

	TECH	INICAL DATA SH	EET	2 / 4
MALE S	STRAIGHT RECE	РСВ	R128.424.848	
SMT TYPE				Series : BMA COM
PACKAGING Standard Unit Other 100 'W' option Contact us			SPECIFICATION	
ELECTRICAL CHARACTERISTICS			ENVIRONMENTAL	
VSWR1.02+0,0500Insertion loss0.07RF leakage- (NAVoltage rating350Dielectric withstanding voltage1000		GHz	Operating temper Hermetic seal Panel leakage	rature -65/+125 ° C NA Atm.cm3/s NA
			OTHERS CHARACTERISTICS	
			Assembly instruc Others :	ction
MECHAN	ICAL CHARACTE	<u>RISTICS</u>	-	
Center contact retent Axial force – Matin Axial force – Oppos Torque	g end 8 site end 8	N mini N mini N.cm mini		
Recommended torqu Mating Panel nut	NA	N.cm N.cm		
Mating life Weight	500 0,9000	Cycles mini g		
Issue : 0847 C In the effort to improve necessary.	e our products, we reserve	the right to make cha	anges judged to be	

TECHNICAL DATA SHEET

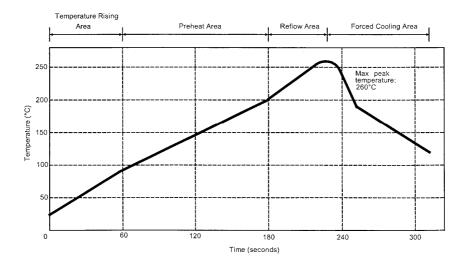
MALE STRAIGHT RECEPTACLE FOR PCB

SMT TYPE

R128.424.848 Series : **BMA COM**

SOLDER PROCEDURE

- Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 We advise a thickness of 200 microns (7.800 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.



TEMPERATURE PROFILE

Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



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