

## Quick Start Guide

### Expert Wide-Beam Retroreflective Sensor

This guide is designed to help you set up and install the Q76 Series Sensor. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at [www.bannerengineering.com](http://www.bannerengineering.com). Search for p/n 216637 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.



**WARNING:**

- Do not use this device for personnel protection
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## Features and Indicators

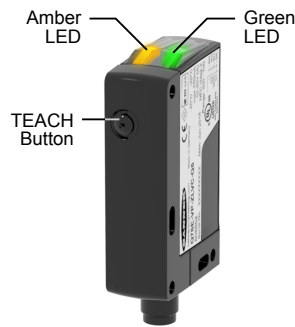


Figure 1. Q76 Features

LED Status		Sensor Status
Green LED	Amber LED	
Green on	Off	Ready
Green on	Amber on	Light path clear (Light Operate mode only)
Green flashing	Amber flashing	TEACH in process

## Installation

### Sensor Orientation

Optimize sensor performance with correct sensor-to-target orientation.

The small gap in the sensing beam allows precise alignment of the sensor with the object to be detected or with the reflector. Install the sensor so that the object to be detected moves horizontally to the sensor.

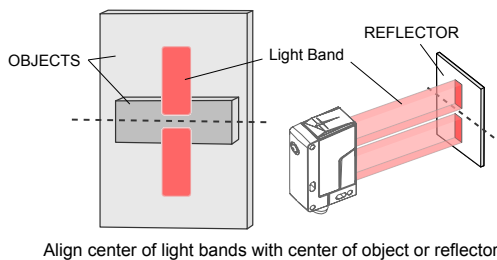


Figure 2. Beam Alignment

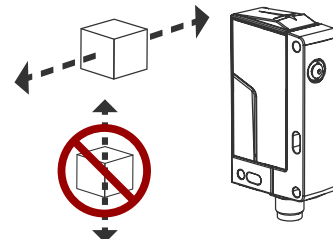


Figure 3. Sensing Beam Alignment



The reflector opposite the sensor must have a complete reflective surface that is at least 50 mm (2 in) wide and 30 mm (1.2 in) tall.

### Mount the Device

1. If a bracket is needed, mount the device onto the bracket.
2. Mount the device (or the device and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the device alignment.
4. Tighten the mounting screws to secure the device (or the device and the bracket) in the aligned position.

### Wiring

Quick disconnect wiring diagrams are functionally identical.

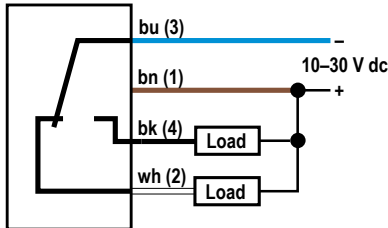


Figure 4. Complimentary NPN

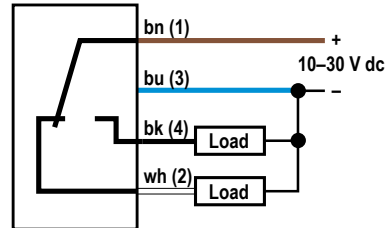


Figure 5. Complimentary PNP

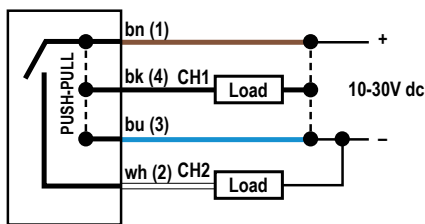
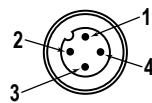


Figure 6. IO-Link



4-pin M12/Euro-style Models (Male)

- 1 = Brown
- 2 = White
- 3 = Blue
- 4 = Black

### Configure the Sensor

Use the button to set the sensor sensitivity or switching behavior.



**Important:** Configure the sensor before the first use. The sensor is factory-set to the maximum operating range.

Sensitivity Setting	Max Range 100x100 reflector	Max Range 40x60 reflector	Minimum Object Detection Size
Standard	4.0 m	3.0 m	19 mm
Increased	4.0 m	3.0 m	12 mm
Increased with Fine Adjustment	4.0 m	3.0 m	8 mm

### TEACH Sensor Sensitivity

Use the following procedure to set the sensor sensitivity as Standard or Increased.

Configure the sensor before it is used for the first time. The default setting is the maximum operating range.

- Standard sensitivity—the sensor switches when 28% of the sensing beam is covered by the object to be detected. Standard sensitivity is suitable for detection of opaque objects.
  - Increased sensitivity—the sensor switches when 18% of the sensing beam is covered by the object to be detected. Increased sensitivity is suitable for detection of containers with openings and transparent objects.
1. Make sure that the sensing beam is aligned with the center of the object and reflector.
  2. Clear the path to the reflector.

3. Configure the sensitivity.

Sensitivity	Action	Result
<b>Standard</b>	Press and hold the TEACH button 2 to 7 seconds until both the green and the amber LEDs flash synchronously, then release the TEACH button.	<b>TEACH Accepted</b> Both LEDs remain on.
<b>Increased</b>	Press and hold the TEACH button 7 to 12 seconds until both the green and the amber LEDs flash alternately, then release the TEACH button.	<b>TEACH Not Accepted</b> The amber LED flashes. Repeat the Teach procedure.

The sensitivity is set and the sensor is ready for use.

### TEACH Sensitivity Fine Adjustment

Use the following procedure to adjust the sensor sensitivity in small steps using the teach button during normal operation.

Sensitivity	Action	Result
<b>Increase Sensitivity (reduce switching threshold)</b>	Press and release the TEACH button (2 to 200 ms).	Sensitivity is increased slightly and the switching threshold is reduced slightly. The sensor confirms the button press by flashing both LEDs one time.
<b>Reduce Sensitivity (increase switching threshold)</b>	Press and hold the TEACH button 200 ms to 2 seconds, then release the TEACH button.	Sensitivity is reduced slightly and the switching threshold is increased slightly. The sensor confirms the button press by flashing both LEDs one time.

If the upper or lower end of the adjustment range is reached, both LEDs flash at a much higher frequency.

### Select Light Operate/Dark Operate

Use the following procedure to change the sensor operation to light operate or dark operate for the desired application.

Action	Result
Press and hold the TEACH button for more than 12 seconds until the green LED flashes.	The amber LED indicates the current switching output setting with the beam clear. <ul style="list-style-type: none"> <li>• LED On = Output 1 light operate, Output 2 dark operate</li> <li>• LED Off = Output 1 dark operate, Output 2 light operate</li> </ul>
Release the TEACH button.	The change is complete.