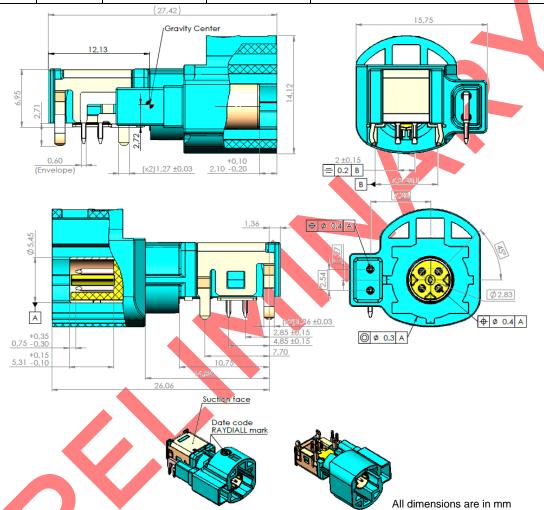
Process: Reflow



R195.660._00

TECHNICAL DATA SHEET

56ate	Product Index	Edited	Approved	Modification
10/09/2018	Α	J. MALIK	L. DELION	Creation
23/01/2019	С	D.GABET	M.DUPONT	Layout and reference update



Components	Materials	Plating
Body	Brass	High temp tin over nickel
Center contact	Brass	Gold over nickel interface Tin over nickel (Pcb)
Power contact	Bronze	High temp tin over nickel
Insulator	LCP	Natural color
Сар	Brass	
Housing	Polyamid	See Codings

Process: Reflow



R195.660._00

TECHNICAL DATA SHEET

Interface Product compatible to AK (German OEM Working Group) interface

Application This terminal has been qualified according to AUDI Specification

Electrical characteristics

Impedance 100Ω Frequency 0-2 GHz

VSWR 17 dB up to 1 Ghz Maxi

Voltage rating100 Veff MaxiDielectric withstanding Voltage250 Veff maxiInsulation resistance5000 MΩRF leakage≥ 75 dBTest voltage250 V rms

Skew Not relevant because of the short electrical length of the receptacle compared

to the length of the cable assembly

Nearend crosstalk < 30 dB Fearend crosstalk < 35 dB

Signal contact resistance $10 \text{ m}\Omega$ (but not relevant because the contact is not elastic) Outer contact resistance $25 \text{ m}\Omega$ (but not relevant because the contact is not elastic)

Power current 1.5 A DC

RoHs compliant

EMC screening must be assured by chassis compartment Control box manufacturer is responsible for EMC screening

Mechanical characteristics

Center contact retention, axial force, mating end

Center contact retention, axial force, opposite end

Housing retention

Mating cycles

10 N mini
200 N

≥ 25

Environmental

Operating temperature -40 / +105°C

Hermetic seal
Panel leakage

Component weight 4.81 g

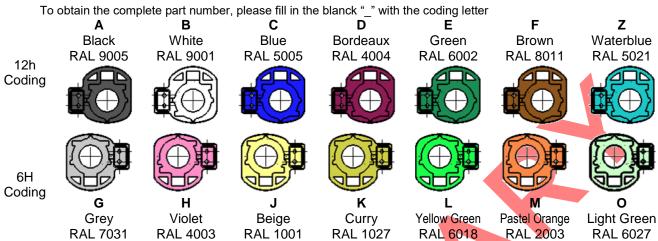
Process: Reflow



R195.660._00

TECHNICAL DATA SHEET

Codings

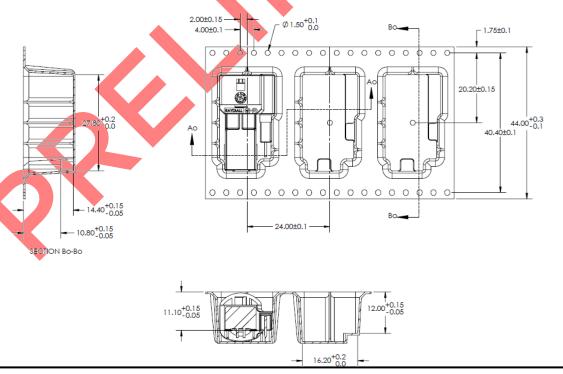


Packaging coding 12H

4 plastic reels inside 1 cardboard box

Primary packaging: plastic reel

- Dimensions: Ø 380 x 44.4mm
- Number of connectors per reel: 270
- Carrier tape description:
 - 44mm width, 24mm pitch.
 - Material: thermoplastic static dissipative. Cover tape material: Thermoplastic antistatic



Process: Reflow



R195.660._00

TECHNICAL DATA SHEET

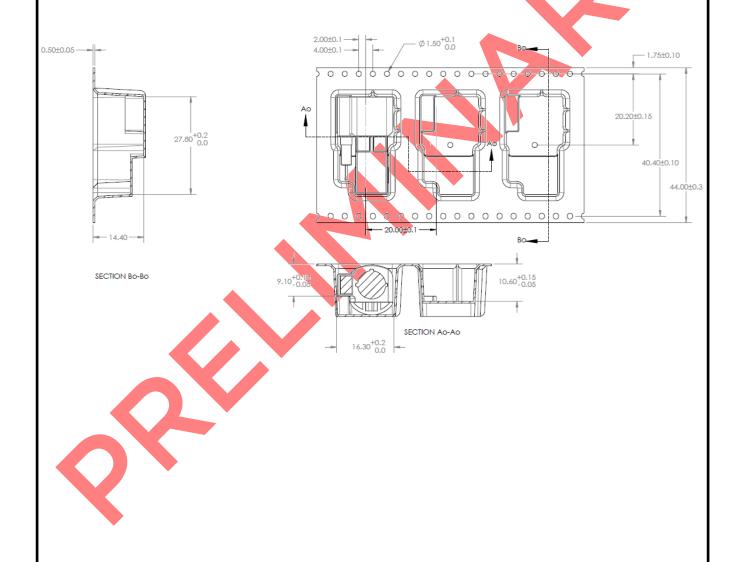
Packaging coding 6h

4 plastic reels inside 1 cardboard box

Primary packaging: plastic reel

- Dimensions : Ø 380 x 44.4mm
- Number of connectors per reel: 270
- Carrier tape description:
 - o 44mm width, 24mm pitch.

Material: thermoplastic static dissipative. Cover tape material: Thermoplastic antistatic

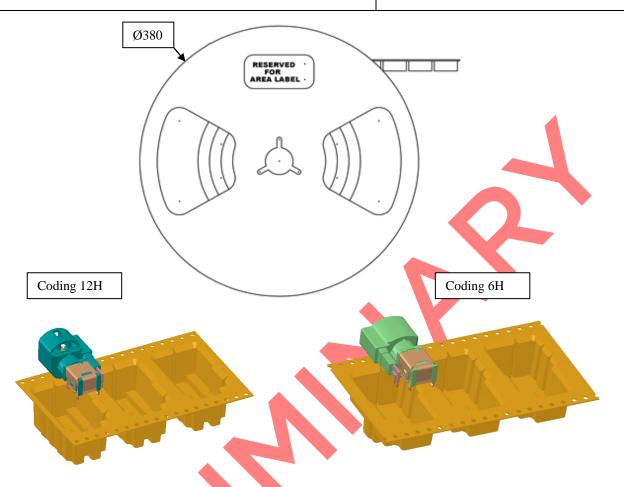


Process: Reflow



R195.660._00

TECHNICAL DATA SHEET



Secondary packaging: Cardboard box

- Outside dimensions: 400 x 400 x 260 mm
- Number of reels per cardboard box: 4
- Number of connectors per cardboard box: 1080
- Weight: 8.49 kg



(Picture is not contractual)

Third Packaging: Pallet

- PALLET Europe 1200 x 800mm
- Height: < 1450 mm
 - 30 cardbox by pallet
- 32 400 receptacles by complete pallet

Packaging

The product must be used as soon as it is removed from the cells.

Do not leave the product in the open air.

Process: Reflow



R195.660._00

TECHNICAL DATA SHEET

Reels should be stored indoors, in his original unopened packaging, in a controlled climate environment not exceeding -20°C / +40°C and 60% Max. relative humidity.

Reels should be protected from direct sunlight and should be used on a "first-in, first-out" basis.

It is recommended that connector be used within 1 year from the date of manufacture when stored according to the recommended storage condition.

PCB Cut out

- PCB Thickness: 1.6 mm.
- PCB recommended material: FR4 (£r = 4.6).
- 10 metalized holes.
- Solder paste has to be printed onto the land of solder and into holes to permit Pin In Hole Reflow.
- This layout is a recommendation for solderability.
- Design and performances of the PCB will depend on customers choices and RAYDIALL cannot be considered as responsible in case of bad performances.
- A numerical simulation of the PCB is recommended to optimize the RF performance in high frequency.

12H coding layout (x4) Ø 1,80 ±0,05 ф Ø 0.1 A EDGE OF BOARD В R0,75 (x2) Ø1 0 (x4) Ø 1,05 ±0,05 7,70 ±0,05 $(x2)10\pm0,$ (x2)R0,4 (x4)R1,5 R0,75 7,20 4,8 ±0,1 10 ±0,2