

SD4Y Programmer

Programmer Introduction Programming Procedure for the AMS AS5xxx Series



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Revision History

Revision	Date	Owner	Description
1.0	22-5-2013	SD4Y	Initial doc
1.1	18-08-2013	SD4Y	ams AS5030 update
1.2	18-09-2013	SD4Y	ams AS5132 update
1.3	24-10-2013	SD4Y	ams AS5134; ams 5045B update
1.4	06-11-2013	SD4Y	Introduction update
1.5	06-11-2013	SD4Y	ams AS5043; ams5045; ams5140;
1.6	06-02-2014	SD4Y	Adding operation conditions
1.7	12-09-2014	SD4Y	Including AS5162 and AS5403; additional HW
1.8	28-01-2015	SD4Y	updated limits for fuses

1 Introduction

The SD4Y production programmer is designed for high-speed programming for the AMS magnetic position sensors in the production.

The programmer supports all interfaces for programming the AS5x4x, AS5x3x and AS514x magnetic position sensor.

All mandatory commands e.g. Analog Read back, which are necessary and mandatory for programming the AMS magnetic position sensors, are implemented.

The SD4Y is fully ESD protected and the power supply is galvanic isolated from the internal uC.

Internal Voltage measurements are checking the supply and programming voltage to be sure, there is no internal damage.

The SD4Y production programmer is operating in standalone mode.



2 Main Features

- Supports AMS magnetic position sensors, with required programming voltage
- High speed programming
- Analog read back of AMS OTP technology supported
- Fully ESD and Over-voltage protected I/O (galvanic isolation)
- Internal diagnostics
- Supply and IO voltage adjustable
- Detection of load condition and automatic speed adaption feature
- USB Connector
- Serial Connector
- Included Programming Capacitors
- Automatically disconnecting of the programming capacitors during analog read back

3 Supported Devices:

The following list is showing the AMS magnetic position sensors, which are integrated in the programmer uC & GUI. Drivers are available for LabView 2010 32bit and 32 bit Windows dll.

AS5030 AS5040 AS5043 AS5045 AS5045B AS5047D AS5115 AS5132 AS5134 AS5140 AS5145 AS5147

The following devices are supported by hardware & drivers. GUI is provided by ams.

AS5x6y Family AS5403



4 SD4Y Programmer operation conditions UPROG1.4

4.1 Outputs

Parameter	Min	Тур.	Max	Units	Comments
Digital outputs in 3,3V mode	3	3.3	3.6	V	2mA load
VDD in 3,3V mode	3	3.3	3.6	V	
Digital outputs in 5V mode	4.5	5	5.5	V	2mA load
VDD in 5V mode	4.5	5	5.5	V	
Prog PIN	3	n.a.	8.6	V	
Imax VDD _{usb}	50	n.a.	n.a.	mA	USB Supply
ImaxVDD _{RS232}	150	n.a.	n.a.	mA	RS232 Supply external
Imax V_{Prog}	50	n.a.	n.a.	mA	
lmax on digital IO	20	n.a.	n.a.	mA	1 channel, short circiut

4.2 Inputs

Parameter	Min	Тур.	Max	Units	Comments
VDD _{USB}	4.5	5	5.5	V	
VDD _{RS232}	11	12	13	V	
Digital I/O in 3.3V mode	3	3,3	3,6	V	
Digital I/O in 5V mode	4.5	5	5.5	V	
Analog input voltage on Prog	0	n.a.	3.3	V	



Parameter	Min	Тур.	Max	Units	Comments
High Level Input	n.a.	n.a.	7	V	Digital pins
Low Level Input	-0.4	n.a.	n.a.	V	Digital pins
High Level Input	n.a.	n.a.	5	V	Analoque pins
Low Level Input	-0.4	n.a.	n.a.	V	Analoque pins

4.3 Absolute maximum ratings Inputs

4.4 ESD Protection and Operating Temperature

Parameter				Units	Comments
Human Body Model	2000			V	On any Pin (prog connector)
Machine Model	200			V	On any Pin (prog connector)
Charge-Device Model	1000			V	On any Pin (prog connector)
Parameter	Min	Тур.	Max	Units	Comments
Operating Temperature	10	25	35	[degC]	



5 Programmer Hardware Description

5.1 SD4Y Programmer Hardware Description

The SD4Y Programmer has two possible input connectors for the PC

- 1) USB
- 2) RS232 and external Power Supply (12V max)

USB:

The USB connector can be used for operate the SD4Y Programmer without an additional Supply. Important: The max allowed current consumption on the VDD is 50mA. Otherwise the USB controller turns off.

A firmware upgrade is only possible with the USB connector.

RS232:

To use the RS232 an additional Supply is necessary. The max. Voltage is 12V.

Important: The max allowed current consumption on the VDD is 150mA. Otherwise the RS232 controller turns off.



SD4Y-Programmer Connector

The SD4Y Programmer has a 20 pin connector for the DUT (Device under test) This Connector has the same PIN Out like the AMS AS5000 Programmer.

Programmer's right side									
19	17	15	13	11	9	7	5	3	1
20	18	16	14	12	10	8	6	4	2

Pin #	Signal	Comment
1	Vzap	Programming voltage
2	Vzap	Programming voltage
3	D10	Encoder signal
4	ADC2	Device autodetection voltage
5	D9	Encoder signal
6	ADC1	Vzap feedback
7	D8	Encoder signal
8	D11	Encoder signal
9	D7	Encoder signal
10	D6	Encoder signal
11	VDD	Encoder power supply
12	VDD	Encoder power supply
13	GND	Ground
14	GND	Ground
15	D5	Encoder signal
16	D0	Encoder & LCD display signal
17	D4	Encoder signal
18	D1	LCD signal – Do not use
19	D3	Encoder signal
20	D2	Encoder signal



<u>Connection of the SD4Y Programmer to an AMS Sensor during programming and analog</u> <u>readback mode</u>



<u>Programming</u>: During programming the programmer is switching internal the programming caps to the Programming Pin.

Additional Programming Capacitors are not necessary and not allowed. The max allowed capacitor on the Programming Pin on the Application board is 100pF.

The cable length has to be as short as possible.



<u>AnalogReadBack</u>: During the analog read back, programmer is disconnecting automatically the internal programming capacitors

The max allowed capacitor on the Programming Pin on the Application board is 100pF during analog read back. Otherwise the not fused fuses can be destroyed.

The cable length has to be as short as possible.



5.2 Additional Hardware

5.2.1 Standard Adapter for 1 Wire Interface / SPI Interface and I2C Interface

The standard adapter is necessary for AMS Sensors with 1-Wire UART (e.g. AS5162 or AS5403) and AMS Sensors with a standard SPI Interface. Additional there is the possibility to use this adapter board for AMS Sensor with I2C Interface.

Additional for the AS5403 there is a PWM_Sync Input included for triggered SPI or UART Read.

Board:





5.2.2 Relay Board

The Relay Board is for the following sensors and measurements necessary.

- 1) AS5262 Sensor: With this relay board there is the possibility to program both dies with one programmer
- 2) Using External VDD.
- 3) Using a DVM to measure the right DAC Value of the AS5262 --> DAC Calibration

Board:





6 SD4Y Programmer GUI Installation

To use the SD4Y Programmer GUI some additional steps are necessary to run the software.

- Download the latest Labview Runtime Engine and VISA Drivers
 The GUI is written in Labview. For this reason the latest Labview Runtime Engine (Labview Runtime Engine 2012) and the latest VISA Drivers(NI-VISA Runtime Engine) are
 necessary. Please find the files on the official National Instruments webpage <u>www.ni.com</u>
- 2) Install the GUI for the SD4Y Programmer
- 3) Connect the USB or the RS232 to the Programmer and the PC. It's not allowed to use both connections at the same time.
- 4) The connection to the DUT has to be open during the first GUI start up. If the GUI is running and the right device is used it's not necessary to disconnect the Programmer Connector
- 5) Open the GUI





7 Programming of the ams AS5xxx series

7.1 ams AS5145

7.1.1 Hardware

PINOUT: 20 PIN Connector to AS5145/AS5045

Connector on the SD4Y Programmer



Pinout AS5145



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SD4Y Connector	AS5145
PinNr	PinDescription
1	Vprog
2	Vprog
13	GND
14	GND
11	Vdd
12	Vdd
15	DO
17	CSn
20	CLK



7.1.2 Programming Procedure and Function Description for the ams AS5145

1) Start the GUI







	b) c)	Press the Connect Button. The Status will change to the green checkman Please check if the latest firmware is used. For a firmware update, please connect the programmer to the USB , choose the right COM and press the FW upgrade Button FWUpgrade Button If the update was successful, the FW- Version will change.	ark ect
2)	Choos	Additional the update successful I: marker will be green.	
3)	Serial Port	Ul will change to the right Device Image: status PW version: e successful: Image: status Image: status	
		0 5 10 15 20 25 30 35 40 45 50 55 Fuses	

- 4) Set the VDD to the right Value
- 5) To use the **OTP TAB Area** first is important.



6) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:



- Angle [LSB] Graphic is showing the actual position of the magnet.
- Angle [LSB] is showing the actual position of the magnet in LSB
- Zero Offset: For adding or subtracting an offset to the current Angle position
- Set to OTP-GUI: The OTP Value is showing the Angle + the zero offset. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5145CS area of the OTP Tab.



- Status flag: The Status Flag displays the status bits extracted from the SSI.
- 7) Push the "set to OTP-GUI" for setting the zero point or use the manual setting of the zero



8) Change to the OTP Area.

SSI OTP Caution: smaller 100pF on PROG-PIN, if not. fuses are damaged !! bad fuse detected status: analogue ZAP ! AS5145 CS Resistance AS5145 FS bad fuse detected status: write save data mbit1 (FS) 0.0 FS1 5V VDD read mbit1 (FS) 0.0 FS4 write set to GUI 555 FS0 FS1 100000- set to GUI 558 FS9 FS1 22 0.0 FS1 FS1 FS1 22 0.0 FS1 FS1 FS1 22 0.0 FS1 FS1 FS1	Serial Port L FWUpgrade Connect Disconect FW version: update successfull:	Device: A55145	
bad fuse detected Status: ZAP ! AS5145 CS Resistance AS5145 FS write save data Ioad reset fuse 0.0 F51 5V VDD read MagCompN 0.0 F54 0000 - cero position 0 set to GUI 20 0.0 F57 100000 - cero position 0 set to GUI 21 0.0 F59 22 0.0 F510 22 0.0 F510 23 0.0 F511 511 511	SSI OTP Caution: smaller 100pF on PROG-PIN, if not, fuses	s are damaged !!	
10000- 10000- 1000- 1000- 1000- 1000- 100-	bad fuse detected Status: write save data SV VDD Zero position 0 10000- 10000- 10000- 10000- 10000- 1000- 1000- 1000- 10- 1	AS5145 CS Resistance mbitl (FS) 0.0 PWMMhaifEN 0.0 MagCompEN 0.0 Md0 0.0 PWMDis 0.0 PMM1 0.0 Z0 0.0 Z1 0.0 Z2 0.0 Z3 0.0 Z4 0.0 Z5 0.0 Z6 0.0 Z11 0.0 Z4 0.0 Z4 0.0 Z10 0.0 Z11 0.0 Z4 0.0 Z4 0.0 Z5 0.0 Z10 0.0 Z11 0.0 Z11 0.0 RAdress1 0.0 RAdress2 0.0 RAdress3 0.0 RAdress3 0.0 RAdress3 0.0 RAdress4 0.0 IntpHyst1 0.0	AS5145 FS FS1 FS2 FS3 FS4 FS5 FS6 FS7 FS8 FS9 FS10 FS11 FS12 FS13 FS14 FS15 FS16 FS17 FS18 FS19 FS22 FS23 FS24 FS25 FS26 FS27 mbit0

- 9) Select necessary Bits for programming in the **AS5145 CS** (Customer settings)
- 10) Push the write button
- 11) The OTP Write was successful.



12) Several writing is possible.

13) Push the read button if a digital reading is necessary

- 14) Several digital reading is possible.
- 15) If the values in the AS5145 CS area are right, push **ZAP !** Button for permanent programming.
- 16) Push Analogue. The analog read back is mandatory, after programming!Warning: It's not allowed to connect a capacitor to the VPRog. This can destroy all OTP Bits during the analog read back
- 17) In the "Resistance" area is the OTP Fuse resistance Information of all Customer Bits.

Programmed Fuse: 50 - 200 Ohm Unprogrammed Fuse: >10 kOhm Bad Fuse: 200 Ohm - 10 kOhm

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 18) Verification between written data and analogue data is mandatory, to be sure no bit is missing.
- 19) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.2 ams AS5045B

7.2.1 Hardware

PINOUT: 20 PIN Connector to AS5045B

Connector on the SD4Y Programmer



Pinout AS5145



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Connection between SD4Y and AS5045B

SD4Y Connector	AS5045B
PinNr	PinDescription
1	Vprog
2	Vprog
13	GND
14	GND
11	Vdd
12	Vdd
15	DO
17	CSn
20	CLK



7.2.2 Programming Procedure and Function Description for the ams AS5045B

1) Start the GUI





d) Choose the right COM Port



	e) f)	Press the Euton. The Status will change to the green checkmark Please check if the latest firmware is used. For a firmware update, please connect the programmer to the USB , choose the right COM and press the FW upgrade Button Euton If the update was successful, the FW- Version will change.
		Additional the worker will be green.
2) 3)	Choos The G	se the right Device (AS5045B) GUI will change to the right Device
	Serial Port	FWUpgrade Connect Disconect FW version: 1.26 Status: e successfull: Image: Connect in the successful in the
	SSI C bad fuse 5V 10 10 10	Caution: smaller 100pF on PROG-PIN, if not, fuses are damaged !! e detected analogue ZAP ! write save data load read read 0 pomDis 0 554 0000 0 set to GUI 000 0 set to GUI 00 set to GUI

- 4) Set the VDD to the right Value
- 5) To use the **OTP TAB Area** first is important.
- 6) SSI Tab : If a zero programming is necessary.



By selecting the SSI tab, information of the angular position and the status bits appear:



- Angle [LSB] Graphic is showing the actual position of the magnet.
- Angle [LSB] is showing the actual position of the magnet in LSB
- Zero Offset: For adding or subtracting an offset to the current Angle position
- Set to OTP-GUI: The OTP Value is showing the Angle + the zero offset. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5145CS area of the OTP Tab.
- Status flag: The Status Flag displays the status bits extracted from the SSI.



7) Push the "set to OTP-GUI" for setting the zero point or use the manual setting of the zero



point in the OTP Tab area.

8) Change to the OTP Area.

SSI OTP Caution: smaller 100pF on PROG-PIN, if not, fuses are damaged !! bad fuse detected analogue ZAP ! ASS045B CS Resistance ASS045 FS write save data load reset fuse 0 F51 load read mbit1 (FS) 0.0 F54 pom00: 0.0 F54 F55 100000- 0 set to GUI F58 100000- 0 set to GUI 77 0.0 F513 10000- 0 set to GUI 77 0.0 F513 1000- 0 set to GUI 77 0.0 F513 1000- 0 set to GUI 77 0.0 F5	Serial Port COM10 V FWUpgrade Connect FW version: 1.26 update successfull:	Disconect Status:	Device: AS50458	T
bad fuse detected analogue ZAP ! ASS045B CS Resistance ASS045 FS write save data Ioad FS1 FS1 FS1 SV VDD read Reserved 0.0 FS1 Wite save data read Reserved 0.0 FS4 100000 generation 0 set to GUI FS1 FS1 100000 generation SS2 0.0 FS6 FS5 22 0.0 FS1 FS1 FS1 100000 generation FS1 FS1 FS1 100000 generation FS1 FS1 FS1 10000 generation Generation FS1 FS1 1000 generation Generation FS1 FS1 1000	SSI OTP Caution: smaller 100pF on PROG	-PIN, if not, fuse	s are damaged !!	
10- 0 5 10 15 20 25 30 35 40 45 50 55 Firses Firses Firses	bad fuse detected write save data SV VDD 2ero position 0 10000- 10000- 10000- 10000- 10000- 10000- 10000- 10000- 100- 10	ZAP ! reset fuse load read set to GUI	AS5045B CS Resistant mbit (FS) 0,0 PWMMartEN 0,0 pwmDis 0,0 Reserved1 0,0 Z0 0,0 Z1 0,0 Z2 0,0 Z3 0,0 Z4 0,0 Z5 0,0 Z6 0,0 Z7 0,0 Z8 0,0 Z10 0,0 CCW 0,0 Raferss1 0,0 Raferss2 0,0 Raferss1 0,0 Raferss1 0,0 IntpHyt1 0,0	ASS045 F5 F51 F52 F53 F54 F55 F55 F55 F57 F58 F59 F510 F511 F511 F512 F516 F516 F516 F516 F516 F518 F516 F522 F524 F526 F526 F526 F526 F527

- 9) Select necessary Bits for programming in the AS5045B CS (Customer settings)
- 10) Push the write button
- 11) The OTP Write was successful.
- 12) Several writing is possible.
- 13) Push the read button if a digital reading is necessary

write

14) Several digital reading is possible.



- 15) If the values in the AS5045B CS area are right, push **ZAP !** Button for permanent programming.
- 16) Push Analogue. The analog read back is mandatory, after programming!Warning: It's not allowed to connect a capacitor to the VPRog. This can destroy all OTP Bits during the analog read back
- 17) In the "Resistance" area is the OTP Fuse resistance Information of all Customer Bits.

Programmed Fuse: 50 - 200 Ohm Unprogrammed Fuse: >10 kOhm Bad Fuse: 200 Ohm - 10 kOhm

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 18) Verification between written data and analogue data is mandatory, to be sure no bit is missing.
- 19) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.3 ams AS5043

7.3.1 Hardware

PINOUT: 20 PIN Connector to AS5043

Connector on the SD4Y Programmer



Pinout AS5043



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Connection between SD4Y and AS5043

SD4Y Connector	AS5043		
PinNr	PinDescription		
1	Prog_DI		
2	Prog_DI		
13	VSS		
14	VSS		
11	VDD5V		
12	VDD5V		
15	DO		
17	CSn		
20	CLK		



7.3.2 Programming Procedure and Function Description for the ams AS5043

1) Start the GUI







	h) i)	Press the Connect Please check if the lates the programmer to the U Button FWUpgrade	Button. st firmware is JSB , choos ssful, the FV	The Status w s used. For a e the right CC V- Version wi	vill change to a firmware u DM and pres ill change.	o the gre pdate, p ss the FV	en checkmark. lease connect V upgrade
		Additional the	ccessful I:) n	narker will be	e green.	
2) 3)	Choos The G	se the right Device UI will change to the righ	T Device	(AS5043)			1
	Serial Port	FWUpgrade Connect	Disconect Status:	Device: AS5043	T		
	5V SSI	VDD OTP					
	1,4 1,2 1 ∑ ^{0,75}	- high Limit	A55043 CS CCW 29 28 27 26 25 24 23	Volt CS[V] A S5043 F 0 FS1 0 FS2 0 FS3 0 FS4 0 FS5 0 FS6 0 FS7 0 FS8	S Volt FS[V] upper I 1,00 0 lower II 0,10 0 0 OTP-r 0 analog	imit ead	
	0,25	- low Limit 	22 20 FB int EN Ref Ext EN Clamp Md EN Output Range1 Output Range0	0 F510 0 F511 0 F512 0 F513 0 F514 0 F515 0 F516	0 writ 0 2ap 0 2ap 0 5ave d	e ! lata	
			STOP				

- 4) Set the VDD to the right Value
- 5) To use the **OTP TAB Area** first is important



6) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:



- Angle [LSB] Graphic is showing the actual position of the magnet.
- Angle [LSB] is showing the actual position of the magnet in LSB
- Zero Offset: For adding or subtracting an offset to the current Angle position
- Set to OTP-GUI: The OTP Value is showing the Angle + the zero offset. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5145CS area of the OTP Tab.
- Status flag: The Status Flag displays the status bits extracted from the SSI.



7) Push the "set to OTP-GUI" for setting the zero point or use the manual setting of the zero



point in the OTP Tab area.

8) Change to the OTP Area.

Serial Port COM3 FWUpgrade Connect Disconect Disconect AS5043 T						
5V VDD						
SSI OTP	A55043 CS	Volt CS[V]	AS5043 FS Volt FS[V]	upper limit		
$ \begin{array}{c} 1,4 \\ 1,2 \\ 1 \\ \hline 0,75 \\ 0,5 \\ 0,25 \\ 0,25 \\ 0,25 \\ 0,5 \\ 0,25 \\ 0,25 \\ 0,25 \\ 0,25 \\ 0,25 \\ 0,25 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0$	CCW 99 28 77 26 25 24 23 22 21 20 FB Int EN Ref Ext EN Clamp Md EN Output Rangel	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	FS1 0 FS2 0 FS3 0 FS4 0 FS5 0 FS6 0 FS7 0 FS8 0 FS9 0 FS10 0 FS11 0 FS13 0 FS15 0 FS15 0	1,00 lower limit 0,10 OTP-read analogue write Zap! save data		

- 9) Select necessary Bits for programming in the **AS5043 CS** (Customer settings)
- 10) Push the write button
 11) The OTP Write was successful.
 12) Several writing is possible.
 13) Push the read button read if a digital reading is necessary



- 14) Several digital reading is possible.
- 15) If the values in the AS5043 CS area are right, push **ZAP** Button for permanent programming.
- 16) Push Analogue. The analog read back is mandatory, after programming!Warning: It's not allowed to connect a capacitor to the VPRog. This can destroy all OTP Bits during the analog read back
- 17) In the "Volt CS[V]" area is the OTP Fuse voltage Information of all Customer Bits.

Programmed Fuse: < 0,1 V Unprogrammed Fuse: >1V Bad Fuse: 0,1V - 1 V

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 18) Verification between written data and analogue data is mandatory; to be sure no bit is missing.
- 19) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.4 ams AS5045

7.4.1 Hardware

PINOUT : 20 PIN Connector to AS5045

Connector on the SD4Y Programmer



Pinout AS5045



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SD4Y Connector	AS5045		
PinNr	PinDescription		
1	Prog_DI		
2	Prog_DI		
13	GND		
14	GND		
11	Vdd		
12	Vdd		
15	DO DO		
17	CSn		
20	CLK		

Connection between SD4Y and AS5045



7.4.2 Programming Procedure and Function Description for the ams AS5045

1) Start the GUI







	k) I)	Press the Connect Button. The Status will change Please check if the latest firmware is used. For a firmware the programmer to the USB , choose the right COM and pre Button FWUpgrade If the update was successful, the FW- Version will change.	to the green checkmark. update, please connect ess the FW upgrade
2) 3)	Choos The G Serial Port L COM3	Additional the marker will see the right Device (AS5045) GUI will change to the right Device t Version: 12e Connect Disconect Status: Version: 12e Version: 12e Version: Ve	Je green.
	5V SSI 1,1 1,2 2,0,6 0,7 0,7 0,7 0,7 0,7 0,7 0,7 0,7	VDD OTP A55045 CS Volt CS/V A55045 FS Volt FS/V upper limit 1 0 753 0 100 2 0 754 0 100 2 0 754 0 100 2 0 755 0 malogue 2 0 755 0 malogue 2 0 753 0 100 2 0 753 0 malogue 2 0 753 0 malogue 2 0 753 0 malogue 1 0 753 0 753 0 2 0 753 0 malogue malogue 1 0 753 0 753 0 malogue 1 0 753 0 753 0 753 0 0 5 10 15 20 </td <td></td>	
		STOP	1

- 4) Set the VDD to the right Value
- 5) To use the **OTP TAB Area** first is important.



6) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:

Serial Port COM3 FWUpgrade Connect FW version: 1.2e update successfull:	Disconect Status: AS5045
5V VDD SSI OTP SSI OTP 1600 2400 1400 2600 1200 2800 -1000 3000 - 800 3400 600 3400 400 3600	Status Even Parity Mag Dec Mag Inc Lin Alarm Cordic Overflow Offset Comp. Finished SSI Value Offset
	OTP Value set to OTP GUI 0

- Angle [LSB] Graphic is showing the actual position of the magnet.
- Angle [LSB] is showing the actual position of the magnet in LSB
- Zero Offset: For adding or subtracting an offset to the current Angle position
- Set to OTP-GUI: The OTP Value is showing the Angle + the zero offset. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5145CS area of the OTP Tab.
- Status flag: The Status Flag displays the status bits extracted from the SSI.



7) Push the "set to OTP-GUI" for setting the zero point or use the manual setting of the zero

	OTP Value
set to OTP GUI	0

point in the OTP Tab area.

8) Change to the OTP Area.

Serial Port COM3 FWUpgrade Connect Disconect Disconect FW version: update successfull:					
5V VDD					
SSI OTP					
-	A55045 CS	Volt CS[V]	AS5045 FS	Volt FS[V]	upper limit
$ \begin{array}{c} 1,5 \\ 1,2 \\ 1,2 \\ 1,2 \\ 1,2 \\ 1,2 \\ 1,2 \\ 0,8 \\ 0,6 \\ 0,6 \\ 0,4 \\ 0,2 \\ -0,1 \\ 0 \\ 5 \\ 10 \\ 15 \\ 20 \\ 25 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0$	CCW 211 210 27 27 27 26 26 24 24 23 22 21 20 20 9 ymDIS 20 9 ymDIS Mag Comp EN 9 WM haif EN	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	FS1 FS2 FS3 FS4 FS5 FS6 FS7 FS8 FS9 FS10 FS11 FS11 FS13 FS14 FS15 FS16	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1,00 lower limit 0,10 read analogue write Zap! save data
	STOP				

- 9) Select necessary Bits for programming in the **AS5045 CS** (Customer settings)
 - write
- 11) The OTP Write was successful.
- 12) Several writing is possible.

10) Push the write button

- 13) Push the read button if a digital reading is necessary
- 14) Several digital reading is possible.


- 15) If the values in the AS5045 CS area are right, push **ZAP !** Button for permanent programming.
- 16) Push Analogue. The analog read back is mandatory, after programming!
 Warning: It's not allowed to connect a capacitor to the VPRog. This can destroy all OTP Bits during the analog read back
- 17) In the "Volt CS[V]" area is the OTP Fuse voltage Information of all Customer Bits.

Programmed Fuse: < 0,1 V Unprogrammed Fuse: >1V Bad Fuse: 0,1V - 1 V

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 18) Verification between written data and analogue data is mandatory, to be sure no bit is missing.
- 19) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.5 ams AS5140

7.5.1 Hardware

PINOUT : 20 PIN Connector to AS5140

Connector on the SD4Y Programmer



Pinout AS5140



Connection between SD4Y and AS5140

SD4Y Connector	AS5140
PinNr	PinDescription
1	Vprog
2	Vprog
13	GND
14	GND
11	Vdd
12	Vdd
15	DO
17	CSn
20	CLK



7.5.2 Programming Procedure and Function Description for the ams AS5140

1) Start the GUI







3) 4)

UPROG Programmer - Programming Procedure for ams AS5xxx series

 b) Press the Connect Button. The Status will change to the green checkmark. c) Please check if the latest firmware is used. For a firmware update, please connect the programmer to the USB, choose the right COM and press the FW upgrade Button If the update was successful, the FW- Version will change. 				
Additional the Device:				
Choose the right Device (AS5140) The GUI will change to the right Device				
Serial Port Disconect Local Connect FW version: 1.2e update successfull: Image: Status:				
ST OT Caution: max capacitiv load on prog pin must not exceed 100pP bad fuse detected write save data Dod To To To To To To To To To To				

- 5) Set the VDD to the right Value
- 6) To use the **OTP TAB Area** first is important.



7) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:



- Angle [LSB] Graphic is showing the actual position of the magnet.
- Angle [LSB] is showing the actual position of the magnet in LSB
- Zero Offset: For adding or subtracting an offset to the current Angle position
- Set to OTP-GUI: The OTP Value is showing the Angle + the zero offset. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5145CS area of the OTP Tab.
- Status flag: The Status Flag displays the status bits extracted from the SSI.
- Mag ok? : The Status Flag displays the position of the magnet in z-distance.
 Green = AGC is ok
 Red = AGC is not ok
- 8) Push the "set to OTP-GUI" for setting the zero point or use the manual setting of the zero point in the OTP Tab area.





9) Change to the OTP Area.

Serial Port L COM3 FW version: update successfull:	FWUpgrade Connect	Disconect Status:	Device: AS5140]
SSI OTP Ca bad fuse detected 5V VDD 100000- [mq0] 10000- [mq0] 1000- [mq0] 100- 100- 100- 100- 100- 100-	aution: max capacitiv load on p analogue write save data zero position 10 15 20 25 30 35 40 Fuses	ARB after zap	exceed 100pP A 55140 CS Mol Mol No No No No No No No Co Calculate 22 23 24 25 26 27 25 26 27 27 28 29 CCW Radress0 Radress1 Radress1 Radress3 Radress4	Resistance	ASS140 FS FS1 FS2 FS3 FS4 FS5 FS6 FS7 FS8 FS9 FS10 FS10 FS11 FS12 FS13 FS14 FS15 FS16 FS17 FS18 FS19 FS20 FS21 FS22 FS23 FS23 FS24 FS25 FS25 FS26 FS27 FS28 FS29 FS31 FS10 FS17 FS18 FS19 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS27 FS28 FS28 FS28 FS27 FS28 FS310 FS311 FS318 FS3
		STOP			

10) Select necessary Bits for programming in the AS5140 CS (Customer settings)

write

- 11) Push the write button
- 12) The OTP Write was successful.
- 13) Several writing is possible.



- 14) Push the read button if a digital reading is necessary
- 15) Several digital reading is possible.
- 16) If the values in the AS5140 CS area are right, push **ZAP**! Button for permanent programming.
- 17) **Push Analogue. The analog read back is mandatory, after programming!**





Warning: It's not allowed to connect a capacitor to the VPRog. This can destroy all OTP Bits during the analog read back

18) In the "Resistance" area is the OTP Fuse resistance Information of all Customer Bits.

Programmed Fuse: 50 - 200 Ohm Unprogrammed Fuse: >10 kOhm Bad Fuse: 200 Ohm - 10 kOhm

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 19) Verification between written data and analogue data is mandatory, to be sure no bit is missing.
- 20) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.6 ams AS5040

7.6.1 Hardware

PINOUT : 20 PIN Connector to AS5040

Connector on the SD4Y Programmer



Pinout AS5040



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Connection between SD4Y and AS5040

SD4Y Connector	AS5040
PinNr	PinDescription
1	Prog
2	Prog
13	VSS
14	VSS
11	VDD
12	VDD
15	DO
17	CSn
20	CLK



7.6.2 Programming Procedure and Function Description for the ams AS5040

21) Start the GUI



	Serial Port	
	COM19	-
22) Choose the right COM Port		



UPROG Programmer - Programming Procedure for ams AS5xxx series

23)	Press the Button. The S	Status will chan	ge to the c	reen ch	eckmark.	
, 24)	Please check if the latest firmware is use	d For a firmwa	are undate	, nlease	connect th	۵
2 1)	programmer to the USB, choose the right COM and press the FW upgrade Button					
	FWUpgrade			10		
	If the update was successful, the	e FW- Version v	will change	9.		
	Additional the		marker wi	ll be gree	en.	
	Device:					
25)	Choose the right Device	(AS5040)				
26)	The GUI will change to the right Device					
	SSI OTP					
		Volt CS[V	AS5040 CS	Volt FS[V]	AS5040 FS	upper limit
	1,6-	0	CCW	0	FS 1	1,00
	1,4-	0	🗖 Z9	0	FS 2	lower limit
	12-	<u>•</u>	28 📄	0	FS3	0,10
	1,2 -	<u> </u>	27	0	FS 4	
	1- high Limit	<u> </u>	26	0	6 61	read
	0,8	0		0	E FS 7	
	2 06-	0		0	FS 8	analogue
	0,0-	0	1 Z2	0	FS 9	
	0,4 -	0	□ Z1	0	FS 10	write
	0,2- low Limit	0	🗖 Z0	0	FS 11	
		0	📄 Index	0	FS 12	
	0 - 	0	Div1	0	FS 13	Zap!
	-0,2-	0	Div0	0	FS 14	
	0 5 10 15 20 25 30 3	35 0	Md1	0	FS 15	save data
	ОТР	0	0 MdO		FS 16	

- 27) Set the VDD to the right Value
- 28) To use the OTP TAB Area first is important
- 29) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:





- SSI Graphic is showing the actual position of the magnet.
- SSI Value is showing the actual position of the magnet in LSB
- Offset : For adding or subtracting an offset to the current Angle position
- Set to OTP-GUI: The OTP Value is showing the Angle + the zero offset. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5145CS area of the OTP Tab.
- Status flag: The Status Flag displays the status bits extracted from the SSI.
- 30) Push the "set to OTP-GUI" for setting the zero point .





31) Change to the OTP Area.

32) Select necessary Bits for programming in the AS5040 CS (Customer settings) -

-

write
33) Push the write button
34) The OTP Write was successful.
35) Several writing is possible.
36) Push the read button if a digital reading is necessary.
37) Several reading is possible
38) If the values in the AS5040 CS area are right, push ZAP ! Button for permanent programming.
39) Push Analogue. The analog read back is mandatory, after programming!



40) In the "Volt CS[V]" area is the OTP Fuse voltage Information of all Customer Bits.

Programmed Fuse: < 0,1 V

Unprogrammed Fuse: >1V

Bad Fuse: 0,1V - 1 V

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

41) Verification between written data and analogue data is mandatory, to be sure no bit is missing.

42) With Save Date, the Resistance values of the OTP will be stored in a TXT-file



7.7 ams AS5030

7.7.1Hardware

PINOUT : 20 PIN Connector to AS5030

Connector on the SD4Y Programmer



Pinout AS5030



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Connection between SD4Y and AS5030

SD4Y Connector	AS5030
PinNr	PinDescription
1	Prog
2	Prog
13	VSS
14	VSS
11	VDD
12	VDD
7	DO
17	CSn
20	CLK



7.7.2 Programming Procedure and Function Description for the ams AS5030

1) Start the GUI



		Serial Port	
		COM19	-
2)	Choose the right COM Port		





45) Set the VDD to the right Value

-0,75-

0

2 4 6

46) To use the **OTP TAB Area** first is important.

47) SSI Tab : If a zero programming is necessary.

10

12 14

16

18

8

OTP

By selecting the SSI tab, information of the angular position and the status bits appear:





- SSI Graphic is showing the actual position of the magnet.
- Angle is showing the actual position of the magnet in LSB
- AGC is showing the actual AGC Value.
- C2 is showing the status of the hardware pin C2
- Lock is showing that AGC is locked
- Set to OTP-GUI: The OTP Value is showing the Angle. With pushing the
 "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5030CS area of the OTP Tab.
- 48) Push the "set to OTP-GUI" for setting the zero point .



49) Switch to the OTP Area.

SSI OTP upper limit 1,00 lower limit 0,10 SV VDD zero position $\frac{1}{200}$ set to GUI	A55030 CS Sens 1 Sens 0 77 Voltage A55030 FS 0,00 FS 1 0,00 FS 2 0,00 FS 3
$ \begin{array}{c} 1 - \\ \text{iigh Limit} \\ 0,75 - \\ 0,25 - \\ 0,25 - \\ \text{low Limit} \\ \hline \geq 0 - \\ -0,25 - \\ -0,5 - \\ -0,75 - \\ 1 \end{array} $	2/ 0,00 F54 25 0,00 F55 24 0,00 F56 23 0,00 F57 22 0,00 F58 21 0,00 F58 20 0,00 F58
0 2 4 6 8 10 12 14 16 18 OTP	

50) Select necessary Bits for programming in the AS5030 CS (Customer settings)

write

- 51) Push the write button
- 52) The OTP Write was successful.
- 53) Several writing is possible.

54)	Push	the	read	button	ļ

if a digital reading is necessary.

- 55) Several reading is possible
- 56) If the values in the AS5040 CS area are right, push ZAP ! Button for permanent programming.



- 57) Push Analogue. The analog read back is mandatory, after programming! Important: Analog Read Back for AS5030 is working with Hardware Revision 1.4 or higher
- 58) In the "Volt CS[V]" area is the OTP Fuse voltage Information of all Customer Bits.

Programmed Fuse: < 0,1 V

Unprogrammed Fuse: >1V

Bad Fuse: 0,1V - 1 V

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 59) Verification between written data and analogue data is mandatory; to be sure no bit is missing.
- 60) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.8 ams AS5134

7.8.1 Hardware

PINOUT : 20 PIN Connector to AS5134

Connector on the SD4Y Programmer



Pinout AS5134



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Connection between SD4Y and AS5134

SD4Y Connector	AS5134
PinNr	PinDescription
1	Prog
2	Prog
13	VSS
14	VSS
11	VDD
12	VDD
7	DO
17	CSn
20	CLK



7.8.2 Programming Procedure and Function Description for the ams AS5134

1) Start the GUI

Serial Port	Fwu rsion: 1.28 rssfull:	Upgrade Conne	ect Discone Sta	ct Device: home	
		Smal	D2 rtDesigi	n4You	

		Serial Port	
		COM19	-
2)	Choose the right COM Port		



		Connect
3)	Press the	

Button. The Status will change to the green checkmark.

4) Please check if the latest firmware is used. For a firmware update, please connect the programmer to the USB, choose the right COM and press the FW upgrade Button

FWUpgrade

If the update was successful, the FW- Version will change.

update successfull: Additional the

marker will be green.



- 5) Choose the right Device
- 6) The GUI will change to the right Device

- 7) Set the VDD to the right Value
- 8) To use the OTP TAB Area first is important.



9) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:



- SSI Graphic is showing the actual position of the magnet.
- Angle is showing the actual position of the magnet in LSB
- Status flag: The Status Flag displays the status bits extracted from the SSI.
- Set to OTP-GUI: The OTP Value is showing the Angle. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5134CS area of the OTP Tab.
- zero offset can be add to the actual zero position
- MT Counter = digital multi counter . more information in the AMS AS5134 Datasheet



- 10) Push the "set to OTP-GUI" for setting the zero point .
- 11) Switch to the OTP Area.



12) Select necessary Bits for programming in the AS5134 CS (Customer settings)

- 13) Push the write button
- write
- 14) The OTP Write was successful.
- 15) Several writing is possible.

read

- 16) Push the read button if a digital reading is necessary and for verification.
- 17) Several reading is possible



- 18) If the values in the AS5134 CS area are right, push ZAP ! Button for permanent programming.
- 19) Push Analogue. The analog read back is mandatory, after programming! Important: Analog Read Back for AS5134is working with Hardware Revision 1.4 or higher
- 20) In the "Volt CS[V]" area is the OTP Fuse voltage Information of all Customer Bits.

Programmed Fuse: < 0,4 V Unprogrammed Fuse: >2,1V Bad Fuse: 0,4V - 2,1 V

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

- 21) Verification between written data and analogue data is mandatory; to be sure no bit is missing.
- 22) With Save Date , the Resistance values of the OTP will be stored in a TXT-file



7.9 ams AS5132

7.9.1 Hardware

PINOUT : 20 PIN Connector to AS5132

Connector on the SD4Y Programmer



Pinout AS5132



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SD4Y Connector	AS5132
PinNr	PinDescription
1	Prog
2	Prog
13	VSS
14	VSS
11	VDD
12	VDD
7	DO
17	CSn
20	CLK

Connection between SD4Y and AS5132



7.9.2 Programming Procedure and Function Description for the ams AS5030

1) Start the GUI



COM19	-
0	

23) Choose the right COM Port



2) 3)

UPROG Programmer - Programming Procedure for ams AS5xxx series

24) Press the Button. The 25) Please check if the latest firmware is us programmer to the USB, choose the ri	e Status will change to the green checkma sed. For a firmware update, please connec obt COM and press the FW upgrade Butto	rk. ct the
FWUpgrade If the update was successful, th	ie FW- Version will change.	
Additional the	marker will be green.	
 2) Choose the right Device 3) The GUI will change to the right Device 	(AS5132)	
upper limit Status: analogue ZAP ! 2,10 write reset fuse 0,40 save data read 5V VDD zero position 0 set to GUI 3- 0 set to GUI set to GUI 2,5- - Individual set to GUI 2,5- - - - 2,5- - - - 0,5- Individual - - 0,5- Iow Limit - - 0,5- Iow Limit - - 0,5- Iow Limit - - 0,5- 10 15 20 25 30 35 40 45 50 55 60 65 0,7P a -	ASS132 CS Voltage ASS132 FS r_add4 0,00 FS1 FS2 r_add3 0,00 FS2 FS2 r_add1 0,00 FS3 FS25 r_add1 0,00 FS4 FS26 r_add1 0,00 FS5 FS27 r_sad1 0,00 FS5 FS27 r_sad1 0,00 FS5 FS27 r_sad2 0,00 FS5 FS27 r_sad3 0,00 FS5 FS28 r_sad3 0,00 FS7 FS28 r_ss32 FS3 FS31 FS32 PRE_COM1 0,00 FS10 FS32 VVW2_SJNV 0,00 FS13 FS35 Z8 0,00 FS14 FS36 Z77 0,00 FS13 FS38 Z4 0,00 FS13 FS14 Z3 0,00 FS13 FS42 Z12 0,00 FS21 FS42	

- 4) Set the VDD to the right Value
- 5) To use the **OTP TAB Area** first is important.



6) SSI Tab : If a zero programming is necessary.

By selecting the SSI tab, information of the angular position and the status bits appear:



- SSI Graphic is showing the actual position of the magnet.
- Angle is showing the actual position of the magnet in LSB
- Status flag: The Status Flag displays the status bits extracted from the SSI.
- Set to OTP-GUI: The OTP Value is showing the Angle. With pushing the "Set to OTP-GUI" button the information of the OTP Value is stored in the AS5132CS area of the OTP Tab.
- zero offset can be add to the actual zero position
- MT Counter = digital multi counter . more information in the AMS AS5132 Datasheet



- 7) Push the "set to OTP-GUI" for setting the zero point
- 8) Switch to the OTP Area.

SSI OTP
upper limit Status: analogue ZAP ! 10 write reset fuse raddd 0,00 551 552 553 552 552 552 552 552 552 552 552 552 552 552 552 552 552 552 553 552 552 553 552 553 552 553 552 553 533 553 533

- 9) Select necessary Bits for programming in the **AS5132 CS** (Customer settings)
- 10) Push the write button
 11) The OTP Write was successful.
 12) Several writing is possible.

	read
13) Push the read button	

lif a digital reading is necessary.

- 14) Several reading is possible
- 15) If the values in the AS5132 CS area are right, push **ZAP!** Button for permanent programming.
- 16) Push Analogue. The analog read back is mandatory, after programming! Important: Analog Read Back for AS5132 is working with Hardware Revision 1.4 or higher



17) In the "Volt CS[V]" area is the OTP Fuse voltage Information of all Customer Bits.

Programmed Fuse: < 0, 4 V

Unprogrammed Fuse: >2,1V

Bad Fuse: 0,4V - 2,1 V

If a bad fuse is detected the GUI will show an alert. A reprogramming of this bad fuse is not allowed.

18) Verification between written data and analogue data is mandatory; to be sure no bit is missing.

19) With Save Date , the Resistance values of the OTP will be stored in a TXT-file

8 **Programming of the ams 1 Wire UART Sensors**

8.1 AS5x6y programming procedure

AS5162 and AS5262 programming procedure is explained by an application note from ams AG. For programming the DUAL Die sensor and for calibration of the DAC the relay board is necessary. Also the GUI is written and programmed by ams AG, as an executable software and can be downloaded from www.ams.com

8.2 AS5403 programming procedure

AS5403 programming procedure is explained in an application note from ams AG. Also the GUI is written and programmed by ams AG as an executable software and can be downloaded from www.ams.com



9 Programming of the ams Sensors with standard interfaces

9.1 ams AS5147

9.1.1 Hardware

PINOUT: 20 PIN Connector to AS5147

Connector on the SD4Y Programmer



Pinout AS5147



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Connection between SD4Y and AS5147

SD4Y Connector	AS5147
PinNr	PinDescription
1	Prog
2	Prog
13	VSS
14	VSS
11	VDD
12	VDD
7	DO
17	CSn
20	CLK



9.1.2 Programming Procedure and Function Description for the ams AS5147

1) Start the GUI



COM19	-
0	

26) Choose the right COM Port





4) Set the VDD to the right Value



	Set ZP	
	Reset ZP	
5)	Set Zero Point: SET ZP	
6)	Set Customer Settings:	
	Device Programming	
	Rotation Direction CW 💌	
	Width of Index Pulse 3 LSB	
	Dynamic Angle Compensation ON 💌	
	Dataselect DAECANG	
	PWM PWM OUT	
	OFF 💌 W 💌	
	UVW Pole Pairs 1	
	API Pulses 512 💌	
	Hystereses 3LSB 💌	
	Incremental Out Error Status	
	Disabled	
	Read Write Program	

- Rotation Direction (Clockwise, Counterclockwise)
- Index Pulse Programming (3LSB or 1LSB)
- Dynamic Angle Error Compansation (On/OFF)
- Dataselect: Angle on SPI Output
- PWM Setting: Turn ON and OFF
- PWM Out: Choosing W or I Pin for PWM Output
- UVW Pole Pairs: Up to 7 Pol Pairs
- ABI Pulse: ABI Pulses
- Hystereses
- Error Status: Enable, disable



7) Select necessary Bits for programming in the **Device Programming** (Customer settings)



- 9) The OTP Write was successful.
- 10) Several writing is possible.



- 12) Several reading is possible
- 13) If the values are right, push **Program** Button for permanent programming.
- 14) If the programming and the internal procedure was correct, the programmer shows: Programming successful:




9.2 ams AS5047D

9.2.1 Hardware

PINOUT: 20 PIN Connector to AS5047D

Connector on the SD4Y Programmer



Pinout AS5047D



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Connection between SD4Y and AS5047D

SD4Y Connector	AS5047D
PinNr	PinDescription
1	Prog
2	Prog
13	VSS
14	VSS
11	VDD
12	VDD
7	DO
17	CSn
20	CLK



- 9.2.2 Programming Procedure and Function Description for the ams AS5047D
 - 1) Start the GUI



Seria	Port	
^I ∕₀ ^{CO}	M19	-
-		

2) Choose the right COM Port





17) Set the VDD to the right Value



	Set ZP	
	Reset ZP	l
18) \$	Set Zero Point: SET ZP	1
19) \$	Set Customer Settings:	
	Device Programming Rotation Direction CW Dynamic Angle Compensation ON	
- 1	Dataselect DAECANG	
	PWM PWM OUT OFF V V	
- 1	UVW Pole Pairs 1	
- 1	API selection decimal	
- 1	API Pulses 500 💌	
- 1	Hystereses 0.53 💌	
- 1	Incremental Out Error Status	
- 1	Disabled	
	Read Write Program	

- Rotation Direction (Clockwise, Counterclockwise)
- Index Pulse Programming (3LSB or 1LSB)
- Dynamic Angle Error Compansation (On/OFF)
- Dataselect: Angle on SPI Output
- PWM Setting: Turn ON and OFF
- PWM Out: Choosing W or I Pin for PWM Output
- UVW Pole Pairs: Up to 7 Pol Pairs
- ABI Pulse: ABI Pulses
- Hystereses
- Error Status: Enable, disable



20) Select necessary Bits for programming in the **Device Programming** (Customer settings)



- if a digital reading is necessary.
- 25) Several reading is possible
- 26) If the values are right, push **Program** Button for permanent programming.
- 27) If the programming and the internal procedure was correct, the programmer shows: Programming successful:

