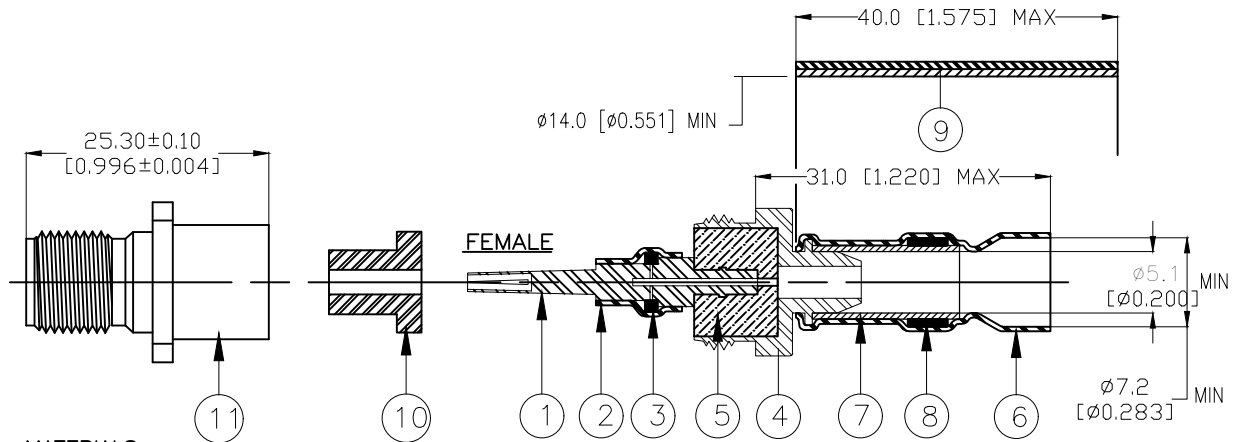


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	3	REVISED AS PER ECO-20-003569.	11MAR2020	TC	NP



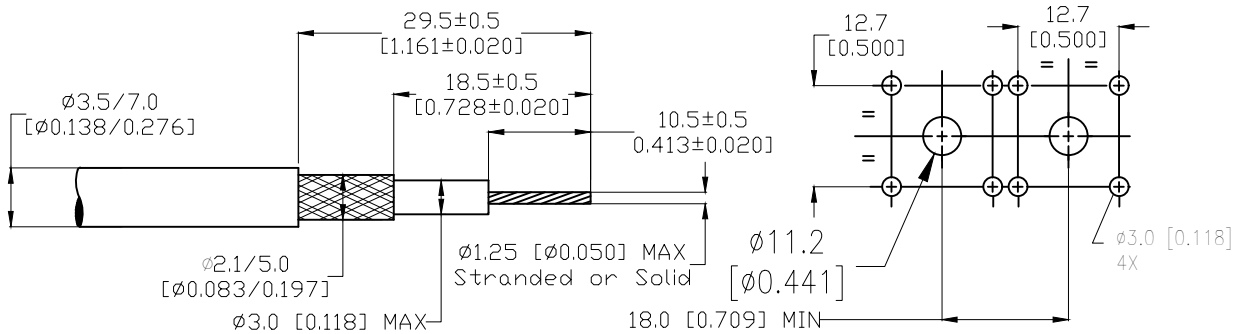
MATERIALS:

- Center Contact: Gold plated beryllium copper (female).
- & 6. Heat Shrinkable Insulation Sleeve: Radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- & 8. Solder Preform: Sn62Ag2Pb36 solder per ANSI/J-STD-006. ROLO flux per ANSI/J-STD-004.
- Threaded Transition Part: Silver plated brass.
- Dielectric Insulator: PolyTetraFluoroEthylene
- Shield: Solder impregnated, flux coated copper braid. Solder: Sn62Ag2Pb36 per ANSI/J-STD-006. Flux: ROM1 per ANSI/J-STD-004.
- Heat Shrinkable Insulation Sleeve: Radiation cross-linked modified polyolefin with adhesive. Color: black, Marked: PTD-50-83-S
- Dielectric Insulator: PolyTetraFluoroEthylene
- Connector Body: Nickel plated brass.

APPLICATION:

- This controlled soldering device is designed for terminating the center conductor & the braid of 50Ω single or double braided coaxial cables with the following:
 - Tin or silver plated conductor and braid.
 - An insulation rating of at least 85°C.
- The assembly is intermatable with MIL-PRF-39012C TNC type connectors.
- Temperature range: *With black sleeve (9) : -55°C to +100°C.
*Without black sleeve (9) : -55°C to +150°C.
- For installation procedure and application equipment consult RPIP-683-00-SAAB.
- This device will meet Raychem specification RB-115 when assembled properly.

For best results, prepare the cable as shown:



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2020

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DIMENSIONS: mm [INCHES]	DWN T.CORREIA 11MAR2020	MATERIAL -	FINISH -
	CHK R.MACNAUGHTON 11MAR2020		
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD N.PRZYBYLSKA 11MAR2020		
0 PLC ± -	PRODUCT SPEC	NAME PLUGPAK CONNECTOR	
1 PLC ± -		50 OHM TNC	
2 PLC ± -	APPLICATION SPEC	SIZE A4	CAGE CODE 06090
3 PLC ± -		DRAWING NO PTD-50-83-S	RESTRICTED TO -
4 PLC ± -			
ANGLES ± -	WEIGHT -	SCALE DNS	SHEET 1 OF 1
	CUSTOMER DRAWING		REV 3