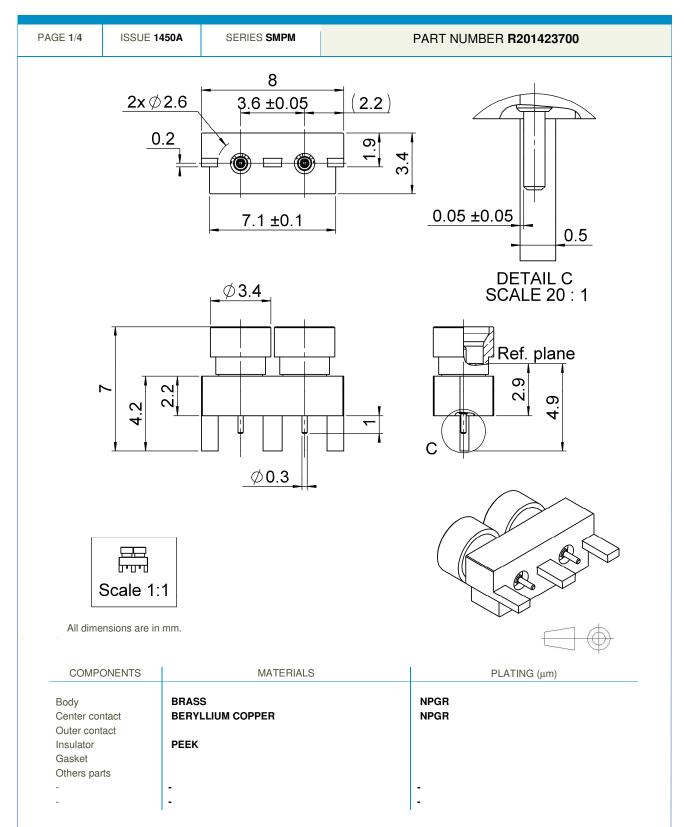


Technical Data Sheet

STRAIGHT TWIN MALE RECEPTACLE FOR PCB SMT TYPE EDGE CARD - SMOOTH BORE





Contar contact retention

Mating Panel nut

Technical Data Sheet

STRAIGHT TWIN MALE RECEPTACLE FOR PCB SMT TYPE EDGE CARD - SMOOTH BORE

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PACKAGING

500	Contact us	Contact us	
Standard	Unit	Other	

ELECTRICAL CHARACTERISTICS

Impedance			50	Ω
Frequency			0-65	GHz
VSWR	*	+	0.0000	x F(GHz) Maxi
Insertion loss			0.1	√F(GHz) dB Maxi
RF leakage		- (NA	- F(GHz)) dB Maxi
Voltage rating			335	Veff Maxi
Dielectric withstanding voltage			500	Veff mini
Insulation resistance			5000	MΩ mini
Center contact resistance			6	mΩ Maxi
Outer contact resistance			2	mΩ Maxi

MECHANICAL CHARACTERISTICS

Axial force – Mating End Axial force – Opposite end Torque	7 7 NA	N mini N mini N.cm mini	
Mating force Engagement force - smooth bore Disengagement force - smooth bore	18 7	N Maxi N mini	
Recommended torque			

Mating life 500 Cycles mini Weight 0.6200 g

NA N.cm

N.cm

NA

ENVIRONMENTAL

Operating temperature	-65/+165	℃
Hermetic seal	NA	Atm.cm3/s
Panel leakage	NA	

SPECIFICATION HUAWEI 14040556 V7.0

OTHER CHARACTERISTICS

Assembly instruction: NA

Others:

* Coaxial transmission line only

* VSWR: ≤1.05, DC to 15GHz

≤1.15, 15GHz to 25GHz

≤1.22, 25GHz to 40GHz

*VSWR in application depends decisive on PCB layout Vibration: MIL-STD-202, Method 204, Condition A Shock: MIL-STD-202, Method 213, Condition A

Salt Spray: MIL-STD-202, Method 101, Condition B, 48h Humidity-Temperature Cycling: MIL-STD-202, Method 106 Thermal Shock: MIL-STD-202, Method 107, Condition B





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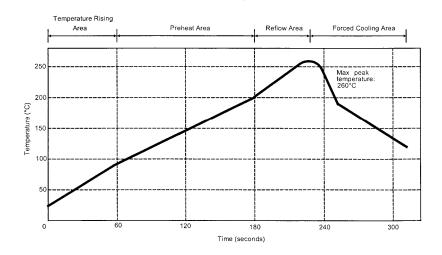
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SOLDER PROCEDURE

- 1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 - We advise a thickness of 150 microns (5.9 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
 - Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow.

 Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	℃
Max dwell time @260 ℃	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235 ℃	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100 ℃	420	sec