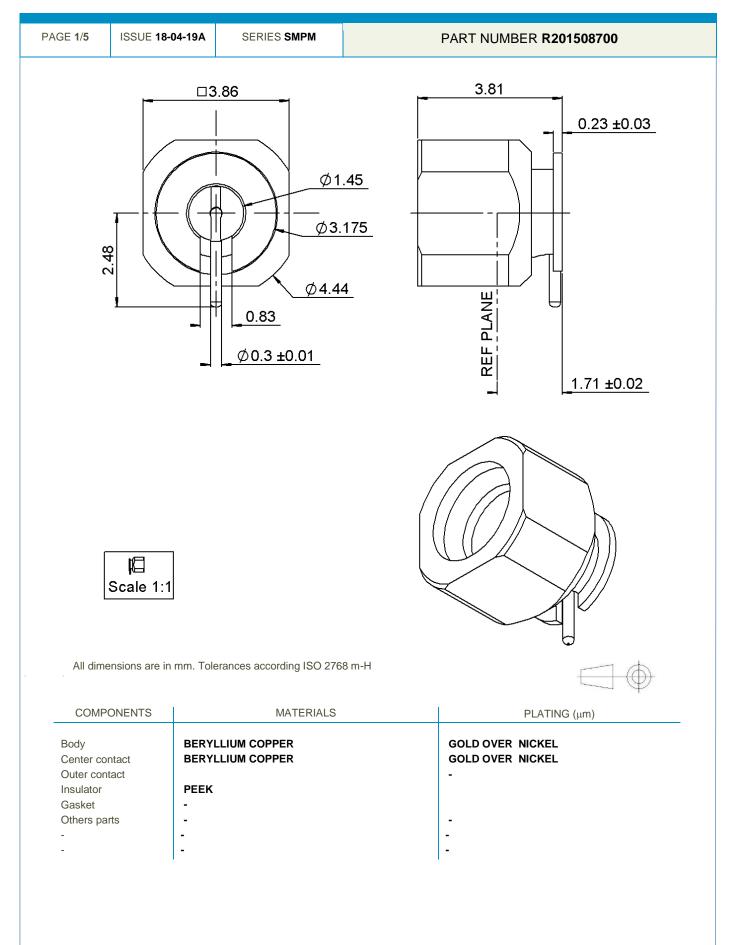
Technical Data Sheet

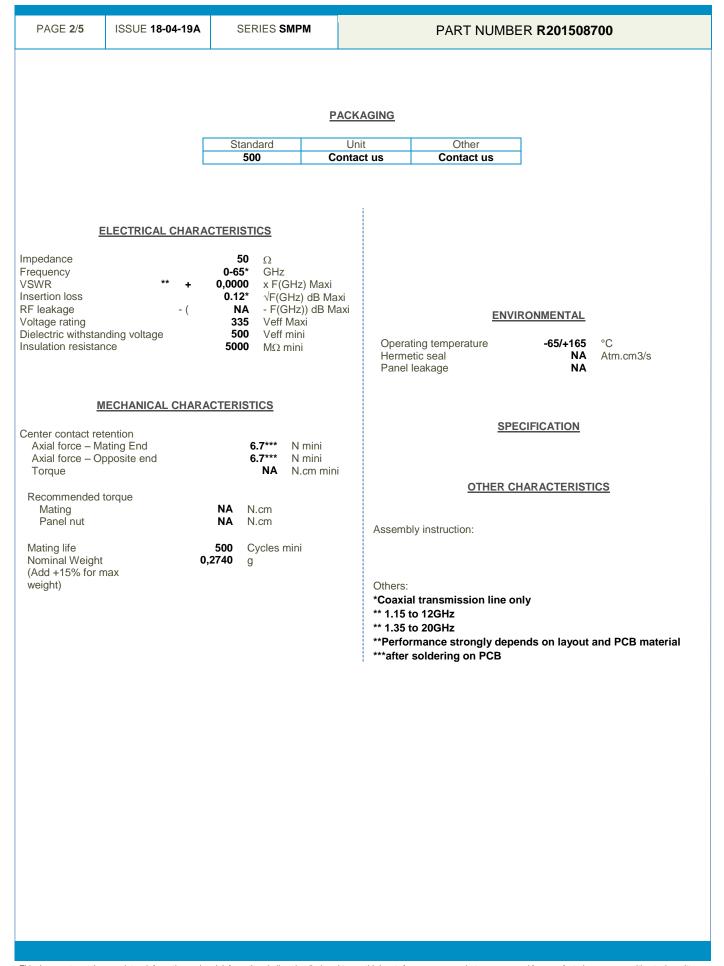


SMT PLUG RECEPTACLE SMOOTH BORE - REEL OF 500





SMT PLUG RECEPTACLE SMOOTH BORE - REEL OF 500



Radiall 狐



Technical Data Sheet

SMT PLUG RECEPTACLE SMOOTH BORE - REEL OF 500

PAGE 3/5

SERIES SMPM

PART NUMBER R201508700

SOLDER PROCEDURE

- Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 µm. Verify that the edges of the zone are clean.
- Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
 Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.

ISSUE 18-04-19A

5. Checking of solder joints and position of the component by visual inspection.

