STRAIGHT MALE RECEPTACLE FOR SMT SLIDE TYPE - REEL OF 500



PAGE 1/5	ISSUE 09-11-16A	SERIES SMP-MAX	PART NUMBER R222M03710
	Ø9.2		
cap)			Ø 5.4 ASPIRATION PORT Ø 4.6 max.
- 8.6 (with cap)	6.9		Cap for reel package <u>±0.05</u>
All dime	Scale: 1/1		

COMPONENTS	MATERIALS	PLATING (µm)
Body	PA 10T 30%GF Color BLACK	-
Center contact	BRASS	NPGR (Au0.1-0.2μm,NiP 1.27-2.54 μm)
Outer contact	BRASS	NPGR (Au0.1-0.2μm,NiP 1.27-2.54 μm)
Insulator	PTFE/LCP/PEEK	
Gasket	-	
Others parts	PTFE/LCP/PEEK	-
-	-	-
-	-	-

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PAGE 2/5	ISSUE 09-11-16A	SERIES SMP-M	ТАХ		PART NUMBER	R222M03710	
PACKAGING							
	E	Standard 500	Un Conta		Other Contact us		
E	LECTRICAL CHARAG	CTERISTICS					
Impedance Frequency VSWR (max.) / Re	eturn Loss (max.)	50 Ω 0 - 10 GHz					
DC - 4 G 1.07 / -30)dB 1.12 / -25dB				ENVIR	ONMENTAL	
Insertion loss RF leakage Voltage rating Dielectric withstan Insulation resistan	- (ding voltage	< 0.03* √F(GHz) 70@3 - F(GHz) 335 Veff Maxi 1000 Veff mini 5000 MΩ mini) dB Maxi i	Operatir Hermetic Panel le		-55/+165 NA NA	°C Atm.cm3/s
MECHANICAL CHARACTERISTICS			SPECIFICATION HUAWEI 14040995				
Center contact ret Axial force – Ma Axial force – Op Torque Pull-in-range	ating End	10 N	mini mini cm mini m		OTHER CH	ARACTERISTICS	
Recommended to Mating Panel nut	rque		N.cm N.cm	Assemb	ly instruction:		
Mating life Weight		100 Cycles mini 8570 g		Center o	Transmission Line Only ontact resistance≤5mΩ ontact resistance≤5mΩ		
Engagement (mai Disengagement (un-mating) force: 3-6N			3rd pas	sive intermodulation (I c@1.8/2.1/2.6GHz, 2*2		
				i			

STRAIGHT MALE RECEPTACLE FOR SMT SLIDE TYPE - REEL OF 500



The connecting range represents the maximum misalignment during connection.

The swiveling angle is the maximum possible angle of the adapter in a snap receptacle.

A blind assembly is guaranteed if radial misalignment is smaller than connecting range. Otherwise a manual lead-in is necessary.

Electrical performance is achieved when radial and axial misalignments are within their working ranges. Radial working range = (length of the adapter) x Sinus(radial working angle).

Typical RT performances for a set.						
slide receptacle + adapter + snap receptacle (receptacles soldered on boards):						
	Misalignment	DC - 3 GHz	3 - 6 GHz			
	Radial 0°, Axial 0mm	<1.15/-23.9 dB	<1.25/-19.10 dB			
V.S.W.R / Return loss	Radial 0°, Axial +/-1.2mm	<1.20/-20.8 dB	<1.35/-16.5 dB			
	Radial 3°, Axial 0mm	<1.15/-23.1 dB	<1.25/-19.1 dB			
	Radial 3°, Axial +/-1.2mm	<1.20/-20.8 dB	<1.35/-16.5 dB			
	Misalignment	DC - 3 GHz	3 - 6 GHz			
	Radial 0 $^\circ$, Axial 0mm	<0.10 dB	<0.15 dB			
Insertion loss	Radial 0°, Axial +/-1.2mm	<0.12 dB	<0.25 dB			
	Radial 3°, Axial 0mm	<0.10 dB	<0.15 dB			
	Radial 3°, Axial +/-1.2mm	<0.12 dB	<0.25 dB			
handling power	>300W @2.7GHz at 25°C; >200W @2.7GHz at 85°C					

Typical RF performances for a set: . .

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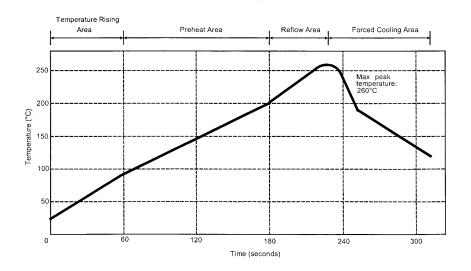


STRAIGHT MALE RECEPTACLE FOR SMT SLIDE TYPE - REEL OF 500

PAGE 4	/5	ISSUE 09-11-16A	SERIES SMP-MAX	PART NUMBER R222M03710				
	SOLDER PROCEDURE							
	 Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean. 							
	 Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component. Adhesive agents must not be used on the receptacle. 							
3. T	This process of soldering has been tested with convection oven .Below please find, the typical profile to use.							

- 4. The cleaning of printed circuit boards is not obliged.
- 5. Verification of solder joints and position of the component by visual inspection

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

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