transmitted, then the mapping of the segment bits would change as illustrated in <u>Table 15</u>.

Table 15. Entire RAM filling by rewriting in 1:3 multiplex drive mode

Assumption: BP2/S2, BP2/S5, BP2/S8 etc. are connected to segments/elements on the display.

Display RAM	Displa	Display RAM addresses (columns)/segment outputs (Sn)									
bits (rows)/ backplane outputs (BPn)	0	1	2	3	4	5	6	7	8	9	:
0	a7	a4	a1/b7	b4	b1/c7	c4	c1/d7	d4	d1/e7	e4	:
1	а6	а3	a0/b6	b3	b0/c6	с3	c0/d6	d3	d0/e6	e3	:
2	а5	a2	b5	b2	с5	c2	d5	d2	e5	e2	:
3	-	-	-	_	-	-	_	-	-	_	:

In the case described in <u>Table 15</u>, the RAM has to be written entirely and BP2/S2, BP2/S5, BP2/S8 etc. have to be connected to segments/elements on the display. This can be achieved by a combination of writing and rewriting the RAM like follows:

- In the first write to the RAM, bits a7 to a0 are written
- The data-pointer (see Section 6.6.1) has to be set to the address of bit a1
- In the second write, bits b7 to b0 are written, overwriting bits a1 and a0 with bits b7 and b6
- The data-pointer has to be set to the address of bit b1
- In the third write, bits c7 to c0 are written, overwriting bits b1 and b0 with bits c7 and c6

Depending on the method of writing to the RAM (standard or entire filling by rewriting), some segments/elements remain unused or can be used, but it has to be considered in the module layout process as well as in the driver software design.

6.6.4 Writing over the RAM address boundary

In all multiplex drive modes, depending on the setting of the data pointer, it is possible to fill the RAM over the RAM address boundary. If the PCF85176 is part of a cascade the additional bits fall into the next device that also generates the acknowledge signal. If the PCF85176 is a single device or the last device in a cascade, the additional bits are discarded and no acknowledge signal is generated.

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6.6.5 Bank selection

6.6.5.1 Output bank selector

The output bank selector (see <u>Table 9</u>) selects one of the four rows per display RAM address for transfer to the display register. The actual row selected depends on the selected LCD drive mode in operation and on the instant in the multiplex sequence.

- In 1:4 multiplex mode, all RAM addresses of row 0 are selected, these are followed by the contents of row 1, 2, and then 3
- In 1:3 multiplex mode, rows 0, 1, and 2 are selected sequentially
- In 1:2 multiplex mode, rows 0 and 1 are selected
- In static mode, row 0 is selected

The PCF85176 includes a RAM bank switching feature in the static and 1:2 multiplex drive modes. In the static drive mode, the bank-select command may request the contents of row 2 to be selected for display instead of the contents of row 0. In the 1:2 multiplex mode, the contents of rows 2 and 3 may be selected instead of rows 0 and 1. This gives the provision for preparing display information in an alternative bank and to be able to switch to it once it is assembled.

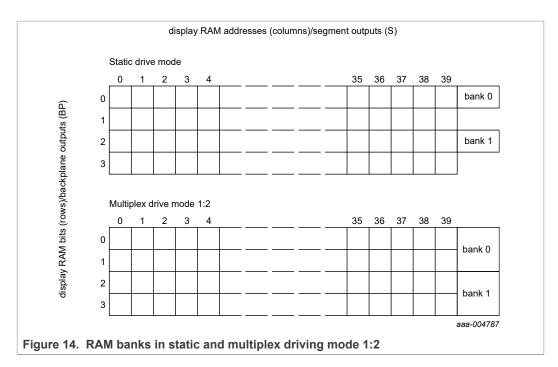
6.6.5.2 Input bank selector

The input bank selector loads display data into the display RAM in accordance with the selected LCD drive configuration. Display data can be loaded in row 2 in static drive mode or in rows 2 and 3 in 1:2 multiplex drive mode by using the bank-select command (see <u>Table 9</u>). The input bank selector functions independently to the output bank selector.

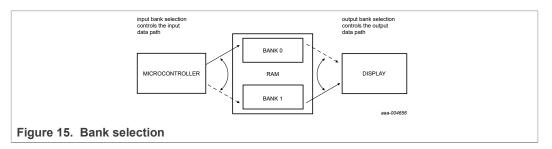
6.6.5.3 RAM bank switching

The PCF85176 includes a RAM bank switching feature in the static and 1:2 multiplex drive modes. A bank can be thought of as one RAM row or a collection of RAM rows (see <u>Figure 14</u>). The RAM bank switching gives the provision for preparing display information in an alternative bank and to be able to switch to it once it is complete.

40 x 4 universal LCD driver for low multiplex rates



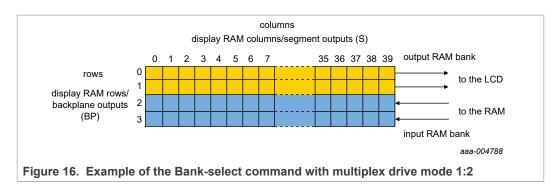
There are two banks; bank 0 and bank 1. <u>Figure 14</u> shows the location of these banks relative to the RAM map. Input and output banks can be set independently from one another with the Bank-select command (see <u>Table 9</u>). <u>Figure 15</u> shows the concept.



In the static drive mode, the bank-select command may request the contents of row 2 to be selected for display instead of the contents of row 0. In the 1:2 multiplex mode, the contents of rows 2 and 3 may be selected instead of rows 0 and 1. This gives the provision for preparing display information in an alternative bank and to be able to switch to it once it is assembled.

In <u>Figure 16</u> an example is shown for 1:2 multiplex drive mode where the displayed data is read from the first two rows of the memory (bank 0), while the transmitted data is stored in the second two rows of the memory (bank 1).

40 x 4 universal LCD driver for low multiplex rates

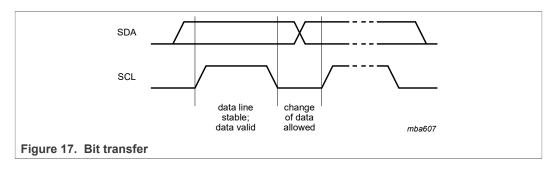


7 Characteristics of the I²C-bus

The I²C-bus is for bidirectional, two-line communication between different ICs or modules. The two lines are a Serial DAta line (SDA) and a Serial CLock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

7.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time is interpreted as a control signal (see Figure 17).



7.2 START and STOP conditions

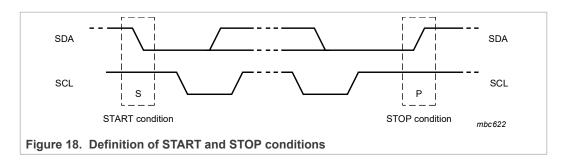
Both data and clock lines remain HIGH when the bus is not busy.

A HIGH-to-LOW transition of the data line while the clock is HIGH is defined as the START condition - S.

A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition - P.

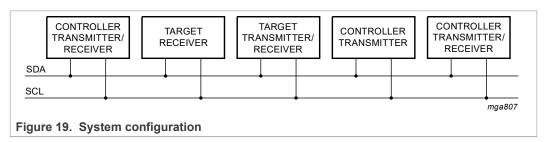
The START and STOP conditions are illustrated in Figure 18.

40 x 4 universal LCD driver for low multiplex rates



7.3 System configuration

A device generating a message is a transmitter, a device receiving a message is the receiver. The device that controls the message is the controller and the devices which are controlled by the controller are the targets. The system configuration is shown in Figure 19.



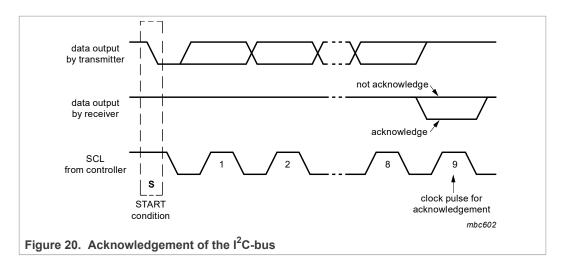
7.4 Acknowledge

The number of data bytes transferred between the START and STOP conditions from transmitter to receiver is unlimited. Each byte of 8 bits is followed by an acknowledge cycle.

- A target receiver, which is addressed, must generate an acknowledge after the reception of each byte
- A controller receiver must generate an acknowledge after the reception of each byte that has been clocked out of the target transmitter
- The device that acknowledges must pull-down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse (set-up and hold times must be considered)
- A controller receiver must signal an end of data to the transmitter by not generating an
 acknowledge on the last byte that has been clocked out of the target. In this event, the
 transmitter must leave the data line HIGH to enable the controller to generate a STOP
 condition

Acknowledgement on the I²C-bus is illustrated in Figure 20.

40 x 4 universal LCD driver for low multiplex rates



7.5 I²C-bus controller

The PCF85176 acts as an I^2 C-bus target receiver. It does not initiate I^2 C-bus transfers or transmit data to an I^2 C-bus controller receiver. The only data output from the PCF85176 are the acknowledge signals of the selected devices. Device selection depends on the I^2 C-bus target address, on the transferred command data and on the hardware subaddress.

In single device applications, the hardware subaddress inputs A0, A1, and A2 are normally tied to V_{SS} which defines the hardware subaddress 0. In multiple device applications A0, A1, and A2 are tied to V_{SS} or V_{DD} using a binary coding scheme, so that no two devices with a common I^2C -bus target address have the same hardware subaddress.

7.6 Input filters

To enhance noise immunity in electrically adverse environments, RC low-pass filters are provided on the SDA and SCL lines.

7.7 I²C-bus protocol

Two I²C-bus target addresses (0111 000 and 0111 001) are used to address the PCF85176. The entire I²C-bus target address byte is shown in Table 16.

Table 16. I²C target address byte

	terget address								
Bit	7	6	5	4	3	2	1	0	
	MSB							LSB	
	0	1	1	1	0	0	SA0	R/W	

The PCF85176 is a write-only device and is not responding to a read access, therefore bit 0 should always be logic 0. Bit 1 of the target address byte that a PCF85176 responds to, is defined by the level tied to its SA0 input (V_{SS} for logic 0 and V_{DD} for logic 1).

Having two reserved target addresses allows the following on the same I²C-bus:

• Up to 16 PCF85176 for very large LCD applications

PCF85176

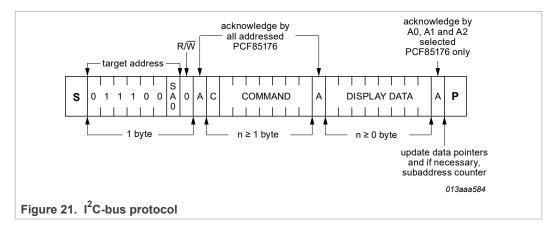
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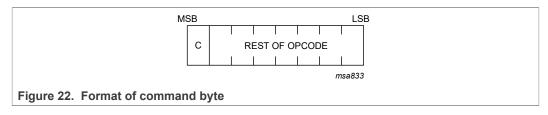
• The use of two types of LCD multiplex drive modes

The I^2 C-bus protocol is shown in <u>Figure 21</u>. The sequence is initiated with a START condition (S) from the I^2 C-bus controller which is followed by one of the two possible PCF85176 target addresses available. All PCF85176 whose SA0 inputs correspond to bit 0 of the target address respond by asserting an acknowledge in parallel. This I^2 C-bus transfer is ignored by all PCF85176 whose SA0 inputs are set to the alternative level.



After an acknowledgement, one or more command bytes follow that define the status of each addressed PCF85176.

The last command byte sent is identified by resetting its most significant bit, continuation bit C (see <u>Figure 22</u>). The command bytes are also acknowledged by all addressed PCF85176 on the bus.

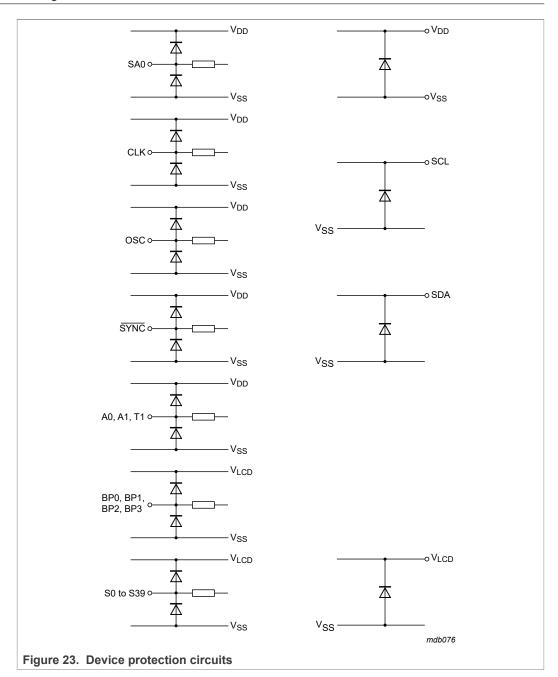


After the last command byte, one or more display data bytes may follow. Display data bytes are stored in the display RAM at the address specified by the data pointer and the subaddress counter. Both data pointer and subaddress counter are automatically updated and the data directed to the intended PCF85176 device.

An acknowledgement after each byte is asserted only by the PCF85176 that are addressed via address lines A0, A1, and A2. After the last display byte, the I²C-bus controller asserts a STOP condition (P). Alternately a START may be asserted to restart an I²C-bus access.

40 x 4 universal LCD driver for low multiplex rates

8 Internal circuitry



9 Safety notes

CAUTION



This device is sensitive to ElectroStatic Discharge (ESD). Observe precautions for handling electrostatic sensitive devices.

Such precautions are described in the ANSI/ESD S20.20, IEC/ST 61340-5, JESD625-A or equivalent standards.

PCF85176

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40 x 4 universal LCD driver for low multiplex rates

CAUTION



Static voltages across the liquid crystal display can build up when the LCD supply voltage (V_{LCD}) is on while the IC supply voltage (V_{DD}) is off, or vice versa. This may cause unwanted display artifacts. To avoid such artifacts, V_{LCD} and V_{DD} must be applied or removed together.

10 Limiting values

Table 17. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions		Min	Max	Unit
V_{DD}	supply voltage			-0.5	+6.5	V
V _{LCD}	LCD supply voltage			-0.5	+7.5	V
VI	input voltage	on each of the pins CLK, SDA, SCL, SYNC, SA0, OSC, A0 to A2		-0.5	+6.5	V
Vo	output voltage	on each of the pins S0 to S39, BP0 to BP3		-0.5	+7.5	V
l _l	input current			-10	+10	mA
I _O	output current			-10	+10	mA
I _{DD}	supply current			-50	+50	mA
I _{DD(LCD)}	LCD supply current			-50	+50	mA
I _{SS}	ground supply current			-50	+50	mA
P _{tot}	total power dissipation			-	400	mW
Po	output power			-	100	mW
V _{ESD}	electrostatic discharge	НВМ	[1]	-	±3 500	V
	voltage	CDM				
		TQFP64 (PCF85176H)	[2]	-	±1 000	V
		TSSOP56 (PCF85176T)	[2]	-	±2 000	V
I _{lu}	latch-up current		[3]	-	100	mA
T _{stg}	storage temperature		[4]	-55	+150	°C
T _{amb}	ambient temperature	operating device		-40	+85	°C

11 Static characteristics

Table 18. Static characteristics

 V_{DD} = 1.8 V to 5.5 V; V_{SS} = 0 V; V_{LCD} = 2.5 V to 6.5 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Supplies						

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Pass level; Human Body Model (HBM), according to [1] Pass level; Charged-Device Model (CDM), according to [2] [2] [3] [4]

Pass level; latch-up testing according to [3] at maximum ambient temperature (T_{amb(max)}).

According to the store and transport requirements (see [6]) the devices have to be stored at a temperature of +8 °C to +45 °C and a humidity of 25 % to

40 x 4 universal LCD driver for low multiplex rates

Table 18. Static characteristics...continued

 V_{DD} = 1.8 V to 5.5 V; V_{SS} = 0 V; V_{LCD} = 2.5 V to 6.5 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
V _{DD}	supply voltage			1.8	-	5.5	V
V _{LCD}	LCD supply voltage		[1]	2.5	-	6.5	V
I _{DD}	supply current	f _{clk(ext)} = 1536 Hz	[2][3]	-	3.5	7	μA
		V _{DD} = 3.0 V; T _{amb} = 25 °C		-	2.7	-	μΑ
I _{DD(LCD)}	LCD supply current	f _{clk(ext)} = 1536 Hz	[2]	-	23	32	μA
		V _{LCD} = 3.0 V; T _{amb} = 25 °C		-	13	-	μΑ
Logic ^[4]				J	1		_
V _{P(POR)}	power-on reset supply voltage			1.0	1.3	1.6	V
V _{IL}	LOW-level input voltage	on pins CLK, SYNC, OSC, A0 to A2, SA0, SCL, SDA		V _{SS}	-	0.3V _{DD}	V
V _{IH}	HIGH-level input voltage	on pins CLK, SYNC, OSC, A0 to A2, SA0, SCL, SDA	[5][6]	0.7V _{DD}	-	V_{DD}	V
I _{OL}	LOW-level output current	output sink current; V _{OL} = 0.4 V; V _{DD} = 5 V				'	
		on pins CLK and SYNC		1	-	-	mA
		on pin SDA		3	-	-	mA
I _{OH(CLK)}	HIGH-level output current on pin CLK	output source current; V _{OH} = 4.6 V; V _{DD} = 5 V		1	-	-	mA
IL	leakage current	$V_I = V_{DD}$ or V_{SS} ; on pins CLK, SCL, SDA, A0 to A2 and SA0		-1	-	+1	μА
I _{L(OSC)}	leakage current on pin OSC	$V_I = V_{DD}$		-1	-	+1	μA
C _I	input capacitance		[7]	-	-	7	pF
LCD outp	uts				1	ı	<u> </u>
ΔV _O	output voltage variation	on pins BP0 to BP3 and S0 to S39		-100	-	+100	mV
R _O	output resistance	V _{LCD} = 5 V	[8]			1	
		on pins BP0 to BP3		-	1.5	-	kΩ
		on pins S0 to S39		-	6.0	-	kΩ

^[1]

 V_{LCD} > 3 V for $^{1}\!\!/_{3}$ bias. LCD outputs are open-circuit; inputs at V_{SS} or V_{DD} ; external clock with 50 % duty factor; $I^{2}C$ -bus inactive. [2]

For typical values, see Figure 24.

^[3] [4] The I²C-bus interface of the PCF85176 is 5 V tolerant.

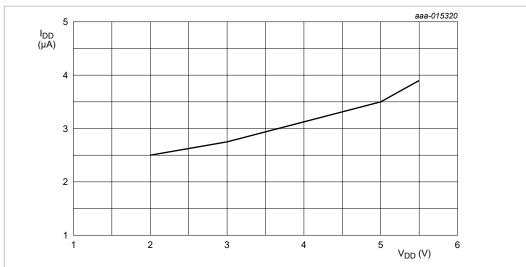
When tested, I²C pins SCL and SDA have no diode to V_{DD} and may be driven to the V_I limiting values given in Table 17 (see Figure 23 as well). [5]

^[6] Propagation delay of driver between clock (CLK) and LCD driving signals.

^[7] Periodically sampled, not 100 % tested.

Outputs measured one at a time.

40 x 4 universal LCD driver for low multiplex rates



 T_{amb} = 30 °C; 1:4 multiplex drive mode; V_{LCD} = 6.5 V; $f_{clk(ext)}$ = 1.536 kHz; all RAM written with logic 1; no display connected; I^2C -bus inactive.

Figure 24. Typical I_{DD} with respect to V_{DD}

12 Dynamic characteristics

Table 19. Dynamic characteristics

 V_{DD} = 1.8 V to 5.5 V; V_{SS} = 0 V; V_{LCD} = 2.5 V to 6.5 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
Clock			l	Į.	l l		
f _{clk(int)}	internal clock frequency		[1]	1 440	1 850	2 640	Hz
f _{clk(ext)}	external clock frequency			960	-	2 640	Hz
f _{fr}	frame frequency	internal clock		60	77	110	Hz
		external clock		40	-	110	Hz
t _{clk(H)}	HIGH-level clock time			60	-	-	μs
t _{clk(L)}	LOW-level clock time			60	-	-	μs
Synchroniz	zation		'		,		'
t _{PD(SYNC_N)}	SYNC propagation delay			-	30	-	ns
t _{SYNC_NL}	SYNC LOW time			1	-	-	μs
t _{PD(drv)}	driver propagation delay	V _{LCD} = 5 V	[2]	-	-	30	μs
I ² C-bus ^[3]		1	l	I.			
Pin SCL				-			
f _{SCL}	SCL clock frequency			-	-	400	kHz
t _{LOW}	LOW period of the SCL clock			1.3	-	-	μs

PCF85176

40 x 4 universal LCD driver for low multiplex rates

Table 19. Dynamic characteristics...continued

 V_{DD} = 1.8 V to 5.5 V; V_{SS} = 0 V; V_{LCD} = 2.5 V to 6.5 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified.

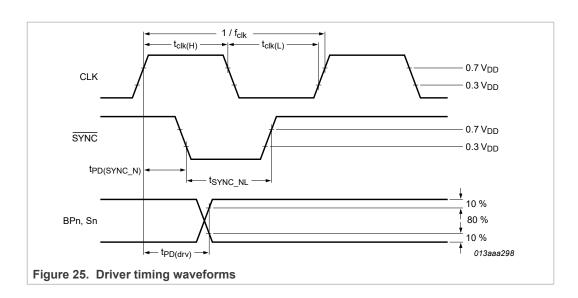
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
t _{HIGH}	HIGH period of the SCL clock		0.6	-	-	μs
Pin SDA		1		1	'	,
t _{SU;DAT}	data set-up time		100	-	-	ns
t _{HD;DAT}	data hold time		0	-	-	ns
Pins SCL	and SDA	1			'	<u>'</u>
t _{BUF}	bus free time between a STOP and START condition		1.3	-	-	μs
t _{SU;STO}	set-up time for STOP condition		0.6	-	-	μs
t _{HD;STA}	hold time (repeated) START condition		0.6	-	-	μs
t _{SU;STA}	set-up time for a repeated START condition		0.6	-	-	μs
t _r	rise time of both SDA and SCL signals	f _{SCL} = 400 kHz	-	-	0.3	μs
		f _{SCL} < 125 kHz	-	-	1.0	μs
t _f	fall time of both SDA and SCL signals		-	-	0.3	μs
C _b	capacitive load for each bus line		-	-	400	pF
t _{w(spike)}	spike pulse width	on the I ² C-bus	-	-	50	ns

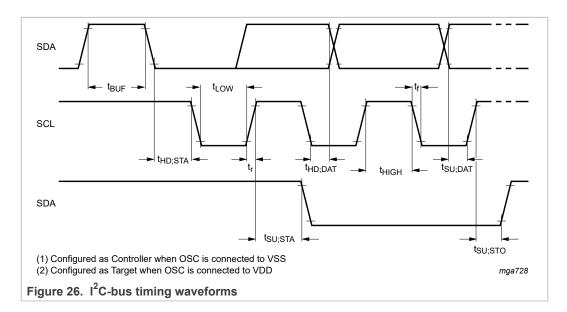
^[1] Typical output duty factor: 50 % measured at the CLK output pin.

^[2] Not tested in production.

^[3] All timing values are valid within the operating supply voltage and ambient temperature range and are referenced to V_{IL} and V_{IH} with an input voltage swing of V_{SS} to V_{DD}.

40 x 4 universal LCD driver for low multiplex rates





13 Application information

13.1 Cascaded operation

Large display configurations of up to 16 PCF85176 can be recognized on the same I²C-bus by using the 3-bit hardware subaddress (A0, A1, and A2) and the programmable I²C-bus target address (SA0).

Table 20. Addressing cascaded PCF85176

Cluster	Bit SA0	Pin A2	Pin A1	Pin A0	Device
1	0	0	0	0	0
		0	0	1	1
		0	1	0	2

PCF85176

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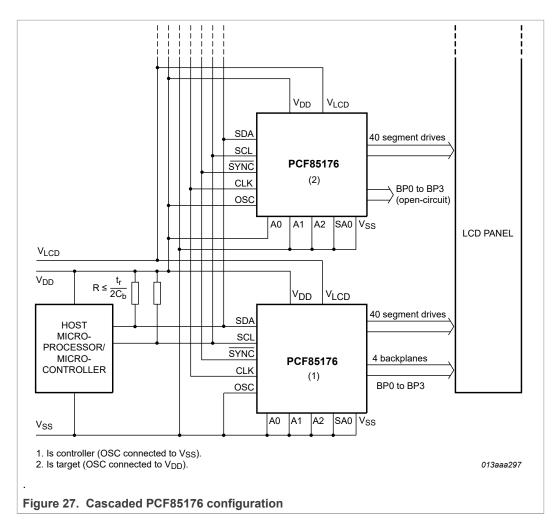
40 x 4 universal LCD driver for low multiplex rates

Table 20. Addressing cascaded PCF85176...continued

Cluster	Bit SA0	Pin A2	Pin A1	Pin A0	Device
		0	1	1	3
		1	0	0	4
		1	0	1	5
		1	1	0	6
		1	1	1	7
2	1	0	0	0	8
		0	0	1	9
		0	1	0	10
		0	1	1	11
		1	0	0	12
		1	0	1	13
		1	1	0	14
		1	1	1	15

When cascaded PCF85176 are synchronized, they can share the backplane signals from one of the devices in the cascade. The other PCF85176 of the cascade contribute additional segment outputs. The backplanes can either be connected together to enhance the drive capability or some can be left open-circuit (such as the ones from the target in Figure 27) or just some of the controller and some of the target can be taken to facilitate the layout of the display.

40 x 4 universal LCD driver for low multiplex rates



The SYNC line is provided to maintain the correct synchronization between all cascaded PCF85176. Synchronization is guaranteed after a power-on reset. The only time that SYNC is likely to be needed is if synchronization is accidentally lost (e.g. by noise in adverse electrical environments or by defining a multiplex drive mode when PCF85176 with different SA0 levels are cascaded).

SYNC is organized as an input/output pin. The output selection is realized as an open-drain driver with an internal pull-up resistor. A PCF85176 asserts the SYNC line at the onset of its last active backplane signal and monitors the SYNC line at all other times. If synchronization in the cascade is lost, it is restored by the first PCF85176 to assert SYNC. The timing relationship between the backplane waveforms and the SYNC signal for the various drive modes of the PCF85176 are shown in Figure 28.

The PCF85176 can always be cascaded with other devices of the same type or conditionally with other devices of the same family. This allows optimal drive selection for a given number of pixels to display. Figure 25 and Figure 28 show the timing of the synchronization signals.

Only one controller but multiple targets are allowed in a cascade. All devices in the cascade have to use the same clock, whether it is supplied externally or provided by the controller.

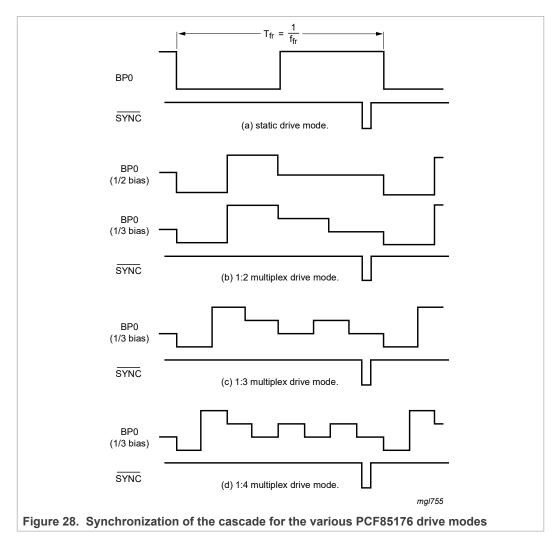
If an external clock source is used, all PCF85176 in the cascade must be configured such as to receive the clock from that external source (pin OSC connected to V_{DD}).

PCF85176

40 x 4 universal LCD driver for low multiplex rates

Thereby it must be ensured that the clock tree is designed such that on all PCF85176 the clock propagation delay from the clock source to all PCF85176 in the cascade is as equal as possible since otherwise synchronization artifacts may occur.

In mixed cascading configurations, care has to be taken that the specifications of the individual cascaded devices are met at all times.



40 x 4 universal LCD driver for low multiplex rates

14 Package outline

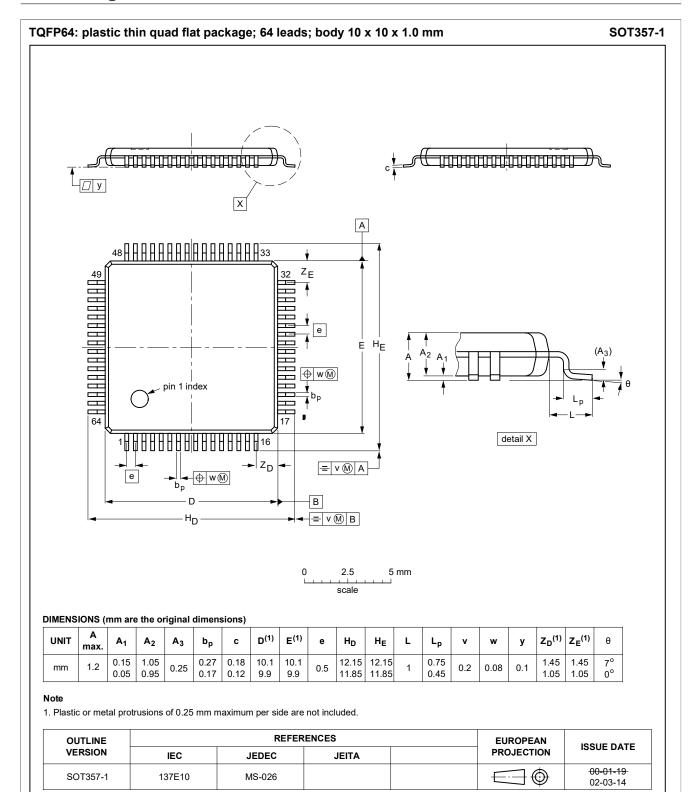
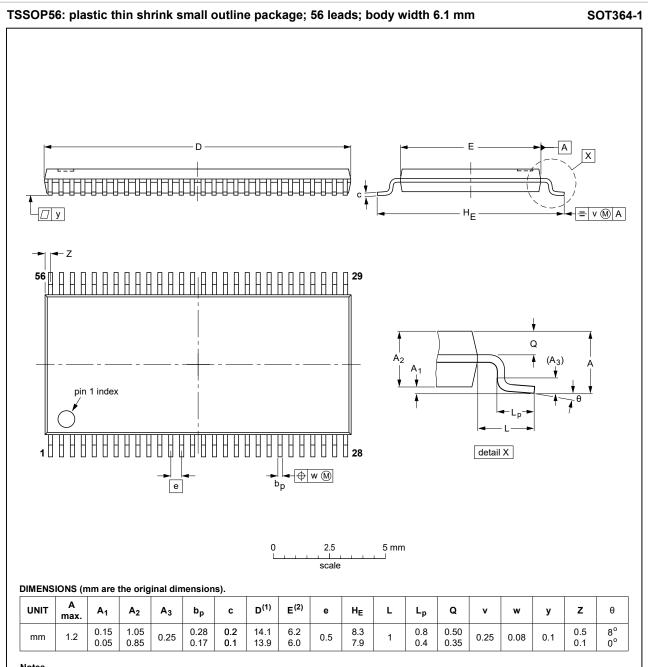


Figure 29. Package outline SOT357-1 (TQFP64) of PCF85176H

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Notes

- 1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
- 2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	EUROPEAN	ISSUE DATE		
VERSION	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE
SOT364-1		MO-153				-99-12-27 03-02-19

Figure 30. Package outline SOT364-1 (TSSOP56) of PCF85176T

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15 Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling Metal-Oxide Semiconductor (MOS) devices ensure that all normal precautions are taken as described in *JESD625-A*, *IEC 61340-5* or equivalent standards.

16 Packing information

16.1 Tape and reel information

For tape and reel packing information, see [4] and [5]"SOT364-1 118" on page 52.

17 Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

17.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

17.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages

PCF85176

40 x 4 universal LCD driver for low multiplex rates

- · Package placement
- · Inspection and repair
- Lead-free soldering versus SnPb soldering

17.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- · Solder bath specifications, including temperature and impurities

17.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 31</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board
 is heated to the peak temperature) and cooling down. It is imperative that the peak
 temperature is high enough for the solder to make reliable solder joints (a solder
 paste characteristic). In addition, the peak temperature must be low enough that the
 packages and/or boards are not damaged. The peak temperature of the package
 depends on package thickness and volume and is classified in accordance with
 Table 21 and Table 22

Table 21. SnPb eutectic process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C) Volume (mm³)					
	< 350	≥ 350				
< 2.5	235	220				
≥ 2.5	220	220				

Table 22. Lead-free process (from J-STD-020D)

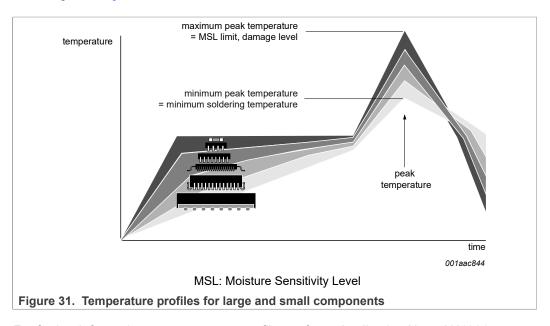
Package thickness (mm)	Package reflow temperature (°C)					
	Volume (mm³)					
	< 350	350 to 2000	> 2000			
< 1.6	260	260	260			
1.6 to 2.5	260	250	245			
> 2.5	250	245	245			

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

PCF85176

40 x 4 universal LCD driver for low multiplex rates

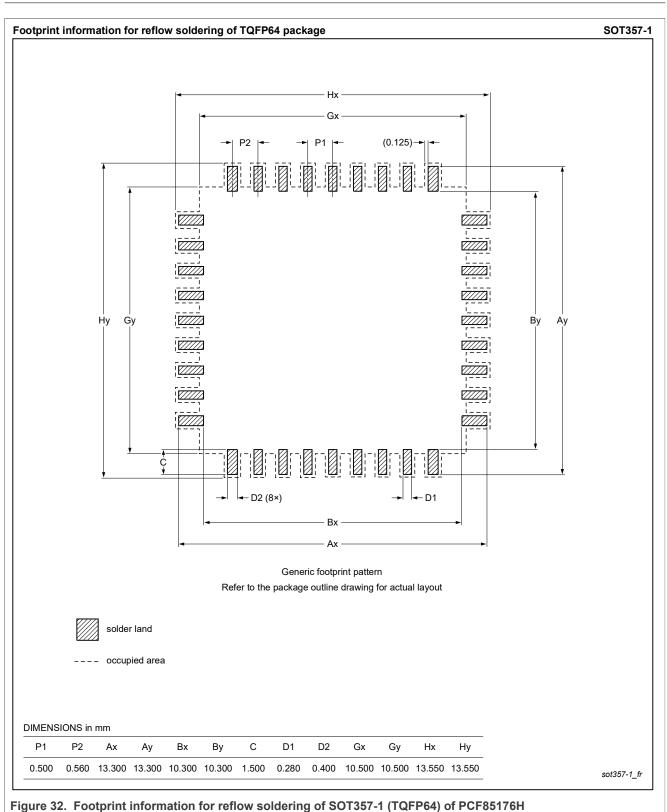
Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 31.



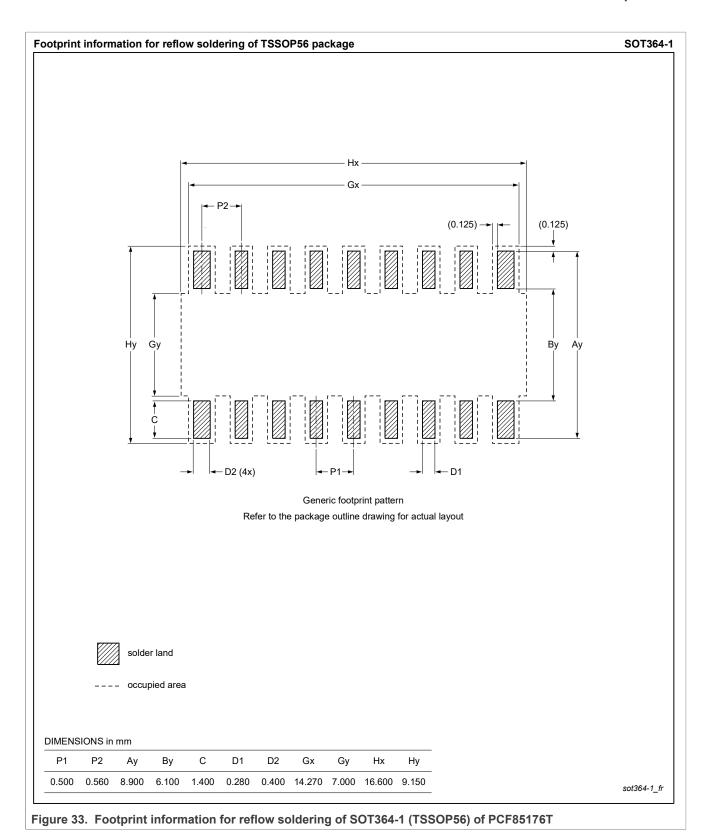
For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

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18 Footprint information



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19 Appendix

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40 x 4 universal LCD driver for low multiplex rates

19.1 LCD segment driver selection

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Table 23. Selection of LCD segment drivers

Type name	Num	ber of	f elem	ents a	t MUX			V _{DD} (V)	$V_{LCD}(V)$ $f_{fr}(Hz)$	V _{LCD} (V)	V _{LCD} (V)	T _{amb} (°C)	Interface	Package	AEC-	
	1:1	1:2	1:3	1:4	1:6	1:8	1:9				charge pump	temperature compensat.				Q100
PCA8553DTT	40	80	120	160	-	-	-	1.8 to 5.5	1.8 to 5.5	32 to 256 ^[1]	N	N	-40 to 105	I ² C / SPI	TSSOP56	Y
PCA8546ATT	-	-	-	176	-	-	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	N	N	-40 to 95	I ² C	TSSOP56	Y
PCA8546BTT	-	-	-	176	-	-	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	N	N	-40 to 95	SPI	TSSOP56	Y
PCA8547AHT	44	88	-	176	-	-	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	Y	Υ	-40 to 95	I ² C	TQFP64	Y
PCA8547BHT	44	88	-	176	-	-	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	Υ	Υ	-40 to 95	SPI	TQFP64	Y
PCF85134HL	60	120	180	240	-	-	-	1.8 to 5.5	2.5 to 6.5	82	N	N	-40 to 85	I ² C	LQFP80	N
PCA85134H	60	120	180	240	-	-	-	1.8 to 5.5	2.5 to 8	82	N	N	-40 to 95	I ² C	LQFP80	Υ
PCA8543AHL	60	120	-	240	-	-	-	2.5 to 5.5	2.5 to 9	60 to 300 ^[1]	Υ	Υ	-40 to 105	I ² C	LQFP80	Υ
PCF8545ATT	-	-	-	176	252	320	-	1.8 to 5.5	2.5 to 5.5	60 to 300 ^[1]	N	N	-40 to 85	I ² C	TSSOP56	N
PCF8545BTT	-	-	-	176	252	320	-	1.8 to 5.5	2.5 to 5.5	60 to 300 ^[1]	N	N	-40 to 85	SPI	TSSOP56	N
PCF8536AT	-	-	-	176	252	320	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	N	N	-40 to 85	I ² C	TSSOP56	N
PCF8536BT	-	-	-	176	252	320	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	N	N	-40 to 85	SPI	TSSOP56	N
PCA8536AT	-	-	-	176	252	320	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	N	N	-40 to 95	I ² C	TSSOP56	Y
PCA8536BT	-	-	-	176	252	320	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	N	N	-40 to 95	SPI	TSSOP56	Y
PCF8537AH	44	88	-	176	276	352	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	Y	Υ	-40 to 85	I ² C	TQFP64	N
PCF8537BH	44	88	-	176	276	352	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	Υ	Υ	-40 to 85	SPI	TQFP64	N
PCA8537AH	44	88	-	176	276	352	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	Υ	Y	-40 to 95	I ² C	TQFP64	Y
PCA8537BH	44	88	-	176	276	352	-	1.8 to 5.5	2.5 to 9	60 to 300 ^[1]	Y	Υ	-40 to 95	SPI	TQFP64	Y
PCA9620H	60	120	-	240	320	480	-	2.5 to 5.5	2.5 to 9	60 to 300 ^[1]	Y	Υ	-40 to 105	I ² C	LQFP80	Y
PCA9620U	60	120	-	240	320	480	-	2.5 to 5.5	2.5 to 9	60 to 300 ^[1]	Υ	Υ	-40 to 105	I ² C	Bare die	Y
PCF8576DU	40	80	120	160	-	-	-	1.8 to 5.5	2.5 to 6.5	77	N	N	-40 to 85	I ² C	Bare die	N
PCF8576EUG	40	80	120	160	-	-	-	1.8 to 5.5	2.5 to 6.5	77	N	N	-40 to 85	I ² C	Bare die	N
PCA8576FUG	40	80	120	160	-	-	-	1.8 to 5.5	2.5 to 8	200	N	N	-40 to 105	I ² C	Bare die	Y
PCF85133U	80	160	240	320	-	-	-	1.8 to 5.5	2.5 to 6.5	82, 110 ^[2]	N	N	-40 to 85	I ² C	Bare die	N

40 x 4 universal LCD driver for low multiplex rates

Table 23. Selection of LCD segment drivers...continued

Type name	Num	Number of elements at MUX						V _{DD} (V) V _{LCD} (V)		f _{fr} (Hz)	V _{LCD} (V)	V _{LCD} (V)	T _{amb} (°C)	Interface	Package	AEC-
	1:1	1:2	1:3	1:4	1:6	1:8	1:9				charge pump	temperature compensat.				Q100
PCA85133U	80	160	240	320	-	-	-	1.8 to 5.5	2.5 to 8	82, 110 ^[2]	N	N	-40 to 95	I ² C	Bare die	Υ
PCA85233UG	80	160	240	320	-	-	-	1.8 to 5.5	2.5 to 8	150, 220 ^[2]	N	N	-40 to 105	I ² C	Bare die	Υ
PCF85132U	160	320	480	640	-	-	-	1.8 to 5.5	1.8 to 8	60 to 90 ^[1]	N	N	-40 to 85	I ² C	Bare die	N
PCA8530DUG	102	204	-	408	-	-	-	2.5 to 5.5	4 to 12	45 to 300 ^[1]	Y	Υ	-40 to 105	I ² C / SPI	Bare die	Υ
PCA85132U	160	320	480	640	-	-	-	1.8 to 5.5	1.8 to 8	60 to 90 ^[1]	N	N	-40 to 95	I ² C	Bare die	Υ
PCA85232U	160	320	480	640	-	-	-	1.8 to 5.5	1.8 to 8	117 to 176 ^[1]	N	N	-40 to 95	I ² C	Bare die	Υ
PCF8538UG	102	204	-	408	612	816	918	2.5 to 5.5	4 to 12	45 to 300 ^[1]	Υ	Υ	-40 to 85	I ² C / SPI	Bare die	N
PCA8538UG	102	204	-	408	612	816	918	2.5 to 5.5	4 to 12	45 to 300 ^[1]	Υ	Υ	-40 to 105	I ² C / SPI	Bare die	Υ

^[1] Software programmable.

^[2] Hardware selectable.

40 x 4 universal LCD driver for low multiplex rates

20 Abbreviations

Table 24. Abbreviations

Acronym	Description
CMOS	Complementary Metal-Oxide Semiconductor
CDM	Charged Device Model
DC	Direct Current
НВМ	Human Body Model
I ² C	Inter-Integrated Circuit
IC	Integrated Circuit
LCD	Liquid Crystal Display
LSB	Least Significant Bit
MSB	Most Significant Bit
MSL	Moisture Sensitivity Level
PCB	Printed-Circuit Board
POR	Power-On Reset
RAM	Random Access Memory
RC	Resistance and Capacitance
RMS	Root Mean Square
SCL	Serial CLock line
SDA	Serial DAta Line
SMD	Surface-Mount Device

21 References

- [1] JESD22-A114 Electrostatic Discharge (ESD) Sensitivity Testing Human Body Model (HBM)
- [2] JESD22-C101 Field-Induced Charged-Device Model Test Method for Electrostatic-Discharge-Withstand Thresholds of Microelectronic Components
- [3] JESD78 IC Latch-Up Test
- [4] SOT357-1_518 TSSOP64; Reel pack; SMD, 13", packing information
- [5] SOT364-1_118 TSSOP56; Reel pack; SMD, 13", packing information
- [6] UM10569 Store and transport requirements

40 x 4 universal LCD driver for low multiplex rates

22 Revision history

Table 25. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
PCF85176 v.5.1	20210915	Product data sheet	PCN202102010F01	PCF85176 v.5
Modifications:	notice column. • Removed the N • Global change:	ng information in Section 3 to so Marking section (formerly Section The terms "master"and "slave sive language policy.	on 4).	-
PCF85176 v.5	20150106	Product data sheet	-	PCF85176 v.4
Modifications:	of NXP Semico Legal texts hav Adjusted ESD v Changed I _{DD(LC}	e been adapted to the new corvalues in <u>Table 17</u> EDD values in <u>Table 18</u> Typical value in <u>Table 19</u> Typical value in <u>Table 19</u> Typical value in <u>Table 19</u>	. ,	, ,
PCF85176 v.4	20130610	Product data sheet	-	PCF85176 v.3
PCF85176 v.3	20120905	Product data sheet	-	PCF85176 v.2
PCF85176 v.2	20110627	Product data sheet	-	PCF85176 v.1

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23 Legal information

23.1 Data sheet status

Document status ^{[1][2]}	Product status ^[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions".
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40 x 4 universal LCD driver for low multiplex rates

Tables

Tab. 1. Tab. 2.	Ordering information	Tab. 14.	Standard RAM filling in 1:3 multiplex drive mode	22
Tab. 2. Tab. 3.	Pin description5	Tab. 15.	Entire RAM filling by rewriting in 1:3	22
Tab. 3. Tab. 4.	Definition of PCF85176 commands5	1ab. 15.	multiplex drive mode	23
Tab. 4. Tab. 5.	C bit description6	Tab. 16.	I2C target address byte	
тар. 5. Tab. 6.	Mode-set command bit description	Tab. 10.		
	·		Limiting values	
Tab. 7.	Load-data-pointer command bit description 7	Tab. 18.	Static characteristics	
Tab. 8.	Device-select command bit description	Tab. 19.	Dynamic characteristics	
Tab. 9.	Bank-select command bit description	Tab. 20.	Addressing cascaded PCF85176	
Tab. 10.	Blink-select command bit description8	Tab. 21.	SnPb eutectic process (from J-STD-020D)	
Tab. 11.	Blink frequencies9	Tab. 22.	Lead-free process (from J-STD-020D)	
Tab. 12.	Selection of possible display configurations 10	Tab. 23.	Selection of LCD segment drivers	
Tab. 13.	Biasing characteristics11	Tab. 24.	Abbreviations	
		Tab. 25.	Revision history	50
Figure	es			
Fig. 1.	Block diagram of PCF851763	Fig. 16.	Example of the Bank-select command with	
Fig. 2.	Pinning diagram for TQFP64 (PCF85176H)4	3	multiplex drive mode 1:2	26
Fig. 3.	Pinning diagram for TSSOP56	Fig. 17.	Bit transfer	
	(PCF85176T)4	Fig. 18.	Definition of START and STOP conditions	
Fig. 4.	Example of displays suitable for PCF85176 10	Fig. 19.	System configuration	
Fig. 5.	Typical system configuration10	Fig. 20.	Acknowledgement of the I2C-bus	
Fig. 6.	Electro-optical characteristic: relative	Fig. 21.	I2C-bus protocol	
g. o.	transmission curve of the liquid13	Fig. 22.	Format of command byte	
Fig. 7.	Static drive mode waveforms14	Fig. 23.	Device protection circuits	
Fig. 8.	Waveforms for the 1:2 multiplex drive mode	Fig. 24.	Typical IDD with respect to VDD	
ı ıg. o.	with 1/2 bias	Fig. 25.	Driver timing waveforms	
Fig. 9.	Waveforms for the 1:2 multiplex drive mode	Fig. 26.	I2C-bus timing waveforms	
rig. 9.	with 1/3 bias16	•	Cascaded PCF85176 configuration	
Eia 10	Waveforms for the 1:3 multiplex drive mode	Fig. 27.		31
Fig. 10.		Fig. 28.	Synchronization of the cascade for the	20
C: 44	with 1/3 bias	F: 00	various PCF85176 drive modes	38
Fig. 11.	Waveforms for the 1:4 multiplex drive mode	Fig. 29.	Package outline SOT357-1 (TQFP64) of	20
F: 40	with 1/3 bias	F: 00	PCF85176H	39
Fig. 12.	Display RAM bitmap	Fig. 30.	Package outline SOT364-1 (TSSOP56) of	40
Fig. 13.	Relationship between LCD layout, drive	E: 04	PCF85176T	40
	mode, display RAM filling order, and	Fig. 31.	Temperature profiles for large and small	
	display data transmitted over the I2C-bus 21	- :	components	43
Fig. 14.	RAM banks in static and multiplex driving	Fig. 32.	Footprint information for reflow soldering of	
	mode 1:225		SOT357-1 (TQFP64) of PCF85176H	44
Fig. 15.	Bank selection25	Fig. 33.	Footprint information for reflow soldering of	