



SPECIFICATION FOR APPROVAL

Customer. DPC
Description. DC FAN
Part No. _____ REV. _____
Delta Model No. QFR0812UH-CX14 REV. 00
Sample Issue No. _____
Sample Issue Date. OCT-11-2012

**PLEASE SEND ONE COPY OF THIS SPECIFICATION
BACK AFTER YOU SIGNED APPROVAL FOR PRODUC-
TION PRE-ARRANGEMENT.**

APPROVED BY : _____

DATE: _____

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TEL : 86-769-86329008
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STATEMENT OF DEVIATION

NONE

DESCRIPTION :

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SPECIFICATION FOR APPROVAL

Customer:	DPC	
Description:	DC FAN	
Customer P/N:		REV:
Delta Model NO.:	QFR0812UH-CX14	Safety Delta Model NO.: QFR0812UH
Sample Rev:	00	Issue NO:
Sample Issue Date:	OCT-11-2012	Quantity:

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ALL CHARACTERS ARE MEASURED UNDER THE STANDARD ENVIRONMENTAL CONDITION (25°C AND 1 ATM).

ITEM	DESCRIPTION
RATED VOLTAGE	12VDC
OPERATION VOLTAGE	10.8 - 12.6 VDC
INPUT CURRENT	0.55A (MAX. 0.61A) (SAFETY CURRENT 0.87A)
INPUT POWER	6.60 (MAX. 7.32) W
SPEED	5600±10% R.P.M.
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	1.989 (MIN. 1.790) M ³ /MIN. 70.24 (MIN. 63.21) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	13.99 (MIN. 11.34) mmH ₂ O 0.551 (MIN. 0.446) inchH ₂ O
ACOUSTICAL NOISE (AVG.)	50.5 (MAX. 54.5) dB-A
INSULATION TYPE	UL: CLASS A

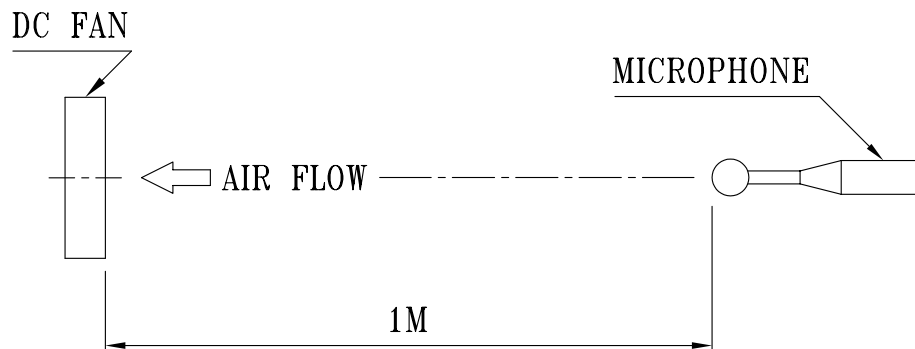
(continued)

PART NO:

DELTA MODEL: QFR0812UH-CX14

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR
LEAD WIRE	UL 1061 -F- AWG #26 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) BLUE WIRE (F00) YELLOW WIRE (PWM)

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
2. THE VALUES WRITTEN IN PARENS , (), ARE LIMITED SPEC.
3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:

- 3-1. DIMENSIONS ----- SEE DIMENSIONS DRAWING
- 3-2. FRAME ----- PLASTIC UL: 94V-0
- 3-3. IMPELLER ----- PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM ----- TWO BALL BEARINGS
- 3-5. WEIGHT ----- 88 GRAMS

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE ----- -10 TO +60 DEGREE C
- 4-2. STORAGE TEMPERATURE ----- -40 TO +70 DEGREE C
- 4-3. OPERATING HUMIDITY ----- 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY ----- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

- 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

- 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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8. BASIC RELIABILITY REQUIREMENT:

8-1. THERMAL CYCLING LOW TEMPERATURE: -40°C
 HIGH TEMPERATURE: +80°C
 SOAK TIME: 30 MINUTES
 TRANSITION TIME < 5 MINUTES
 DUTY CYCLES: 5

8-2. HUMIDITY EXPOSURE TEMPERATURE: +25°C ~ +65°C
 HUMIDITY: 90-98% RH @ +65°C
 FOR 4 HOURS/CYCLE
 POWER: NON-OPERATING
 TEST TIME: 168 HOURS

8-3. VIBRATION TEMPERATURE: +25°C
 ORIENTATION: X, Y, Z
 POWER: NON-OPERATING
 VIBRATION LEVEL: OVERALL gRMS=3.2

FREQUENCY(Hz)	PSD(G ² /Hz)
10	0.040
20	0.100
40	0.100
800	0.002
1000	0.002

TEST TIME: 2 HOURS ON EACH ORIENTATION

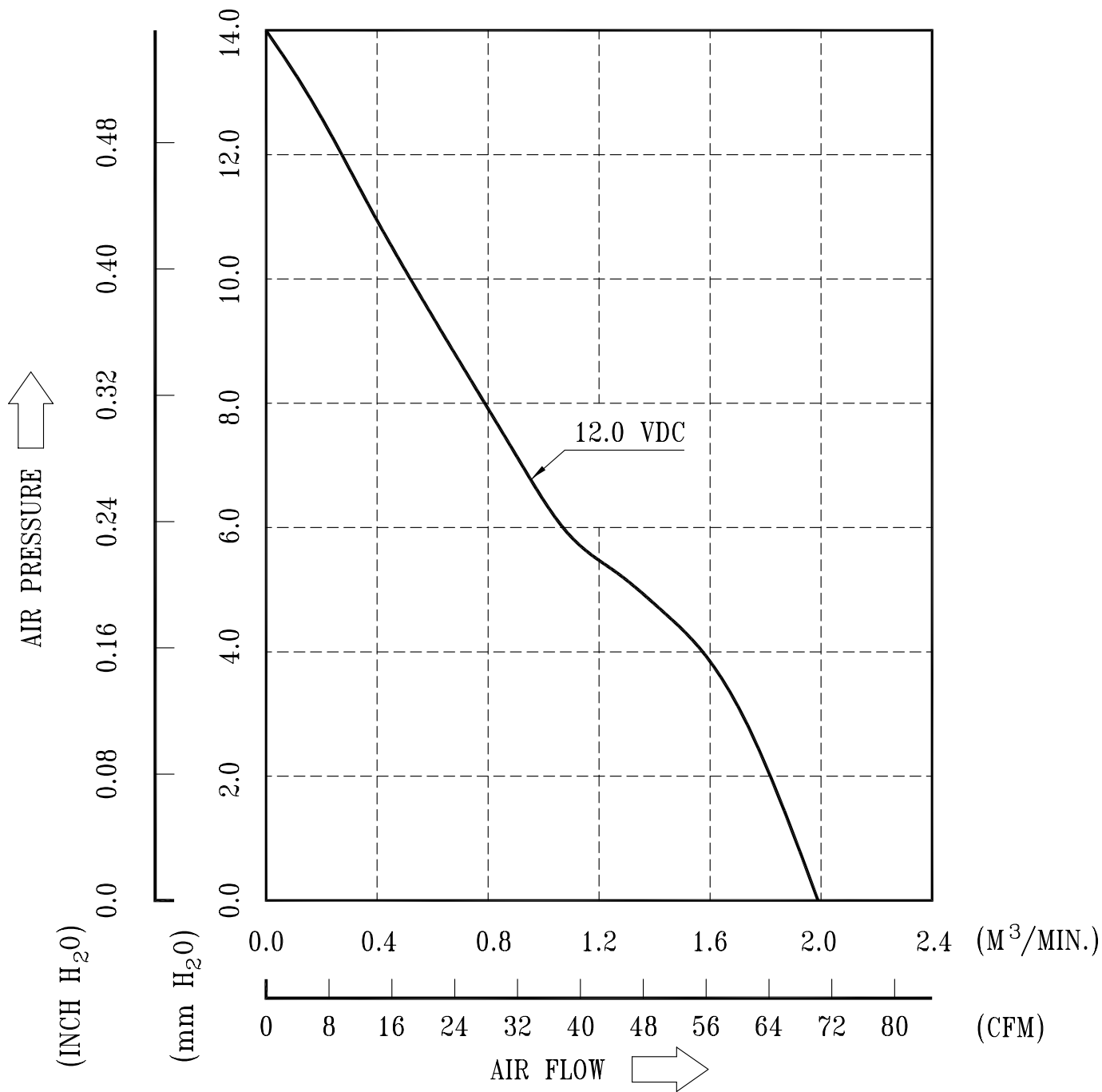
8-4. MECHANICAL SHOCK TEMPERATURE: +25°C
 ORIENTATION: X, Y, Z
 POWER: NON-OPERATING
 ACCELERATION: 20 G MIN.
 PULSE: 11 ms HALF-SINE WAVE
 NUMBER OF SHOCKS: 5 SHOCKS
 FOR EACH DIRECTION

8-5. LIFE TEMPERATURE: MAX , OPERATING TEMPERATURE
 POWER: OPERATING
 DURATION: 1000 HOURS MIN.

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9. P & Q CURVE:



* TEST CONDITION: INPUT VOLTAGE ----- OPERATION VOLTAGE
TEMPERATURE ----- ROOM TEMPERATURE
HUMIDITY ----- 65%RH

PART NO:

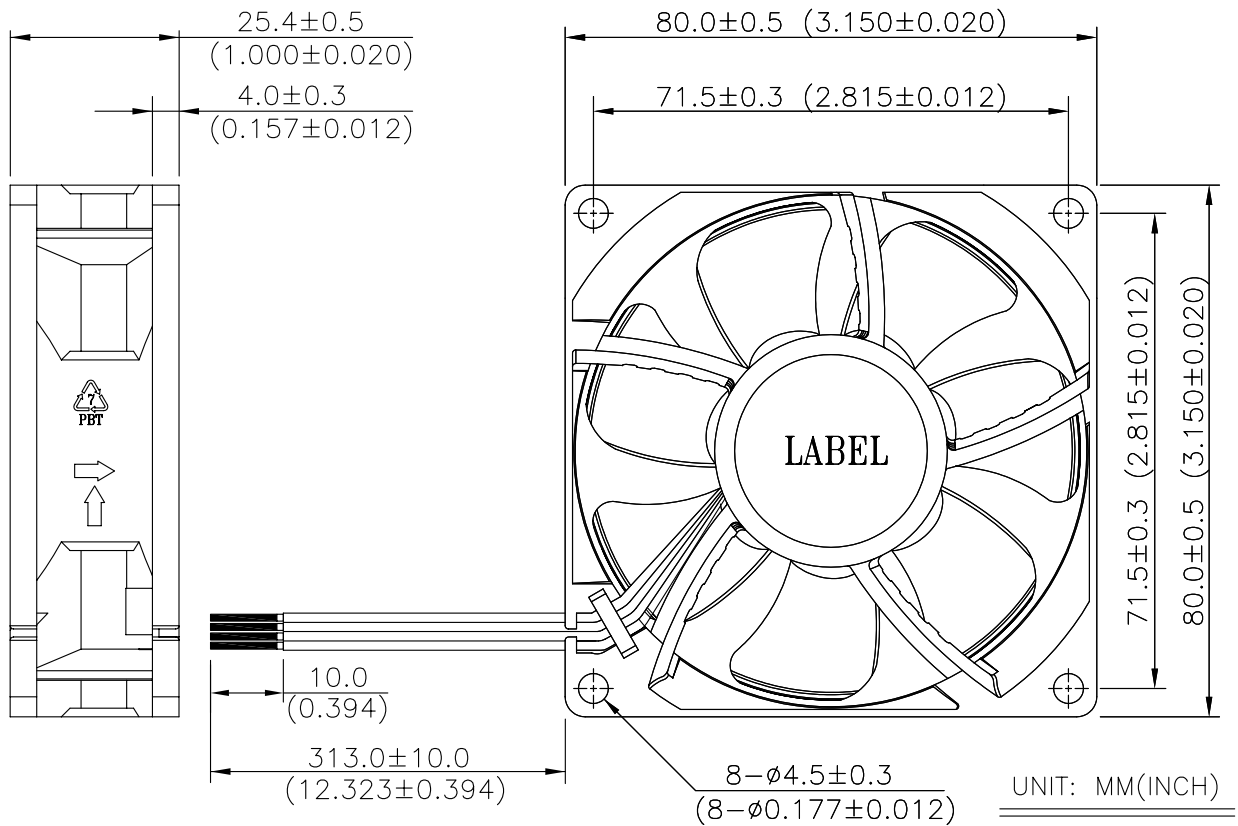
DELTA MODEL: QFR0812UH-CX14

10. DIMENSION DRAWING:

LABEL:



OR



NOTES:

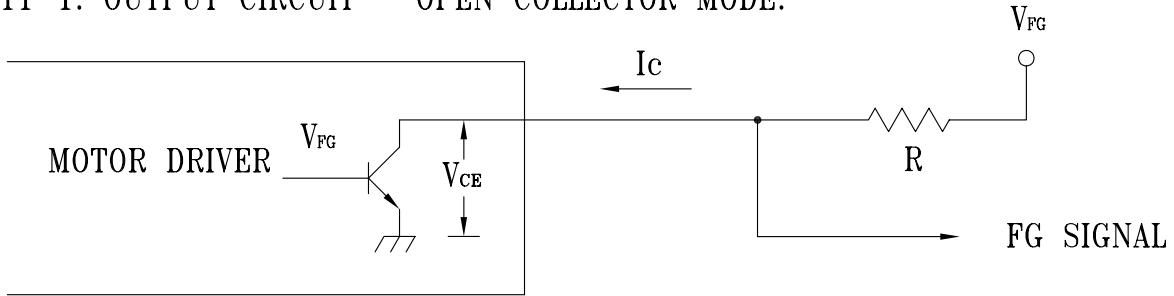
1. LEAD WIRE UL:1061 AWG#26 (MUST BE APPROVED BY DELTA)
RED WIRE -----(+)
BLACK WIRE -----(-)
BLUE WIRE -----(F00)
YELLOW WIRE -----(PWM)
2. THIS PRODUCT IS RoHS 2.0 COMPLIANT.

PART NO:

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11. FREQUENCY GENERATOR (FG) SIGNAL:

11-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH
THE LEAD WIRE OF POSITIVE OR NEGATIVE.

11-2. SPECIFICATION:

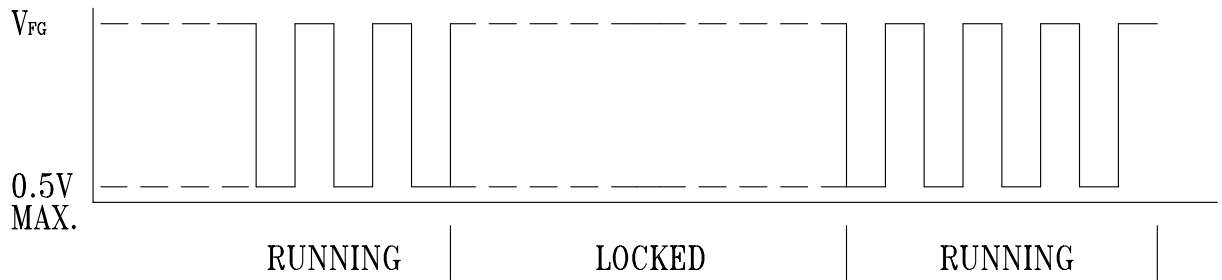
$V_{CE} \text{ (sat)} = 0.5V \text{ MAX.}$

$V_{FG} = 12.6VDC \text{ MAX.}$

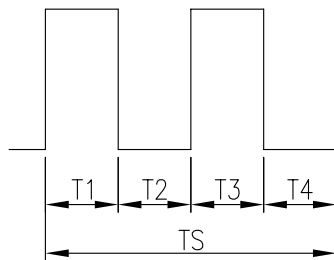
$I_c = 5mA \text{ MAX.}$

$R \geq V_{FG} / I_c$

11-3. FREQUENCY GENERATOR WAVEFORM:

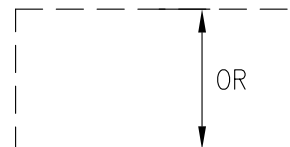


FAN RUNNING FOR 4 POLES



$$T1 = T2 = T3 = T4 = 1/4 TS$$

BLADE LOCKED



$N = \text{R.P.M}$

$TS = 60 / N (\text{SEC})$

*VOLTAGE LEVEL AFTER BLADE LOCKED

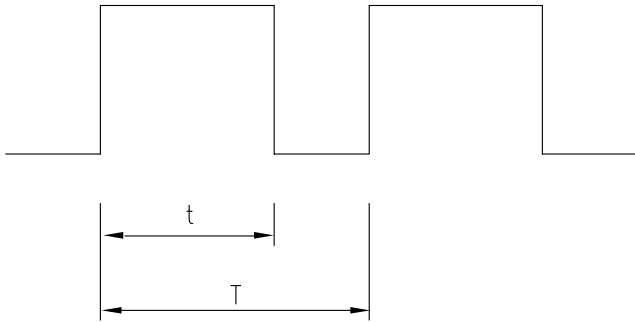
*4 POLES

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12. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~5.0 VDC



HIGH SIGNAL: 5.0 VDC MAX.
2.8 VDC MIN.

LOW SIGNAL: 0.8 VDC MAX.
0 VDC MIN.

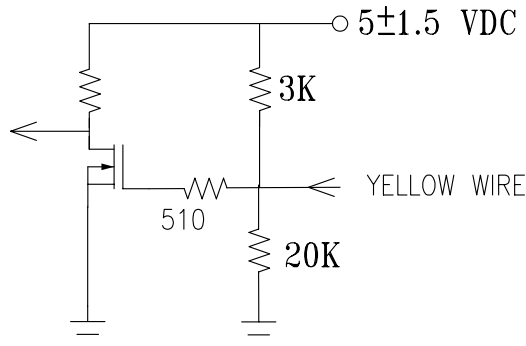
$$\text{DUTY CYCLE} = \frac{t}{T} * 100(\%)$$

- THE PREFERRED OPERATING POINT FOR THE FAN IS 25K HZ.
- AT 100% DUTY CYCLE,THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE,THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED,THE FAN WILL SPIN AT MAXIMUM SPEED.

13. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=25KHZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) TYP.
100	5600±10%	0.55
0	800±250	0.04

14. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



- 14-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROL INPUT IS LEFT UNCONNECTED.